

SinglFuse[™] SF-3812F-T Series Features

- Single blow fuse for overcurrent protection
- EIA 3812 (10030 metric) footprint
- Ceramic tube design for fast acting fusing speed applications
- UL 248-14 compliant
- Surface mount packaging for automated assembly
- RoHS compliant* and halogen free**

SF-3812F-T Series – Fast Acting SMD Fuses

Clearing Time Characteristics for Series

% of Current Poting	Clearing Time at 25 °C		
% of Current Rating	Min.	Max.	
100 %	4 hours	—	
200 %	_	60 seconds	

Additional Information

Click these links for more information:



Electrical Characteristics

Model	Rated Current			Typical	Certifications		
model	(A)	(Ω) Typ.***	Voltage	Rating	I²t (A²s) ****	cUL: <u>E198545</u>	
SF-3812F1000T-2	10	0.0067			100 A @ 250 VAC	75	1
SF-3812F1500T-2	15	0.005		150 A @ 125 VAC 50 A @ 250 VDC 130 A @ 80 VDC 300 A @ 72 VDC 100 A @ 250 VAC 150 A @ 125 VAC 130 A @ 80 VDC	141.75	1	
SF-3812F2000T-2	20	0.003			356	1	
SF-3812F2500T-2	25	0.0024]		625	1	
SF-3812F3000T-2	30	0.0018	250 VAC		900	1	
SF-3812F3500T-2	35	0.0014	300 A @ 72 VDC 100 A @ 250 VAC 150 A @ 125 VAC 300 A @ 65 VAC 100 A @ 100 VDC 200 A @ 75 VDC 600 A @ 60 VDC	1320	1		
SF-3812F4000T-2	40	0.00126			1897.6	1	
SF-3812F5000T-2	50	0.00108		100 A @ 100 VDC	3150	1	
SF-3812F6000T-2	60	0.0009			4224	1	

*** Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ± 30 %.

**** Melting I²t calculated at 10 times rated current.

Environmental Characteristics

Operating Temperature	55 °C to +125 °C
Storage Conditions	
Temperature	+15 °C to +30 °C
Humidity	
Shelf Life	2 years from manufacturing date
Moisture Sensitivity Level	
ESD Classification (HBM)	



RoHS Directive 2015/863. Mar 31, 2015 and Annex. **

Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

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SinglFuse[™] SF-3812F-T Series Applications

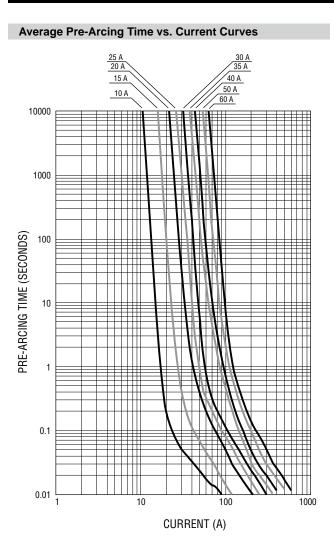
- Battery Management Systems
- Blade Computing
- PC Servers
- POE, POE+
- Voltage Regulator Modules

- Power Supplies
- Advanced Telecommunication Computing Architecture (ATCA) Applications

Average I²t vs. t Curves

10000000

SF-3812F-T Series – Fast Acting SMD Fuses



60 A 50 A 40 A 10000000 35 A 30 A 25 A 20 A 15 A 1000000 10 A 100000 12t (A²s) 10000 ŦΗ 1000 100 10 0.01 0.1 10 100 1000 10000

1

TIME (SECONDS)

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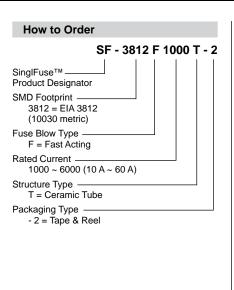
Typical Part Marking

Represents total content. Layout may vary.



