## Honeywell

# **Heavy Duty Pressure Transducers**MLH Series, 6 bar to 550 bar | 50 psi to 8000 psi

32328895

Issue C





#### **DESCRIPTION**

The MLH Series Heavy Duty Pressure Transducers combine Application Specific Integrated Circuit (ASIC) technology with a media-isolated, metal diaphragm design. This digitally compensated transducer offers value and performance, making it a suitable pressure sensing solution for demanding applications. Industry standard electrical connectors and pressure ports are offered for enhanced reliability and user flexibility.

The MLH Series has six standard output options:

- Ratiometric: 0.5 Vdc to 4.5 Vdc from 5 Vdc excitation
- Current: 4 mA to 20 mA
- Regulated: 1 Vdc to 6 Vdc
- Regulated: 0.25 Vdc to 10.25 Vdc
- Regulated: 0.5 Vdc to 4.5 Vdc
- Regulated: 1 Vdc to 5 Vdc

#### **VALUE TO CUSTOMERS**

- Total Error Band (TEB) as low as 2 %FSS from -40°C to 125°C: Provides indication of the transducer's true measurement performance over a specified temperature range; small error promotes system uptime and efficiency. (See Figure 1.)
- All metal wetted parts allow for potential use in a wide variety of fluid applications.
- No internal elastomeric seals eliminate O-ring compatibility issues.
- · Amplified outputs reduce the need to purchase external amplifiers.
- Input reverse voltage protection guards against mis-wiring.
- · Less than 2 ms response time provides more accurate, high speed measurement.

#### **FEATURES**

- Pressure range of 6 bar to 550 bar | 50 psi to 8,000 psi
- ±0.25% full scale accuracy Best Fit Straight Line (BFSL)
- Total Error Band (TEB) as low as 2 %FSS
- Compensated and operating temperature range of -40°C to 125°C [-40°F to 257°F] (see Table 4)
- Less than 2 ms response time
- Fully temperature compensated, calibrated and amplified
- Rated IP65 or better for protection from most harsh environments
- RoHS, CE, UL Component Recognition for USA and Canada: File No. E258956

#### **POTENTIAL APPLICATIONS**

- Industrial: Compressors, cylinder tank pressure, HVAC, hydraulics, oil and gas, refrigeration, water distribution
- Transportation: Multiple applications including braking and alternative fuels
- Medical: Anesthesia delivery machines, blood analyzers, chemistry analyzers, gas chromatography, oxygen concentrators, and ventilators

#### **PORTFOLIO**

The MLH Series joins the PX3 Series, PX2 Series, SPT Series heavy duty pressure transducers and the 13 mm Series and 19 mm Series heavy duty pressure transducers.

Figure 1. Total Error Band (TEB) Definition

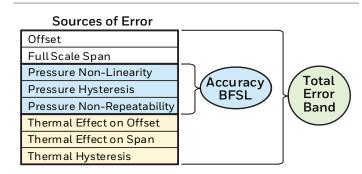


Table 1. Pressure Range Specifications<sup>1</sup> (At 25°C [77°F] and at rated excitation unless otherwise specified.)

	bar		psi				
Operating Pressure	Proof Pressure	Burst Pressure	Operating Pressure	Proof Pressure	Burst Pressure <sup>2</sup>		
6	18	60	50	150	500		
10	30	100	100	300	1000		
16	48	160	150	450	1500		
25	75	250	200	600	2000		
40	80	400	250	750	2500		
60	120	600	300	900	3000		
100	200	1000	500	1500	5000		
160	320	1600	1000	2000	10000		
250	500	2068	2000	4000	20000		
350	700	2068	3000	6000	30000		
500	750	2068	5000	7500	30000		
550	825	2068	8000	12000	30000		

 $<sup>^{1}</sup>$  Comparable metric units follow same proof and burst specifications.

Table 2. Electrical Specifications (At 25°C [77°F] unless otherwise noted.)

