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Fusible Chip Resistor — FCR Series



Application

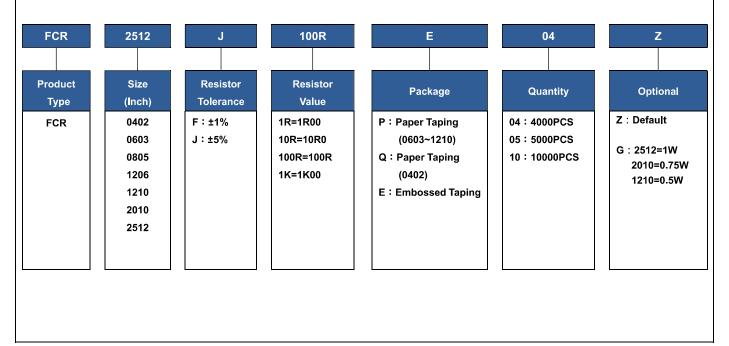
- The accurate fusibility is applicable to safety circuits in the wide range of electronic sets.
- Small in size, light in weight.
- Low temperature coefficient. (under $\pm 600 \text{ PPM/}^\circ \text{C}$)
- Treat as the general resistance use.

Features

- Small size and light weight
- Reliability, high quality
- RoHS compliant and Halogen free products

Parts Number Explanation

Example:





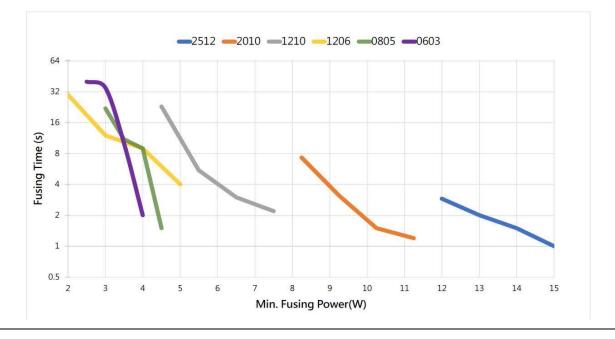
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ltem vpe	Rated Power at 70℃	Max Hold-Off Voltage	Fusing Time & Min. Fusing Power	Resistance Range	T.C.R. (PPM/℃)	Standard Tolerance (%)	
				1Ω≦R<48Ω	±600PPM		
FCR0402	0.063W	50V	<30 sec at 2.5W	48Ω≦R<471Ω	±400PPM		
				471Ω≦R≦1KΩ	±200PPM		
				1Ω≦R<48Ω	±600PPM		
FCR0603	0.1W	100V	<30 sec at 3W	48 Ω≦ R<471 Ω	±400PPM		
				471Ω≦R≦1.8KΩ	±200PPM		
	0.125W		<30 sec at 3.25W	1Ω≦R<48Ω	±600PPM		
FCR0805		150V		48 Ω≦ R <471Ω	±400PPM		
				471Ω≦R≦1.8KΩ	±200PPM		
	0.25W		<30 sec at 5W	0R47Ω≦R<1Ω	±800PPM		
5004000		200V		1Ω≦R<48Ω	±600PPM	10/ 50/	
FCR1206				48 Ω≦ R <471Ω	±400PPM	±1%,±5%	
				471Ω≦R≦1.8KΩ	±200PPM		
	0.33W			1Ω≦R<48Ω	±600PPM		
FCR1210	0.3377	250V	<30 sec at 7.5W	48Ω≦R<471Ω	±400PPM		
	0.5W			471Ω≦R≦1.8KΩ	±200PPM		
	0.5W			1Ω≦ R<48 Ω	±600PPM		
FCR2010	0.500	300V	<30 sec at 11.25W	48 Ω≦ R<471 Ω	±400PPM		
	0.75W			471Ω≦R≦1.8KΩ	±200PPM		
	0.75W			1Ω≦ R<48 Ω	±600PPM		
FCR2512	0.7500	400V	<30 sec at 15W	48 Ω≦ R<471 Ω	±400PPM		
	1W			471Ω≦R≦1.8KΩ	±200PPM		

• For non-standard parts, please contact our sales dept.

