Specification for Approval

DEVICE NUMBER: BL-HUBGE33B-TRB

SAMPLES ATTACHED AREA

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FOR CUSTOMER'S APPROVAL STAMP OR SIGNATURE

APPROVED	PURCHASE	MANUFACTURE	QUALITY	ENGINEERING

佰鴻工業股份有限公司 BRIGHT LED ELECTRONICS CORP. 新北市板橋區和平路 19 號 3 樓 3F., No.19, He Ping Road, Ban Qiao Dist., New Taipei City, Taiwan

Tel: +886-2-29591090

ISSUED	APPROVED	PREPARED
張	占	任
2016.05.19	2016.05.19	2016.05.19
孝 嚴	旭	穎



Package Dimensions:

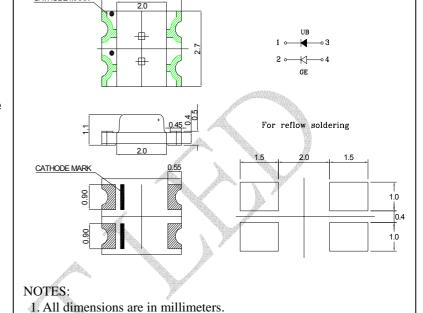
BL-HUBGE33B-TRB

Features:

 Emitted Color : Super Red and Super Yellow Green.

2. Lens Appearance: Water Clear

- 3. Bi-color type.
- 4. 3.2x2.7x1.1mm(1210) standard package
- 5. Suitable for all SMT assembly methods.
- 6. Compatible with infrared and vapor phase reflow solder process.
- 7. Compatible with automatic placement equipment.
- 8. This product doesn't contain restriction Substance, comply ROHS standard.



2. Tolerance is ± 0.10 mm unless otherwise specified.

3. Specifications are subject to change without notice.

Applications:

- 1. Backlighting: LCDs, Key pads advertising.
- Status indicators: Comsumer & industrial electronics.
- 3. General use.

■ Absolute Maximum Ratings(Ta=25°C)

Parameter	Symbol	Super Red	Super Yellow Green	Unit	
Power Dissipation	Pd	50	50	mW	
Forward Current	l _F	20	20	mA	
Peak Forward Current *1	I _{FP}	100	100	mA	
Reverse Voltage	V_R	Į.	5	V	
Operating Temperature	Topr	-40℃~85℃			
Storage Temperature	Tstg	-40°C~85°C			
Soldering Temperature	Tsol	See F	age 6	-	

* 1 Condition for IFp is pulse of 1/10 duty and 0.1msec width.

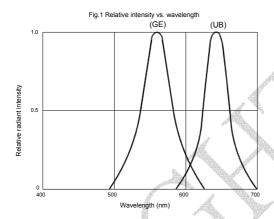


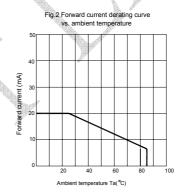
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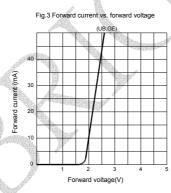
■ Electrical and optical characteristics(Ta=25°C)

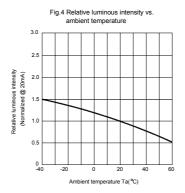
Parameter	Symbol	Condition	Color	Min.	Тур.	Max.	Unit
Forward Voltage	Vf	I _F =20mA	Super Red Super Yellow Green	ı	2.2 2.2	2.6 2.6	V
Luminous Intensity	lv	I _F =20mA	Super Red Super Yellow Green	42 18.5	90 35	-	mcd
Reverse Current	I_R	V _R =5V	Super Red Super Yellow Green	-	-	100	μΑ
Peak Wave Length	λр	I _F =20mA	Super Red Super Yellow Green	ı	645 570	-	nm
Dominant Wave Length	λd	I _F =20mA	Super Red Super Yellow Green	625 566	-	640 576	nm
Viewing Angle	2θ _{1/2}	I _F =20mA	Super Red Super Yellow Green	1	120		deg

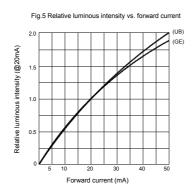
Typical Electro-Optical Characteristics Curves