	Output Signal								
Characteristic	Ratiometric	Current	Regulated	Regulated	Regulated	Regulated			
	Α	В	С	D	E	G			
Zero output	0.5 Vdc	4 mA	1 Vdc	0.25 Vdc	0.5 Vdc	1 Vdc			
Full scale span (FSS)	4 Vdc (0.5 Vdc to 4.5 Vdc)	16 mA (4 mA to 20 mA)	5 Vdc (1 Vdc to 6 Vdc)	10 Vdc (0.25 Vdc to 10.25 Vdc)	4 Vdc (0.5 Vdc to 4.5 Vdc)	4 Vdc (1 Vdc to 5 Vdc)			
Excitation	5 Vdc (6 Vdc max.) <sup>1</sup>	9.5 Vdc to 30 Vdc <sup>2</sup>	8 Vdc to 30 Vdc²	14 Vdc to 30 Vdc <sup>2</sup>	7 Vdc to 30 Vdc²	8 Vdc to 30 Vdc <sup>2</sup>			
Supply current	4 mA typ., 8 mA max.	N/A	5 mA typ., 17 mA max.	5 mA typ., 17 mA max.	5 mA typ., 17 mA max.	5 mA typ., 17 mA max.			
Source (nominal)	1 mA	N/A	1 mA	1 mA 1 mA		1 mA			
Sink (nominal	1 mA at zero output	N/A	1 mA at zero output	1 mA at zero output	1 mA at zero output	1 mA at zero output			
Supply rejection ratio	n ratio 90 dB 90 dB 90 dB		90 dB	90 dB	90 dB	90 dB			
Output impedance	25 Ohm max.	N/A	25 Ohm max.	25 Ohm max.	25 Ohm max.	25 Ohm max.			

<sup>&</sup>lt;sup>1</sup> Maintains ratiometricity at 5 ±0.25 Vdc excitation. Product can tolerate 6 Vdc excitation without damage.

### **Table 3. Pressure Reference Types**

Pressure Reference	Description					
Sealed gage <sup>1</sup>	Output is proportional to the difference between applied pressure and a built-in fixed reference to 1 atmA, where the minimum operating pressure is set to 14.7 psiA (1 atmA).					
Vented gage (relative) <sup>2</sup>	Transducer measures pressure relative to ambient pressure. Output is proportional to the difference between applied pressure and atmospheric (ambient) pressure, where the minimum operating pressure is set to atmospheric pressure.					

<sup>&</sup>lt;sup>2</sup> Bonded washer seal used on G 1/8 (DIN 3852-2) port is limited to 25000 psi burst.

 $<sup>^2</sup>$  See Figures 2 and 3 for more information regarding maximum excitation voltage vs. operating temperature.

#### Table 4. Environmental and Mechanical Specifications (At 25°C [77°F] unless otherwise noted.)

Characteristic	Parameter
Material in contact with media: port diaphragm	stainless steel 304L Haynes 214 alloy
Housing material	black plastic – Amodel AS-4133 HS – PPA
Weight (typical for Metri-Pack 150 and 1/8 NPT pressure port types)	57.0 g [2.0 oz]
Shock	100 g peak [11 ms]
Vibration	MIL-STD-810C, Figure 514.2-5, Curve AK, Table 514.2-V, Random Vibration Test (overall g rms = 20.7 min.)
Compensated and operating temperature range: 0.5 Vdc to 4.5 Vdc ratiometric output all regulated and 4 mA to 20 mA outputs	-40°C to 125°C [-40°F to 257°F] -40°C to 125°C [-40°F to 257°F] (See Figures 2 and 3 for operating area details.)
Storage temperature range	-40°C to 125°C [-40°F to 257°F]
Approvals	RoHS, CE, UL Component Recognition for USA and Canada: File No. E258956

### Table 5. Performance Specifications (At 25°C [77°F] unless otherwise noted.)

Characteristic	Parameter				
Response time	<2 ms				
Accuracy¹:					
≥100 psi	±0.25 %FSS				
<100 psi	±0.50 %FSS				
Total Error Band <sup>2</sup> :					
Vented gage (relative):					
<300 psig	±3 %FSS				
≥300 psig	±2 %FSS				
Sealed gage:					
without <b>L, M, P</b> electrical connector types:					
100 psis to 299 psis (-40°C to 85°C [-40°F to 185°F])	±3 %FSS				
100 psis to 299 psis (>85°C to 125°C [>185°F to 257°F])	±10 %FSS				
≥300 psis (-40°C to 125°C [-40°F to 257°F])	±2 %FSS				
with <b>L, M, P</b> electrical connector types:					
100 psis to 299 psis (-40°C to 65°C [-40°F to 149°F])	±10 %FSS				
100 psis to 299 psis (>65°C to 125°C [>149°F to 257°F])	±15 %FSS				
≥300 psis (-40°C to 65°C [-40°F to 149°F])	±5 %FSS				
≥300 psis (>65°C to 125°C [>149°F to 257°F])	±15 %FSS				