• Operating Temperature Range $: -55^{\circ}C \sim + 155^{\circ}C$.

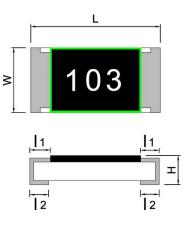
Example of Fusing Characteristics





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Type Dimension



Dimension

Unit: mm

ТҮРЕ	L	W	Н	l ₁	l ₂
FCR0402	1.00 ± 0.05	$0.50~\pm~0.05$	0.30 ± 0.05	0.15 ± 0.10	0.20 ± 0.10
FCR0603	1.60 ± 0.10	0.80 ± 0.10	0.40 ± 0.10	0.30 ± 0.20	0.30 ± 0.10
FCR0805	2.00 ± 0.10	1.25 ± 0.10	0.50 ± 0.15	0.30 ± 0.15	0.40 ± 0.15
FCR1206	3.05 ± 0.10	1.60 ± 0.10	0.55 ± 0.15	0.40 ± 0.20	0.50 ± 0.20
FCR1210	3.05 ± 0.10	2.50 ± 0.15	0.55 ± 0.15	0.50 ± 0.20	0.50 ± 0.20
FCR2010	5.00 ± 0.20	2.50 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20
FCR2512	6.30 ± 0.20	3.20 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20

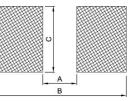


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I Init mm

• General Information

Recommend Land Pattern Design

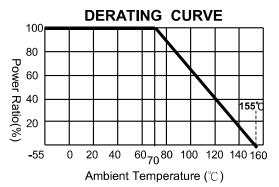


Dimension

Type Item	0402	0603	0805	1206	1210	2010	2512
A	0.60	0.80	1.30	2.20	2.00	3.80	4.90
В	1.60	2.40	2.90	4.20	4.40	6.60	8.10
С	0.70	1.00	1.45	1.80	2.70	2.70	3.40

■Performance Characteristics

Power Derating Curve



Power rating or current rating is in the case based on continuous full-load at ambient temperature of 70° C. For operation at ambient temperature in excess of 70° C, the load should be derated in accordance with figure of derating Curve.

■ Voltage Rating or Current Rating

Resistance Range: $\geq 1 \Omega$

Rated Voltage: The resistor shall have a DC continuous working voltage or a RMS AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined formula as following:

E(RCWV)=√P×R

E=Rated voltage(V) P=Power rating(W) R=Nominal resistance(Ω)



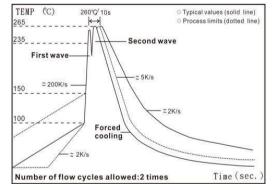
FCR-Series Fusible Chip Resistor Product Specifications

