

### **Features**

- 0402 and 0603 package options
- Rated for IEC 61000-4-2, level 4
- Withstands multiple ESD strikes
- Low capacitance and leakage currents for invisible load protection
- Tape and reel packaging
- Lead free

# ChipGuard® MLA Series Varistor ESD Clamp Protectors

### Description

The ChipGuard® CG0402MLA and CG0603MLA Series are based on a multilayer metal oxide technology. The MLA family is designed to protect sensitive electronic circuits from the threat of electrostatic discharge ESD. The MLA series is available from 5.5 V to 26 V DC working voltages.

The wide operating voltage and temperature range makes this family ideally suited to IC power supplies, signal and control line protection.

#### **Additional Information**

Click these links for more information:











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INVENTORY SAMPLES

## Electrical Characteristics @ 25 °C (unless otherwise noted)

Model	Vrms (V)	VDC (V)	VN Min. (V)	VN Max. (V)	VC (V)	ITM (Max.) (A)	WTM (Max.) (J)	CP (pF) Typ.
Model	<50	<50 μA 1 mA DC		1 A @ 8/20 μs	@ 8/20 μs	10/1000 μs	@ 1 MHz	
CG0402MLA-5.5MG	4	5.5	8.0	18.0	24	20	0.05	270
CG0402MLA-14LG	11	14	15.3	20.7	30	20	0.05	100
CG0402MLA-18KG	14	18	23.0	33.0	45	20	0.05	85
CG0603MLA-5.5ME	4	5.5	8.0	18.0	24	30	0.1	270
CG0603MLA-18KE	14	18	23.0	33.0	54	30	0.1	130
CG0603MLA-26KE	20	26	32.0	42.0	70	30	0.1	100

## **Environmental Characteristics**

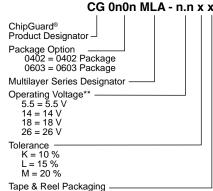
Operating Temperature	55 °C to +125 °C
Storage Temperature	55 °C to +125 °C
Response Time	<1 ns
Standard	IEC 61000-4-2 Level 4

These products are RoHS compliant. There is some lead contained within the glass of the ceramic. This is acceptable under exemption no. 5 of the RoHS directive (DIRECTIVE 2002/95/EC OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 27 January 2003 on the restriction of the use of certain hazardous substances in electrical and electronic equipment).

## **Device Symbol**



## **How to Order**



E = 4,000 pcs. per reel (CG0603MLA Series) G = 10,000 pcs. per reel (CG0402MLA Series)

Ni barrier terminations are standard on all ChipGuard® part numbers.

Only models lower than 10 volts require decimal point.

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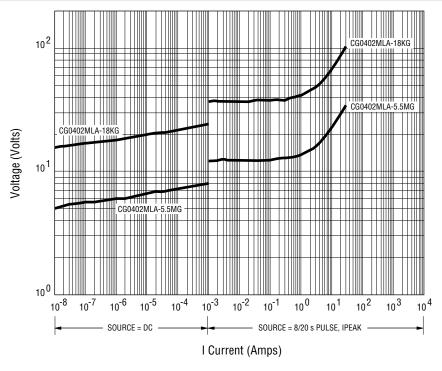
WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

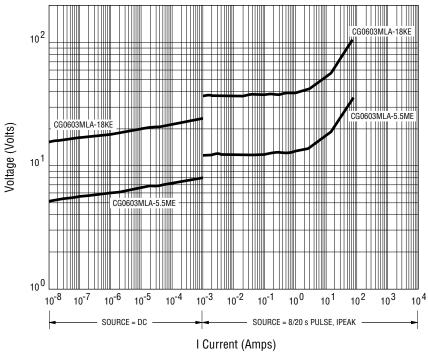
RoHS Directive 2015/863, Mar 31, 2015 and Annex. Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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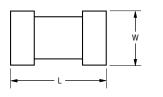
## **Voltage-Current Characteristics**

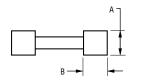




# **ChipGuard® MLA Series Varistor ESD Clamp Protectors**

## **Product Dimensions**



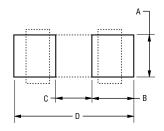


DIMENSIONS:

(INCHES)

