KAMA	YA OHM ———		
		No.: Date:	RMCH-K-HTS-0001 /3
	Data s	heet	
Title:	FIXED THICK FILM RECTANGULAR TYPE		-
Style:	RMCH10,16,20,32,35		
	AEC-Q200 q	ualified	
	RoHS COMPLI	ANCE ITEM	
	Halogen and Ar		
	 Stock conditions Temperature: +5°C ~ +35°C Relative humidity: 25% ~ 75% The period of guarantee: Within 2 yes Solderabilities Product specification contained in this of at any time without notice If you have any questions or a Purchas Agreement is necessary, please contact 	ty shall be satisfied. data sheet are subje ing Specification for	ct to change

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Style

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE & HIGH POWER RMCH10,16,20,32,35

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1. Scope

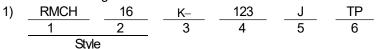
- 1.1 This data sheet covers the detail requirements for fixed thick film chip resistors; rectangular type & high power, style of RMCH10,16,20,32,35
- 1.2 Applicable documents

JIS C 5201–1: 2011, JIS C 5201–8: 2014, JIS C 5201–8–1: 2014 IEC60115–1: 2008, IEC60115–8: 2009, IEC60115–8–1: 2014 EIAJ RC–2134C–2010

2. Classification

(Example)

Type designation shall be the following form.



1 Fixed thick film chip resistors; rectangular type & high power

3 Temperature coefficient of resistance

K	±100×10 ⁻ 6/ °C
–(Dash)	Standard

4 Rated resistance

123	E24 Series, 3 digit,	Ex. 123> 12kΩ,
1000	E96 Series, 4 digit,	Ex. 1000>100Ω
	-	1022> 10.2kΩ

5 Tolerance on rated resistance

D	±0.5%
F	±1%
J	±5%

6 Packaging form

В	Bulk (loose package)	
TH	Denertening	
TP	Paper taping	
TE	Embossed taping	

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² Rated dissipation and / or dimension

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3. Rating

3.1 The ratings shall be in accordance with Table-1.

Table-1						
Style	Rated dissipation (W)		ure coefficient of nce (10 ⁶ / °C)	Rated resistance range (Ω)	Preferred number series for resistors	Tolerance on rated resistance
		K	±100	10~1M	E24, 96	
RMCH10	0.125	Standard	±200	1~9.76	L24, 90	D(±0.5%),F(±1%)
TANGITIO	0.125	K	±100	10~1M	E24	J(±5%)
		Standard	±200	1~9.1	L24	J(±3 %)
		K	±100	10~1M	E24, 96	D(±0.5%),F(±1%)
RMCH16	0.25	Standard	±200	1~9.76	L24, 90	D(±0.570),F(±170)
TANGITIO	0.25	K	±100	10~1M	E24	J(±5%)
		Standard	±200	1~9.1		
	0.33	K	±100	10~1M	E24, 96	D(±0.5%),F(±1%)
RMCH20		Standard	±200	1~9.76	L24, 90	
		K	±100	10~1M	E24	J(±5%)
		Standard	±200	1~9.1	L24	J(±3 %)
		K	±100	10~1M	E24, 96	D(±0.5%),F(±1%)
RMCH32	0.5	Standard	±200	1~9.76	L24, 90	D(±0.3 %),F(±1 %)
11001102	0.5	K	±100	10~1M	E24	J(±5%)
		Standard	±200	1~9.1	E24	
		K	±100	10~1M	E24, 96	D(±0.5%),F(±1%)
RMCH35	0.75	Standard	±200	1~9.76	L24, 90	
	0.75	K	±200	10~1M	E24	1(+50/)
		Standard	±200	1~9.1	L24	J(±5%)

Style	Limiting element voltage (V)	Insulation voltage (V)	Category temperature range (°C)
RMCH10	50	100	
RMCH16	150	150	
RMCH20			-55~+155
RMCH32	200	500	
RMCH35			

3.2 Climatic category		
55/155/56	Lower category temperature	– 55 °C
	Upper category temperature	+155 °C
	Duration of the damp heat, steady state test	56days
3.3 Stability class		

2%

Limits for change of resistance:

-for long-term tests	±(2%+0.1Ω)
-for short-term tests	±(0.5%+0.05Ω)

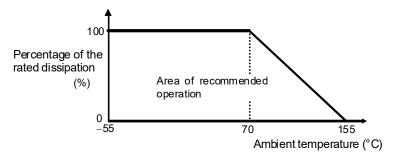
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3.4 Derating

The derated values of dissipation at temperature in excess of 70 °C shall be as indicated by the following curve.





