

## **Technical Data Sheet**

# **Chip LED with Right Angle Lens**

## 12-21UYC/S530-XX/TR8

#### **Features**

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.-
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.

#### **Descriptions**

- The 12-21 SMD Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

### **Applications**

- Automotive: backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

#### **Device Selection Guide**

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Material	<b>Emitted Color</b>	Lens Color
AlGaInP	Super Yellow	Water Clear

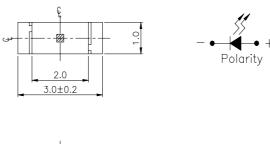


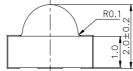
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Device No.: DSE-121-076 ECN:

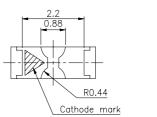


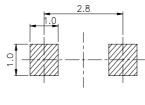
## **Package Outline Dimensions**





For reflow soldering (propose)





**Notes:** Tolerances Unless Dimension  $\pm 0.1$ mm, Angle $\pm 0.5^{\circ}$ , Unit = mm

## **Absolute Maximum Ratings (Ta=25°C)**

Parameter	Symbol	Rating	Unit	
Reverse Voltage	$V_R$	5	V	
Forward Current	<b>I</b> F	25	mA	
Operating Temperature	Topr	-40 ~ +85	$^{\circ}\!\mathbb{C}$	
Storage Temperature	Tstg	-40~ +90	$^{\circ}\!\mathbb{C}$	
	m 1	260 (for 5	°C	
Soldering Temperature	Tsol	second)		
Electrostatic Discharge	ESD	2000	V	
Power Dissipation	Pd	60	mW	
Peak Forward Current	T_	1.00	4	
(Duty 1/10 @1KHz)	IF	160	mA	

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## **Electro-Optical Characteristics (Ta=25°C)**

Parameter	Symbol	*Chip Rank	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	Iv	A2	19	48		mcd	
		A3	45	51			I <sub>F</sub> =20 mA
		A4	65	97			
		A5	78	123			
		A6	97	142			
Viewing Angle	2 \theta 1/2			120		deg	I <sub>F</sub> =20mA
Peak Wavelength	λр			591		nm	I <sub>F</sub> =20mA
Dominant Wavelength	λd			589		nm	I <sub>F</sub> =20mA
Spectrum Radiation Bandwidth	Δλ			15		nm	I <sub>F</sub> =20mA
Forward Voltage	VF			2.0	2.4	V	I <sub>F</sub> =20mA
Reverse Current	IR				10	$\mu$ A	V <sub>R</sub> =5V

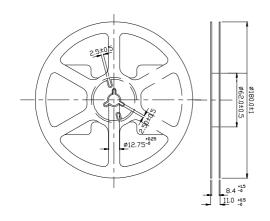
# \*12-21UYC/S530-XX/TR8

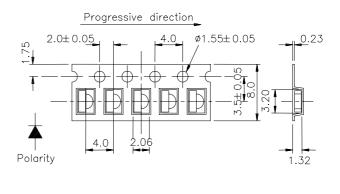


# Chip Rank

### **Reel & Carrier Tape Dimensions**

# Loaded quantity per reel 2000 PCS/reel



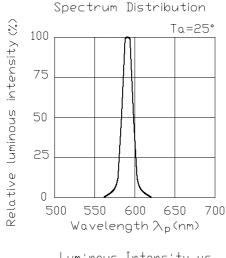


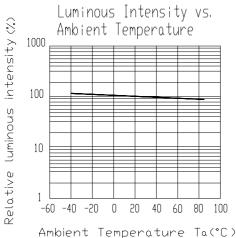
**Notes:** Tolerances Unless Dimension  $\pm$  0.1mm, Angle $\pm$  0.5°, Unit = mm

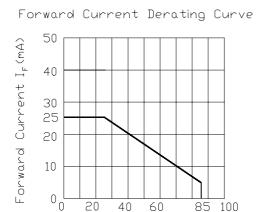
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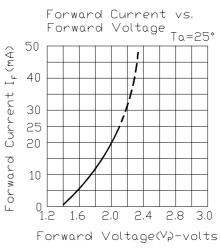
## **Typical Electro-Optical Characteristics Curves**

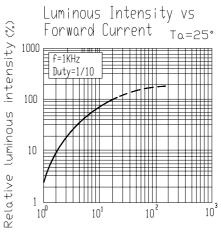


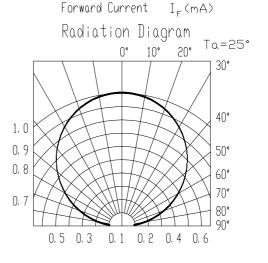




Ambient Temperature Ta(°C)







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### **Reliability Test Items And Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level: 90 %

LTPD: 10 %

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Rc
1	Reflow	Temp. : $240^{\circ}$ C ± $5^{\circ}$ C Min. 5 sec.	6 min.	22 Pcs.	0/1
2	Temperature Cycle	H:+85°C 30min. $\int$ 5 min. L:-55°C 30min.	50 Cycles	22 Pcs.	0/1
3	Thermal Shock	$H: +100^{\circ}\mathbb{C}$ 5min. $\int 10 \text{ sec.}$ $L: -10^{\circ}\mathbb{C}$ 5min.	50 Cycles	22 Pcs.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 Pcs.	0/1
5	Low Temperature Storage	Temp. : -55°℃	1000 Hrs.	22 Pcs.	0/1
6	DC Operating Life	$I_F = 20 \text{ mA}$	1000 Hrs.	22 Pcs.	0/1
7	High Temperature / High Humidity	85°C/R.H85%	1000 Hrs.	22 Pcs.	0/1

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#### **Precautions For Use**

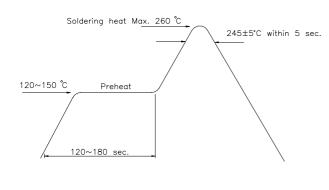
1. Over-current-proof

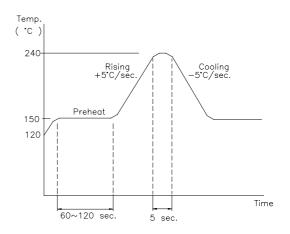
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage time
  - 2.1 The operation of Temperature and RH are :  $5^{\circ}$ C ~35 $^{\circ}$ C, RH60%.
  - 2.2 Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp proof box with descanting agent. Considering the tape life, we suggest our customers to use our products within a year(from production date).
  - 2.3 If opened more than one week in an atmosphere  $5^{\circ}\text{C} \sim 35^{\circ}\text{C}$ , RH 60%, they should be treated at  $60^{\circ}\text{C} \pm 5^{\circ}\text{C}$  for 15hrs.
- 2.4 When you discover that the desiccant in the package has a pink color (Normal = blue), you should treat them in the same conditions as 2.3.

### Soldering heat

### **Reflow Temp / Time**





### **Soldering Iron**

Basic spec is  $\leq 5$  sec when 260°C. If temperature is higher, time should be shorter (+10°C $\rightarrow$ -1sec). Power dissipation of Iron should be smaller than 15 W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

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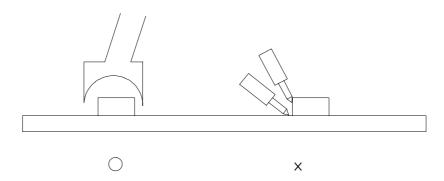
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#### Rework

- 1. Customer must finish rework within 5 sec under  $245^{\circ}$ C.
- 2. The head of iron can not touch copper foil.
- 3. Twin-head type is preferred.



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# 单击下面可查看定价,库存,交付和生命周期等信息

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