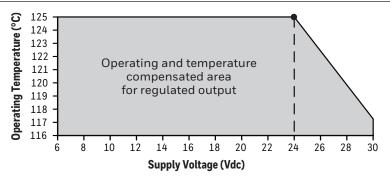
<sup>&</sup>lt;sup>1</sup>Includes pressure non-linearity (BFSL), pressure hysteresis and pressure non-repeatability. Thermal errors are not included. (See

<sup>&</sup>lt;sup>2</sup> Includes offset error, full scale span error, pressure non-linearity (BFSL), pressure hysteresis, pressure non-repeatability, thermal effect on offset, thermal effect on span, and thermal hysteresis. (See Figure 1.)

## **Heavy Duty Pressure Transducers**

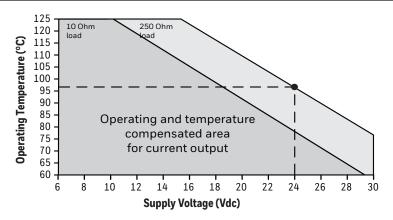
MLH Series, 6 bar to 550 bar | 50 psi to 8000 psi

Figure 2. Regulated Output Operating and Temperature Compensation



Note: The dot indicates the maximum operating temperature of 125°C [257°F] with a 24 V supply.

Figure 3. Current Output Operating and Temperature Compensation



Note: The operating area is extended with a 250 Ohm resistor. Higher loads extend the operating area. The dot indicates the maximum operating temperature when using a 24 V supply and a 250 Ohm resistor.

#### CAUTION

#### PRODUCT DAMAGE DUE TO MECHANICAL ISSUES

- Ensure torque specifications are determined for the specific application. Values provided are for reference only. (Mating materials and thread sealants can result in significantly different torque values from one application to the next.)
- When using mating parts made of stainless steel, use a thread sealant with anti-seize properties to prevent thread galling. Ensure the sealant is rated for the application.
- Use appropriate tools (such as an open ended wrench or deep well socket) to install transducers.
- Always hand-start transducers into the hole to prevent cross threading and damage.
- Ensure that torque is not applied to the electrical connector.
- Ensure that the proper mating electrical connector with a seal is used to connect the transducer. Improper or damaged seals can compromise ingress protection, leading to short circuits.

Failure to comply with these instructions may result in product damage.

