# **Reference Only**

# Chip Ferrite Bead BLM31

#### 1. Scope

This reference specification applies to Chip Ferrite Bead for Automotive Electronics BLM31\_SZ Series based on AEC-Q200 except for Power train and Safety.

#### 2. Part Numbering

(ex.)	BL	Μ	31	PG	601	S	Z	1	
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9
(1	)Produ	ct ID		(4)C	haracte	ristics			
(2	)Type			(5)T	ypical Ir	npeda	nce at	100M	Hz
(3	)Dimen	sion (L	×W)	(6)P	erforma	ince			

(7)Category (for Automotive Electronics)(8)Numbers of Circuit(9)Packaging (L: Taping)

3. Rating

Customer Part Number	MURATA Part Number Impedance (Ω) (at 100MHz, Under Standard Testing Condition)		Rated Current (mA) (Note1)		DC Resistance (Ω max.)		ESD Rank 2:2kV
		, , , , , , , , , , , , , , , , , , ,	at 85°C	at 125°C	Initial Values	Values After Testing	
	BLM31PG330SZ1L	33±25%	6000	3500	0.009	0.018	
	BLM31PG330SZ1B	3312378	0000	3300	0.009	0.010	
	BLM31PG500SZ1L	35 min.	3500	2300	0.015	0.03	
	BLM31PG500SZ1B	55 mm.	3300	2300	0.015	0.05	
	BLM31PG121SZ1L	120±25%	3500	2000	0.02	0.04	
	BLM31PG121SZ1B	120±23 %	3300	2000	0.02	0.04	2
	BLM31PG391SZ1L	390±25%	2000	1250	0.05	0.10	2
	BLM31PG391SZ1B	390±23 %	2000	1250	0.05	0.10	
	BLM31PG601SZ1L	600+25%	1500	1000	0.08	0.16	
	BLM31PG601SZ1B	600±25%	1500	1000	0.08	0.10	
	BLM31SN500SZ1L	50±12.5Ω	12000	10000	0.0016	0.0021	
	BLM31SN500SZ1B	JUT 12.302	12000	10000	0.0016	0.0021	

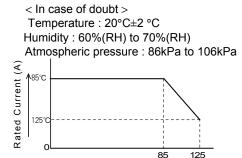
• Operating Temperature: -55°C to +125°C • Storage Temperature: -55°C to +125°C

#### **Standard Testing Conditions**

< Unless otherwise specified >

Temperature : Ordinary Temp. (15 °C to 35 °C ) Humidity : Ordinary Humidity (25%(RH) to 85%(RH))

(Note1)Rated Current is derated as right figure depending on the operating temperature.



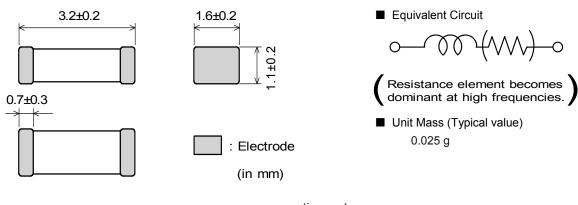
#### Operating Temperature (°C)

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#### 4. Style and Dimensions



#### 5.Marking

No marking.

#### (in mm)

#### 6. Specifications

6-1. Electrical				
No.	Item	Specification	Test Method	
6-1-1	Impedance	Meet item 3.	Measuring Frequency : 100MHz±1MHz Measuring Equipment : KEYSIGHT4291A or the equivalent Test Fixture : KEYSIGHT16192A or the equivalent	
6-1-2	DC Resistance	Meet item 3.	Measuring Equipment : Digital multi meter *Except resistance of the Substrate and Wire	

#### 6-2. Mechanical Performance (based on Table 13 for FILTER EMI SUPPRESSORS/ FILTERS) AEC-Q200 Rev.D issued June. 1 2010

