

ZXBM5210

REVERSIBLE DC MOTOR DRIVE WITH SPEED CONTROL

Description

The ZXBM5210 is a single chip solution for driving a single-coil reversible direct current (DC) fans and motors. The integrated fullbridge driver output stage is designed to minimize audible switching noise and electromagnetic interference (EMI) providing a low noise solution

For system flexibility, the device has four modes of operation: Forward, Reverse, Brake and Standby selected via FWD and REV pins. The Forward and Reverse modes provide the motor rotation direction control, the Brake mode allows quick stop and the Standby mode helps system efficiency by powering down most of the internal circuits to consume less than 32uA typical. The motor speed can be adjusted by changing the duty ratio of the PWM signal on the FWD or REV pins in the PWM mode or alternatively by adjusting DC voltage input signal to the VREF pin in the VREF speed control mode.

To help protect the IC and the motor coil the ZXBM5210 includes under voltage, over voltage, over current and over temperature protections. Once the safe operating range has been exceeded the device shuts down the output drive to help prevent over stress on the IC or the coil. The device internal current protection threshold is 1.5A typical.

The ZXBM5210 is available in the standard SO8 and thermally enhanced SO8-EP packages.

Features

- Supports single-coil reversible DC motor applications
- Operating voltage: 3V to 18V
- Four modes of operations: Forward, Reverse, Brake and **Standby**
- Low quiescent current of 0.85mA typical in normal operation and 32µA in standby mode
- Internal over current protection
- Under voltage lockout and over voltage protection
- Over temperature protection
- -40°C to +85°C /105°C operating temperature
- 6kV ESD withstand capability
- Standard SO-8 and thermally enhanced SO-8EP
- **Totally Lead-Free & Fully RoHS Compliant (Notes 1 & 2)**
- **Halogen and Antimony Free. "Green" Device (Note 3)**

Notes: 1. No purposely added lead. Fully EU Directive 2002/95/EC (RoHS) & 2011/65/EU (RoHS 2) compliant.

- 2. See [http://www.diodes.com/quality/lead_free.html fo](http://www.diodes.com/quality/lead_free.html)r more information about Diodes Incorporated's definitions of Halogen- and Antimony-free, "Green" and Lead-free.
	- 3. Halogen- and Antimony-free "Green" products are defined as those which contain <900ppm bromine, <900ppm chlorine (<1500ppm total Br + Cl) and <1000ppm antimony compounds.

Pin Assignments

Applications

- 5V / 9V/ 12V / 15V DC reversible motors and actuators
- Home appliances
- Handheld power tools
- Valve open and close
- Remote control motorized toys
- Medium Voltage/ Low Power DC Motors

Typical Applications Circuit

Note: 4. C1 is for power stabilization and to strengthen the noise immunity, the recommended capacitance is 100nF to 1µF or more.

C2 is a re-circulating capacitor for back rush voltage and recommended capacitance is 100nF for low current applications to 10µF or more for large current applications. See application note section

Pin Descriptions

Package: SO-8

Package: SO8-EP

Functional Block Diagram

Absolute Maximum Ratings (Note 5) @T_A = +25°C, unless otherwise specified.)

Notes: 5. Stresses greater than the 'Absolute Maximum Ratings' specified above, may cause permanent damage to the device. These are stress ratings only; functional operation of the device at these or any other conditions exceeding those indicated in this specification is not implied. Device reliability may be affected by exposure to absolute maximum rating conditions for extended periods of time

 6. The absolute maximum supply voltage of 24V is a transient stress rating and is not meant as a functional operating condition. It is not recommended to operate the device at the absolute maximum rated conditions for any period of time.

 7. SO-8 soldered to minimum recommended landing pads (see Package Outline Dimension section) on a 1"x1" two-layer 2oz.copper FR4 PCB (1.6mm thickness) without any via or copper flood on the bottom layer. See thermal de-rating curves in the thermal performance section.