3.5 Rated voltage

d. c. or a. c. r. m. s. voltage calculated from the square root of the product of the rated resistance and the rated dissipation.

$$E = \sqrt{P \cdot R}$$

E : Rated voltage (V) P : Rated dissipation (W) R : Rated resistance (Ω)

Limiting element voltage can only be applied to resistors when the resistance value is equal to or higher than the critical resistance value.

At high value of resistance, the rated voltage may not be applicable.

4. Packaging form

The standard packaging form shall be in accordance with Table-2.

Table-2

Symbol	Pack	aging form	Standard packaging quantity / units	Application
В	Bulk (loose package)		1,000 pcs.	RMCH10,16,20,32,35
TH	Paper taping 8mm width, 2mm pitches		10,000 pcs.	RMCH10
TP	Paper taping 8mm width, 4mm pitches		5,000 pcs.	RMCH16,20,32
TE	Embossed taping 8mm width, 4mm pitches		4,000 pcs.	RMCH35

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5. Dimensions

5.1 The resistor shall be of the design and physical dimensions in accordance with Figure-2 and Table-3.

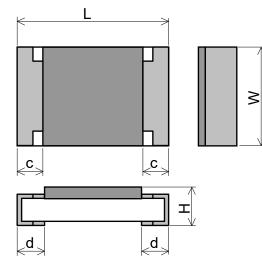


Figure-2

	Table–3				Unit : mm
Style	L	W	Н	С	d
RMCH10	1.0±0.05	0.5±0.05	0.35±0.05	0.2±0.15	0.25 ^{+0.05} _0.10
RMCH16	1.6±0.1	0.8 +0.15	0.45±0.10	0.3±0.2	0.3±0.1
RMCH20	2.0±0.1	1.25±0.10	0.55±0.10	0.3±0.2	0.4±0.2
RMCH32	3.1±0.1	1.6±0.15	0.55±0.10	0.3±0.2	0.5±0.25
RMCH35	3.1±0.15	2.5±0.15	0.55±0.15	0.3±0.2	0.5±0.25

5.2 Net weight (Reference)

Net weight(mg)
0.6
2
5
9
16

6. Marking

The nominal resistance shall be marked in 3 digits or 4 digits and marked on over coat side.

• E24 series: 3 digits, E96 series: 4 digits

In case of the resistance value that E96 overlaps with E24, It is marked by either.

The Rated resistance of RMCH10 should not be marked.

The Rated resistance of RMCH16 should not be marked in 4 digits (E96).

		5 ()
Marking example	Contents	Application
123	12×10 ³ [Ω] \rightarrow 12 [k Ω]	RMCH16,20,32,35
2R2	2.2 [Ω]	Less than 10Ω of RMCH16,20,32,35
5623	562×10 ³ [Ω] \rightarrow 562[k Ω]	RMCH20,32,35
12R7	12.7 [Ω]	RMCH20,32,35

