

Features

- High-inrush current withstand capability
- EIA 0603 (1608 metric) footprint
- AEC-Q200 compliant*
- UL 248-14 listed

Max.

60 seconds

RoHS compliant** and halogen free***

BOURNS

SF-0603HIA-M Series - Automotive Grade High-Inrush SMD Fuses

Clearing Time Characteristics for Series

Min.

4 hours

1 second

| Additional | Information |
|------------|-------------|
| | |

Click these links for more information:



Electrical Characteristics

% of Current Rating

100 %

200 %

| Model | Rated Current | Resistance | Rated | Interrupting | Typical I ² t | Certifications | | |
|------------------|---------------|--------------|---------|------------------------|--------------------------|---------------------|------|---|
| Model | (A) | (Ω) Typ.**** | Voltage | Rating | (A²s) ***** | cUL: <u>E198545</u> | | |
| SF-0603HIA100M-2 | 1.0 | 0.24 | 32 VDC | 0.115 0.06 0.032 | | 0.082 | 1 | |
| SF-0603HIA150M-2 | 1.5 | 0.115 | | | | 0.112 | 1 | |
| SF-0603HIA200M-2 | 2.0 | 0.06 | | | | 0.245 | 1 | |
| SF-0603HIA300M-2 | 3.0 | 0.032 | | | | 50 A @ 32 VDC | 0.74 | 1 |
| SF-0603HIA350M-2 | 3.5 | 0.022 | | | 50 A @ 32 VDC | 1.12 | 1 | |
| SF-0603HIA400M-2 | 4.0 | 0.018 | | | 2.1 | 1 | | |
| SF-0603HIA450M-2 | 4.5 | 0.015 | | | 2.68 | 1 | | |
| SF-0603HIA500M-2 | 5.0 | 0.013 | | | 3.3 | 1 | | |

***** Resistance value measured with <10 % rated current at 25 °C ambient. Tolerance ± 25 %.

Clearing Time @ 25 °C

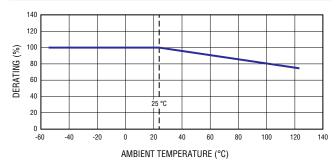
****** Melting I²t calculated at 1000 % of current rating.

Environmental Characteristics

| Operating Temperature | -55 °C to + 125 °C |
|---------------------------------|--------------------|
| Storage Conditions | |
| Temperature | +5 °C to +35 °C |
| Humidity | 40 % to 75 % |
| Moisture Sensitivity Level | 1 |
| ESD Classification ¹ | Class 6 |

¹per AEC-Q200-2, HBM

Current Rating Thermal Derating Curve





- Meets Bourns' internal AEC-Q200 equivalent test plan.
- RoHS Directive 2015/863, Mar 31, 2015 and Annex.
- ^r Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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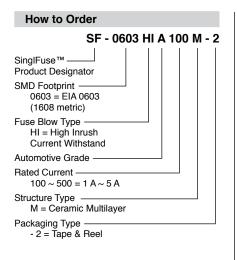
Typical Part Marking

Represents total content. Layout may vary. Markings in green color.



| Rated Current | Part Marking | Rated Current | Part Marking |
|------------------|-----------------|------------------|-----------------|
| 1 A | E | 3.5 A | L |
| 1.5 A | G | 4 A | М |
| 2 A | I | 4.5 A | Т |
| 3 A | К | 5 A | N |

Product Dimensions

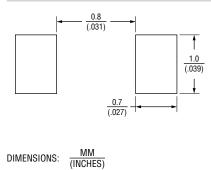


Packaging

| Reel Dimension | 7-inch Tape and Reel | |
|----------------|----------------------|--|
| Specification | EIA 481-2 | |
| Quantity | 4,000 pieces | |
| Packaging Code | -2 | |

DIMENSIONS: $\frac{10101}{(INCHES)}$

Recommended Pad Layout



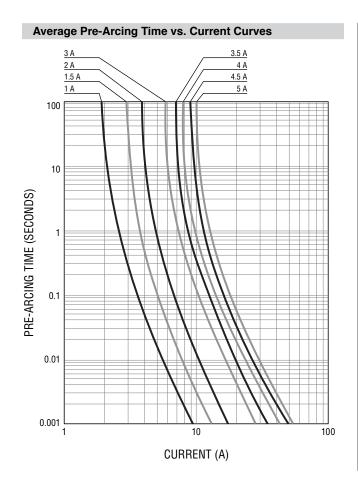
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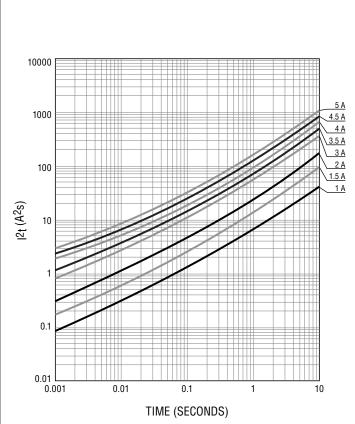
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Average I²t vs. t Curves

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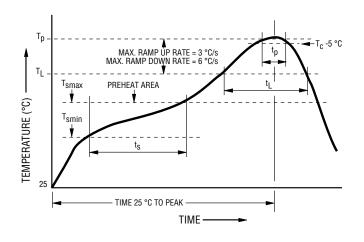
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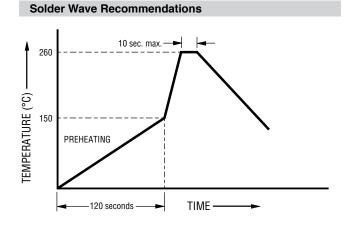
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Solder Reflow Recommendations



| Profile Feature | Pb-Free Assembly |
|--|--------------------|
| Preheat / Soak: | |
| Temperature Min. (T _{smin}) | 150 °C |
| Temperature Max. (T _{smax}) | 200 °C |
| Time (t_s) from (T_{smin} to T_{smax}) | 60~120 seconds |
| Ramp Up Rate (T_L to T_p) | 3 °C / second max. |
| Liquidous Temperature (TL) | 217 °C |
| Time (t_L) maintained above T_L | 60~150 seconds |
| Peak Package Body Temperature (T _p) | 260 °C |
| Time $(t_p)^*$ within 5 °C of the specified classification temperature (T_c) | 30 seconds* |
| Ramp Down Rate $(T_p \text{ to } T_L)$ | 6 °C / second max. |
| Time 25 °C to Peak Temperature | 8 minutes max. |

* Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.



Reliability Tests

| Test Items | Reference Standard |
|---------------------------------|----------------------------|
| Visual Inspection | MIL-STD-883 Method 2009 |
| High Temperature Storage | MIL-STD-202 Method 108 |
| Low Temperature Storage | IEC 60068-2-1 |
| Temperature Cycling | JESD22 Method JA-104 |
| Biased Humidity | MIL-STD-202 Method 103 |
| High Temperature Operating Life | MIL-STD-202 Method 108 |
| Physical Dimension | JESD22 Method JB-100 |
| Mechanical Vibration | MIL-STD-202 Method 204 |
| Mechanical Shock | MIL-STD-202 Method 213 |
| Resistance to Soldering Heat | MIL-STD-202 Method 210 |
| Salt Spray | MIL-STD-202 Method 101 |
| Solderability | MIL-STD-202 Method 208 |
| Terminal Strength | AEC-Q200-006 |
| Board Flex | AEC-Q200-005 |
| Pull Test | MIL-STD-202 Method 211 |
| Electrical Characterization | Bourns Specification |

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