

HybridPACK™ Light Module

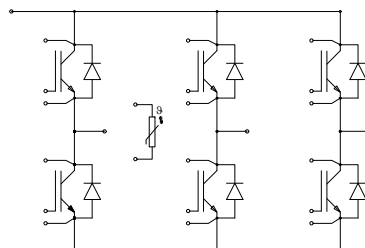
FS200R07A5E3_S6

Final Data Sheet

V3.0, 2015-03-24

Automotive High Power

1 Features / Description



$V_{CES} = 700V$

$I_{C\ nom} = 200A / I_{CRM} = 400A$

Typical Applications

- Hybrid Electrical Vehicles (H)EV
- Optimized for automotive applications with DC link voltages up to 450 V

Electrical Features

- Increased blocking voltage capability to 705V
- Low Switching Losses
- $T_{vj\ op} = 150^{\circ}C$
- Trench IGBT 3
- V_{CESat} with positive Temperature Coefficient

Mechanical Features

- 2.5 kV AC 1min Insulation
- Al_2O_3 Substrate with Low Thermal Resistance
- High mechanical robustness
- Integrated NTC temperature sensor
- Copper Base Plate
- RoHS compliant

Description

The HybridPACK™ Light is a very compact six-pack module (705V/200A) targeting mild hybrid vehicles with power levels up to 20kW. The module is based on established solder and screw interconnections known from HybridPACK™ 1. Improved stray inductance and blocking voltage offer lowest conduction and switching losses especially at inverter maximum ratings.

Product Name	Ordering Code
FS200R07A5E3_S6	SP001150884

2 IGBT, Inverter

2.1 Maximum Rated Values

Parameter	Conditions	Symbol	Value	Unit
Collector-emitter voltage	$T_{vj} = 25^{\circ}\text{C}$	V_{CES}	705	V
Continuous DC collector current	$T_C = 75^{\circ}\text{C}, T_{vj\text{ max}} = 175^{\circ}\text{C}$	$I_{C\text{ nom}}$	200	A
Repetitive peak collector current	$t_P = 1\text{ ms}$	I_{CRM}	400	A
Total power dissipation	$T_C = 25^{\circ}\text{C}, T_{vj\text{ max}} = 175^{\circ}\text{C}$	P_{tot}	630	W
Gate-emitter peak voltage		V_{GES}	+/-20	V

2.2 Characteristic Values

Parameter	Conditions	Symbol	min. typ. max.			Unit	
Collector-emitter saturation voltage	$I_C = 200\text{ A}, V_{GE} = 15\text{ V}$ $I_C = 200\text{ A}, V_{GE} = 15\text{ V}$ $I_C = 200\text{ A}, V_{GE} = 15\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$	$V_{CE\text{ sat}}$	1,45 1,60 1,70	1,70	V	
Gate threshold voltage	$I_C = 3,20\text{ mA}, V_{CE} = V_{GE}$	$T_{vj} = 25^{\circ}\text{C}$	$V_{GE\text{ th}}$	4,90	5,80	6,50	V
Gate charge	$V_{GE} = -15\text{ V} \dots 15\text{ V}$		Q_G	2,15		μC	
Internal gate resistor		$T_{vj} = 25^{\circ}\text{C}$	$R_{G\text{ int}}$	2,0		Ω	
Input capacitance	$f = 1\text{ MHz}, V_{CE} = 25\text{ V}, V_{GE} = 0\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$	C_{ies}	13,0		nF	
Reverse transfer capacitance	$f = 1\text{ MHz}, V_{CE} = 25\text{ V}, V_{GE} = 0\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$	C_{res}	0,38		nF	
Collector-emitter cut-off current	$V_{CE} = 450\text{ V}, V_{GE} = 0\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$	I_{CES}		0,1	mA	
Gate-emitter leakage current	$V_{CE} = 0\text{ V}, V_{GE} = 20\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$	I_{GES}		400	nA	
Turn-on delay time, inductive load	$I_C = 200\text{ A}, V_{CE} = 300\text{ V}$ $V_{GE} = \pm 15\text{ V}$ $R_{Gon} = 2,4\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$	$t_{d\text{ on}}$	0,12 0,14 0,14		μs	
Rise time, inductive load	$I_C = 200\text{ A}, V_{CE} = 300\text{ V}$ $V_{GE} = \pm 15\text{ V}$ $R_{Gon} = 2,4\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$	t_r	0,05 0,06 0,06		μs	
Turn-off delay time, inductive load	$I_C = 200\text{ A}, V_{CE} = 300\text{ V}$ $V_{GE} = \pm 15\text{ V}$ $R_{Goff} = 2,4\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$	$t_{d\text{ off}}$	0,33 0,36 0,37		μs	
Fall time, inductive load	$I_C = 200\text{ A}, V_{CE} = 300\text{ V}$ $V_{GE} = \pm 15\text{ V}$ $R_{Goff} = 2,4\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$	t_f	0,04 0,06 0,07		μs	
Turn-on energy loss per pulse	$I_C = 200\text{ A}, V_{CE} = 300\text{ V}, L_S = 25\text{ nH}$ $V_{GE} = \pm 15\text{ V}, di/dt = 3500\text{ A}/\mu\text{s} (T_{vj} = 150^{\circ}\text{C})$ $R_{Gon} = 2,4\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$	E_{on}	2,40 3,50 3,70		mJ	
Turn-off energy loss per pulse	$I_C = 200\text{ A}, V_{CE} = 300\text{ V}, L_S = 25\text{ nH}$ $V_{GE} = \pm 15\text{ V}, du/dt = 3500\text{ V}/\mu\text{s} (T_{vj} = 150^{\circ}\text{C})$ $R_{Goff} = 2,4\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$	E_{off}	6,20 7,50 8,00		mJ	
SC data	$V_{GE} \leq 15\text{ V}, V_{CC} = 360\text{ V}$ $V_{CE\text{ max}} = V_{CES} - L_{SCE} \cdot di/dt$	$t_P \leq 6\ \mu\text{s}, T_{vj} = 150^{\circ}\text{C}$	I_{SC}	1000		A	
Thermal resistance, junction to case	per IGBT		$R_{th\text{ JC}}$		0,238	K/W	
Thermal resistance, case to heatsink	per IGBT $\lambda_{\text{Paste}} = 1\text{ W}/(\text{m}\cdot\text{K}) / \lambda_{\text{grease}} = 1\text{ W}/(\text{m}\cdot\text{K})$		$R_{th\text{ CH}}$	0,116		K/W	
Temperature under switching conditions	t_{op} continuous		$T_{vj\text{ op}}$	-40	150	$^{\circ}\text{C}$	