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Reliability	 Reliability Test and Requirement 								
Test Item	Test Method	Procedure	Requirements						
Temperature Coefficient of Resistance (T.C.R)	JIS-C-5201-1 4.8 IEC-60115-1 4.8	At 25 $^\circ\!\!\mathbb{C}$ / -55 $^\circ\!\!\mathbb{C}$ and 25 $^\circ\!\!\mathbb{C}$ /+155 $^\circ\!\!\mathbb{C}$, 25 $^\circ\!\!\mathbb{C}$ is the reference temperature	As Spec						
Short Time Overload	JIS-C-5201-1 4.13 IEC-60115-1 4.13	2.5 times RCWV or Max. Overload voltage whichever is less for 5 seconds.	1% and below:±(1.0%+0.05Ω) 2% 、5%:±(2.0%+0.10Ω)						
Leaching	JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1	$260\pm5^\circ$ C for 30 seconds.	Individual leaching area \leq 5% Total leaching area \leq 10%						
Resistance to Soldering Heat	JIS-C-5201-1 4.18 IEC-60115-1 4.18	$260\pm5^{\circ}$ C for 10 seconds.	1% and below:±(0.5%+0.05Ω) 2%、5%:±(1.0%+0.05Ω)						
Rapid Change of Temperature	JIS-C-5201-1 4.19 IEC-60115-1 4.19	-55℃ to +155℃,5 cycles	1% and below: ±(0.5%+0.05Ω) 2%、5%:±(1.0%+0.10Ω)						
Resistance to Solvent	JIS-C-5201-1 4.29	The tested resistor be immersed into isopropyl alcohol of $20~25^{\circ}$ for 60 secs. Then the resistor is left in the room for 48 hrs.	1% and below:±(0.5%+0.05Ω) 2%、5%:±(0.5%+0.05Ω)						
Damp Heat with Load	$40\pm 2^{\circ}$ C, 90~95% R.H. RCWV or Max. working		1% and below:±(1.0%+0.05Ω) 2%、5%:±(2.0%+0.05Ω) Value <1Ω:±(2.0%+0.05Ω)						
Load Life (Endurance)	JIS-C-5201-1 4.25 IEC-60115-1 4.25.1	70±2°C, RCWV or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs ON'' and 0.5 hr OFF'' .	1% and below: ±(1.0%+0.05Ω) 2%、5% :±(3.0%+0.10Ω) Value <1Ω:±(3.0%+0.10Ω)						
Insulation Resistance	JJIS-C-5201-1 4.6 IEC-60115-1 4.6	Apply 100VDC for 1 minute.	\geq 10G Ω						
		Bending once for 5 seconds D: 0402 \ 0603 \ 0805=5mm 1206 \ 1210 \ 1812=3mm 2010 \ 2512 \ 2030=2mm	1% and below:±(1.0%+0.05Ω) 2%、5%:±(1.0%+0.05Ω)						

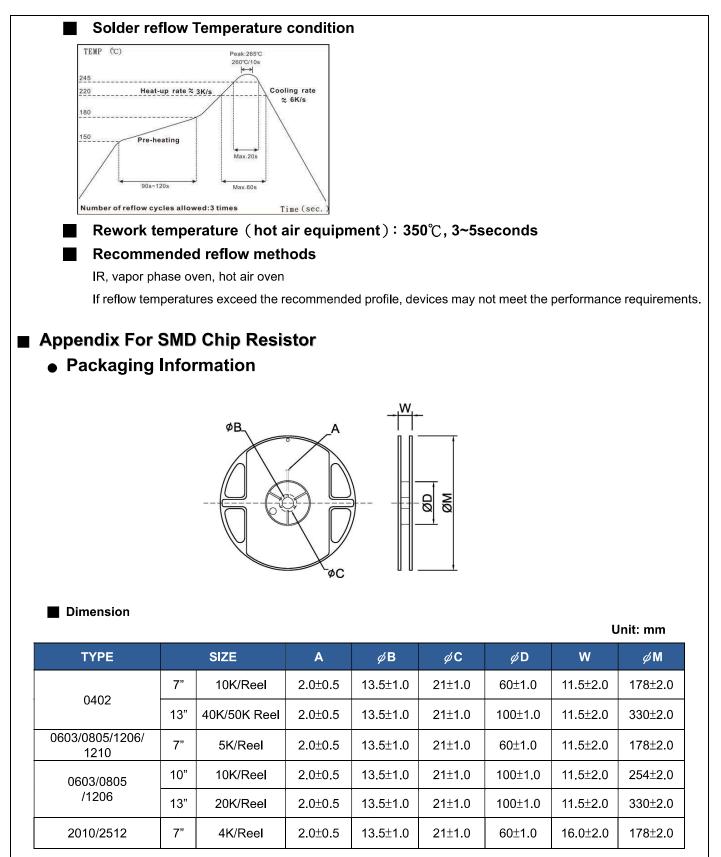
Recommended Customer Soldering Parameters

