

Specification for Approval

DEVICE NUMBER: BL-HJEGKBE36T-TRB

SAMPLES ATTACHED AREA

PAGE DATE	1	2	3	4	5	6	7	8	9	CONTENTS
2015.09.02	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	Original Released

FOR CUSTOMER'S APPROVAL STAMP OR SIGNATURE

APPROVED	PURCHASE	MANUFACTURE	QUALITY	ENGINEERING

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ISSUED	APPROVED	PREPARED
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2015.09.02	2015.09.02	2015.09.02
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BL-HJEGKBE36T-TRB

Features:

 Emitted Color : Super Orange Red ,Green and Super Blue

2. Lens Appearance: Water Clear

- 3. Multi-color type.
- 4. 1.6x1.25x0.4mm(0605) standard package
- 5. Suitable for all SMT assembly methods.
- 6. Compatible with infrared and vapor phase reflow solder process.
- 7. Compatible with automatic placement equipment.
- 8. This product doesn't contain restriction Substance, comply ROHS standard.

Applications:

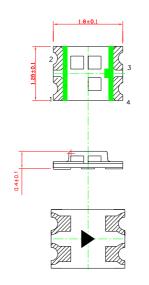
 Automotive: Dashboards, stop lamps, turn signals.

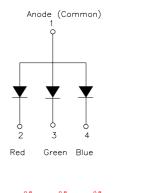
2. Backlighting: LCDs, Key pads advertising.

Status indicators : Comsumer & industrial electronics.

4. General use.

●Package Dimensions:





0.8 0.8 0.8

NOTES:

- 1.All dimensions are in millimeters (inches).
- 2. Tolerance is \pm 0.10mm (0.004") unless otherwise specified.
- 3. Specifications are subject to change without notice.

■ Absolute Maximum Ratings(Ta=25°C)

Parameter	Symbol	Super Orange Red	Green	Super Blue	Unit	
Power Dissipation	Pd	50	70	70	mW	
Forward Current	I _F	20	20	20	mA	
Peak Forward Current * 1	I _{FP}	100	100	100	mA	
Reverse Volage	V_R		5		V	
Operating Temperature	Topr	-40℃~85℃				
Storage Temperature	Tstg	-40℃~85℃				
Soldering Temperature	Tsol		See Page 6			

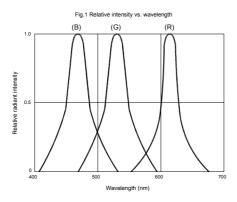


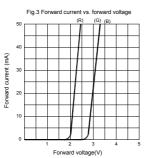
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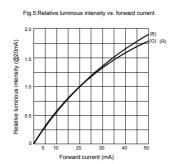
■ Electrical and optical characteristics(Ta=25°C)

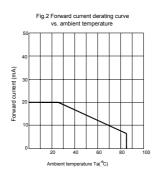
Parameter	Symbol	Condition	Color	Min.	Тур.	Max.	Unit
Forward Voltage	Vf	I _F =5mA	Super Orange Red Green Super Blue		1.9 2.8 2.8	2.4 3.2 3.2	V
Luminous Intensity	lv	I _F =5mA	Super Orange Red Green Super Blue	18.5 63 12.3	35 120 25	-	mcd
Reverse Current	I_R	V _R =5V	Super Orange Red Green Super Blue	-	-	100 1 1	μΑ
Peak Wave Length	λр	I _F =5mA	Super Orange Red Green Super Blue	-	630 520 470	-	nm
Dominant Wave Length	λd	I _F =5mA	Super Orange Red Green Super Blue	615 520 465	-	625 535 475	nm
Spectral Line Half-width	Δλ	I _F =5mA	Super Orange Red Green Super Blue	-	17 30 30	-	nm
Veiwing Angle	2θ _{1/2}	I _F =5mA	Super Orange Red Green Super Blue	-	120	-	deg

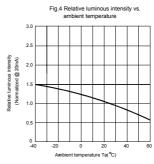
■ Typical Electro-Optical Characteristics Curves