3 Diode, Inverter

3.1 Maximum Rated Values

Parameter	Conditions	Symbol	Value	Unit
Repetitive peak reverse voltage	$T_{vj} = 25^{\circ}\text{C}$	V_{RRM}	705	V
Continuous DC forward current		I_F	200	A
Repetitive peak forward current	$t_P = 1 \text{ ms}$	I_{FRM}	400	A
I^2t - value	$V_R = 0 \text{ V}, t_P = 10 \text{ ms}, T_{vj} = 125^{\circ}\text{C}$ $V_R = 0 \text{ V}, t_P = 10 \text{ ms}, T_{vj} = 150^{\circ}\text{C}$	I^2t	2100 2000	A^2s A^2s

3.2 Characteristic Values

Parameter	Conditions	Symbol	min. typ. max.			Unit
Forward voltage	$I_F = 200 \text{ A}, V_{GE} = 0 \text{ V}$ $I_F = 200 \text{ A}, V_{GE} = 0 \text{ V}$ $I_F = 200 \text{ A}, V_{GE} = 0 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$	V_F	1,55 1,50 1,45	1,90	V
Peak reverse recovery current	$I_F = 200 \text{ A}, -di_F/dt = 3500 \text{ A}/\mu\text{s} (T_{vj} = 150^{\circ}\text{C})$ $V_R = 300 \text{ V}$ $V_{GE} = -15 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$	I_{RM}	99,0 135 140		A A A
Recovered charge	$I_F = 200 \text{ A}, -di_F/dt = 3500 \text{ A}/\mu\text{s} (T_{vj} = 150^{\circ}\text{C})$ $V_R = 300 \text{ V}$ $V_{GE} = -15 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$	Q_r	6,90 13,5 17,0		μC μC μC
Reverse recovery energy	$I_F = 200 \text{ A}, -di_F/dt = 3500 \text{ A}/\mu\text{s} (T_{vj} = 150^{\circ}\text{C})$ $V_R = 300 \text{ V}$ $V_{GE} = -15 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$	E_{rec}	1,80 3,40 4,20		mJ mJ mJ
Thermal resistance, junction to case	per diode		R_{thJC}		0,455	K/W
Thermal resistance, case to heatsink	per diode $\lambda_{Paste} = 1 \text{ W}/(\text{m}\cdot\text{K}) / \lambda_{grease} = 1 \text{ W}/(\text{m}\cdot\text{K})$		R_{thCH}	0,114		K/W
Temperature under switching conditions	t_{op} continuous		$T_{vj op}$	-40	150	$^{\circ}\text{C}$

4 NTC-Thermistor

Parameter	Conditions	Symbol	min. typ. max.			Unit
Rated resistance	$T_C = 25^{\circ}\text{C}$	R_{25}		5,00		$\text{k}\Omega$
Deviation of R100	$T_C = 100^{\circ}\text{C}, R_{100} = 493 \Omega$	$\Delta R/R$	5		5	%
Power dissipation	$T_C = 25^{\circ}\text{C}$	P_{25}			20,0	mW
B-value	$R_2 = R_{25} \exp [B_{25/50}(1/T_2 - 1/(298,15 \text{ K}))]$	$B_{25/50}$		3375		K
B-value	$R_2 = R_{25} \exp [B_{25/80}(1/T_2 - 1/(298,15 \text{ K}))]$	$B_{25/80}$		3411		K
B-value	$R_2 = R_{25} \exp [B_{25/100}(1/T_2 - 1/(298,15 \text{ K}))]$	$B_{25/100}$		3433		K

Specification according to the valid application note.