### CAUTION

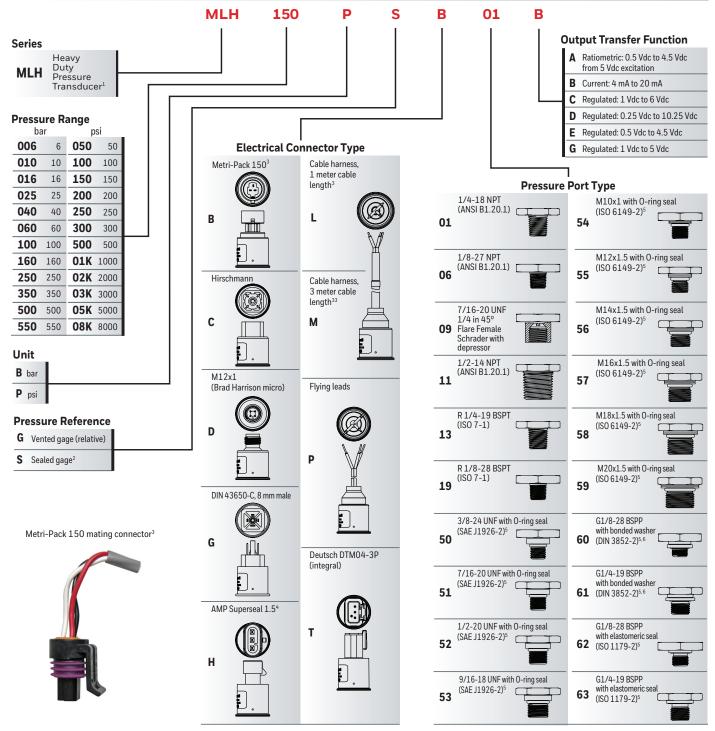
#### PRODUCT DAMAGE DUE TO PARTICULATES

- Ensure that a filter is used upstream of the transducer to keep media flow free of larger particulates and increased humidity. All MLH Series transducers are dead-ended devices; particulate accumulation and condensing moisture may affect transducer output.
- It is recommend that the transducer be positioned with the port facing downwards; any particulates in the system are less likely to enter and settle within the pressure transducer if it is in this position.
- Ensure that the media does not create a residue when dried. Build-up inside the transducer may affect transducer output; rinsing of a dead-ended transducer is potentially difficult and has limited effectiveness in removing residue.

Failure to comply with these instructions may result in product damage.

Figure 4. Nomenclature and Order Guide

For example, MLH150PSB01B defines an MLH Series Heavy Duty Pressure Transducer, 150 psi pressure range, sealed gage pressure reference, Metri-Pack 150 electrical connector type, 1/4-18 NPT pressure port type, 4 mA to 20 mA output.



<sup>&</sup>lt;sup>1</sup> Not all catalog listing combinations are available. Custom products are available. Please contact Honeywell.

<sup>&</sup>lt;sup>2</sup> Sealed gage option is only available in pressure ranges at or above 8 bar | 100 psi.

<sup>3</sup> Metri-Pack 150 mating connectors with shielded cable and 22 AWG wire are available from Honeywell. Order part no. 3685301 for 1 m [3.2 ft] cable length and part no. 3685302 for 3 m [9.8 ft] cable length.

<sup>&</sup>lt;sup>4</sup> Available with Output Transfer Function A only.

<sup>&</sup>lt;sup>5</sup>Seal accessory is included with the sensor. Seal accessory materials and specifications are: 0-ring (nitrile, durometer 90, temperature range -30°C to 125°C), bonded washer (steel outer ring with nitrile inner ring, temperature range  $-30^{\circ}$ C to  $125^{\circ}$ C), elastomeric seal (nitrile, temperature range  $-30^{\circ}$ C to  $125^{\circ}$ C).

<sup>6</sup> When using the bonded washer accessory supplied by Honeywell, the customer's female port connection design should follow DIN 3852-1: 2000-11 size large. If compliance to DIN 3852-1:2014-05 is required, contact Honeywell for alternate options.

MLH Series, 6 bar to 550 bar | 50 psi to 8000 psi

Figure 5. Electrical Connector Type Mounting Dimensions (For reference only. mm/[in].)