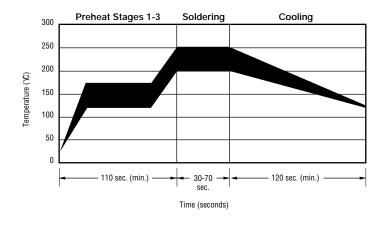
Dimension	CG0402MLA Series	CG0603MLA Series
L	$\frac{1.00 \pm 0.15}{(0.04 \pm 0.006)}$	$\frac{1.60 \pm 0.20}{(0.064 \pm 0.008)}$
W	$\frac{0.50 \pm 0.10}{(0.02 \pm 0.004)}$	$\frac{0.80 \pm 0.20}{(0.032 \pm 0.008)}$
А	$\frac{0.50 \pm 0.10}{(0.02 \pm 0.004)}$	$\frac{0.80 \pm 0.20}{(0.032 \pm 0.008)}$
В	$\frac{0.25 \pm 0.15}{(0.10 \pm 0.006)}$	$\frac{0.30 \pm 0.20}{(0.012 \pm 0.008)}$

## **Recommended Pad Layout**



Dim.	CG0402MLA Series	CG0603MLA Series
Α	0.51 (0.020)	0.76 (0.030)
В	0.61 (0.024)	1.02 (0.040)
С	0.51 (0.020)	0.50 (0.020)
D	1.70 (0.067)	2.54 (0.100)

## **Solder Reflow Recommendations**

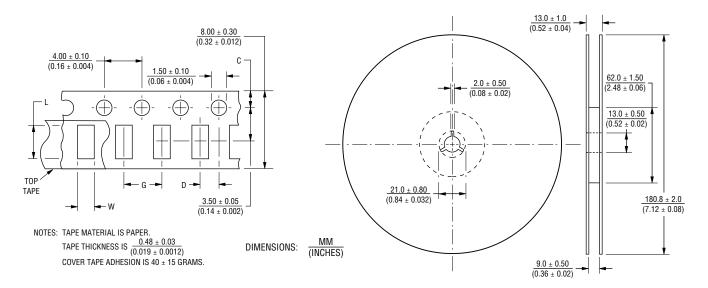


Stage 1 Preheat Stage 2 Preheat	Ambient to Preheating Temperature	30 s to 60 s
Stage 2 Preheat	140 °C to 160 °C	
	110 010100 0	60 s to 120 s
Stage 3 Preheat	Preheat to 200 °C	20 s to 40 s
Main Heating	200 °C 210 °C 220 °C 230 °C 240 °C	60 s to 70s 55 s to 65 s 50 s to 60 s 40 s to 50 s 30 s to 40 s
Cooling	200 °C to 100 °C	1 °C/s to 4 °C/s
	Main Heating	Main Heating 200 °C 210 °C 220 °C 220 °C 230 °C 240 °C

- This product can be damaged by rapid heating, cooling or localized heating.
- Heat shocks should be avoided. Preheating and gradual cooling recommended.
- Excessive solder can damage the device. Print solder thickness of 150 to 200 um recommended.
- Solder gun tip temperature should be kept below 280 °C and should not touch the device directly. Contact should be less than 3 seconds. A solder gun under 30 watts is recommended.

# **ChipGuard® MLA Series Varistor ESD Clamp Protectors**

## **Packaging Dimensions**



Dimension	CG0402MLA Series	CG0603MLA Series
С	$\frac{1.75 \pm 0.05}{(0.04 \pm 0.002)}$	$\frac{1.75 \pm 0.10}{(0.04 \pm 0.004)}$
D	$\frac{2.00 \pm 0.02}{(0.08 \pm 0.0008)}$	$\frac{2.00 \pm 0.05}{(0.08 \pm 0.002)}$
L	$\frac{1.19 \pm 0.05}{(0.047 \pm 0.002)}$	$\frac{1.80 \pm 0.20}{(0.072 \pm 0.008)}$
W	$\frac{0.69 \pm 0.05}{(0.027 \pm 0.002)}$	$\frac{0.90 \pm 0.20}{(0.036 \pm 0.008)}$
G	$\frac{2.0 \pm 0.05}{(0.08 \pm 0.002)}$	$\frac{4.0 \pm 0.05}{(0.16 \pm 0.002)}$

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