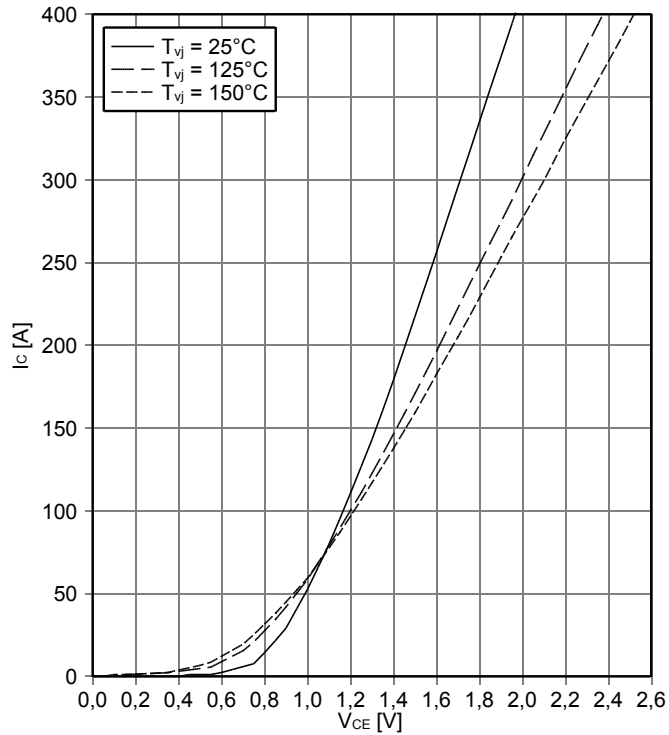
5 Module

Parameter	Conditions	Symbol	Value			Unit
Isolation test voltage	RMS, f = 50 Hz, t = 1 min.	V_{ISOL}	2,5			kV
Material of module baseplate			Cu			
Internal isolation	basic insulation (class 1, IEC 61140)		Al ₂ O ₃			
Creepage distance	terminal to heatsink terminal to terminal	d_{Creep}	12,0 6,1			mm
Clearance	terminal to heatsink terminal to terminal	d_{Clear}	12,0 6,1			mm
Comperative tracking index		CTI	> 200			
			min.	typ.	max.	
Stray inductance module		L_{sCE}		20		nH
Module lead resistance, terminals - chip	$T_C = 25\text{ °C}$, per switch	R_{CC+EE}		1,50		mΩ
Storage temperature		T_{stg}	-40		125	°C
Mounting torque for modul mounting	Screw M5 baseplate to heatsink	M	3,00		6,00	Nm
Terminal connection torque	Screw M6	M	3,0	-	6,0	Nm
Weight		G		340		g

6 Characteristics Diagrams

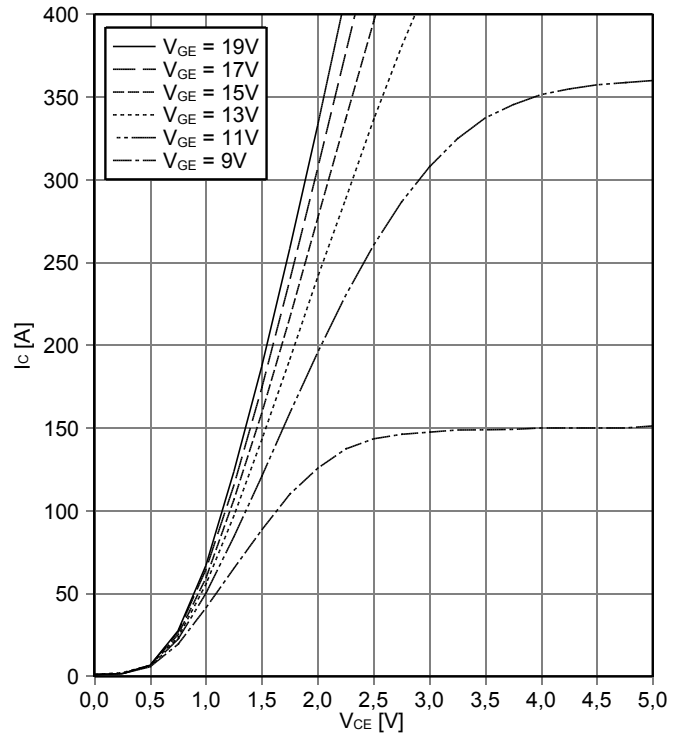
output characteristic IGBT, Inverter (typical)

$I_C = f(V_{CE})$
 $V_{GE} = 15\text{ V}$



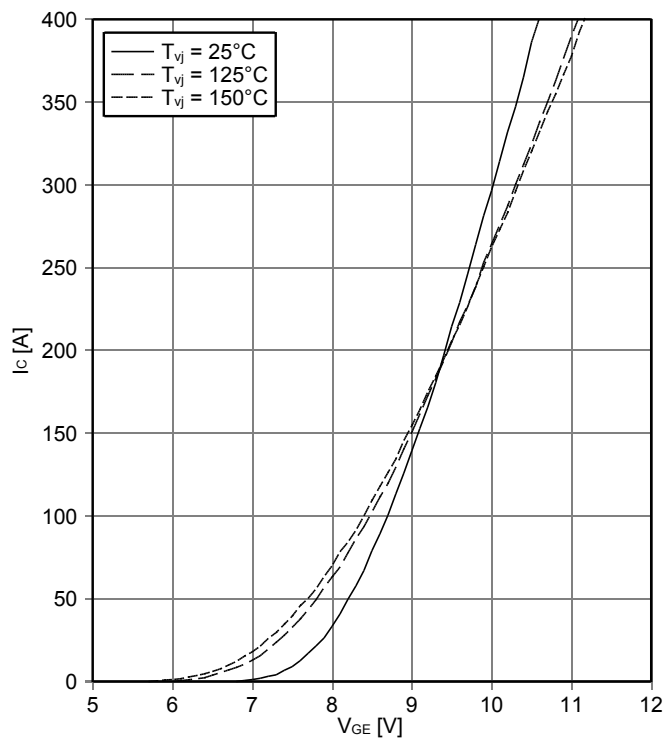
output characteristic IGBT, Inverter (typical)

