#### **ABS07**

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3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

#### **Features**

- Low frequency in small size SMD
- 0.9mm height ideal for high density circuit boards
- Seam sealed ceramic package offers excellent environmental & heat resistance
- Extended temperature -55°C to +125°C for industrial applications

### **Applications**

- Wide range in communication & measuring equipment
- Commercial & Industrial applications
- Wireless communications

#### **Key Electrical Specifications**

Parameters	Min.	Тур.	Max.	Units	Notes	
Frequency	32.768			kHz		
Operation Mode	Flexural Mode (Tuning Fork)					
Operating Temperature	-40		+85	°C	Option "blank"; See options	
Storage Temperature	-55		+125	°C		
Frequency Tolerance @+25°C	-20		+20	ppm	Option "blank"; See options	
Temperature Coefficient:	-0.040	-0.036		ppm/T <sup>2</sup>		
Turn-over temperature:	+20	+25	+30	°C		
Equivalent series resistance (R1)			70		-40 ~ +85°C	
			95	kΩ	-40 ~ +125°C	
			95		-55 ~ +125°C	
Shunt capacitance (C0)		0.9 ~ 1.2	2.0	pF		
Load capacitance (CL)	12.5			pF	Option "blank"; See options	
Drive Level		0.1	0.5	μW		
Q value	10000	30000				
Aging	-3		+3	ppm	@25°C± 3°C First year	
Insulation Resistance	500			ΜΩ	@ 100Vdc ± 15V	



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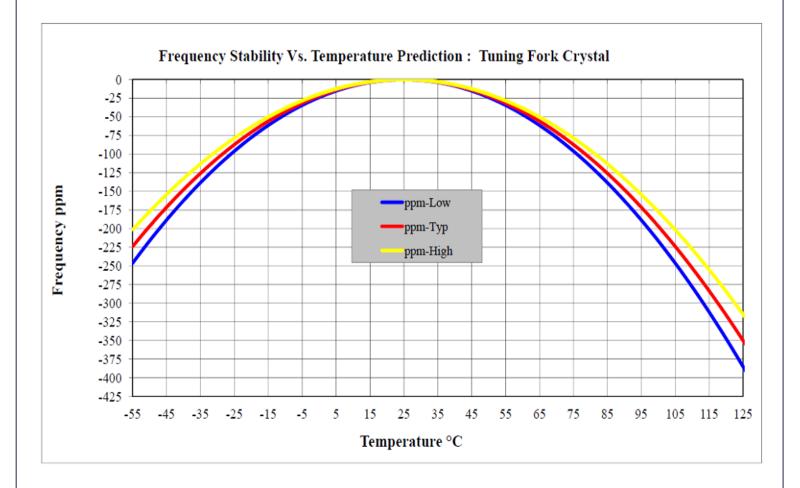


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### Frequency vs. Temperature Characteristics





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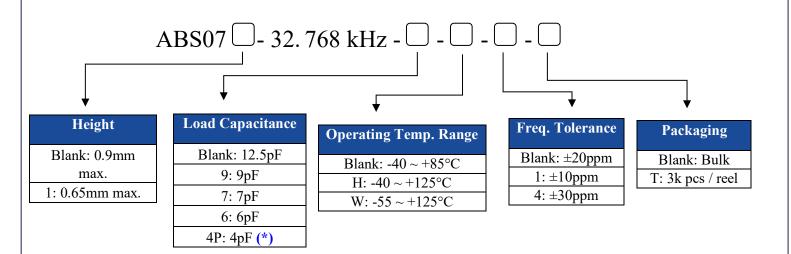


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#### **Options and Part Identification (Left blank if standard)**



(\*) Only available with standard height=0.9mm max



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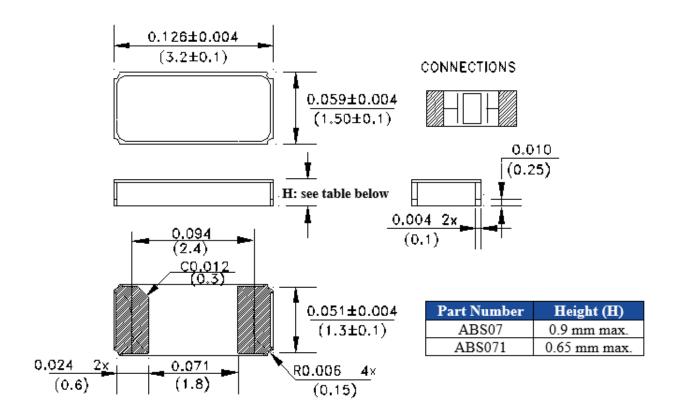


