

## SinglFuse™ SF-2923HC-C Series Features

- Single blow fuse for overcurrent protection
- EIA 2923 (7358 metric) footprint
- High current ceramic housing design
- UL 248-14 compliant
- Surface mount packaging for automated assembly
- RoHS compliant\* and halogen free\*\*

# SF-2923HC-C Series – High Current SMD Fuses

### **Clearing Time Characteristics for Series**

9/ of Current Boting	Clearing Time at 25 °C		
% of Current Rating	Min.	Max.	
100 %	4 hours	_	
250 %	_	60 seconds	

### **Additional Information**

Click these links for more information:











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### **Electrical Characteristics**

Model		Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I²t (A²s) ****	Certifications
						cUL: <u>E198545</u>
SF-2923HC20C-2	20	0.002	60 VDC	60 VDC 300 A @ 60 VDC —	108	1
SF-2923HC30C-2	30	0.0012			270	1
SF-2923HC40C-2	40	0.001			416	1
SF-2923HC50C-2	50	0.0007			1750	1

<sup>\*\*\*</sup> Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ± 30 %.

### **Environmental Characteristics**

 Operating Temperature...
 -55 °C to +125 °C

 Storage Conditions
 +15 °C to +30 °C

 Temperature...
 20 % to 70 %

 Shelf Life...
 2 years from manufacturing date

 Moisture Sensitivity Level...
 1

 ESD Classification (HBM).
 Class 6



### **WARNING Cancer and Reproductive Harm**

www.P65Warnings.ca.gov

- \* RoHS Directive 2015/863, Mar 31, 2015 and Annex.
- \*\* Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

"SinglFuse" is a trademark of Bourns, Inc.

<sup>\*\*\*\*</sup> Melting I2t calculated at 10 times rated current.

# SinglFuse™ SF-2923HC-C Series Applications

- Li-ion Battery Packs
- Energy Storage Systems (ESS)
- Power Tools
- Electric Assist Bicycles
- Servers and Routers

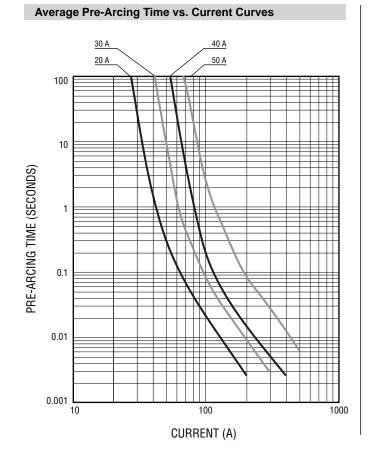
■ Uninterruptible Power Supplies (UPS)

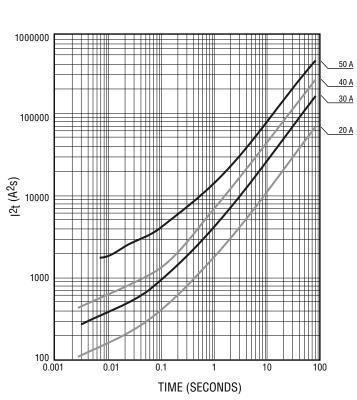
Average I2t vs. t Curves

- Power Distribution Units (PDUs)
- Power Factor Correction (PFC)

# SF-2923HC-C Series – High Current SMD Fuses

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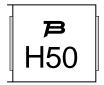


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### **Typical Part Marking**

Represents total content. Layout may vary.



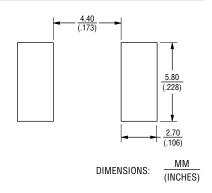
Rated Current	ted Current Part Marking	
20 A	H20	
30 A	H30	
40 A	H40	
50 A	H50	

# SF - 2923 HC 20 C - 2 SinglFuse™ Product Designator SMD Footprint 2923 = EIA 2923 (7358 metric) Fuse Blow Type HC = High Current Rated Current 20 ~ 50 (20 A ~ 50 A) Structure Type C = Ceramic Cube Housing Packaging Type - 2 = Tape & Reel

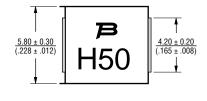
### **Packaging**

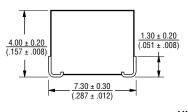
Reel Dimension	13-inch Tape and Reel	
Specification	EIA 481-2	
Quantity	1,000 pieces	
Packaging Code	-2	

### **Recommended Pad Layout**



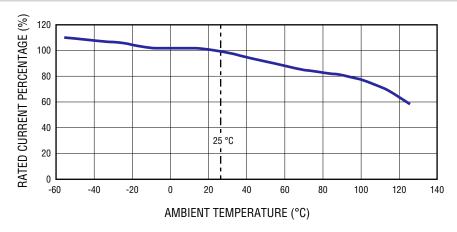
### **Product Dimensions**



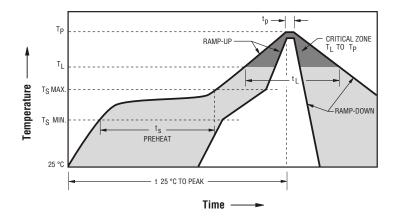


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### **Current Rating Thermal Derating Curve**



### **Solder Reflow Recommendations**



Profile Feature	Pb-Free Assembly	
Preheat / Soak: Temperature Min. (T <sub>smin</sub> ) Temperature Max. (T <sub>smax</sub> )	150 °C 200 °C	
Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60~180 seconds	
Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C / second max.	
Ramp Up Rate (T <sub>smax</sub> to T <sub>L</sub> )	5 °C / second max.	
Liquidous Temperature (T <sub>L</sub> ) Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	217 °C 60~90 seconds	
Peak Package Body Temperature (T <sub>p</sub> )	235 °C ± 5 °C	
Time within 5 °C of actual peak temperature (T <sub>p</sub> )	20~30 seconds*	
Ramp Down Rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C / second max.	
Time 25 °C to Peak Temperature	8 minutes max.	
Do not exceed	240 °C	

<sup>\*</sup> Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.

# SF-2923HC-C Series - High Current SMD Fuses

### **Reliability Testing**

No.	Test	Test Condition	Requirement	Test Reference
1	Solderability	Temperature setup: 235 +0 / -5 °C Time setup: 10 sec.	After test terminal electrode wetting area must be greater than 95 %	IEC 68-2-58
2	Resistance to soldering heat	Temperature setup: 235 ±5 °C Time setup: 30 sec.	DCR change ≤ ±15 %	IEC 68-2-58
3	Thermal shock	Temperature setup: 25 °C ~ -65 °C ~ 25 °C ~ 125 °C Time setup: -65 °C (30 min) ~ 25 °C (5 min) ~ 125 °C (30 min) ~ 25 °C (5 min), 5 cycles	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 107G Test Condition B
4	Humidity unload	Heat (85 ±0.5 °C) High Humidity (85 ±1 % RH) 240 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 103B Test Condition A
5	Salt spray	Salt spray concentration: 5 ±1 % Test liquid temperature: 35 ±0.5 °C 96 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 101E Test Condition A
6	Bending	The board shall be bent by 1 mm at a rate of 1 mm/sec.	DCR change ≤ ±15 %	IEC 60127-4
7	Vibration	Frequency setup: 10 ~ 55 ~ 10 Hz Time setup: 1 Minute/cycle (X-Y-Z, 120 cycles, 6 hours)	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 201A

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