Wave solder Temperature condition





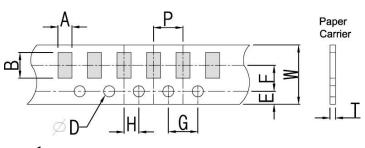
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Tapping Specification

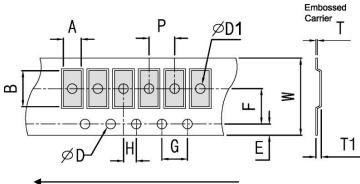


DIRECTION OF FEED

Dimension

Packaging	Туре	Α	В	W	E	F	G	н	Т	φD	Р
	0402	0.70±0.1	1.20±0.1	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.45±0.1		2.0±0.1
	0603	1.05±0.2	1.80±0.2	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.60±0.1		
Paper Type	0805	1.55±0.2	2.30±0.2	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.75±0.1	1.50 ^{+0.10}	
	1206	1.90±0.2	3.50±0.2	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.75±0.1		4.0±0.1
	1210	2.85±0.2	3.50±0.2	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.75±0.1		

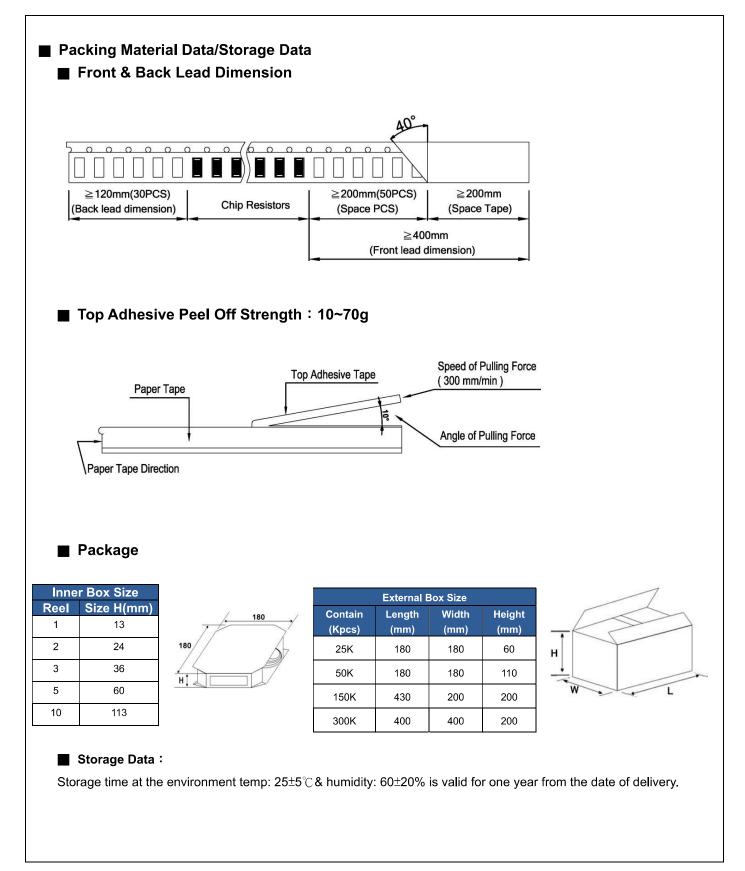
Unit: mm



DIRECTION OF FEED

Dime	ension											Unit: mm	
Packaging	Туре	Α	В	w	E	F	G	н	Т	φD	<i>Ψ</i> D1	T1	Р
Embossed	2010	2.80±0.20	5.60±0.20	12±0.10	1.75±0.10	5.5±0.05	4.0±0.10	2.0±0.05	0.23±0.10	+0 10	1.50±0.10	0.85±0.15	
Туре	2512	3.40±0.20	6.70±0.20	12±0.10	1.75±0.10	5.5±0.05	4.0±0.10	2.0±0.05	0.23±0.10	1.50	1.50±0.10	0.85±0.15	4.0±0.1







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Equipments Applicable:

Our company's products are produced under low temperature processing applicable to IR reflow surface mounting devices. It is comparatively not applicable to wave soldering which will possibly cause the risk ablating the element protection layer and the front conductor and cause the drift of the resistance value and ablation of the markings.

