KAMAYA OHM

No.: RLC-K-HTS-0001 /17

Date: 2017. 4. 21

Data sheet

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE &

LOW OHM

Style: RLC10, 16, 20, 32, 35, 50, 63

AEC-Q200 qualified

RoHS COMPLIANCE ITEM Halogen and Antimony Free

Note: • Stock conditions

Temperature: $+5^{\circ}\text{C} \sim +35^{\circ}\text{C}$ Relative humidity: $25\% \sim 75\%$

The period of guarantee: Within 2 year from shipmen t by the company.

Solderability shall be satisfied.

 Product specification contained in this data sheet are subject to change at any time without notice

If you have any questions or a Purchasing Specification for any quality

Agreement is necessary, please contact our sales staff.



Hokkaido Research Center Approval by: T. Sannomiya Drawing by: M. Shibuya

No: RLC-K-HTS-0001

/17

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE AND LOW OHM

RLC10, 16, 20, 32, 35, 50, 63 Page: 1/17

1. Scope

1.1 This data sheet covers the detail requirements for fixed thick film chip resistors; rectangular type and low ohm, style of RLC10, 16, 20, 32, 35, 50, 63.

1.2 Applicable documents

JIS C 5201–1: 2011, JIS C 5201–8: 2014, JIS C 5201–8–1: 2014 IEC60115–1: 2008, IEC60115–8: 2009, IEC60115–8–1: 2014 EIAJ RC-2144-2010

2. Classification

Type designation shall be the following form.

1 Fixed thick film chip resistors; rectangular type and low ohm Sty

2 Size

3 Temperature coefficient of resistance

| K | ±100×10 ⁻⁶ /°C |
|---------|---------------------------|
| -(Dash) | Standard |
| L | See Paragraph 3.2 |

4 Rated resistance Rated resistance and symbol shall be in accordance with Sub-clause 3.3.

5 Tolerance on rated resistance

| F | ±1% |
|---|-----|
| G | ±2% |
| J | ±5% |

6 Packaging form

| В | Bulk (loose package) | |
|----|----------------------|--|
| TH | Donostonios | |
| TP | Paper taping | |
| TE | Embossed taping | |

RLC10, 16, 20, 32, 35, 50, 63 Page: 2/17

3. Rating

The ratings shall be in accordance with Table-1.

3.1 Temperature coefficient of resistance: K & -(Dash) code

Table-1(1)

| Style | Rated dissipation (W) | Rated current range (A) | Temperature coefficient of resistance (10 ⁻⁶ / °C) | | Rated resistance range(Ω) | Tolerance on rated resistance | |
|-------|-----------------------------|-------------------------------|---|--------|---------------------------|-------------------------------|--------|
| | , , | | K | ±100 | 3.6~10 | F(±1%), J(±5%) | |
| RLC10 | 0.125 | 0.11~1.11 | (Dook) | 0~+200 | 0.47~3.3 | F(±1%), G(±2%), J(±5%) | |
| | | | -(Dash) | 0~+300 | 0.1~0.43 | F(±1%), J(±5%) | |
| | | | K | ±100 | 3.6~10 | F(±1%), J(±5%) | |
| RLC16 | 0.25 | 0.14~1.58 | N. | ±100 | 0.47~3.3 | F(±1%) | |
| KLC16 | 0.25 | 0.14~1.58 | (Deeb) | 0~+200 | 0.2~0.43 | G(±2%) | |
| | | | -(Dash) | 0~+250 | 0.1~0.18 | J(±5%) | |
| | | | K | ±100 | 3.6~10 | F(±1%), J(±5%) | |
| RLC20 | 0.33 | 0.45, 0.50 | K | ± 100 | 0.47~3.3 | F(±1%) | |
| NLC20 | 0.13~2.30 | 0.15~2.56 | -(Dash) | 0~+200 | 0.2~0.43 | G(±2%) | |
| | | | -(Dasii) | 0~+250 | 0.05~0.18 | J(±5%) | |
| | | | K | ±100 | 3.6~10 | F(±1%), J(±5%) | |
| RLC32 | 0.5 | 0.18~3.16 | K | ± 100 | 0.47~3.3 | F(±1%) | |
| KLU32 | 0.5 | 0.5 | 0.10~3.10 | (Doob) | 0~+200 | 0.2~0.43 | G(±2%) |
| | | | -(Dash) | 0~+250 | 0.05~0.18 | J(±5%) | |
| | | | K | ±100 | 0.47~3.3 | F(±1%) | |
| RLC35 | 0.66 | 0.44~3.63 | -(Dash) | 0~+200 | 0.2~0.43 | G(±2%) | |
| | | | -(Dasii) | 0~+250 | 0.05~0.18 | J(±5%) | |
| | | | K | ±100 | 0.47~3.3 | F(±1%) | |
| RLC50 | 0.75 | 0.47~3.87 | -(Dash) | 0~+200 | 0.2~0.43 | G(±2%) | |
| | | | -(Dasii) | 0~+250 | 0.05~0.18 | J(±5%) | |
| | | | K | ±100 | 0.47~3.3 | F(±1%) | |
| RLC63 | 1.0 | 0.55~4.47 | -(Dash) | 0~+200 | 0.2~0.43 | G(±2%) | |
| | | | -(Dasii) | 0~+250 | 0.05~0.18 | J(±5%) | |