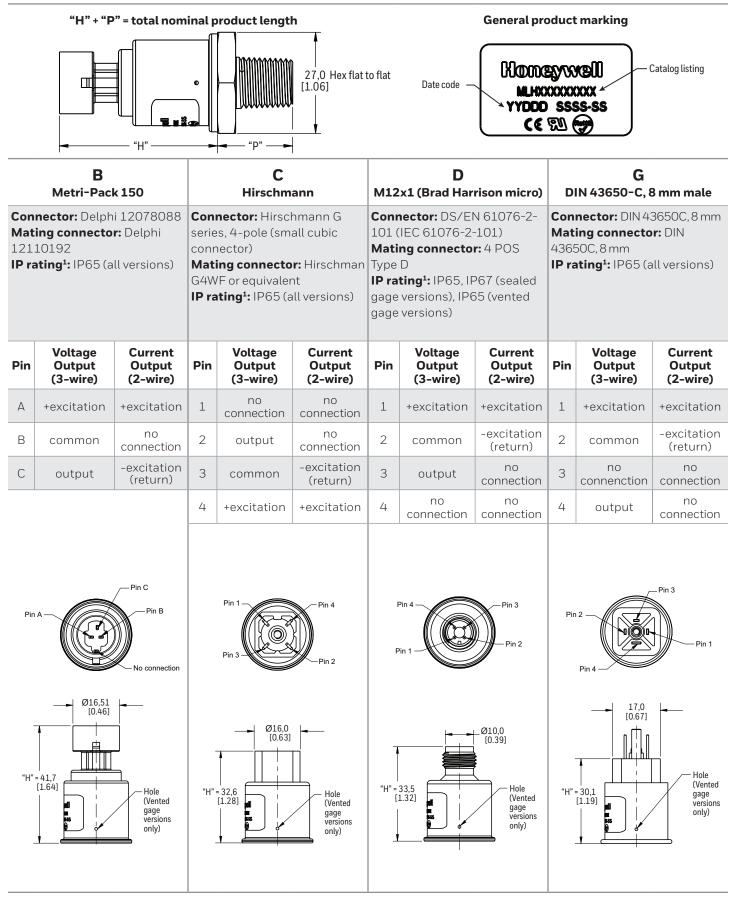


Figure 5. Electrical Connector Type Mounting Dimensions (continued)

H AMP Superseal 1.5  Connector: Amp 282087 Mating connector: Amp 282087 IP rating¹: IP65 (all versions)		L Cable Harness, 1 Meter M Cable Harness, 3 Meter  Connector: 24 AWG with TPE jacket Mating connector: Flying leads IP rating¹: IP65, IP67, IP69K (sealed gage versions), IP65 (vented gage versions)		P Flying Leads  Connector: 6 in flying leads with 20 AWG wire and PE insulation IP rating¹: IP65, IP67, IP69K (sealed gage versions), IP65 (vented gage versions)			T Deutsch DTM04-3P (integral)  Connector: DTM04-3P Mating connector: DTM06- 3S with wedgelock WM-3S IP rating¹: IP65, IP67, IP69K (sealed gage versions), IP65 (vented gage versions)			
Pin	Voltage Output (3-wire)	Wire Color	Voltage Output (3-wire)	Current Output (2-wire)	Wire Color	Voltage Output (3-wire)	Current Output (2-wire)	Pin	Voltage Output (3-wire)	Current Output (2-wire)
1	common	red	+excitation	+excitation	red	+excitation	+excitation	1	+excitation	+excitation
2	output	white	output	-excitation (return)	white	common	-excitation (return)	2	common	-excitation (return)
3	+excitation	black	common	no connection (black wire removed)	black	output	no connection (black wire removed)	3	output	no connection
Pin 3 Pin 2 Pin 1		Black (Used for v ouptut o	oltage	White Red	Blaci (Used for v ouptut (	oltage _	White		Pin 2	Pin 1
13,8 [0.54] "H" = 41,0 [1.61] Hole (Vented gage versions only)			3 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	Hole (Vented gage versions only)		Ø10,8 [0.43]	Hole (Vented gage versions only)	"H" = 4 [1	2,6 68]	Hole (Vented gage versions only)

<sup>&</sup>lt;sup>1</sup> IP rating is determined by the electrical connector type chosen.

<sup>&</sup>lt;sup>2</sup> Three-wire cable is required for ratiometric and regulated voltage outputs; two wire cable is required for current output.

