

SinglFuse™ SF-1206S Series Features

- Slow blow thin film chip fuse for overcurrent protection
- 3216 (EIA 1206) miniature footprint
- Surface mount packaging for automated assembly
- UL 248-14 compliant
- RoHS compliant* and halogen free**

SF-1206S Series - Slow Blow Surface Mount Fuses

Clearing Time Characteristics for Series

9/ of Current Boting	Clearing Time at 25 °C		
% of Current Rating	Min.	Max.	
100 %	4 hours	-	
250 %	_	5 seconds	

Additional Information

Click these links for more information:











Electrical Characteristics

Model	Rated Current (A)	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I²t (A²s) ****	Certifications		
						cUL: <u>E198545</u>		
SF-1206S050-2	0.50	0.596	63 VDC	63 VDC			0.030	✓
SF-1206S080-2	0.80	0.165					0.068	1
SF-1206S100-2	1.00	0.132			50 A @ 62 VDC	0.098	1	
SF-1206S125-2	1.25	0.09			93 ADC	50 A @ 63 VDC	0.155	1
SF-1206S150-2	1.50	0.079				0.236	1	
SF-1206S200-2	2.00	0.041			0.339	✓		
SF-1206S250-2	2.50	0.033	32 VDC	32 VDC		0.605	✓	
SF-1206S300-2	3.00	0.023				0.933	✓	
SF-1206S400-2	4.00	0.0155			50 A @ 32 VDC	1.537	✓	
SF-1206S500-2	5.00	0.013			2.533	✓		
SF-1206S700-2	7.00	0.007				5.684	1	

Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ± 25 %.

Environmental Characteristics

Operating Temperature.....-20 °C to +105 °C Storage Conditions Temperature+5 °C to +35 °C

Specifications are subject to change without notice. Users should verify actual device performance in their specific applications. The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document,



^{****} Melting I2t calculated at 10 times rated current.

^{*}RoHS Directive 2015/863, Mar 31, 2015 and Annex.

^{**}Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

[&]quot;SinglFuse" is a trademark of Bourns, Inc.

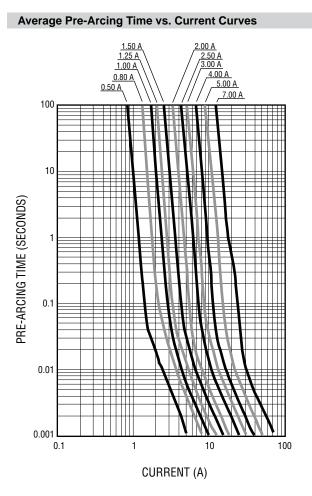
SinglFuse™ SF-1206S Series Applications

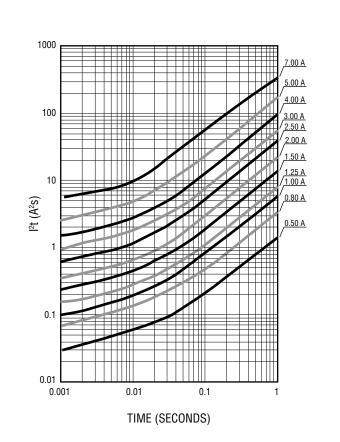
- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- DVDs

- Cell phones
- Rechargeable battery packs
- Battery chargers
- Set top boxes
- Industrial controllers

SF-1206S Series - Slow Blow Surface Mount Fuses

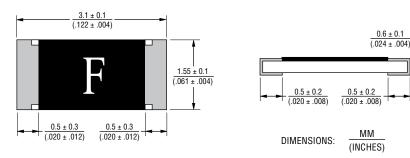
BOURNS



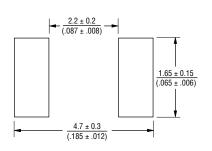


Average I2t vs. t Curves

Product Dimensions

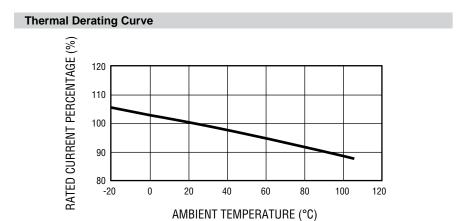


Recommended Pad Layout



SF-1206S Series - Slow Blow Surface Mount Fuses

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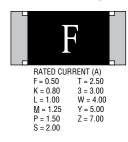
How to Order SF - 1206 S 050 - 2 SinglFuseTM Product Designator SMD Footprint 3216 (EIA 1206) size Fuse Blow Type S = Slow Blow Rated Current 050-700 (500 mA - 7.00 A) Packaging Type - 2 = Tape & Reel (5,000 pcs./reel)

Packaging

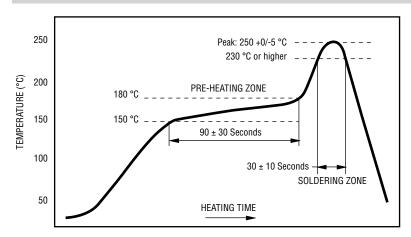
Reel Dimension	7-inch Tape and Reel	
Specification	EIA 481-2	
Quantity	5,000 pieces	
Packaging Code	-2	

Typical Part Marking

Represents total content. Layout may vary.



Solder Reflow Recommendations



PEAK: 250 +0/-5 °C, 5 seconds PRE-HEATING ZONE: 150 to 180 °C, 90 \pm 30 seconds SOLDERING ZONE: 230 °C or higher, 30 \pm 10 seconds

SF-1206S Series - Slow Blow Surface Mount Fuses

Reliability Testing

No.	Test	Requirement	Test Condition
1	Carrying Capacity	No fusing	Rated current, 4 hours
2	Fusing Time	Within 5 seconds	200 % of its rated current
3	Interrupting Ability	No mechanical damages	After the fuse is interrupted, rated voltage applied for 30 seconds again
4	Bending Test	No mechanical damages	Distance between holding points: 90 mm, Bending: 3 mm, 1 time, 30 seconds
5	Resistance to Solder Heat	±20 %	260 °C ±5 °C,10 seconds ±1 second
6	Solderability	95 % coverage minimum	235 °C ±5 °C, 2 ±0.5 second 245 °C ±5 °C, 2 ±0.5 second (lead free)
7	Temperature Rise	<75 °C	100 % of its rated current, measure of surface temperature
8	Resistance to Dry Heat	±20 %	105 °C ±5 °C, 1000 hours
9	Resistance to Solvent	No evident damage on protective coating and marking	23 °C ±5 °C of isopropyl alcohol, 90 seconds
10	Residual Resistance	10k ohms or more	Measure DC resistance after fusing
11	Thermal Shock	ΔR < 10 %	-20 °C / +25 °C /+125 °C /+25 °C, 10 cycles

BOURNS®

Asia-Pacific: Tel: +886-2 2562-4117 • Email: asiacus@bourns.com

EMEA: Tel: +36 88 885 877 • Email: eurocus@bourns.com

The Americas: Tel: +1-951 781-5500 • Email: americus@bourns.com

www.bourns.com

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