8. SO-8EP exposed pad soldered to minimum recommended landing pads (see Package Outline Dimension section) on a 2"x2" two-layer 2oz.copper FR4 PCB (1.6mm thickness) with four thermal vias in the exposed PAD to the copper flood on the bottom layer. See thermal de-rating curves in the thermal performance section.

Recommended Operating Conditions

Symbol **| Characteristics | Conditions | Min |** Typ | Max | Unit I_{DD} Supply Current **No Load** No Load **And Alberta Constant Constant Constant Constant Constant Constant Constant** Constant Constan I_{DD} STNDBY Standby Supply Current FWD=REV=LOW (GND) $\begin{array}{|c|c|c|c|c|c|c|c|c|} \hline \end{array}$ 32 45 uA V_{UV} TH Under Voltage lock Out Threshold V_{UV} Voltage Decreasing $-$ 2.6 $-$ V V_{UVLOR} Under Voltage Lock Out Release Threshold Voltage Increasing $-$ | 2.8 3.0 V V_{UV HYS} | Under Voltage Hysteresis | Voltage Increasing \sim | $-$ | 200 | $-$ | mV VOV_TH Overvoltage Threshold Voltage Increasing — 20.7 24 V $V_{\text{OV_RLTH}}$ | Overvoltage Release Threshold \blacksquare Voltage Decreasing \blacksquare 17.0 | 19 | — | V **V_{OH}** Output Voltage High $I_{OUT} = 300mA$ $T_{\text{A}} = -40^{\circ} \text{C} \text{ to } +105^{\circ} \text{C}$
 $V_{\text{DD}} - 0.25 \begin{vmatrix} V_{\text{DD}} - 0.15 \end{vmatrix}$ – V $I_{OUT} = 500mA$ $T_{\text{A}} = -40^{\circ} \text{C} \text{ to } +105^{\circ} \text{C}$
 $V_{\text{DD}} - 0.43 \text{ V}_{\text{DD}} - 0.25$ V_{DD} V_{OL} | Output Voltage Low $I_{OUT} = 300mA,$ T_A = -40°C to +105°C 0.15 0.25 V $I_{OUT} = 500mA,$ T_A = -40 $^{\circ}$ C to +105 $^{\circ}$ C 0.25 0.43 V VOH+ VOL Output voltage of N- and PMOS and bond wire voltage drop combined $I_{OUT} = 300mA,$ T_A = -40 $^{\circ}$ C to +105 $^{\circ}$ C — 0.3 0.5 V $I_{OUT} = 500mA,$ T_A = -40 \degree C to +105 \degree C — 0.5 0.86 V I_{OUT} = 300mA, V_{DD} = 3V $T_{A} = -40^{\circ}$ C to +105°C $T_{A} = -40^{\circ}$ C to +105°C R_{ON} Total Combined N- and PMOS R_{DSON} including bond wire resistance $I_{OUT} = 500mA,$ T_A = -40 $^{\circ}$ C to +105 $^{\circ}$ C — 1 1.72 Ω $I_{OUT} = 300mA, V_{DD} = 3V$ T_A = -40 $^{\circ}$ C to +105 $^{\circ}$ C — 1.3 2.2 Ω ILIM_TH Over current protection threshold 1.2 1.5 A VREF V_{REF} voltage range $V_{\sf{REF}}$ voltage range $V_{\sf{REF}}$ voltage speed control mode) 3 100 100 100 100 $(18V \text{ max})$ V IVREF V_{REF} bias current VREF DIAS Current
(DC voltage speed control mode) VREF = V_{DD} -15 0 15 μA FOUT Output PWM switching frequency (Internal PWM oscillator) VREF control mode \vert 20 \vert 26.5 \vert 35 kHz PWM speed control mode 20 — 100 kHz FFWD_REV Input PWM frequency of speed control $\frac{1}{20}$ = 100 kHz
signal 20 $-$ 100 kHz T_{DEAD} Dead time between current reversal $V_{DD} = 3V$ to 18V T_A = -40 \degree C to +105 \degree C 2.1 | 3 | 3.9 | μs t_{SDN} DELAY Shutdown delay – Internal circuits active after FWD = $REV = I$ (except from brake mode) $FWD = GND$ $REV = GND$ 125 180 — μs VFWDH FWD Input H Level 2 — 5.5 V V_{FWDL} FWD Input L Level **Definition COLOUT ACCOUNT ACCOUNT** IFWDH FWD pin current – H Level FWD pin: VFWD = 5V — 50 — μA I_{FWDL} FWD pin current – L Level FWD pin: V_{FWD} = 0V \vert – | 50 | – | μA VREVH REV Input H Level 2 — 5.5 V VREVL REV Input L Level 0 — 0.8 V IREVH REV pin current – H Level REV pin: V_{RVS} = 5V – | 50 | – | μA $I_{\rm REVI}$ REV pin current – L Level REV pin: V_{RVS} = 0V $I = \begin{bmatrix} -1 & 50 & | & -1 \end{bmatrix}$ uA DPWM_MIN Output minimum duty ratio 100 100 minimum duty ratio 100 minimum duty ratio 100 minimum duty ratio 100 Tj_SDN_TH IC junction temperature thermal shutdown threshold — 165 — ^o $^{\circ}$ C Tj_SDN_HYST IC junction temperature thermal shutdown hysteresis — 25 — ^o $^{\circ}$ C