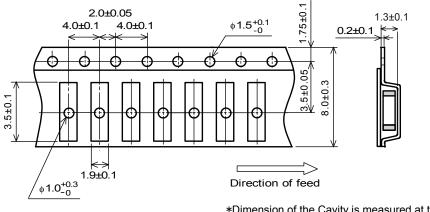
	AEC	-Q200	Murata Specification / Deviation		
No.	Stress	Test Method			
3	High	1000hours at 125 deg C	Meet Table A after testing.		
	Temperature	Set for 24hours at room	Table A		
	Exposure	temperature, then measured.	Appearance No damage		
		measureu.	Impedance Within ±30%		
			Change (for BLM31SN within±50%)		
			(at 100MHz) (at 100MHz)		
			DC Meet item 3.		
4	Temperature Cycling	1000cycles	Meet Table A after testing.		
		-55 deg C to +125 deg C Set for 24hours at room			
		temperature, then			
		measured.			
5	Destructive	Per EIA469	No defects		
	Physical Analysis	No electrical tests			
7	Biased Humidity	1000hours at 85 deg C,	Meet Table A after testing.		
		85%RH			
		Apply max rated current.			
8	Operational Life	Apply 125 deg C	Meet Table A after testing.		
		1000hours	If the rated current of parts exceed 1A,		
		Set for 24hours at room	the operating temperature should be 85 deg C.		
		temperature, then measured			
9	External Visual	Visual inspection	No abnormalities		

# **Reference Only**

	AEC	-Q200	Murata Specification / Deviation		
No.		Test Method	Murata Specification / Deviation		
10	Physical Dimension	Meet ITEM 4 (Style and Dimensions)	No defects		
12	Resistance to Solvents	Per MIL-STD-202 Method 215	Not Applicable		
13	Mechanical Shock	Per MIL-STD-202 Method 213 Condition F: 1500g's(14.7N)/0.5ms/ Half sine	Meet Table B after testing. <u>Table B</u> <u>Appearance No damage</u> Impedance Change Within ±30% (at 100MHz) DC Meet item 3.		
14	Vibration	5g's(0.049N) for 20 minutes, 12cycles each of 3 orientations Test from 10-2000Hz.	Resistance     Meet Table B after testing.		
15	Resistance to Soldering Heat	Solder temperature 260C+/-5 deg C Immersion time 10s	Pre-heating:150C +/-10 deg,60s to 90s Meet Table A after testing.		
17	ESD	Per AEC-Q200-002	Meet Table A after testing. ESD Rank: Refer to Item 3. Rating		
18	Solderability	Per J-STD-002	Method b : Not Applicable 95% of the terminations is to be soldered.		
	Electrical Characterization	Measured : Impedance	No defects		
20	Flammability	Per UL-94	Not Applicable		
	Board Flex	Epoxy-PCB(1.6mm) Deflection 2mm(min) 60s minimum holding time	Meet Table B after testing.		
22	Terminal Strength	Per AEC-Q200-006	No defects		
	Electrical Transient Conduction	Per ISO-7637-2	Not Applicable		

#### 7. Specification of Packaging

7-1. Appearance and Dimensions (8mm-wide plastic tape)



(in mm)

\*Dimension of the Cavity is measured at the bottom side.

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#### (1) Taping

Products shall be packaged in the each embossed cavity of 8mm-wide, 4mm-pitch and plastic tape continuously and sealed by cover tape.

- (2) Sprocket hole : Sprocket hole shall be located on the left hand side toward the direction of feed.
- (3) Spliced point : The cover tape has no spliced point.
- (4) Missing components number

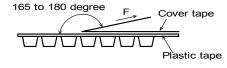
Missing components number within 0.1% of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel is kept.

#### 7-2. Tape Strength

(1)	Pull	Strength

Plastic tape	5N min.
Cover tape	10N min.

(2) Peeling off force of Cover tape0.2N to 0.7N (Minimum value is typical.)\*Speed of Peeling off:300mm/min



(3)

#### 7-3. Taping Condition

- (1) Standard quantity per reel
  - Quantity per 180mm reel : 3000 pcs. / reel
- (2) There shall be leader-tape (cover tape only and empty tape ) and trailer- tape (empty tape) as follows.
- (3) Marking for reel

The following items shall be marked on a label and the label is stuck on the reel.

- (Customer part number, MURATA part number, Inspection number(\*1), RoHS marking(\*2), Quantity, etc) \*1) « Expression of Inspection No. »
  - $\frac{\underline{\square}}{(1)} \xrightarrow{\underline{\square}} (2)$
  - (1) Factory Code
     (2) Date
     First digit
     Year / Last digit of year
     Second digit
     Month / Jan. to Sep. → 1 to 9, Oct. to Dec. → O, N, D
     Third, Fourth digit : Day

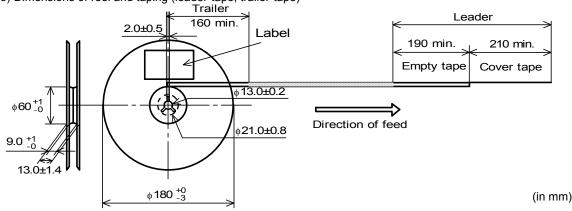
(3) Serial No.