$I_C = f(V_{CE})$
 $T_{vj} = 150^\circ\text{C}$



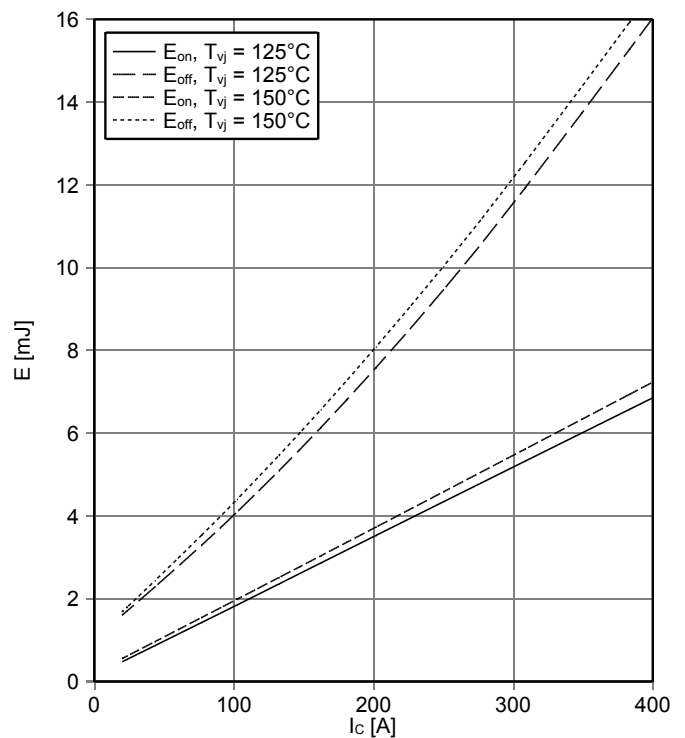
transfer characteristic IGBT, Inverter (typical)

$I_C = f(V_{GE})$
 $V_{CE} = 20\text{ V}$



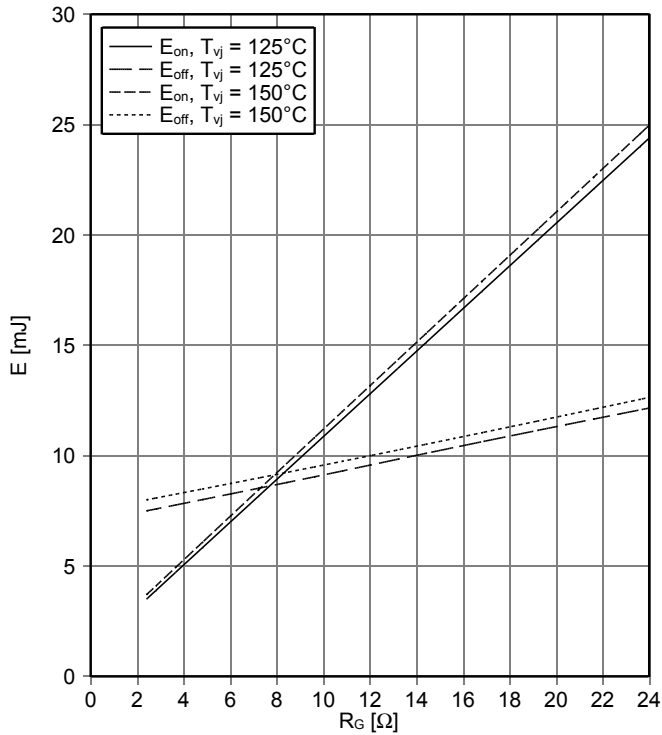
switching losses IGBT, Inverter (typical)

$E_{on} = f(I_C)$, $E_{off} = f(I_C)$
 $V_{GE} = \pm 15\text{ V}$, $R_{Gon} = 2.4\ \Omega$, $R_{Goff} = 2.4\ \Omega$, $V_{CE} = 300\text{ V}$