| Style | Limiting element voltage(V) | Isolation voltage (V) | Category temperature range (°C) |
|-------|-----------------------------|--------------------------|---------------------------------|
| RLC10 | 1.11 | 100 | |
| RLC16 | 1.41 | 100 | |
| RLC20 | 1.58 | | |
| RLC32 | 1.81 | | -55~+155 |
| RLC35 | 1.47 | 500 | |
| RLC50 | 1.56 | | |
| RLC63 | 1.82 | | |

FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE AND LOW OHM

RLC10, 16, 20, 32, 35, 50, 63 Page: 3/17

3.2 Temperature coefficient of resistance: L code

Table-1(2)

| Style | Rated dissipation (W) | Rated current range (A) | Temperature coefficient of resistance (10 ⁻⁶ / °C) | | Rated resistance range(Ω) | Tolerance on rated resistance | | | | | | | | | | | | | |
|--------|-----------------------------|-------------------------------|---|-----------|------------------------------------|---------------------------------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|------------|------------------|
| | , , | U , , | | ±300 | 0.51~0.91 | | | | | | | | | | | | | | |
| RLC10 | 0.063 | 0.26~1.12 | L | ±800 | 0.10~0.50 | F(±1%), J(±5%) | | | | | | | | | | | | | |
| | | | | ±1500 | 0.05~0.091 | | | | | | | | | | | | | | |
| | | | | ±300 | 0.51~0.91 | | | | | | | | | | | | | | |
| RLC16 | 0.1 | 0.22.2.16 | L | ±800 | 0.10~0.50 | □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ | | | | | | | | | | | | | |
| KLC10 | 0.1 | 0.33~3.16 | L | ±1200 | 0.039~0.091 | F(±1%), J(±5%) | | | | | | | | | | | | | |
| | | | | ±2000 | 0.01~0.036 | | | | | | | | | | | | | | |
| | | | | ±200 | 0.51~0.91 | | | | | | | | | | | | | | |
| | | | | ±300 | 0.39~0.50 | | | | | | | | | | | | | | |
| RLC20 | 0.25 | 0.50.5.0 | L | ±600 | 0.10~0.36 | □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ | | | | | | | | | | | | | |
| KLC20 | 0.25 | 0.52~5.0 | L | ±1000 | 0.05~0.091 | F(±1%), J(±5%) | | | | | | | | | | | | | |
| | | | | ±1200 | 0.02~0.047 | | | | | | | | | | | | | | |
| | | | | ±1500 | 0.01~0.018 | | | | | | | | | | | | | | |
| | | | | ±200 | 0.51~0.91 | | | | | | | | | | | | | | |
| | | | | ±300 | 0.39~0.50 | | | | | | | | | | | | | | |
| DI 000 | 0.5 | 0.74~7.07 | L | ±600 | 0.10~0.36 | F(±1%), J(±5%) | | | | | | | | | | | | | |
| RLC32 | 0.5 | | | ±1000 | 0.05~0.091 | | | | | | | | | | | | | | |
| | | | | ±1200 | 0.02~0.047 | | | | | | | | | | | | | | |
| | | | | ±1500 | 0.01~0.018 | | | | | | | | | | | | | | |
| | | | | ±200 | 0.51~0.91 | | | | | | | | | | | | | | |
| | | 0.85~8.12 | | ±300 | 0.39~0.50 | | | | | | | | | | | | | | |
| RLC35 | 0.66 | | 0.85~8.12 | 0.85~8.12 | 0.85~8.12 | 0.85~8.12 | 0.85~8.12 | 0.85~8.12 | 0.85~8.12 | 0.85~8.12 | 0.85~8.12 | 0.85~8.12 | 0.85~8.12 | | ±600 | 0.10~0.36 | F(±1%), J(±5%) | | |
| RLC33 | 0.00 | | | | | | | | | | | | | 0.85~8.12 | 0.85~8.12 | L | ±1000 | 0.05~0.091 | F(±170), J(±570) |
| | | | | | | | | | | | | | | | | | | | |
| | | | | ±1500 | 0.01~0.018 | | | | | | | | | | | | | | |
| | | | | ±200 | 0.51~0.91 | | | | | | | | | | | | | | |
| | | | | ±300 | 0.39~0.50 | | | | | | | | | | | | | | |
| RLC50 | 0.75 | 0.00 0.66 | L | ±600 | 0.10~0.36 | E/±10/\ | | | | | | | | | | | | | |
| KLC30 | 0.75 | 0.90~8.66 | L | ±1000 | 0.05~0.091 | F(±1%), J(±5%) | | | | | | | | | | | | | |
| | | | | ±1200 | 0.02~0.047 | | | | | | | | | | | | | | |
| | | | | ±1500 | 0.01~0.018 | | | | | | | | | | | | | | |
| | | | | ±200 | 0.51~0.91 | | | | | | | | | | | | | | |
| | | 1.0 1.04~10 L | | ±300 | 0.39~0.50 | | | | | | | | | | | | | | |
| RLC63 | 1.0 | | 10 10110 | 10 40440 | 104.10 | ±600 | 0.10~0.36 | F/±10/\ | | | | | | | | | | | |
| NLCOS | 1.0 | | _ | ±1000 | 0.05~0.091 | F(±1%), J(±5%) | | | | | | | | | | | | | |
| | | | | ±1200 | 0.02~0.047 | | | | | | | | | | | | | | |
| | | | | ±1500 | 0.01~0.018 | | | | | | | | | | | | | | |