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7. Performance

7.1 The standard condition for tests shall be in accordance with Sub-clause 4.2, JIS C 5201-1:2011.

7.2 The performance shall be satisfied in Table-4.

Table-4(1)				
No.	Test items	Condition of test (JIS C 5201–1)	Performance requirements	
1	Visual examination	Sub–clause 4.4.1 Checked by visual examination.	As in 4.4.1 The marking shall be legible, as checked by visual examination.	
2	Dimension Resistance	Sub–clause 4.4.2 Sub–clause 4.5	As specified in Table–3 of this specification. As in 4.5.2 The resistance value sha correspond with the rated resistance taking into account the specified tolerance.	
3	Voltage proof	Sub-clause 4.7 Method: 4.6.1.4 Test voltage: Alternating voltage with a peak value of 1.42 times the insulation voltage. Duration: 60 s ± 5 s Insulation resistance Test voltage: Insulation voltage Duration: 1 min.	No breakdown or flash over $R \ge 1 \ G \ \Omega$	
4	Solderability	Sub-clause 4.17 Without ageing Flux: The resistors shall be immersed in a non-activated soldering flux for 2s. Bath temperature: 235 °C ± 5 °C Immersion time: 2 s ± 0.5 s	As in 4.17.4.5 The terminations shall be covered with a smooth and bright solder coating.	
5	Mounting Overload (in the mounted state) Solvent resistance of the marking	Sub-clause 4.31 Substrate material: Epoxide woven glass Sub-clause 4.13 The applied voltage shall be 2.5 times the rated voltage or twice the limiting element voltage, whichever is the less severe. Duration: 2 s Visual examination Resistance Sub-clause 4.30 Solvent: 2-propanol Solvent temperature: 23 °C ± 5 °C Method 1 Rubbing material: cotton wool Without recovery	No visible damage ∆R ≤ ± (1%+0.05Ω) Legible marking	

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	Table-4(2)				
No	Test items	Condition of test (JIS C 5201–1)	Performance requirements		
6	Mounting Sub-clause 4.31				
		Substrate material: Epoxide woven glass			
	Bound strength of the end face Sub-clause 4.33				
	plating	Bent value: 3 mm			
	_ , ,	Resistance	$\Delta R \le \pm (0.5\% + 0.05\Omega)$		
	Final measurements	Sub–clause 4.33.6	No visible damage		
		Visual examination			
7	Resistance to soldering heat	Sub–clause 4.18			
		Solder temperature: 260 °C ± 5 °C			
		Immersion time: 10 s ± 0.5 s			
		Visual examination	As in 4.18.3.4		
			No sign of damage such as cracks.		
		Resistance	ΔR≤±(0.5%+0.05Ω)		
	Component solvent resistance	Sub-clause 4.29			
		Solvent: 2-propanol			
		Solvent temperature: 23 °C ± 5 °C			
		Method 2			
	Recovery: 48 h		No visible damage		
		Visual examination	$\Delta R \le \pm (0.5\% + 0.05\Omega)$		
8	Mounting	Resistance	$\Delta R \ge \pm (0.5\% \pm 0.0052)$		
0	Mounting	Sub-clause 4.31			
	Adhesion	Substrate material: Epoxide woven glass Sub–clause 4.32			
	Adhesion	Force: 5 N			
		Duration: $10 \text{ s} \pm 1 \text{ s}$			
		Visual examination	No visible damage		
	Rapid change temperature	Sub-clause 4.19			
		Lower category temperature: -55 °C			
		Upper category temperature: +155 °C			
		Duration of exposure at each temperature: 30			
		min.			
		Number of cycles: 5 cycles.			
		Visual examination	No visible damage		
		Resistance	ΔR≤±(0.5%+0.05Ω)		

