

# EVERLIGHT

# DATASHEET

# ELUC3535NUB 2.4W Series

## Preliminary



# Introduction

The ELUC3535NUB product series is a ceramic based LED with high quality and reliability that suitable for UV application.

## Features

- High power UVC LED
- Dimension 3.5mm\* 3.5mm\* 1.13mm
- ESD protection up to 2KV
- Typical viewing angle: 120°
- RoHS compliant
- Pb free
- Compliance with EU REACH
- Compliance Halogen Free (Br<900ppm,Cl<900ppm,Br+Cl<1500ppm)</li>

#### Applications

UV Sterilization



#### **Product Nomenclature**

# ELUC3535NUB-P7085Q47090300-F23D

EL = Everlight UC = UVC 3535 = 3.5mm x 3.5mm Package N = Package Material: AIN U = Coating: Au B = Angle:  $120^{\circ}$ P = Peak Wavelength 7085= Wavelength Range: 270~285nm Q4 = Minimum Radiant Flux Spec: 20mW 7090 = Forward Voltage Spec: 7.0~9.0V 300 = Forward Current: 300mA F = Chip Type: Flip Chip 2 = Chip Size: 20x10mil 3 = Chip QTY: 3 chip D = Process Type: Dispensing

# **Absolute Maximum Ratings**

| Parameter                    | Symbol           | Ratings    | Unit |
|------------------------------|------------------|------------|------|
| Max. DC Forward Current (mA) | l <sub>F</sub>   | 300        | mA   |
| Max. ESD Resistance          | VB               | 2000       | V    |
| Max. Junction Temperature    | TJ               | 90         | °C   |
| Thermal Resistance           | Rth              | 20         | °C/W |
| Operating Temperature        | T <sub>Opr</sub> | -40 ~ +85  | °C   |
| Storage Temperature          | T <sub>Stg</sub> | -40 ~ +100 | °C   |

## PN of the ELUC3535NUB series: UVC LEDs

| Order Code of ELUC3535NUB       | Minimum<br>Radiant<br>Flux (mW) | Typical<br>Radiant<br>Flux (mW) | rtaarant | Peak<br>Wavelength<br>(nm) | Forward<br>Voltage<br>(V) | Forward<br>Current<br>(mA) |
|---------------------------------|---------------------------------|---------------------------------|----------|----------------------------|---------------------------|----------------------------|
| ELUC3535NUB-P7085Q47090300-F23D | 20                              | 25                              | 30       | 270-285                    | 7.0-9.0                   | 300                        |

# Product Binning Radiant Flux Bins

| Bin Code | Minimum<br>Radiant Flux (mW) | Maximum<br>Radiant Flux (mW) |
|----------|------------------------------|------------------------------|
| Q4       | 20                           | 25                           |
| Q5       | 25                           | 30                           |

#### Notes:

- 1. Radiant flux measurement tolerance: ±10%.
- 2. Forward voltage bins are defined at I<sub>F</sub>=300mA operation.

#### **Peak Wavelength Bins**

| Bin Code | Minimum Peak<br>Wavelength (nm) | Maximum Peak<br>Wavelength (nm) |
|----------|---------------------------------|---------------------------------|
| U27A     | 270                             | 275                             |
| U27B     | 275                             | 280                             |
| U28      | 280                             | 285                             |

#### Notes:

- 1. Peak Wavelength measurement tolerance: ±1nm.
- 2. Forward voltage bins are defined at I<sub>F</sub>=300mA operation.