■ Product Testing Method:

Our products are tested with our company's tapping & testing equipments by using four-feet probe to touch at the back of both electrodes. Supposed different testing points or methods are requested, please advise beforehand and customized-made production is available.

■ 0603 E-96 Multiplier Code

Code	Α	В	С	D	E	F	G	н	X	Y	Z
Multiplier	10 ⁰	10 ¹	10 ²	10 ³	10 ⁴	10 ⁵	10 ⁶	10 ⁷	10 ⁻¹	10 ⁻²	10 ⁻³

CODING FORMULA

XX	Х	Example: 10.2K Ω =	<u>102</u>	x <u>10²Ω</u>	=02C
Ť	🔨 Multiplier Code		02	С	
	stance Code	33.2 Ω = <u>33</u>	<u>32</u> x _	<u>10-1</u> Ω	=51X
		5	1	Х	

■ 0603 Standard E-96 Values and 0603 Resistance Codes

R-Value	100	102	105	107	110	113	115	118	121	124	127	130	133	137	140	143	147	150	154	158	162	165	169	174
Code	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
R-Value	178	182	187	191	196	200	205	210	215	221	226	232	237	243	249	255	261	267	274	280	287	294	301	309
Code	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
R-Value	316	324	332	340	348	357	365	374	383	392	402	412	422	432	442	453	464	475	487	499	511	523	536	549
Code	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72
R-Value	562	576	590	604	619	634	649	665	681	698	715	732	750	768	787	806	825	845	866	887	909	931	953	976
Code	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96



FCR-Series Fusible Chip Resistor Product Specifications

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Standard Resistance Values in a Decade

Marking code:

- 1%: marking code, please refer to E96 and E24 data form as below
 - Ex: 120K, The marking code is 1203 in E24
 - 121K, The marking code is 1213 in E96
 - 5%: marking code, please refer to E24 data form as below Ex: 120K, The marking code is 124 in E24
- Note: 0402 series resistor has no marking code.
- Type: 0603 1% marking code, please refer to E-96 multiplier code.
- Note: jumper zero ohm resistor marking code is one $\lceil 0 \rfloor$ (except type below 0402).

E96	E48	E96	E48	E96	E48	E96	E48	E96	E4	8	
100	100	169	169	287	287	487	487	825	82	5	
102		174		294		499		845			
105	105	178	178	301	301	511	511	866	86	6	
107		182		309		523		887			
110	110	187	187	316	316	536	536	909	90	9	
113		191		324		549		931			
115	115	196	196	332	332	562	562	953	95	3	
118		200		340		576		976			
121	121	205	205	348	348	590	590				
124		210		357		604		E24	E12	E6	E3
127	127	215	215	365	365	619	619	10 11	10	10	10
130		221		374		634		12 13	12		
133	133	226	226	383	383	649	649	15 16	15	15	
137		232		392		665		18 20 22	18		
140	140	237	237	402	402	681	681	24	22	22	22
143		243		412		698		27 30	27		
147	147	249	249	422	422	715	715	30 33 36	33	33	
150		255		432		732		36 39 43 47	39		
154	154	261	261	442	442	750	750	51	47	47	47
158		267		453		768		56 62	56		
162	162	274	274	464	464	787	787	68 75	68	68	
165		280		475		806		82 91	82		
						Ac	cordine	g to IEC	public	ation	63

单击下面可查看定价,库存,交付和生命周期等信息

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