Signage Package Specification

Everlight P/N	18-039B/BDR6GAS1-CC01/10T
Customer P/N	
Version	3

Date	Note
2018.12.17	New Edition

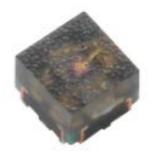
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DATASHEET

SMD • 18-039B/BDR6GAS1-CC01/10T



Features

- Package in 8mm tape on 7" diameter reel
- Compatible with automatic placement equipment
- Compatible with infrared and vapor phase reflow
- Solder process
- Full-color type
- Pb-free
- Component solderable surface finish is Gold
- The Product itself will remain whithn RoHS compliant version
- Compliance with EU REACH
- Compliance Halogen Free.(Br<900ppm,Cl<900ppm,Br+Cl<1500ppm)

Description

• The 18-039B SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.

• Moreover, with its black PCB, the 18-039B possess an ideal solution for high-contract and high-resolution indoor signage display.

Applications

- Indoor signage display applications
- Indoor decorating and entertainment design
- Flat backlight for LCD, switch and symbol
- Indicator and backlighting for all consumer electronics

Device Selection Guide

Chip Materials	Emitted Color	Resin Color
AlGaInP	Brilliant Red	
InGaN	Brilliant Green	Black Surface Diffused
InGaN	Brilliant Blue	_

Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
_		R6:10	
Forward Current	lF	GA:10	mA
		BD:10	
Peak Forward Current		R6:20	
	IFP	GA:20	mA
(Duty 1/10 @1KHz)		BD:20	
		R6:24	
Power Dissipation	Pd	GA:31	mW
		BD:31	
Junction Temperature	Tj	100	°C
Operating Temperature	Topr	-40 ~ +85	°C
Storage Temperature	Tstg	-40 ~ +90	°C
ESD		R:2000	
(Classification acc. AEC	ESDHBM	G:1000	V
Q101)		B:1000	
Soldering Temperature	T _{sol}	Reflow Soldering	: 260 ℃ for 10 sec.
Soluening temperature	I SOI	Hand Soldering :	350 °C for 3 sec.

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbo	I	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	lv	R6 GA BD	8.8 52.0 8.0		19.5 87.9 17.7	mcd	I _F =3mA I _F =5mA I _F =5mA
Viewing Angle	20 1/2			120		deg	I⊧=3mA I⊧=5mA I⊧=5mA
Peak Wavelength	Лр	R6 GA BD		625 525 465		nm	I⊧=3mA I⊧=5mA I⊧=5mA
Dominant Wavelength	٨d	R6 GA BD	619 523.5 463.5		626 532.5 472.5	nm	l⊧=3mA l⊧=5mA l⊧=5mA
Spectrum Radiation Bandwidth	Δλ	R6 GA BD		20 25 25		nm	I⊧=3mA I⊧=5mA I⊧=5mA
Forward Voltage	VF	R6 GA BD	1.7 2.5 2.5	2.0 2.9 2.9	2.4 3.2 3.2	V	I⊧=3mA I⊧=5mA I⊧=5mA
Reverse Current ⁴	IR				10	μA	V _R =5V

Note:

1. Tolerance of Luminous Intensity: ±10%

2. Tolerance of Dominant Wavelength: ±1nm

3. Tolerance of Forward Voltage: ±0.1V

4. Only for Electronic test

Floating Bin(R6) Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
RA	8.8	11.5		
RC	11.5	15.0	mcd	I⊧ =3mA
RE	15.0	19.5	_	

Bin Range of Dominant Wavelength

Bin Code	Min.	Max.	Unit	Condition
R2	619.0	624.0	222	l2m∧
R3	621.0	626.0	- nm	I _F =3mA

Bin Range of Dominant Voltage

Bin Code	Min.	Max.	Unit	Condition
R1	1.7	2.4	V	I⊧ =3mA

Note:

- 1.Tolerance of Luminous Intensity: ±10%
- 2. Tolerance of Dominant Wavelength: ±1nm
- 3. Tolerance of Forward Voltage: ±0.01V

Floating Bin(GA) Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
GB	52.0	68.0	mod	I5mA
GD	68.0	87.9	- mcd	I _F =5mA

Bin Range of Dominant Wavelength

Bin Code	Min.	Max.	Unit	Condition
G2	523.5	526.5	nm	
G3	525.5	528.5		
G4	527.5	530.5		I⊧ =5mA
G5	529.5	532.5		

Bin Range of Dominant Voltage						
	Bin Code	Min.	Max.	Unit	Condition	
	G1	2.5	3.2	v	I⊧ =5mA	

Note:

1.Tolerance of Luminous Intensity: ±10%

2.Tolerance of Dominant Wavelength: ±1nm

3. Tolerance of Forward Voltage: ±0.01V

Floating Bin(BD) Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
BA	8.0	10.4		
BC	10.4	13.6	mcd	I⊧ =5mA
BE	13.6	17.7		

Bin Range of Dominant Wavelength

Bin Code	Min.	Max.	Unit	Condition
B2	463.5	466.5	nm	I _F =5mA
B3	465.5	468.5		
B4	467.5	470.5		
B5	469.5	472.5		

Bin Range of Dominant Voltage						
Bin Code	Min.	Max.	Unit	Condition		
B1	2.5	3.2	V	l⊧ =5mA		

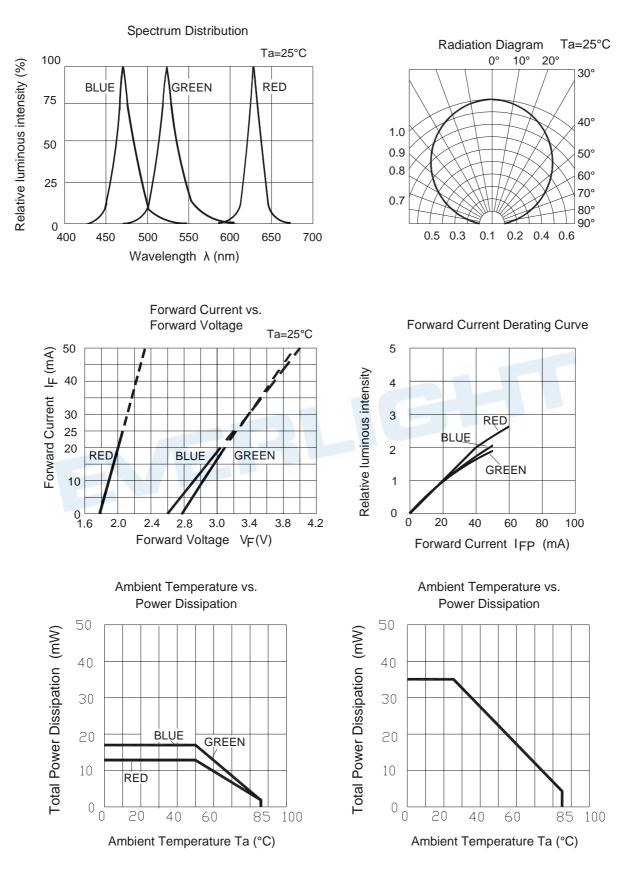
Note:

1.Tolerance of Luminous Intensity: ±10%

2.Tolerance of Dominant Wavelength: ±1nm

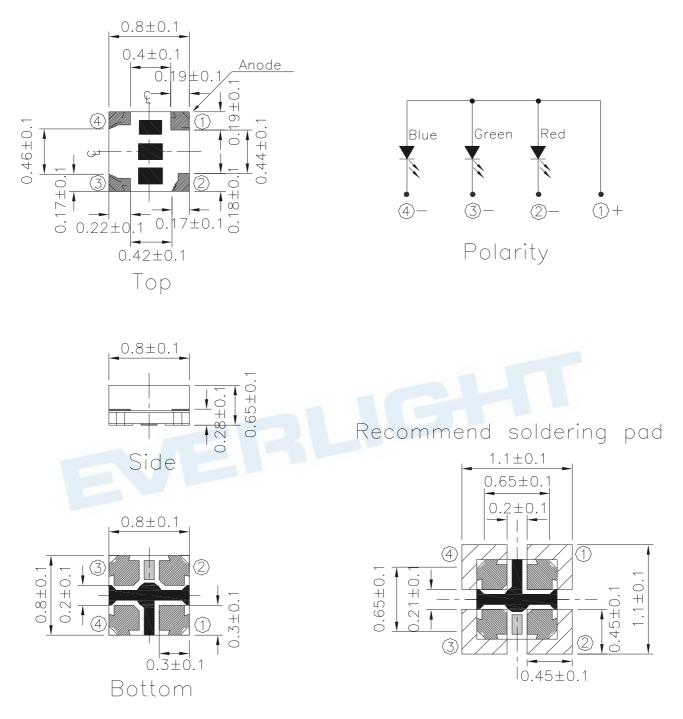
3. Tolerance of Forward Voltage: ±0.01V

Typical Electro-Optical Characteristics Curves



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Package Dimension

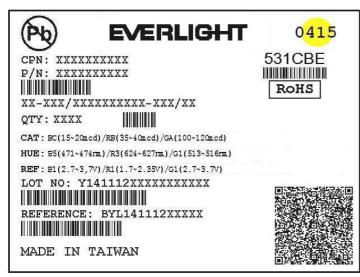


Suggested pad dimension is just for reference only. Please modify the pad dimension based on individual need.