Electrical Characteristics (Note 9)(@T_A = +25°C, V_{DD} = 12V, unless otherwise specified.)

Note: 9. Typical data is at T_A = +25°C, V_{DD} = 12V. The maximum and minimum parameters values over the operating temperature range are not tested in production, they are guaranteed by design, characterization and process control.

Application Note

Rotation Control and Standby Modes

The device has FWD and REV pins for controlling the motor rotation directions. The device has four motor operation modes: 1) Standby mode, 2) Forward mode, 3) Reverse mode and 4) Brake mode. The four modes are controlled by the FWD and REV logic pins.

In the brake mode, switches S2 and S4 are ON allowing the motor to stop quickly. All the internal control circuits are fully operational.

In the standby mode all the output drive switches are off and additionally, the internal circuits are also turned off to minimize power consumption. The power consumption in the standby mode is less than in the brake mode. If running motor enters the Standby mode, due to the body diodes the motor free wheels to idle state. Whenever the motor enters the standby mode from any mode (except the brake mode) the control logic will remain active in previous mode for at least 125µs before shutting down the internal circuits. To prevent device entering the standby mode during operating mode changes, the mode change signals should be completed within 125µs.

In the forward mode, with switches S1-S2 ON and S3-S4 OFF, OUT1 is high and OUT2 is low. The motor current flows from OUT1 to OUT2. In the reverse mode, switches S1-S4 are ON while S1-S2 are OFF to allow motor current flow from OUT2 to OUT1.

In the forward or reverse mode, for VREF speed control, the output drive duty ratio is generated internally based on the voltage on the VREF pin. For PWM speed control, external PWM signals applied to the FWD or REV pins control the PWM switching of the low side S2 (forward mode) or S4 (reverse mode). See application section for further details.

The ZXBM5210 has three modes of speed control: VREF speed control mode, PWM speed control mode and by adjusting the supply voltage

Application Note (cont.)

Motor Speed Control with DC Voltage on VREF Pin

Motor speed can be controlled by adjusting the DC voltage into the V_{REF} pin. The output drive PWM duty ratio is defined by the ratio of the V_{REF} voltage to the supply V_{DD} voltage.

In V_{REF} speed control mode, FWD and REV pins are only used for direction control and therefore high frequency PWM control signal should not be applied to the FWD and REV pins. If repetitive direction changes required, it is recommended to keep direction change frequency of below 400Hz.

The speed and direction control is given by:

Motor Speed Control with a PWM Input Signal

Motor speed can be controlled by adjusting the duty cycle of the PWM speed control signal into the FWD or REV while keeping the V_{DD} pin at the nominal motor voltage. In this mode the input voltage on the V_{REF} pin must be greater than or equal to V_{DD} .