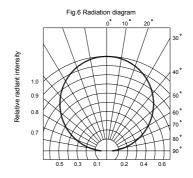










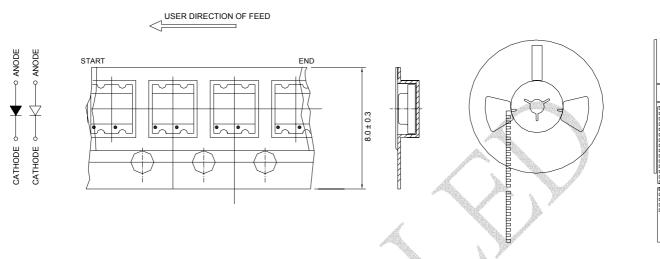




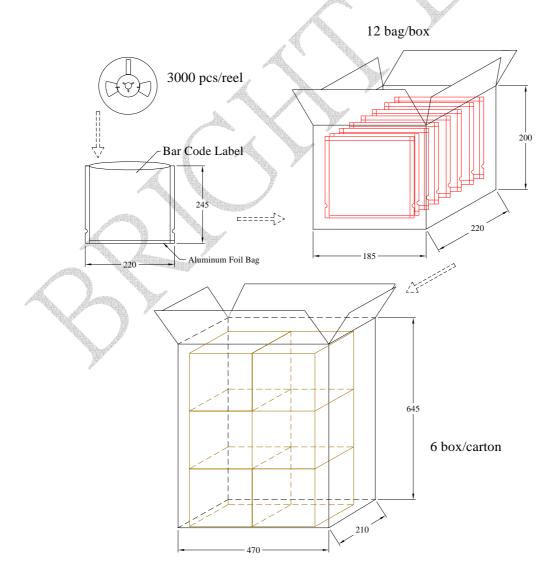
BL-HUBGE33B-TRB

Tapping and packaging specifications(Units: mm)

Quantity: 3000PCS



Package Method:(unit: mm)Vacuum



Bin Limits:

Intensity Bin Limits (UB) (At 20mA)

BIN CODE	Min. (mcd)	Max. (mcd)
N	42	63
Р	63	94
Q	94	140
R	140	210

Tolerance for each Bin limit is \pm 15%

Intensity Bin Limits (GE) (At 20mA)

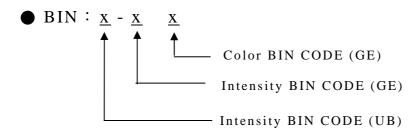
BIN CODE	Min. (mcd)	Max. (mcd)
1		# · · · · · · · · · · · · · · · · · · ·
<u> </u>	18.5	28
M	28	42
N	42	63
Р	63	94

Tolerance for each Bin limit is ± 15%

Color Bin Limits (GE) (At 20mA)

BIN CODE	Min. (nm)	Max. (nm)
4	566	568
5	568	570
6	570	572
7	572	574
8	574	576

Tolerance for each Bin limit is ± 1 nm.





BL-HUBGE33B-TRB

Reliability Test

Classification	Test Item	Reference Standard	Test Conditions	Result
	Operation Life	MIL-STD-750D:1026 MIL-STD-883D:1005 JIS-C-7021 :B-1	Ta: Under room temperature Test time:1,000hrs IF=Product Recommended IF	0/32
Endurance	High Temperature High Humidity Storage	MIL-STD-202F:103B JIS-C-7021 :B-11	Ta:85±5℃ RH:90%-95% Test time:240hrs	0/32
Test	High Temperature Storage	MIL-STD-883:1008 JIS-C-7021 :B-10	Ta:100±5℃ Test time:1,000hrs	0/32
	Low Temperature Storage	JIS-C-7021 :B-11	Ta: -45±5℃ Test time=1,000hrs	0/32
	Temperature Cycling	MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1010 JIS-C-7021 :A-2	Ta:-35±5°C ~25±5°C ~85±5°C ~25±5°C 30min 5min 30min 5min	0/32
Environmental	Thermal Shock	MIL-STD-202F:107D(1980) MIL-STD-750D:1051(1995) MIL-STD-883D:1011(1991)	20min 20 min	0/32
Test	Wetting balance	MIL-STD-883:2003 MIL-STD-202F:208D MIL-STD-883D:2003	Ta:230±5°ℂ Time:5±0.5s	0/32
	Solder Resistance	MIL-STD-202F:210A MIL-STD-883D:1011 JIS-C-7021 :A-1	Ta:260±10°ℂ Time:10±1s	0/32