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	Table-4(3)				
No	Test items	Condition of test (JIS C 5201–1)	Performance requirements		
9	Climatic sequence	Sub-clause 4.23			
	–Dry heat	Sub–clause 4.23.2			
		Test temperature: +155 °C			
		Duration: 16 h			
		Sub–clause 4.23.3			
		Test method: 2			
		Test temperature: 55 °C			
	-Damp heat, cycle	[Severity(2)]			
	(12+12hour cycle)	Sub–clause 4.23.4			
	First cycle	Test temperature –55 °C			
	a	Duration: 2h			
	Cold	Sub–clause 4.23.6			
		Test method: 2			
	Duration	Test temperature: 55 °C			
	-Damp heat, cycle	[Severity (2)]			
	(12+12hour cycle) Remaining cycle	Number of cycles: 5 cycles			
	Remaining cycle	Sub-clause 4.23.7			
		The applied voltage shall be the rated voltage			
	–D.C. load	or the limiting element voltage whichever is			
	-D.C. Idad	the smaller. Duration: 1 min.			
		Visual examination	No visible damage		
		Resistance	$\Delta R \leq \pm (2\% + 0.1 \Omega)$		
10	Mounting	Sub-clause 4.31			
	Wednung	Substrate material: Epoxide woven glass			
		Cubbildie Matchai. Epoxide Woverrgiass			
	Endurance at 70 °C	Sub–clause 4.25.1			
		Ambient temperature: 70 °C \pm 2 °C			
		Duration: 1000 h			
		The voltage shall be applied in cycles of 1.5 h			
		on and 0.5 h off.			
		The applied voltage shall be the rated voltage			
		or the limiting element voltage whichever is			
		the smaller.			
		Examination at 48 h , 500 h and			
		1000 h:			
		Visual examination	No visible damage		
		Resistance	ΔR≤±(2%+0.1Ω)		
11	Mounting	Sub-clause 4.31			
	Maniatian of model to a 19	Substrate material: Epoxide woven glass			
	Variation of resistance with	Sub-clause 4.8	As in Table–1		
	temperature	_55 °C / +20 °C			
		+20 °C / +155°C			

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	Table4(4)					
No	Test items	Condition of test (JIS C 5201–1)	Performance requirements			
12	Mounting	Sub–clause 4.31 Substrate material: Epoxide woven glass				
	Damp heat, steady state	 Sub-clause 4.24 Ambient temperature: 40 °C ± 2 °C Relative humidity : 93 ⁺²/₋₃ % a) 1st group: without voltage applied. b) 2nd group: The d. c. voltage shall be applied continuously. The voltage shall be accordance with Sub-clause 4.24.2.1 b). without polarizing voltage [4.24.2.1, c)] Visual examination 	No visible damage Legible marking			
13	Dimensions (detail)	Resistance Sub-clause 4.4.3	$\Delta \mathbf{R} \le \pm (2\% + 0.1\Omega)$ As in Table-3			
	Mounting Endurance at upper category temperature	Sub-clause 4.31 Substrate material: Epoxide woven glass Sub-clause 4.25.3 Ambient temperature:155 °C ± 2 °C Duration: 1000 h Examination at 48 h, 500 h and 1000 h: Visual examination Resistance	No visible damage $\Delta R \le \pm (2\%+0.1\Omega)$			

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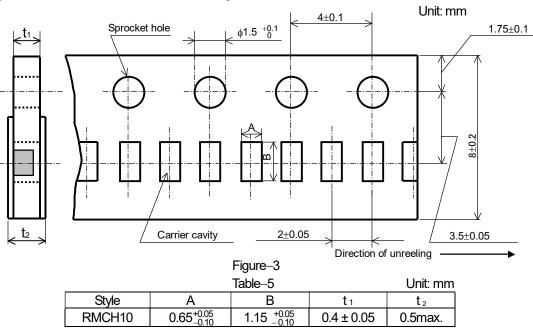
8. Taping

8.1 Applicable documents JIS C 0806-3: 2014, EIAJ ET-7200C: 2010

8.2 Taping dimensions

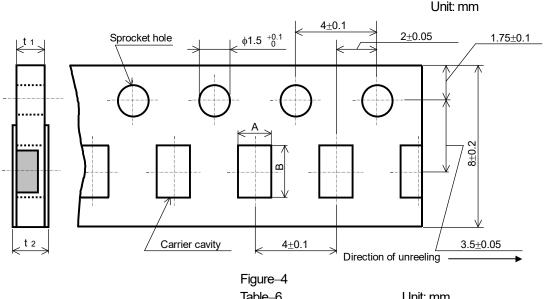
8.2.1 Paper taping (8mm width, 2mm pitches)

Taping dimensions shall be in accordance with Figure-3 and Table-5.