## Forward Voltage BinsC

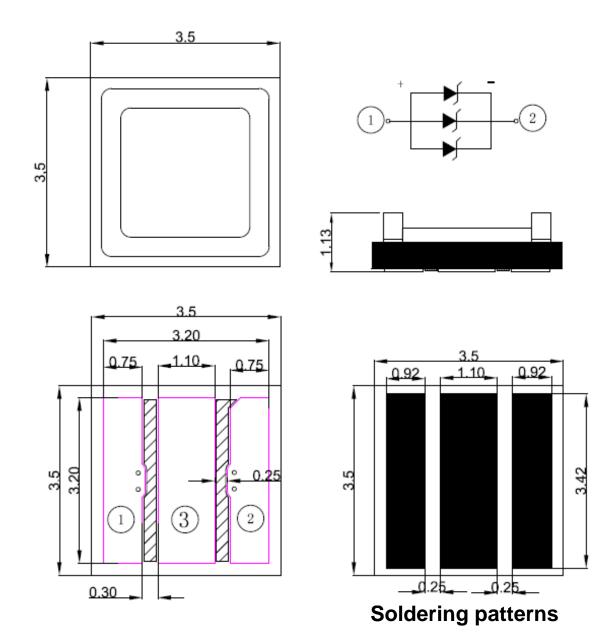
| Bin  | Minimum Forward<br>Voltage (V) | Maximum Forward<br>Voltage (V) |
|------|--------------------------------|--------------------------------|
| 7075 | 7.0                            | 7.5                            |
| 7580 | 7.5                            | 8.0                            |
| 8085 | 8.0                            | 8.5                            |
| 8590 | 8.5                            | 9.0                            |

#### Notes:

- 1. Forward voltage measurement tolerance: ±2%.
- 2. Forward voltage bins are defined at I<sub>F</sub>=300mA operation.

**EVERLIGHT** 

#### **Mechanical Dimension**



1. Dimensions are in millimeters.

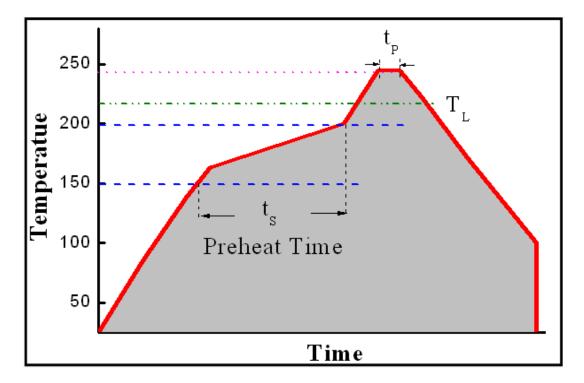
- 2. Tolerances unless mentioned are ± 0.2mm
- 3. Pad Configuration 1: Anode ,2: Cathode ,3: Thermal Pad



#### **Reflow Soldering Characteristics**

#### **For Reflow Process**

- a. ELUC series are suitable for SMT processes.
- b. Curing of glue in oven must be according to standard operation flow processes.



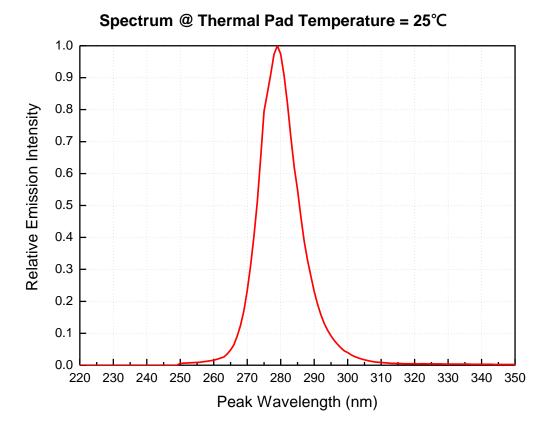
| Profile Feature                         | Lead Free Assembly |
|---|--------------------|
| Ramp-Up Rate                            | <b>2-3</b> °C/S    |
| Preheat Temperature                     | <b>150-200 ℃</b>   |
| Preheat Time (t <sub>s</sub> )          | <b>60-120</b> S    |
| Liquid Temperature (T <sub>L</sub> )    | 217 °C             |
| Time maintained above ${\rm T}_{\rm L}$ | <b>60-90</b> S     |
| Peak Temperature (T <sub>P</sub> )      | <b>240±5</b> ℃     |
| Peak Time (t <sub>P</sub> )             | Max <b>20</b> S    |
| Ramp-Down Rate                          | <b>3-5</b> °C/S    |

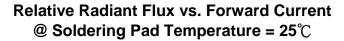
c. Reflow soldering should not be done more than twice.