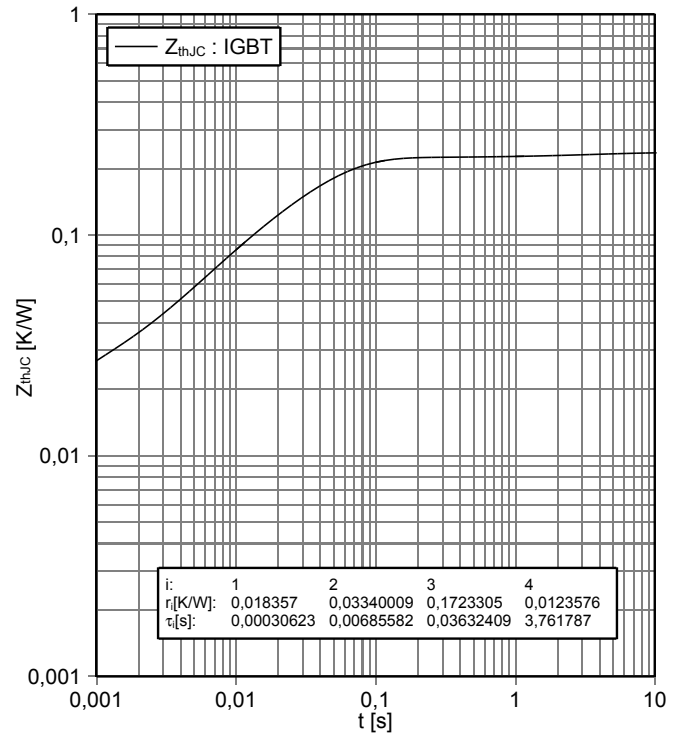
switching losses IGBT, Inverter (typical)

$E_{on} = f(R_G)$, $E_{off} = f(R_G)$
 $V_{GE} = \pm 15\text{ V}$, $I_C = 200\text{ A}$, $V_{CE} = 300\text{ V}$



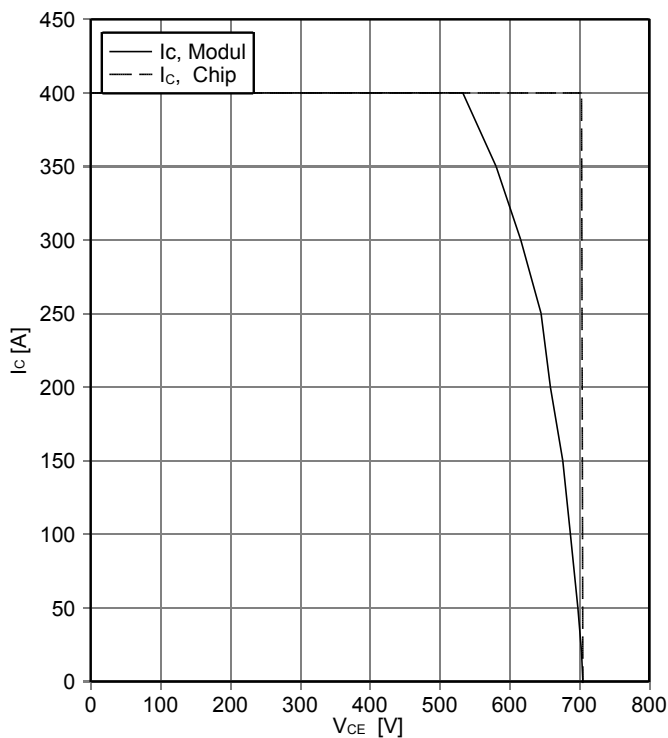
transient thermal impedance IGBT, Inverter

$Z_{thJC} = f(t)$



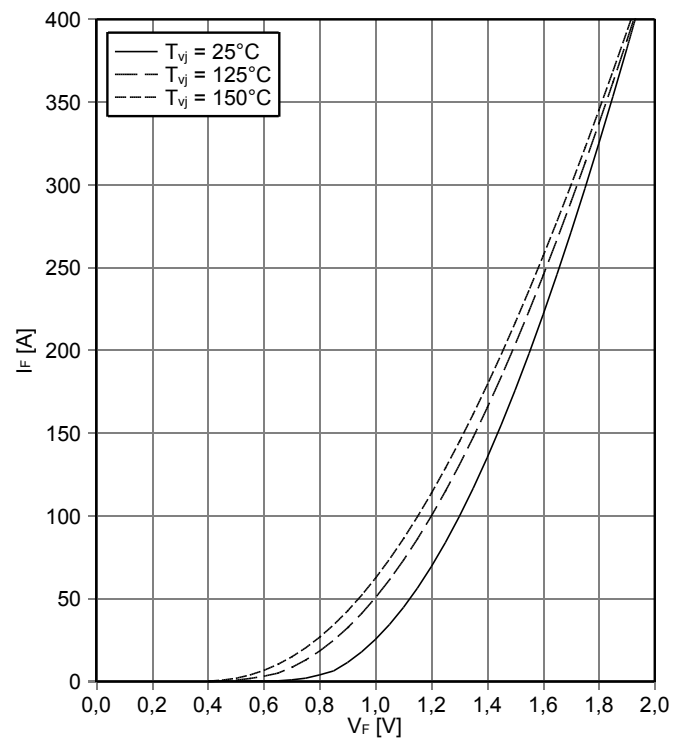
reverse bias safe operating area IGBT, Inverter (RBSOA)

$I_C = f(V_{CE})$
 $V_{GE} = \pm 15\text{ V}$, $R_{Goff} = 2.4\ \Omega$, $T_{vj} = 150^\circ\text{C}$