- \*2) « Expression of RoHS marking » ROHS  $Y(\Delta)$ (1) (2)
  - (1) RoHS regulation conformity parts.
  - (2) MURATA classification number
- (4) Outside package

These reels shall be packed in the corrugated cardboard package and the following items shall be marked on a label and the label is stuck on the box.

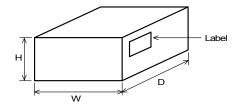
(Customer name, Purchasing order number, Customer part number, MURATA part number, RoHS marking (\*2), Quantity, etc)

(5) Dimensions of reel and taping (leader-tape, trailer-tape)



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#### 7-4. Specification of Outer Case



Outer Case Dimensions (mm)			Standard Reel Quantity in Outer Cas
W	D	Н	(Reel)
186	186	93	5

\* Above Outer Case size is typical. It depends on a quantity of an order.

#### 8. 🕂 Caution

#### 8-1. Rating

Do not use products beyond the Operating Temperature Range and Rated Current.

#### 8-2. Surge current

Excessive surge current (pulse current or rush current) than specified rated current applied to the product may cause a critical failure, such as an open circuit, burnout caused by excessive temperature rise. Please contact us in advance in case of applying the surge current.

#### 8-3. Fail Safe

Be sure to provide an appropriate fail-safe function on your product to prevent from a second damage that may be caused by the abnormal function or the failure of our products.

#### 8-4. Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

(1)Aircraft equipment

- (2)Aerospace equipment
- (3)Undersea equipment
- (8)Transportation equipment (trains, ships, etc.) (9) Data-processing equipment

(7)Traffic signal equipment

- (4)Power plant control equipment (5)Medical equipment
- (10)Applications of similar complexity and /or reliability requirements
  - to the applications listed in the above

(6)Disaster prevention / crime prevention equipment

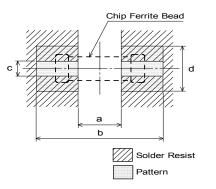
#### 9. Notice

This product is designed for solder mounting.

Please consult us in advance for applying other mounting method such as conductive adhesive.

#### 9-1. Land pattern designing

• Standard land dimensions (Flow and Reflow soldering)



Туре	Rated Current		ad thickne dimension	
	(A)	18µm	35µm	70µm
	1.5/2	1.8	1.8	1.8
BLM31PG	3.5	2.4	1.8	1.8
	6	6.4	3.3	1.8
BLM31SN	10~12	I	9.8	4.9

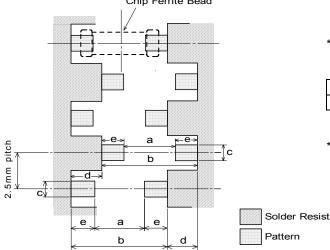
(in mm)

\*The excessive heat by land pads may cause deterioration at joint of products with substrate.

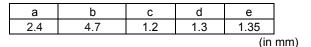
Туре	Soldering	а	b	С
BLM31PG	Flow	2.4	4.7	1.2
BLM31SN	Reflow	2.0	4.3	1.8

### **Reference Only**

 Land dimensions on Flow soldering for 2.5mm pitch mounting Chip Ferrite Bead



\*As for BLM31PG type, taking land pad thickness and rated current into account.



\*The pattern shall be designed to above drawing to prevent causing the solder bridge when products are mounted by 2.5mm pitch flow soldering.

#### 9-2. Soldering Conditions

Products can be applied to reflow and flow soldering.

#### (1) Flux, Solder

Flux	Use rosin-based flux, but not highly acidic flux (with chlorine content exceeding 0.2(wt)%.)
	Do not use water-soluble flux.
Solder	Use Sn-3.0Ag-0.5Cu solder
	Standard thickness of solder paste : 100 µm to 200 µm

(2) Soldering conditions

• Pre-heating should be in such a way that the temperature difference between solder and ferrite surface is limited to 150°C max. Also cooling into solvent after soldering should be in such a way that the temperature difference is limited to 100°C max.

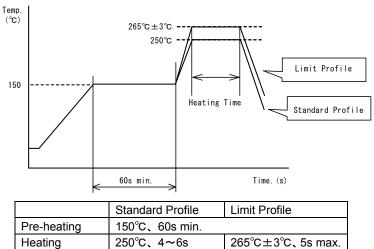
Insufficient pre-heating may cause cracks on the ferrite, resulting in the deterioration of product quality.