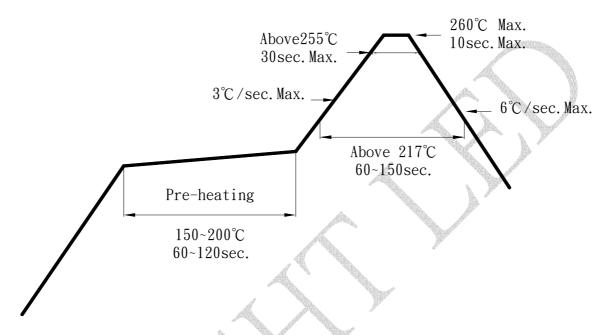
Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgement criteria for failure
Forward voltage	$V_{F}(V)$	I _F =20mA	Initial Level*1.1
Reverse current	$I_R(uA)$	V _R =5V	Over U*2
Luminous intensity	lv (mcd)	I _F =20mA	Initial Level*0.7

Note: 1.U means the upper limit of specified characteristics.

2. Measurment shall be taken between 2 hours and after the test pieces have been returned to normal ambient conditions after completion of each test.

●IR-Reflow Soldering



- 1. Avoid any external stress applied to the resin while the LEDs are at high temperature, especially during soldering.
- 2. Avoid rapid cooling or any excess vibration during temperature ramp-down process
- Although the soldering condition is recommended above, soldering at the lowest possible temperature is feasible for the LEDs

● IRON Soldering

350 $^{\circ}$ C Within 3 sec.,One time only.



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Notes for designing:

Care must be taken to provide the current limiting resistor in the circuit so as to drive the BRIGHT LEDs within the rated figures. Also, caution should be taken not to overload BRIGHT LEDs with instantaneous voltage at the turning ON and OFF of the circuit.

When using the pulse drive care must be taken to keep the average current within the rated figures. Also, the circuit should be designed so as be subjected to reverse voltage when turning off the BRIGHT LEDs.

Storage:

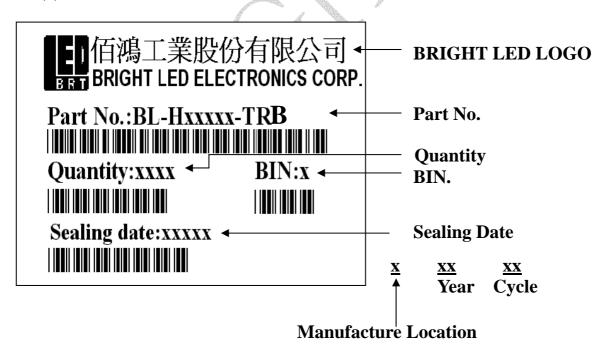
In order to avoid the absorption of moisture, it is recommended to solder BRIGHT LEDs as soon as possible after unpacking the sealed envelope.

If the envelope is still packed, to store it in the environment as following:

- (1) Temperature : 5° C 30° C (41° F)Humidity : RH 60% Max.
- (2) After this bag is opened, devices that will be applied to infrared reflow, vapor-phase reflow, or equivalent soldering process must be:
- a. Completed within 168 hours.
- b. Stored at less than 30% RH.
- (3) Devices require baking before mounting, if: (2) a or (2) b is not met.
- (4) If baking is required, devices must be baked under below conditions: 48 hours at $60^{\circ}\text{C}\pm3^{\circ}\text{C}$.

Package and Label of Products:

- (1) Package: Products are packed in one bag of 3000 pcs (one taping reel) and a label is attached on each bag.
- (2) Label:



单击下面可查看定价,库存,交付和生命周期等信息

>>BRT(佰鸿工业)