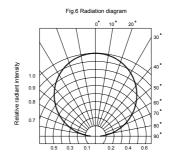








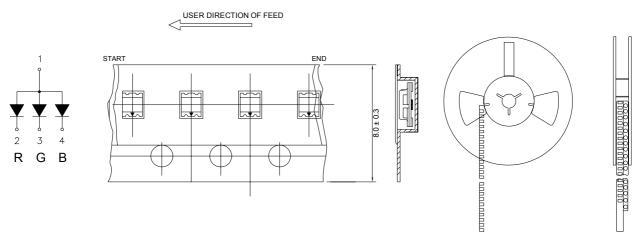




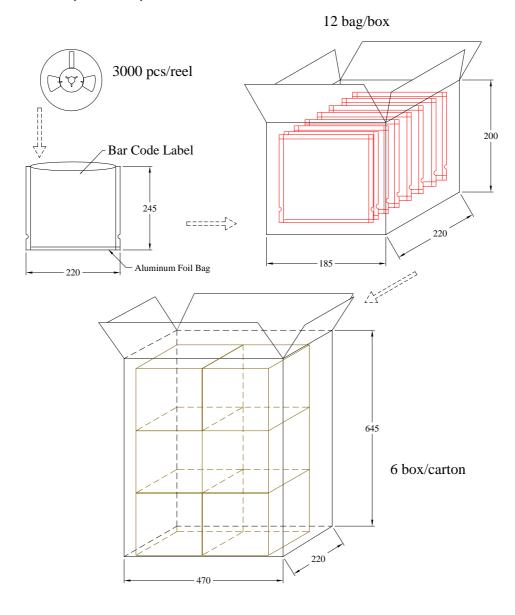


BL-HJEGKBE36T-TRB

Tapping and packaging specifications(Units: mm)
 Quantity:1000-3000PCS



● Package Method: (unit:mm) Vacuum





BL-HJEGKBE36T-TRB

Bin Limits

Intensity Bin Limits (JE) (5mA)

BIN CODE	Min. (mcd)	Max. (mcd)
L	18.5	28
М	28	42
N	42	63
Р	63	94

Tolerance for each Bin limit is ± 15 %.

Intensity Bin Limits (GK) (5mA)

BIN CODE	Min. (mcd)	Max. (mcd)
Р	63	94
Q	94	140
R	140	210
S	210	317

Tolerance for each Bin limit is \pm 15 %.

Color Bin Limits (GK) (5mA)

\ / / \	,	
BIN CODE	Min. (nm)	Max. (nm)
6	520	525
7	525	530
8	530	535

Tolerance for each Bin limit is ± 1 nm.

V_F Bin Limits (GK) (5mA)

BIN CODE	Min.(v)	Max.(v)
Е	2.4	2.6
F	2.6	2.8
G	2.8	3.0
Н	3.0	3.2

Tolerance for each Bin limit is ± 0.05 V.



BL-HJEGKBE36T-TRB

Intensity Bin Limits (BE) (5mA)

BIN CODE	Min. (mcd)	Max. (mcd)
K	12.3	18.5
L	18.5	28
M	28	42
N	42	63

Tolerance for each Bin limit is \pm 15 %.

Color Bin Limits (BE) (5mA)

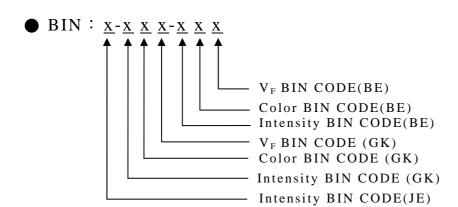
BIN CODE	Min. (nm)	Max. (nm)
4	465	470
5	470	475

Tolerance for each Bin limit is ± 1 nm.

V_F Bin Limits (BE) (5mA)

BIN CODE	Min.(v)	Max.(v)
E	2.4	2.6
F	2.6	2.8
G	2.8	3.0
Н	3.0	3.2

Tolerance for each Bin limit is ± 0.05 V.





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Reliability Test

Classification	Test Item	Reference Standard	Test Conditions	Result
Endurance Test	Operation Life	MIL-STD-750D:1026 MIL-STD-883D:1005 JIS-C-7021 :B-1	Ta: Under room temperature Test time:1,000hrs IF=Product Recommended IF	0/32
	High Temperature High Humidity Storage	MIL-STD-202F:103B JIS-C-7021 :B-11	Ta:85±5℃ RH:90%-95% Test time:240hrs	0/32
	High Temperature Storage	MIL-STD-883:1008 JIS-C-7021 :B-10	Ta:100±5℃ Test time:1,000hrs	0/32
	Low Temperature Storage	JIS-C-7021 :B-11	Ta: -40±5°C Test time=1,000hrs	0/32
Environmental Test	Temperature Cycling	MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1010 JIS-C-7021 :A-2	Ta:-35±5°C ~25±5°C ~85±5°C ~25±5°C 30min 5min 30min 5min	0/32
	Thermal Shock	MIL-STD-202F:107D(1980) MIL-STD-750D:1051(1995) MIL-STD-883D:1011(1991)	10min 10 min	0/32
	Wetting balance	MIL-STD-883:2003 MIL-STD-202F:208D MIL-STD-883D:2003	Ta:230±5°ℂ Time:5±0.5s	0/32
	Solder Resistance	MIL-STD-202F:210A MIL-STD-883D:1011 JIS-C-7021 :A-1	Ta:260±10°ℂ Time:10±1s	0/32

Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgement criteria for failure
Forward voltage	$V_{F}(V)$	I _F =5mA	Initial Level*1.1
Reverse current	I _R (uA)	V _R =5V	Over U*2
Luminous intensity	lv (mcd)	I _F =5mA	Initial Level*0.7

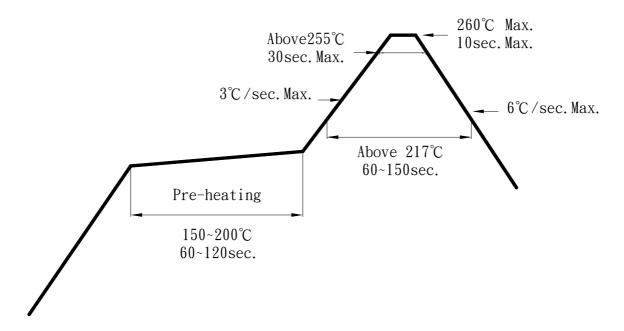
Note: 1.U means the upper limit of specified characteristics.

2.Measurment shall be taken between 2 hours and after the test pieces have been returned to normal ambient conditions after completion of each test.



BL-HJEGKBE36T-TRB

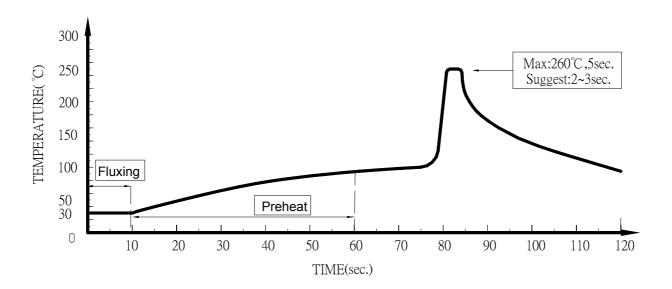
●IR-Reflow Soldering



- 1. Avoid any external stress applied to the resin while the LEDs are at high temperature, especially during soldering.
- 2. Avoid rapid cooling or any excess vibration during temperature ramp-down process
- 3. Although the soldering condition is recommended above, soldering at the lowest possible temperature is feasible for the LEDs

BL-HJEGKBE36T-TRB

Dip Soldering



- 1. Please avoid any external stress applied to the lead-frames and epoxy while the LEDs are at high temperature, especially during soldering
- 2. DIP soldering and hand soldering should not be done more than one time.
- 3. After soldering, avoid the epoxy lens from mechanical shock or vibration until the LEDs are back to room temerature.
- 4. Avoid rapid cooling during temperature ramp-down process
- Although the soldering condition is recommended above,soldering at the lowest possible temperature is feasible for the LEDs

IRON Soldering

300 $^{\circ}$ Within 3 sec.,One time only.



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Notes for designing:

Care must be taken to provide the current limiting resistor in the circuit so as to drive the BRIGHT LEDs within the rated figures. Also, caution should be taken not to overload BRIGHT LEDs with instantaneous voltage at the turning ON and OFF of the circuit.

When using the pulse drive care must be taken to keep the average current within the rated figures. Also, the circuit should be designed so as be subjected to reverse voltage when turning off the BRIGHT LEDs.

Storage:

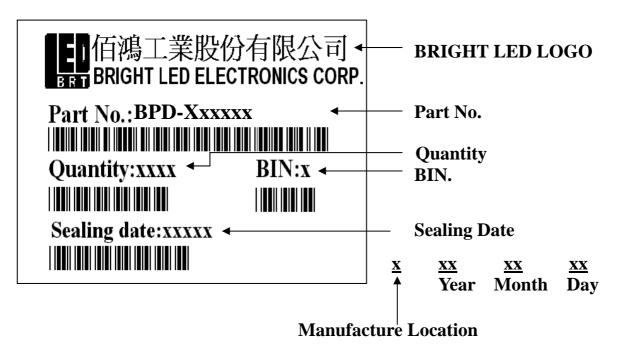
In order to avoid the absorption of moisture, it is recommended to solder BRIGHT LEDs as soon as possible after unpacking the sealed envelope.

If the envelope is still packed, to store it in the environment as following:

- (1) Temperature : 5°C-30°C (41°F)Humidity : RH 60% Max.
- (2) After this bag is opened, devices that will be applied to infrared reflow, vapor-phase reflow, or equivalent soldering process must be:
- a. Completed within 168 hours.
- b. Stored at less than 30% RH.
- (3) Devices require baking before mounting, if: (2) a or (2) b is not met.
- (4) If baking is required, devices must be baked under below conditions: 48 hours at $60^{\circ}\text{C} \pm 3^{\circ}\text{C}$.

Package and Label of Products:

- (1) Package: Products are packed in one bag of 3000 pcs (one taping reel) and a label is attached on each bag.
- (2) Label:



单击下面可查看定价,库存,交付和生命周期等信息

>>BRT(佰鸿工业)