| Style | Limiting element voltage (V) | Isolation voltage (V) | Category temperature range (°C) |
|-------|------------------------------|-----------------------|---------------------------------|
| RLC10 | 0.23 | 100 | |
| RLC16 | 0.30 | 100 | |
| RLC20 | 0.47 | | |
| RLC32 | 0.67 | | <i>–</i> 55~+155 |
| RLC35 | 0.77 | 500 | |
| RLC50 | 0.82 | | |
| RLC63 | 0.95 | | |

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE AND LOW OHM

RLC10, 16, 20, 32, 35, 50, 63 Page: 4/17

3.3 Rated resistance

The rated resistance shall be in accordance with Table-2

Table-2

| | | Table-∠ | | | |
|--------------------------------|--------|--------------------------------|--------|-----------------------------|--------------|
| Rated resistance | e | Rated resistance | e | Rated resistand | e |
| Rated resistance [m Ω] | Symbol | Rated resistance [m Ω] | Symbol | Rated resistance $[\Omega]$ | Symbol |
| 10 | R010 | 100 | R100 | 1.0 | 1R00 |
| 11 | R011 | 110 | R110 | 1.1 | 1R10 |
| 12 | R012 | 120 | R120 | 1.2 | 1R20 |
| 13 | R013 | 130 | R130 | 1.3 | 1R30 |
| 15 | R015 | 150 | R150 | 1.5 | 1R50 |
| 16 | R016 | 160 | R160 | 1.6 | 1R60 |
| 18 | R018 | 180 | R180 | 1.8 | 1R80 |
| 20 | R020 | 200 | R200 | 2.0 | 2R00 |
| 22 | R022 | 220 | R220 | 2.2 | 2R20 |
| 24 | R024 | 240 | R240 | 2.4 | 2R40 |
| 25 | R025 | 250 | R250 | 2.7 | 2R70 |
| 27 | R027 | 270 | R270 | 3.0 | 3R00 |
| 30 | R030 | 300 | R300 | 3.3 | 3R30 |
| 33 | R033 | 330 | R330 | 3.6 | 3R60 |
| 36 | R036 | 360 | R360 | 3.9 | 3R90 |
| 39 | R039 | 390 | R390 | 4.3 | 4R30 |
| 40 | R040 | 400 | R400 | 4.7 | 4R70 |
| 43 | R043 | 430 | R430 | 5.1 | 5R10 |
| 47 | R047 | 470 | R470 | 5.6 | 5R60 |
| 50 | R050 | 500 | R500 | 6.2 | 6R20 |
| 51 | R051 | 510 | R510 | 6.8 | 6R80 |
| 56 | R056 | 560 | R560 | 7.5 | 7R50 |
| 60 | R060 | 600 | R600 | 8.2 | 8R20 |
| 62 | R062 | 620 | R620 | 9.1 | 9R10 |
| 65 | R065 | 650 | R650 | 10 | 100 |
| 68 | R068 | 680 | R680 | | |
| 70 | R070 | 700 | R700 | | |
| 75 | R075 | 750 | R750 | | |
| 80 | R080 | 800 | R800 | | |
| 82 | R082 | 820 | R820 | | |
| 90 | R090 | 900 | R900 | | |
| 91 | R091 | 910 | R910 | | |