Figure 6. Pressure Port Type Mounting Dimensions (For reference only: mm/[in].)1

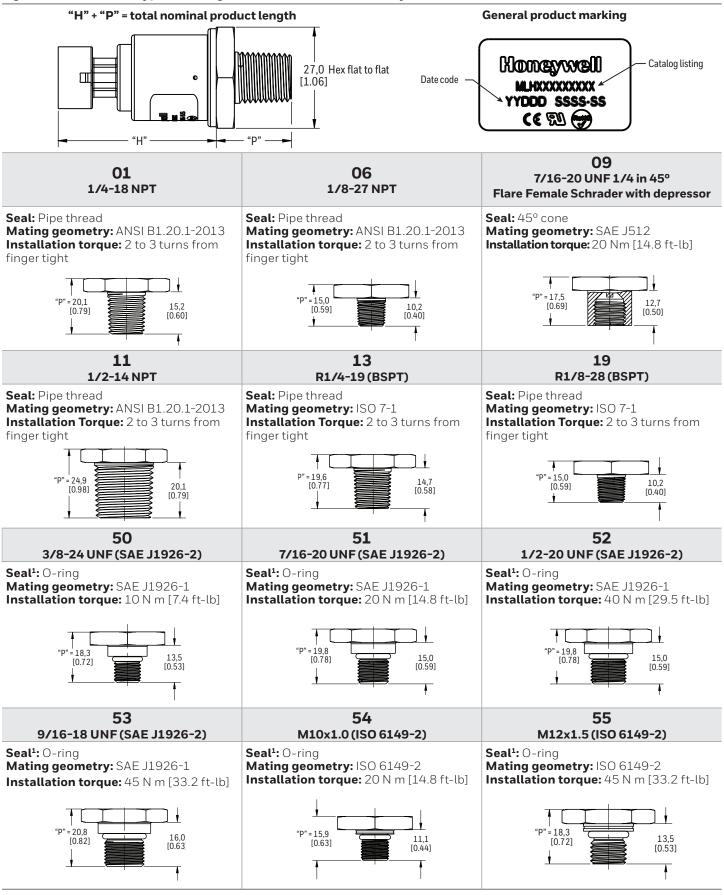
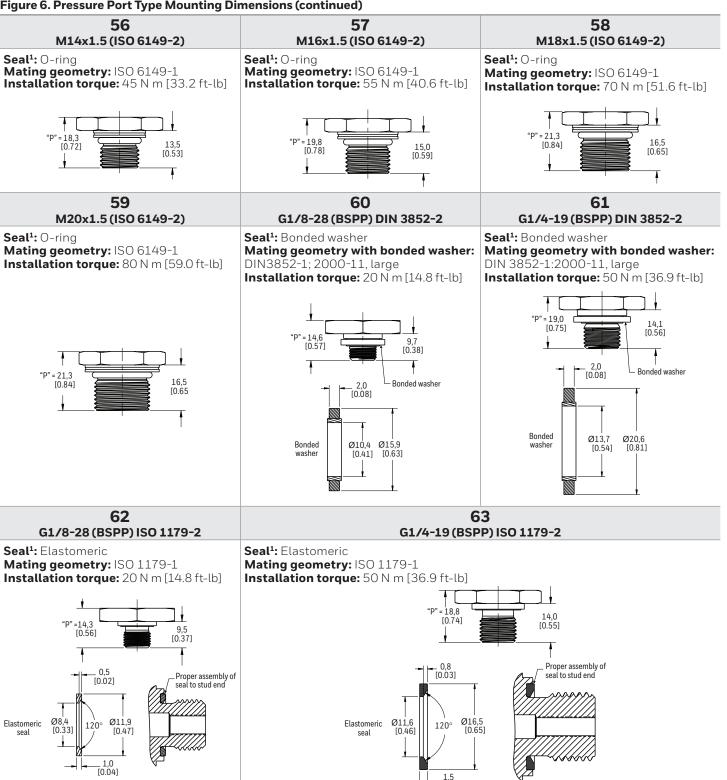


Figure 6. Pressure Port Type Mounting Dimensions (continued)



<sup>&</sup>lt;sup>1</sup> Seal accessory included with transducer. Seal accessory material and specifications: O-ring (nitrile, durometer 90, temperature range -30°C to 125°C), bonded washer (steel outer ring with nitrile inner ring, temperature range -30°C to 125°C), elastomeric seal (nitrile, temperature range -30°C to 125°C).

#### ADDITIONAL INFORMATION

The following associated literature is available on the Honeywell web site at sensing.honeywell.com:

- Product line guide
- Product range guide
- Product installation instructions
- Product CAD models

# **▲ WARNING**PERSONAL INJURY

DO NOT USE these products as safety or emergency stop devices or in any other application where failure of the product could result in personal injury.

Failure to comply with these instructions could result in death or serious injury.

## **▲ WARNING**MISUSE OF DOCUMENTATION

- The information presented in this datasheet is for reference only. Do not use this document as a product installation guide.
- Complete installation, operation, and maintenance information is provided in the instructions supplied with each product.

Failure to comply with these instructions could result in death or serious injury.

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Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship during the applicable warranty period. Honeywell's standard product warranty applies unless agreed to otherwise by Honeywell in writing; please refer to your order acknowledgement or consult your local sales office for specific warranty details. If warranted goods are returned to Honeywell during the period of coverage, Honeywell will repair or replace, at its option, without charge those items that Honeywell, in its sole discretion, finds defective. The foregoing is buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. In no event shall Honeywell be liable for consequential, special, or indirect damages.

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#### **Honeywell Advanced Sensing Technologies**

830 East Arapaho Road Richardson, TX 75081 sps.honeywell.com/ast



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