8.2.2 Paper taping (8mm width, 4mm pitches)

Taping dimensions shall be in accordance with Figure-4 and Table-6.



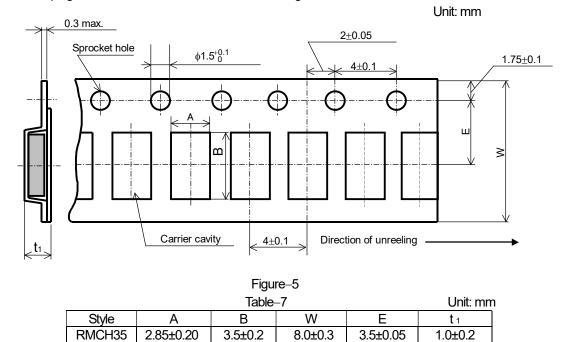
Table–6				Unit: mm
Style	A	В	t 1	t 2
RMCH16	1.15 ± 0.15	1.9 ± 0.2	0.6 ± 0.1	0.8max.
RMCH20	1.65±0.15	2.5±0.2	0.8±0.1	1.0max.
RMCH32	2.00±0.15	3.6±0.2	0.0±0.1	

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8.2.3 Embossed taping dimensions shall be in accordance with Figure-5 and Table-7.

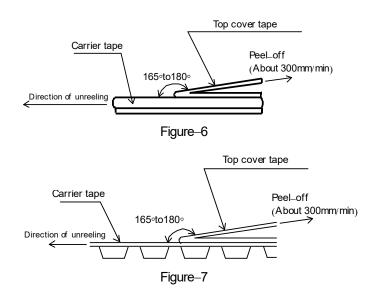
- 1). The cover tapes shall not cover the sprocket holes.
- 2). Tapes in adjacent layers shall not stick together in the packing.
- 3). Components shall not stick to the carrier tape or to the cover tape.
- 4). Pitch tolerance over any 10 pitches ±0.2mm.

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- 5). The peel strength of the top cover tape shall be with in 0.1N to 0.5N on the test method as shown in the following RMCH10,16,20,32: Figure–6, RMCH35: Figure–7.
- 6). When the tape is bent with the minimum radius for 25 mm, the tape shall not be damaged and the components shall maintain their position and orientation in the tape.
- 7). In no case shall there be two or more consecutive components missing.

The maximum number of missing components shall be one or 0.1%, whichever is greater.

8). The resistors shall be faced to upward at the over coating side in the carrier cavity.



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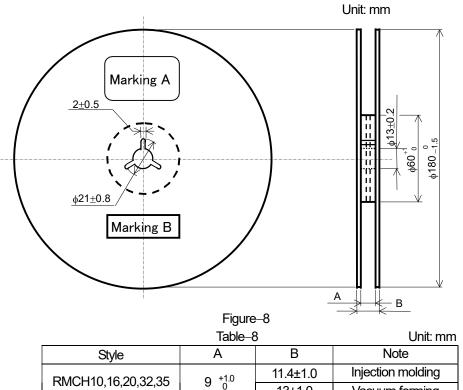
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8.3 Reel dimension

Reel dimensions shall be in accordance with the following Figure–8 and Table–8.

Plastic reel (Based on EIAJ ET-7200C)

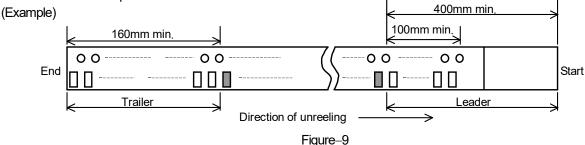


Note: Marking label shall be marked on a place of Marking A or two place of marking A and B.

13±1.0

Vacuum forming

8.4 Leader and trailer tape.



9. Marking on package

The label of a minimum package shall be legibly marked with follows.

9.1 Marking A

(1) Classification

(Style, Temperature coefficient of resistance, Rated resistance, Tolerance on rated resistance, Packaging form) (2) Quantity (3) Lot number (4) Manufacturer's name or trade mark (5) Others 9.2 Marking B (KAMAYA Control label)

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