3.4 Climatic category

55/155/56 Lower category temperature $-55\,^{\circ}\text{C}$ Upper category temperature $+155\,^{\circ}\text{C}$ Duration of the damp heat, steady state test 56days

3.5 Stability class

5% Limits for change of resistance:

-for long–term tests $\pm 5\%$ -for short–term tests $\pm 1\%$

RLC10, 16, 20, 32, 35, 50, 63 Page: 5/17

3.6 Derating

The derated values of dissipation at temperature in excess of 70 °C shall be as indicated by the following curve.

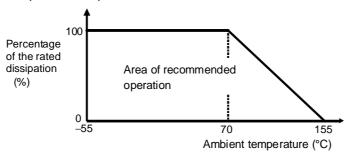


Figure-1 Derating curve

3.7 Rated voltage

d.c. or a.c. r.m.s. voltage calculated from the square root of the product of the rated resistance and the rated dissipation.

$$E = \sqrt{P \cdot R}$$

E: Rated voltage (V)

P: Rated dissipation (W)

R: Rated resistance (Ω)

Limiting element voltage can only be applied to resistors when the resistance value is equal to or higher than the critical resistance value.

At high value of resistance, the rated voltage may not be applicable.

3.8 Rated current

The rated current calculated from the square root of the quotient of the rated resistance and the rated dissipation.

$$I = \sqrt{P / R}$$

I: Rated current (A)

P: Rated dissipation (W)

R: Rated resistance (Ω)

The rated current shall be corresponding to rated voltage.

4. Packaging form

The standard packaging form shall be in accordance with Table-3.

Table-3

| Symbol | | Packaging form | Standard packaging quantity / units | Application |
|--------|------------------|-------------------------|--|-------------------------------|
| В | Bulk (loose pack | age) | 1,000 pcs. | RLC10, 16, 20, 32, 35, 50, 63 |
| TH | Paper taping | 8mm width, 2mm pitches | 10,000 pcs. | RLC10 |
| TP | Paper taping | 8mm width, 4mm pitches | 5,000 pcs. | RLC16, 20, 32 |
| TE | Embossed | 8mm width, 4mm pitches | 4,000 pcs. | RLC35 |
| ' = | taping | 12mm width, 4mm pitches | 4,000 pcs. | RLC50, 63 |

RLC10, 16, 20, 32, 35, 50, 63 Page: 6/17

5. Dimensions

5.1 The resistor shall be of the design and physical dimensions in accordance with Figure-2 and Table-4.

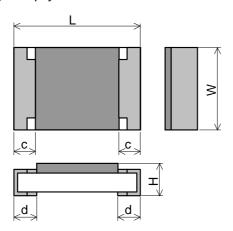


Figure-2

5.1.1 Temperature coefficient of resistance: K & -(Dash) code

| | Table-4(1) | | | | |
|-------|----------------|-----------------|-----------------|---------------|------------------------|
| Style | L | W | Н | С | d |
| RLC10 | 1.0 ± 0.05 | 0.5 ± 0.05 | 0.35 ± 0.05 | 0.2 ± 0.1 | $0.25^{+0.05}_{-0.10}$ |
| RLC16 | 1.6±0.1 | 0.8 +0.15 -0.05 | 0.45±0.1 | 0.3±0.1 | 0.3±0.1 |
| RLC20 | 2.0±0.1 | 1.25±0.10 | 0.6±0.1 | 0.4±0.2 | 0.4±0.2 |
| RLC32 | 3.1±0.2 | 1.6±0.15 | 0.6±0.1 | 0.5±0.25 | $0.3^{+0.2}_{-0.1}$ |
| RLC35 | 3.1±0.2 | 2.5±0.15 | 0.6±0.15 | 0.5±0.25 | $0.3^{+0.2}_{-0.1}$ |
| RLC50 | 5.0±0.2 | 2.5±0.15 | 0.6±0.15 | 0.6±0.2 | 0.6±0.2 |
| RLC63 | 6.3±0.2 | 3.2±0.15 | 0.6±0.15 | 0.6±0.2 | 0.6±0.2 |