Note: Tolerances unless mentioned ±0.1mm. Unit = mm

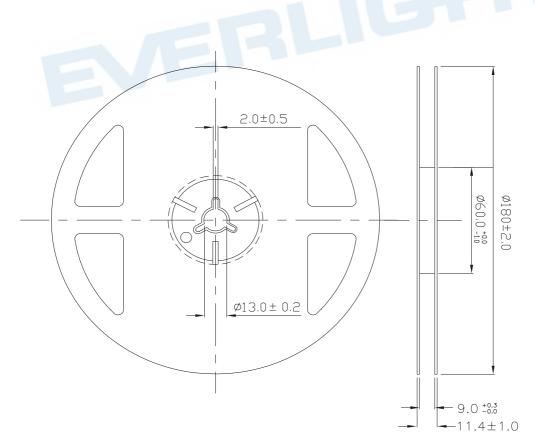
Moisture Resistant Packing Materials

Label Explanation



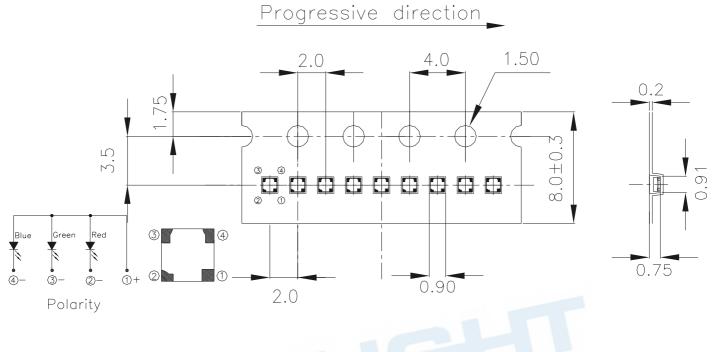
- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank
- · LOT No: Lot Number

Reel Dimensions



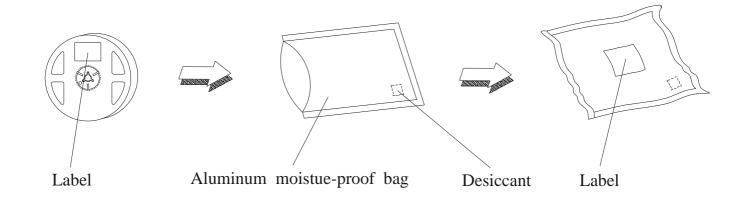
Carrier Tape Dimensions:

The minimum quantity of packing is 10000 pcs per reel. The rest quantity which could not reach 4000 pcs per reel will goes to 2000 pcs per reel.



Note: Tolerances unless mentioned ±0.1mm. Unit = mm

Moisture Resistant Packing Process



Note: Tolerances unless mentioned ±0.1mm. Unit = mm

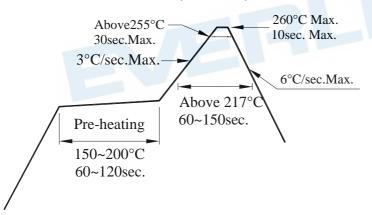
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Precautions for Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
 - 2.1 Do not open moisture proof bag before the products are ready to use.
 - 2.2 Before opening the package: The LEDs should be kept at 30° C or less and 90%RH or less.
 - 2.3 After opening the package: The LED's floor life is 168Hrs under 30°C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
 - 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment : 60±5℃ for 24 hours.
 - 2.5 Before using LEDs, baking treatment should be implemented based on the following conditions: pre-curing at 60±5°C for 24 hours or 125±5°C for 3 hours.
- 3. Soldering Condition
 - 3.1 Pb-free solder temperature profile



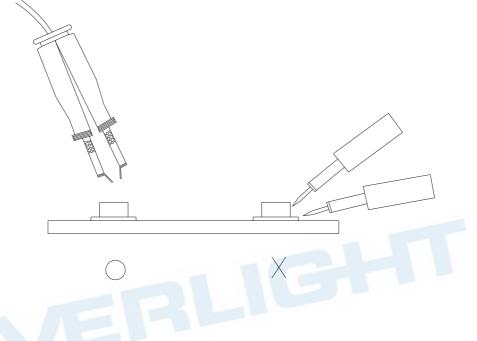
- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

4.Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350° C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



6.Directions for use

The LEDs should be operated with forward bias. The driving circuit must be designed so that the LEDs are not subjected to forward or reverse voltage while it is off. If reverse voltage is continuously applied to the LEDs, It may cause migration resulting in LED damage.

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DISCLAIMER

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- 2. The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
- 3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
- 4. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
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