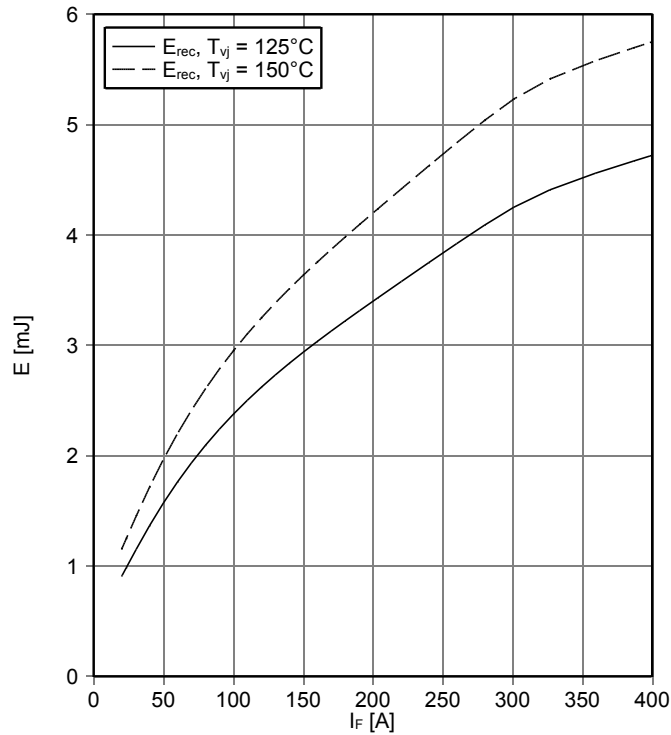
forward characteristic of Diode, Inverter (typical)

$I_F = f(V_F)$



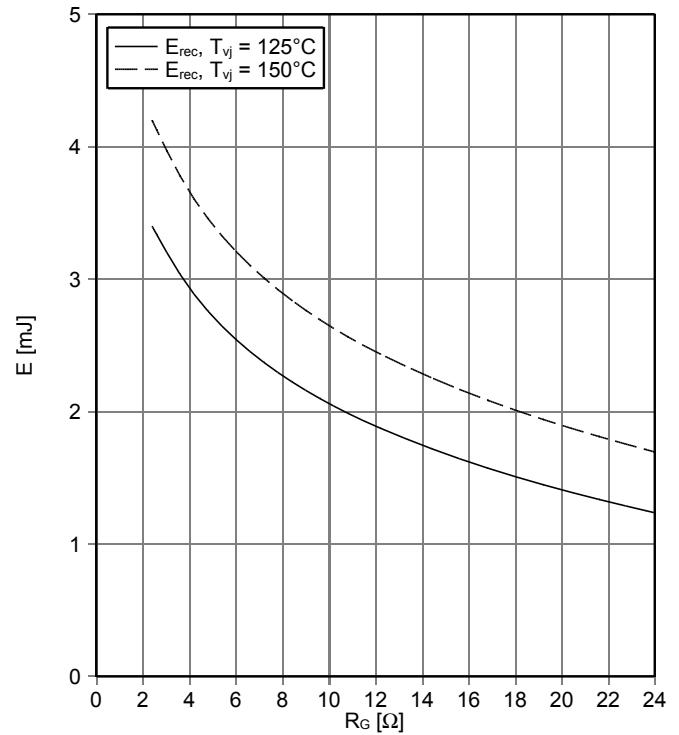
switching losses Diode, Inverter (typical)

$E_{rec} = f(I_F)$
 $R_{Gon} = 2.4 \Omega, V_{CE} = 300 V$



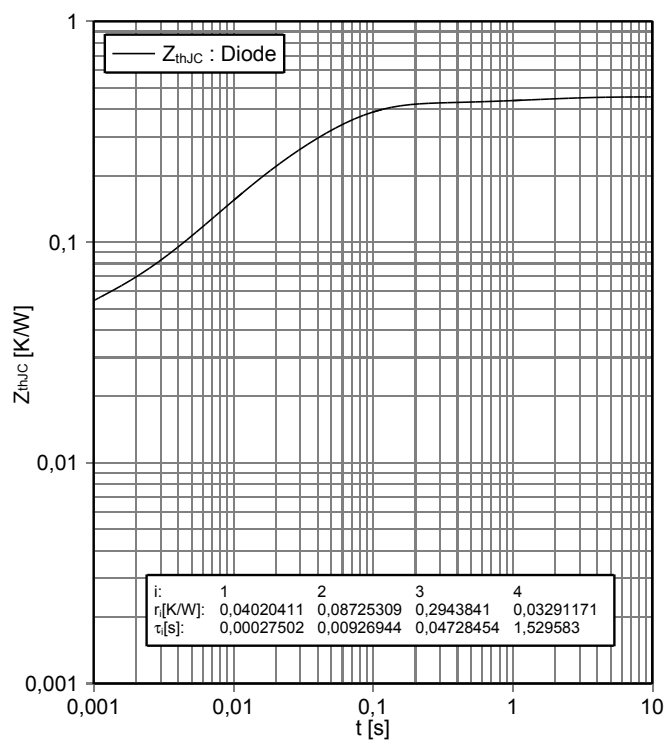
switching losses Diode, Inverter (typical)