- Standard soldering profile and the limit soldering profile is as follows.
   The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.
- (3) soldering profile

□Flow soldering profile

Cycle of flow

2 times

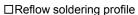


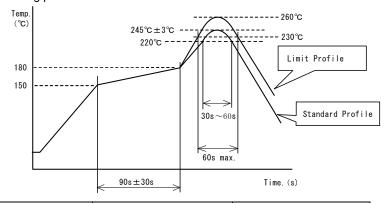
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2 times

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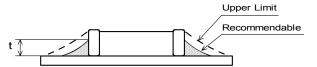
	Standard Profile	Limit Profile
Pre-heating		
Heating	above 220°C、30s~60s	above 230°C、60s max.
Peak temperature	245±3°C	260°C,10s
Cycle of reflow	2 times	2 times

#### **9-3. Reworking with soldering iron** • Pre-heating: 150°C, 1 min

- Soldering iron output: 80W max.
- Tip temperature: 350°C max.
- Tip diameter:  $\phi$  3mm max.
- Soldering time : 3 (+1, -0) seconds. Times : 2times max.
- Note: Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the ferrite material due to the thermal shock.

#### 9-4. Solder Volume

Solder shall be used not to be exceed as shown below.



 $1/3T \leq t \leq T$ (T: Chip thickness)

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance.

#### 9-5. Attention regarding P.C.B. bending

The following shall be considered when designing and laying out P.C.B.'s.

(1) P.C.B. shall be designed so that products are not subject to the mechanical stress for board warpage. <Products direction>

(Poor example)

> b/

(Good example)

Products shall be located in the sideways direction (Length: a<b) to the mechanical stress.

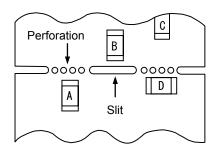
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(2)Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board. It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

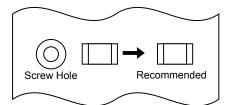
Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A > D*1
(2) Add slits in the board separation part.	A > B
(3) Keep the mounting position of the component away from the board separation surface.	A > C



\*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation. If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

#### (3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



#### 9-6. Mounting density

Add special attention to radiating heat of products when mounting the inductor near the products with heating. The excessive heat by other products may cause deterioration at joint of this product with substrate.

#### 9-7. Operating Environment

Do not use this product under the following environmental conditions, on deterioration of the Insulation Resistance of the Ferrite material and/or corrosion of Inner Electrode may result from the use.

- (1) in the corrodible atmosphere such as acidic gases, alkaline gases, chlorine, sulfur gases, organic gases and etc
  - (the sea breeze, Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, NO<sub>2</sub>,etc)
- (2) in the atmosphere where liquid such as organic solvent, may splash on the products.
- (3) in the atmosphere where the temperature / humidity changes rapidly and it is easy to dew.

#### 9-8. Resin coating

The impedance value may change and/or it may affect on the product's performance due to high cure-stress of resin to be used for coating / molding products. So please pay your careful attention when you select resin. In prior to use, please make the reliability evaluation with the product mounted in your application set.

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#### 9-9. Cleaning Conditions

Products shall be cleaned on the following conditions.

- (1) Cleaning temperature shall be limited to 60°C max. (40°C max. for IPA.)
- (2) Ultrasonic cleaning shall comply with the following conditions, avoiding the resonance phenomenon
  - at the mounted products and P.C.B.

Power:20W/l max. Frequency:28kHz to 40kHz Time:5 min max.

(3) Cleaner

1.Alternative cleaner

Isopropyl alcohol (IPA)

2.Aqueous agent •PINE ALPHA ST-100S

(4) There shall be no residual flux and residual cleaner after cleaning.

- In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.
- (5) Other cleaning

Please contact us.

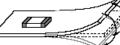
#### 9-10. Handling of a substrate

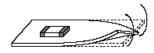
After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.

Bending

Twisting





#### 9-11. Storage Conditions

(1) Storage period

Use the products within 6 months after delivered.

Solderability should be checked if this period is exceeded.

- (2) Storage conditions
  - Products should be stored in the warehouse on the following conditions.
    - Temperature : -10°C to 40°C

Humidity : 15% to 85% relative humidity

No rapid change on temperature and humidity

- Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization
  of electrode, resulting in poor solderability.
- Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
- Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.
- Products should be stored under the airtight packaged condition.

(3) Delivery

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

#### 10. / Note

(1)Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.

- (2)You are requested not to use our product deviating from the agreed specifications.
- (3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.



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