5.1.2 Temperature coefficient of resistance: L code

| | | Table-4(2) | | | Unit: mm |
|-------|----------|------------|-----------|-----------|------------------|
| Style | L | W | Н | С | d |
| RLC10 | 1.0±0.05 | 0.5±0.05 | 0.35±0.05 | 0.2±0.1 | 0.25 +0.05 -0.10 |
| RLC16 | 1.6±0.1 | 0.8±0.1 | 0.45±0.15 | 0.3±0.1 | 0.3±0.2 |
| RLC20 | 2.0±0.1 | 1.25±0.10 | 0.5±0.15 | 0.4±0.2 | 0.4±0.2 |
| RLC32 | 3.1±0.1 | 1.6±0.1 | 0.6±0.15 | 0.5±0.2 | 0.45±0.20 |
| RLC35 | 3.1±0.1 | 2.6±0.1 | 0.55±0.10 | 0.5±0.2 | 0.5±0.2 |
| RLC50 | 5.0±0.2 | 2.5±0.2 | 0.55±0.10 | 0.65±0.25 | 0.6±0.25 |
| RLC63 | 6.4±0.2 | 3.2±0.2 | 0.6±0.1 | 0.65±0.25 | 0.9±0.25 |

5.2 Net weight (Reference)

| | , , |
|-------|-----------------|
| Style | Net weight (mg) |
| RLC10 | 0.6 |
| RLC16 | 2 |
| RLC20 | 5 |
| RLC32 | 9 |
| RLC35 | 16 |
| RLC50 | 25 |
| RLC63 | 40 |

RLC10, 16, 20, 32, 35, 50, 63 Page: 7/17

6. Marking

The rated resistance of RLC10 should not be marked.

6.1 RLC20,32,35,50,63

The rated resistance shall be marked in 4 characters consisting of 3 figures or 3 figures and a letter and marked on over coat side.

(Example) "R050"
$$\rightarrow$$
 0.05 [Ω] (R<1 Ω) "100" \rightarrow 10 [Ω] (R \geq 1 Ω)

6.2 RLC16 (L code only)

The nominal resistance shall be marked in 3 digits (E24 and/or E96) and marked on over coat side.

•100m Ω ~910m Ω , E24 series: "R" followed by 2 significant digits if the 4th digit is "0"

(Example) "R22"
$$\rightarrow$$
 220 [m Ω] \rightarrow 0.22 [Ω]

•100m Ω ~976m Ω , E96 series: The 1st two digit codes are referring to the code on the table, the 3rd code is the index of resistance value: "Z"(10⁻³)

(Example) "25Z"
$$\rightarrow$$
 178 [m Ω] \rightarrow 0.178[Ω] "34Z" \rightarrow 221 [m Ω] \rightarrow 0.221[Ω]

•1m Ω ~99m Ω : The 3rd code is the index of resistance value: "M".

"M" = "m", means1/1000

(Example) "75M" \rightarrow 75 [m Ω] \rightarrow 0.075[Ω]