$E_{rec} = f(R_G)$
 $I_F = 200 A, V_{CE} = 300 V$



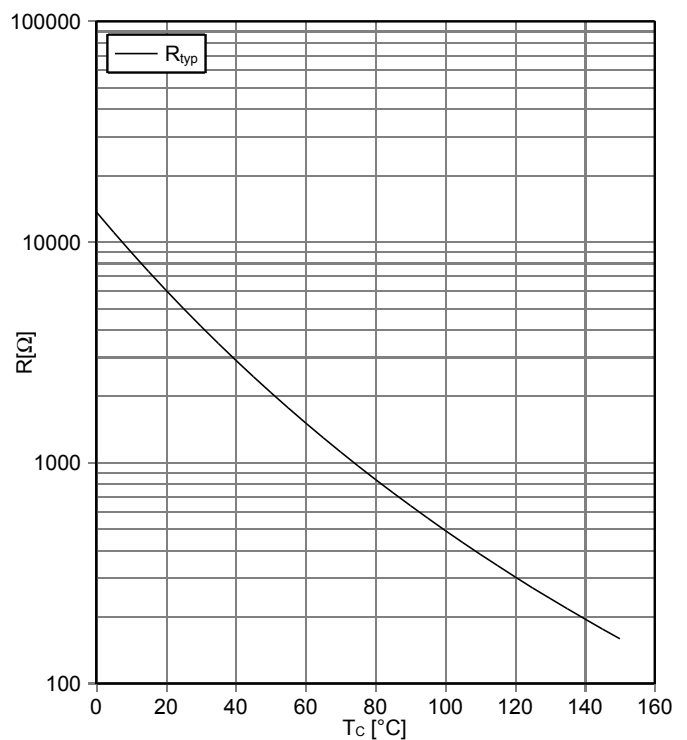
transient thermal impedance Diode, Inverter

$Z_{thJC} = f(t)$

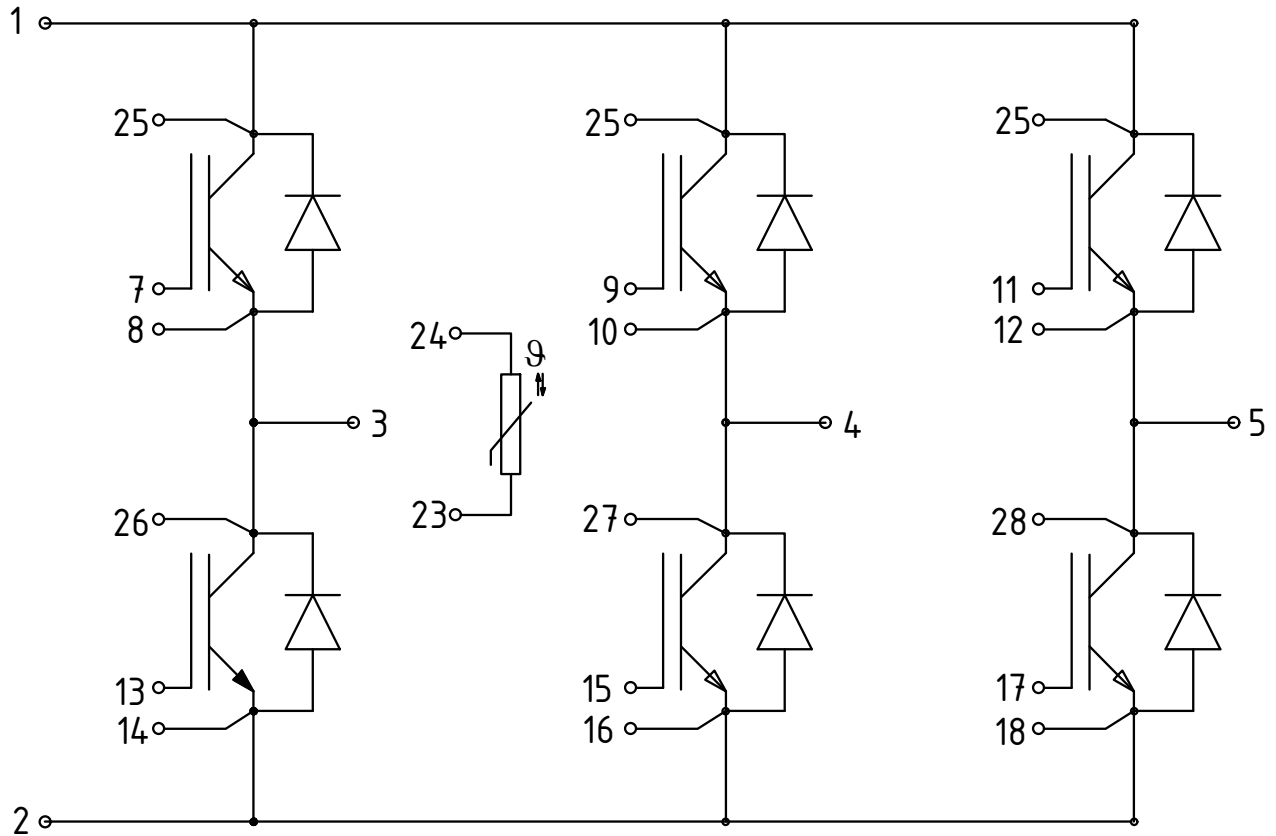


NTC-Thermistor-temperature characteristic (typical)