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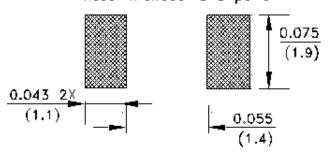


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#### **Mechanical Dimensions**



### Recommended land pattern



Note: Due to material availability, the outline and finish color of the component may vary. This variation in no way affects the electrical performance of the product.

**Sealing Method = Seam Sealing** 

**Dimensions: inches (mm)** 



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### **Reflow Profile [JEDEC J-STD-020]**

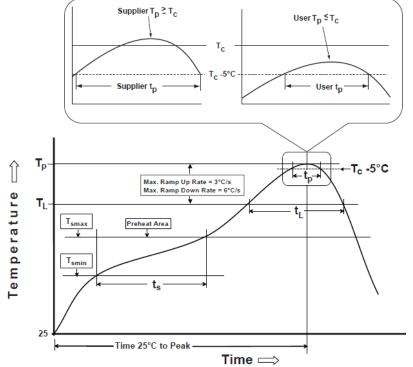


Table 2							
Pb-Free Process Classification Temperatures (T <sub>c</sub> )							
<1.6 mm	260 °C	260 °C	260 °C				
1.6 mm - 2.5 mm	260 °C	250 °C	245 °C				
>2.5 mm	250 °C	245 °C	245 °C				

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat / soak		
Temperature minimum (T <sub>smin</sub> )	100°C	150°C
Temperature maximum (T <sub>smax</sub> )	150°C	200°C
Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60 - 120 sec.	60 - 120 sec.
Average ramp-up rate (T <sub>smax</sub> to T <sub>P</sub> )	3°C/sec. max	3°C/sec. max
Liquidous temperature (T <sub>L</sub> )	183°C	217°C
Time at liquidous (t <sub>L</sub> )	60 - 150 sec.	60 - 150 sec.
Peak package body temperature (T <sub>P</sub> )*	see Table 1	see Table 2
Time (t <sub>p</sub> )** within 5°C of the specified classification temperature (T <sub>C</sub> )	20 sec.	30 sec.
Ramp-down rate (T <sub>p</sub> to T <sub>smax</sub> )	6°C/sec. max	6°C/sec. max
Time 25°C to peak temperature	6 min. max	8 min. max
Reflow cycles	2 max	2 max

<sup>\*</sup>Tolerance for peak profile temperature (T<sub>P</sub>) is defined as a supplier minimum and a user maximum.



<sup>\*\*</sup>Tolerance for time at peak profile temperature  $(t_p)$  is defined as supplier minimum and a user maximum.

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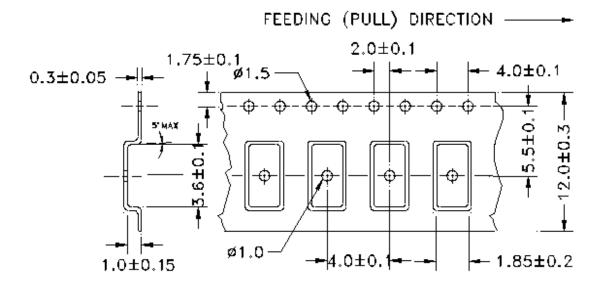
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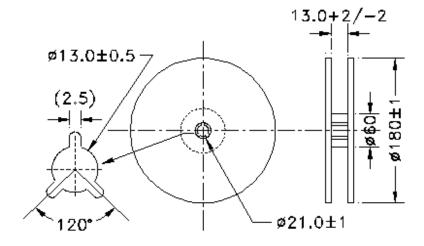


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### **Packaging**

T=Tape and reel (3,000pcs/reel)





Dimensions: mm

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