Rated Current	Part Marking	
10 A	L 10 A	
15 A	L 15 A	
20 A	L 20 A	
25 A	L 25 A	
30 A	L 30 A	
35 A	L 35 A	
40 A	L 40 A	
50 A	L 50 A	
60 A	L 60 A	

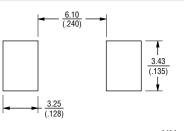
Product Dimensions



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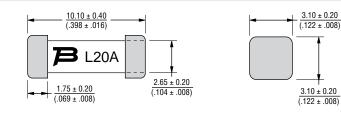
Packaging		
Reel Dimension	13-inch Tape and Reel	
Specification	EIA 481-2	
Quantity	2,500 pieces	
Packaging Code	-2	

Recommended Pad Layout



DIMENSIONS:

MM (INCHES)



DIMENSIONS: MM (INCHES)

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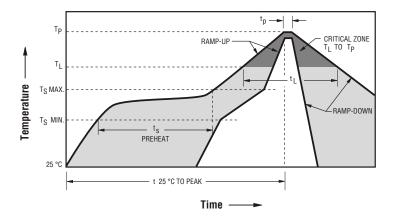
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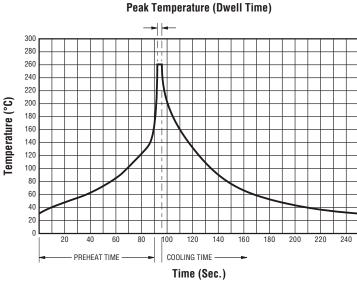
Solder Reflow Recommendations

Solder Wave Recommendations



Profile Feature	Pb-Free Assembly
Preheat / Soak: Temperature Min. (T _{smin}) Temperature Max. (T _{smax}) Time (t _s) from (T _{smin} to T _{smax})	150 °C 200 °C 60~180 seconds
Ramp Up Rate $(T_L \text{ to } T_p)$	3 °C / second max.
Ramp Up Rate (T _{smax} to T _L)	5 °C / second max.
Liquidous Temperature (T _L) Time (t _L) maintained above T _L	217 °C 60~150 seconds
Peak Package Body Temperature (T _p)	260 °C +0/-5 °C
Time within 5 °C of actual peak temperature (T _p)	10~30 seconds*
Ramp Down Rate (T _p to T _L)	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.
Do not exceed	260 °C

* Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.



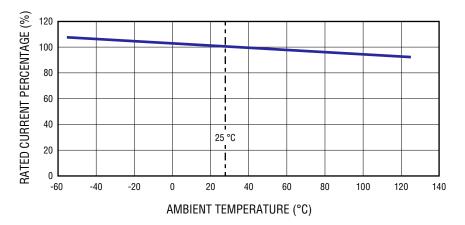
Profile Feature	Pb-Free Assembly
Preheat: Temperature Max. (T _{smax}) Time (Min. to Max.)	150 °C 60~90 seconds
Solder Pot Temperature	260 °C max.
Solder Dwell Time	2~3 seconds

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Current Rating Thermal Derating Curve

Reliability Testing

No.	Test	Test Condition	Requirement	Test Reference
1	Solderability	Temperature setup: 235 ±5 °C Time setup: 10 ±1 sec.	After test terminal electrode wetting area must be greater than 95 %	IEC 60068-2-58
2	Resistance to soldering heat	Temperature setup: 260 +0/-5 °C Time setup: 10 sec. max.	DCR change ≤ ±15 %	IEC 60068-2-58
3	Thermal shock	Temperature setup: 25 °C ~ -65 °C ~ 25 °C ~ 125 °C Time setup: -65 °C (30 min) ~ 25 °C (5 min) ~ 125 °C (30 min) ~ 25 °C (5 min), 5 cycles	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 107G Test Condition B
4	Humidity unload	Heat (85 ±0.5 °C) High Humidity (85 ±1 % RH) 240 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 103B Test Condition A
5	Salt spray	Salt spray concentration: 5 ±1 % Test liquid temperature: 35 ±0.5 °C 96 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 101E Test Condition A
6	Bending	The board shall be bent by 1 mm at a rate of 1 mm/sec.	DCR change ≤ ±15 %	IEC 60127-4
7	Vibration	Frequency setup: 10 ~ 55 ~ 10 Hz Time setup: 1 Minute/cycle (X-Y-Z, 120 cycles, 6 hours)	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 201A

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