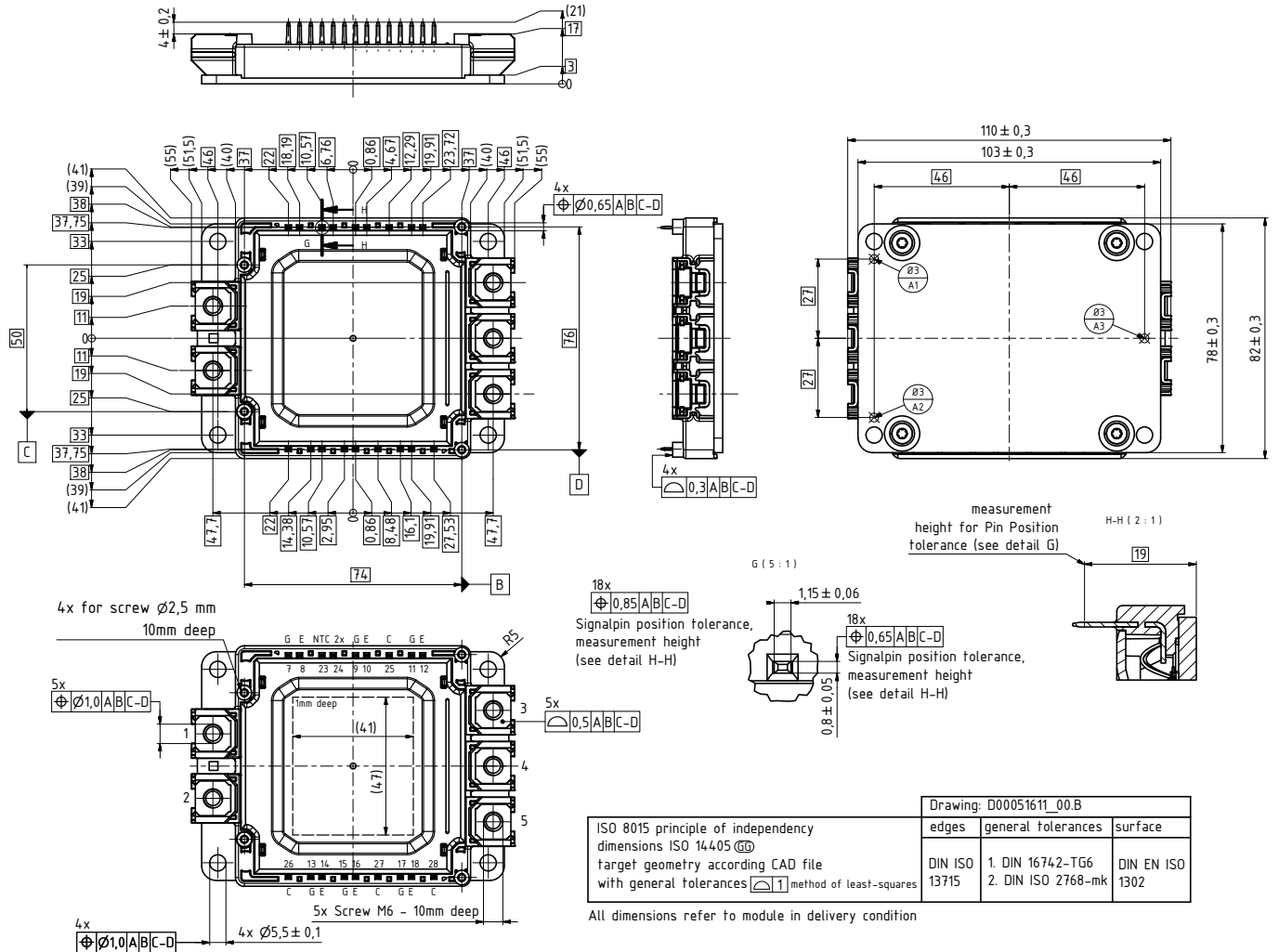
$R = f(T)$



7 Circuit diagram



8 Package outlines




Drawing: D00051611_00.B		
edges	general tolerances	surface
DIN ISO 13715	1. DIN 16742-TG6 2. DIN ISO 2768-mk	DIN EN ISO 1302

ISO 8015 principle of independency
 dimensions ISO 14405 ©
 target geometry according CAD file
 with general tolerances $\square 1$ method of least-squares


All dimensions refer to module in delivery condition

9 Label Codes

9.1 Module Code

Code Format	Data Matrix		
Encoding	ASCII Text		
Symbol Size	16x16		
Standard	IEC24720 and IEC16022		
Code Content	Content Module Serial Number Module Material Number Production Order Number Datecode (Production Year) Datecode (Production Week)	Digit 1 - 5 6 - 11 12 - 19 20 - 21 22 - 23	Example (below) 71549 142846 55054991 15 30
Example	 71549142846550549911530		

9.2 Packing Code

Code Format	Code128			
Encoding	Code Set A			
Symbol Size	34 digits			
Standard	IEC8859-1			
Code Content	Content Backend Construction Number Production Lot Number Serial Number Date Code Box Quantity	Identifier X 1T S 9D Q	Digit 2 - 9 12 - 19 21 - 25 28 - 31 33 - 34	Example (below) 95056609 2X0003E0 754389 1139 15
Example	 X950566091T2X0003E0S754389D1139Q15			



Revision History

Major changes since previous revision

Revision History

Reference	Date	Description
V1.0	2013-09-10	Initial Version
V2.0	2014-11-01	preliminary data
V3.0	2015-03-24	final data

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