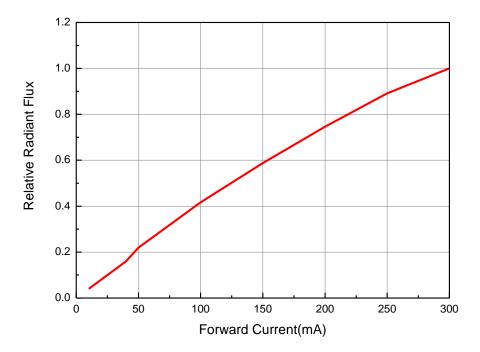
- d. In soldering process, stress on the LEDs during heating should be avoided.
- e. After soldering, do not bend the circuit board.



#### **Typical Characteristics Curves**

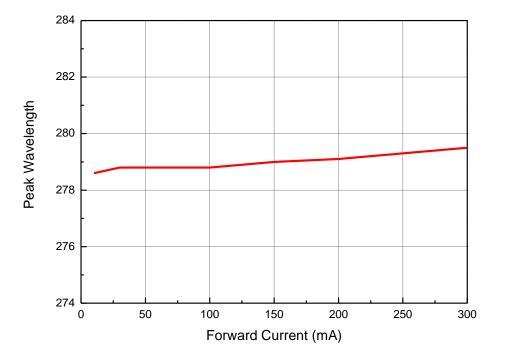




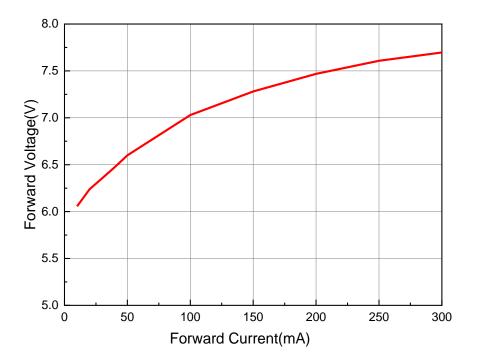




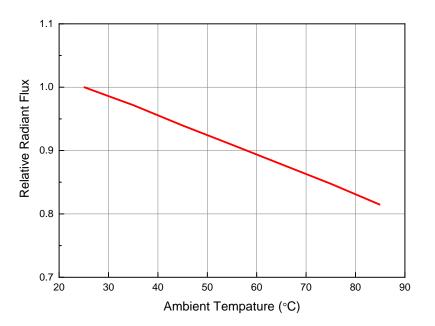




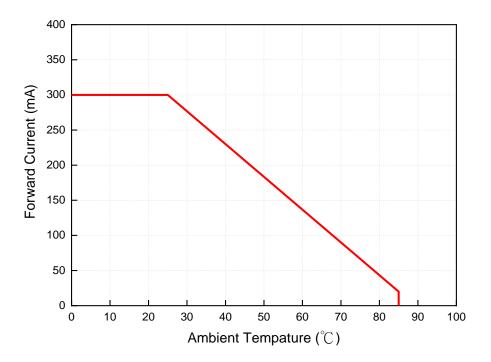






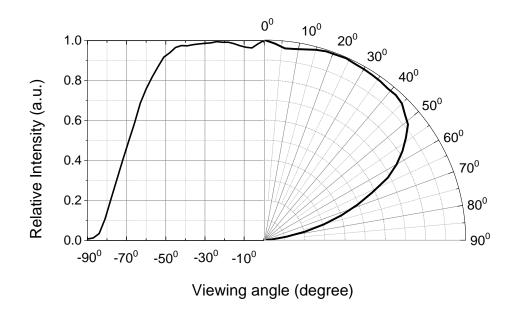


Derating Curve Forward Current vs. Ambient Temperature





## Typical Radiation Patterns Typical Diagram Characteristics of Radiation for ELUC3535NUB



#### Notes:

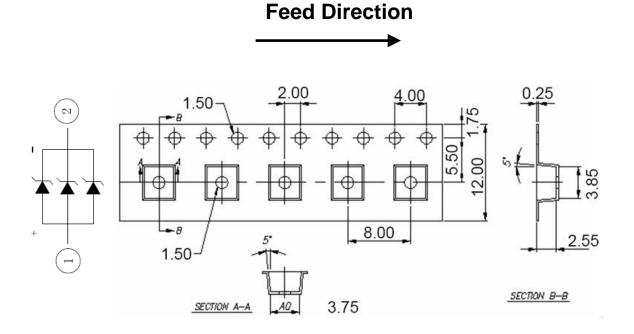
- 1.  $2\theta_{1/2}$  is the off axis angle from lamp centerline where the luminous intensity is 1/2 of the peak value.
- 2. View angle tolerance is  $\pm 5^{\circ}$



## **Emitter Tape Packaging**

#### **Carrier Tape Dimensions as the following:**

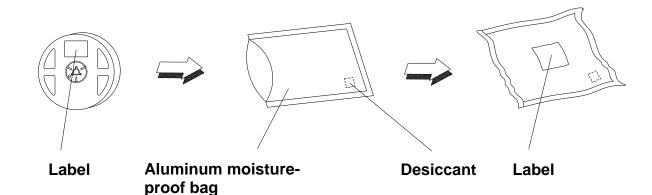
Reel: 1000 pcs



#### Notes:

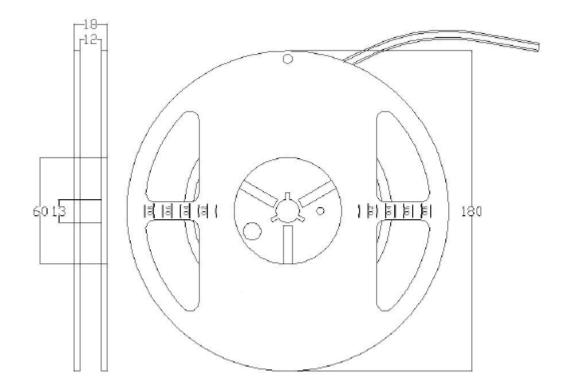
- 1. Tolerance unless mentioned is ±0.1mm;
- 2. Minimum packing amount is 800 pcs per reel

#### **Moisture Resistant Packaging**





#### **Emitter Reel Dimensions**



#### Notes:

- 1. Dimensions are in millimeters.
- 2. Tolerances unless mentioned are ±0.2mm.

#### **Product Labeling**

#### Label Explanation

CPN: Customer Specification (when required)

P/N : Everlight Production Number

QTY: Packing Quantity

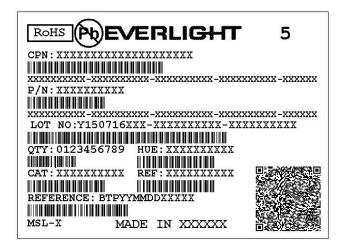
CAT: Luminous Flux (Brightness) Bin

HUE: Color Bin

**REF: Forward Voltage Bin** 

LOT No: Lot Number

MADE IN TAIWAN: Production Place



#### **Storage Conditions**

- Before the package is opened: The LEDs should be stored at 30°C or less and 85%RH or less after being shipped from Everlight and the storage life limits are 1 year. The LEDs can be stored up to 3 years if in a sealed container with a nitrogen atmosphere and moisture absorbent material.
- After opening the package: The LED's floor life is 168H under 30°C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
- If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 60±5°C for 24 hours.

#### DISCLAIMER

- EVERLIGHT reserves the right(s) on the adjustment of product material mix for the specification.
- The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
- The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
- When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
- These specification sheets include materials protected under copyright of EVERLIGHT. Reproduction in any form is prohibited without obtaining EVERLIGHT's prior consent.
- This product is not intended to be used for military, aircraft, automotive, medical, life sustaining or life saving applications or any other application which can result in human injury or death. Please contact authorized EVERLIGHT sales agent for special application request.

单击下面可查看定价,库存,交付和生命周期等信息

>>Everlight(亿光)