In PWM speed control mode the high side switches S1 and S3 are kept fixed while the low side switches S2 or S4 are switched. In the forward mode, S1 is kept switched on, S2 is switched in accordance with the PWM signal and S3 and S4 are switched off. In reverse mode, S3 is switched on, S4 is switched in accordance with the PWM signal and S1 and S2 are switched off.

The motor speed is proportional to the input PWM signal duty. For example, for a 12V motor the V_{DD} pin is maintained at 12V while varying the PWM control signal duty to adjust the motor speed linearly. The timing diagram below shows the output O1 and O2 in relation to PWM speed control signal at PWM pin.

Frequency of PWM speed control signal can be between 8kHz to 100kHz. Recommended typical PWM signal frequency is 25kHz to keep switching frequency away from the audible band.

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Application Note (cont.)

Motor Speed Control with a PWM Input Signal (cont.)

Depending on the motor design and its inertia the minimum start-up PWM duty required can be typically between 30% - 50%. While the motor is rotating minimum PWM duty can generally be reduced down to 20%. How small the PWM duty can be without stalling the motor depends on the motor mechanical and coil design parameters and not limited by the output capability of the device. If voltage at V_{DD} is lower than the nominal motor voltage, both start-up PWM duty and minimum running PWM duty required will be higher.

Motor Speed Control by DC Supply Voltage

Motor speed can be controlled by varying the V_{DD} supply voltage while the FWD and REV pins are set to either a logic high or low depending on forward or reverse direction needed. The V_{REF} must be equal to V_{DD} in this mode. For example, if the V_{DD} for a 12V motor is changed from 12V to 3V the speed will be reduced from 100% to 25%.

Re-Circulating Capacitor

During motor operation when the low side switch is turned off the bridge or the motor voltage may overshoot to high levels if there is no current path for the energy in the motor to flow. Such high voltages can damage the IC. A current path can be provided by adding a bypass capacitor from the V_{DD} or V_M to the GND. The value of the bypass capacitor depends on the motor coil design, motor current, motor voltage and the IC voltage limits. This could be in the range of 0.47µF for low current applications to 10uF or more for large current applications.

Dead-Time

During motor current reversal (for motor rotation direction reversal), switch position changes between S1-S2 and S3-S4. Such change may result in cross conduction between high side and low side MOSFETS, e.g. S1 and S4 or S2 and S3. To prevent cross conduction the IC provides a dead time 3µs typical during current reversal or fast turn on of the low side MOSFETs.

Back-Rush Voltage

Depending on motor characteristics, the environment and the ambient conditions back-rush voltage (at the bridge) may fluctuate during brush commutation and PWM switching. Due to the energy in the coil this back-rush voltage can reach high levels if no adequate alternative current path is provided when inductor current path is interrupted. The back-rush voltage overshoot should not be allowed to go beyond the operating voltage range of the IC. This backrush voltage overshoot can be minimized by using a re-circulating bypass capacitor at the V_{DD} and V_M pins.

The value of the re-circulating bypass capacitor depends on the motor coil design, motor current, motor voltage and the IC voltage limits. This could be 0.47µF for low current applications to 10uF or more for large current applications.

Under Voltage Lockout

To make sure the minimum voltage needed to operate the driver is supplied, the driver has an under voltage lock out. At start up the device will only start if the supply voltage is typically 2.8 or greater. During normal operation, the device will switch off all the output switches and power down if the supply voltage drops below 2.6V typical.

Over Voltage Protection

When the supply voltage exceeds 20.7V (typical) the driver will turn-off all the output switches. The driver will return to normal condition if the supply voltage drops below 19V (typical) provided no other fault condition or signals are preventing it to enter normal operation.

In-Rush Current

It is recommended to use the PWM duty cycle to control the average voltage supplied to the motor during power up, standby mode, brake mode or during motor direction reversal. If a PWM signal is not available it is recommended to use a current limiting resistor or other protection devices if needed.

Over-Current Setting and Protection

The internal over current protection (OCP) threshold is 1.5A typical at 12V supply +25°C.

When the motor current exceeds the OCP threshold for longer than 10µs typical on any of the H-Bridge switches, the device will switch of all the output switches and remain off for 5ms typical. The IC returns to normal operation after the 5ms if over current condition has gone away. If the motor current is still higher than the OCP threshold, the device will enter another 5ms standby mode.

Thermal Shutdown

The device has an internal thermal shutdown to prevent a thermal run-away scenario. The thermal shutdown is triggered when the junction temperature of the device reaches +165°C. It will remain in standby mode until the junction temperature falls by +25°C.

Reverse Voltage Protection

If reverse protection is needed this can be achieved by adding an external diode to the V_{DD} and V_M pins.

Application Note (cont.)

Motor Electromagnetic and Audible Noise

To help reduce electromagnetic and audible nose, capacitor can be connected from OUT1 to GND and OUT2 to GND pins. Alternatively, a capacitor can be connected between OUT1 and OUT2 with diodes between the output pins and GND as shown below. To prevent large currents it is recommended to keep any capacitor used at the output pins as small as possible and less than 1µF.

-50 -25 0 25 50 75 100 125 **Temperature (°C)** UVLO Trigger Threshold 15.0 -50 17.0 19.0 -50 -25 0 25 50 75 100 125 **OVP Thresholds (V)** OVP Release Threshold

UVLO Trigger and Release Thresholds vs Temperature

Temperature (°C) OVP Trigger and Release Thresholds vs Temperature

2.0 L
-50 2.3 2.5 2.8

Output PWM Duty in PWM Speed Control Mode Control Mode Output PWM Duty in VREF Speed Control Mode

OutputPWM Duty vs VREF/VDD Ratio

PWM Oscillator Frequency

Low Side Switch On Voltage (V_{OL})

Low Side Switch On Voltage V_{OL} vs. Temperature

High Side Switch On Voltage (V_{DD} - V_{OH})

High Side Switch ON Voltage (V_{DD}-V_{OH}) vs Supply Voltage

High Side Switch On Voltage (V_{DD} - V_{OH}) (cont.)

 $High+Low$ Side ON Resistance R_{DSON_TOTAL} vs. Temperature

High+Low Side Resistance RDSON_TOTAL VS. Voltage

High+Low Side ON Resistance R_{DSON_TOTAL} vs. Temperature

Thermal Performance

(1) Package Type: SO-8

MSOP8-EP Power Dissipation De-rating Curve (Note 11)

SO-8 Thermal Derating Curve

Note: 11. SO-8 soldered to minimum recommended landing pads (see Package Outline Dimension section) on a 1"x1" two-layer 2oz.copper FR4 PCB (1.6mm thickness) without any via or copper flood on the bottom layer.

(2) Package Type: SO-8EP

SO-8EP Power Dissipation De-rating Curve (Note 12)

SO-8EP Thermal Derating Curve

Note: 12. SO-8EP exposed pad soldered to minimum recommended landing pads (see Package Outline Dimension section) on a 2"x2" two-layer 2oz.copper FR4 PCB (1.6mm thickness) with four thermal vias in the exposed PAD to the copper flood on the bottom layer

Ordering Information

Packing

13: Tape & Reel

Quantity Part Number Suffix

Marking Information

(1) Package type: SO-8

(2) Package type: SO-8EP

Package Outline Dimensions (All dimensions in mm.)

Please see AP02002 at [http://www.diodes.com/datasheets/ap02002.pdf fo](http://www.diodes.com/datasheets/ap02002.pdf)r latest version.

(1) Package Type: SO-8

(2) Package Type: SO-8EP

Suggested Pad Layout

Please see AP02001 at [http://www.diodes.com/datasheets/ap02001.pdf fo](http://www.diodes.com/datasheets/ap02001.pdf)r the latest version.

(1) Package Type: SO-8

(2) Package Type: SO-8EP

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