6.2.1 Symbol for E96 series of resistance value

| | | | | - | | | | | |
|-----|--------|-----|--------|-----|--------|-----|--------|-----|--------|
| E96 | Symbol |
| 100 | 01 | 162 | 21 | 261 | 41 | 422 | 61 | 681 | 81 |
| 102 | 02 | 165 | 22 | 267 | 42 | 432 | 62 | 698 | 82 |
| 105 | 03 | 169 | 23 | 274 | 43 | 442 | 63 | 715 | 83 |
| 107 | 04 | 174 | 24 | 280 | 44 | 453 | 64 | 732 | 84 |
| 110 | 05 | 178 | 25 | 287 | 45 | 464 | 65 | 750 | 85 |
| 113 | 06 | 182 | 26 | 294 | 46 | 475 | 66 | 768 | 86 |
| 115 | 07 | 187 | 27 | 301 | 47 | 487 | 67 | 787 | 87 |
| 118 | 80 | 191 | 28 | 309 | 48 | 499 | 68 | 806 | 88 |
| 121 | 09 | 196 | 29 | 316 | 49 | 511 | 69 | 825 | 89 |
| 124 | 10 | 200 | 30 | 324 | 50 | 523 | 70 | 845 | 90 |
| 127 | 11 | 205 | 31 | 332 | 51 | 536 | 71 | 866 | 91 |
| 130 | 12 | 210 | 32 | 340 | 52 | 549 | 72 | 887 | 92 |
| 133 | 13 | 215 | 33 | 348 | 53 | 562 | 73 | 909 | 93 |
| 137 | 14 | 221 | 34 | 357 | 54 | 576 | 74 | 931 | 94 |
| 140 | 15 | 226 | 35 | 365 | 55 | 590 | 75 | 953 | 95 |
| 143 | 16 | 232 | 36 | 374 | 56 | 604 | 76 | 976 | 96 |
| 147 | 17 | 237 | 37 | 388 | 57 | 619 | 77 | | |
| 150 | 18 | 243 | 38 | 392 | 58 | 634 | 78 | | |
| 154 | 19 | 249 | 39 | 402 | 59 | 649 | 79 | | |
| 158 | 20 | 255 | 40 | 412 | 60 | 665 | 80 | | |

RLC10, 16, 20, 32, 35, 50, 63 Page: 8/17

7. Performance

7.1 The standard condition for tests shall be in accordance with Sub-clause 4.2, JIS C 5201-1: 2011

7.2 The performance shall be satisfied in Table-5.

Table- 5(1)

| | | 1able- 5(1) | |
|----------|------------------------------|--|--|
| No. | Test items | Condition of test (JIS C 5201–1) | Performance requirements |
| 1 | Visual examination | Sub-clause 4.4.1 | As in 4.4.1 |
| | | Checked by visual examination. | The marking shall be legible, as |
| | | | checked by visual examination. |
| 2 | Dimension | Sub-clause 4.4.2 | As specified in Table-4 of this |
| | | | specification. |
| | Resistance | Sub-clause 4.5 | As in 4.5.2 |
| | | Measurement current: 10(mA) | The resistance value shall correspond |
| | | Note: The measuring apparatus | with the rated resistance taking into |
| | | corresponding to Digital multimeter of | account the specified tolerance. |
| | | TR6878 for Advantest Corp | |
| 3 | Voltage proof | Sub-clause 4.7 | |
| | | Method: 4.6.1.4(See Figure–5) | No breakdown or flash over |
| | | Test voltage: Alternating voltage with a peak | |
| | | value of 1.42 times the insulation voltage. | |
| | | Duration: 60 s±5 s | |
| | | Insulation resistance | D. 400 |
| | | Test voltage: Insulation voltage | R≥1GΩ |
| | Oal land W | Duration: 1 min. | 0.1.447.45 |
| 4 | Solderability | Sub-clause 4.17 | As in 4.17.4.5 |
| | | Without aging | The terminations shall be covered with |
| | | Flux: The resistors shall be immersed in a | a smooth and bright solder coating. |
| | | non–activated soldering flux for 2 s. | |
| | | Bath temperature: 235 °C±5 °C | |
| _ | Marratia | Immersion time: 2 s±0.5 s | |
| 5 | Mounting | Sub-clause 4.31 | |
| | | Substrate material: Epoxide woven glass | |
| | Overload | Test substrate: Figure–3 | |
| | (in the mounted state) | Sub-clause 4.13 | |
| | (iii a io iiiodi iiod stato) | The applied voltage shall be 2.5 times the | |
| | | rated voltage or the current corresponding to. Duration: 2 s | |
| | | Visual examination | No visible damage |
| | | Resistance | $\Delta R \le \pm 1\%$ |
| | Solvent resistance of the | Sub-clause 4.30 | Legible marking |
| | marking | Solvent: 2–propanol | |
| | | Solvent temperature: 23 °C±5 °C | |
| | | Method 1 | |
| | | Rubbing material: cotton wool | |
| | | Without recovery | |
| <u> </u> | | VVIII IOUL ICOUVELY | |

RLC10, 16, 20, 32, 35, 50, 63 Page: 9/17

Table-5(2)

| No | Test items | Condition of test (JIS C 5201–1) | Performance requirements |
|----|------------------------------|---|--------------------------|
| 6 | Mounting | Sub-clause 4.31 | |
| | | Substrate material: Epoxide woven glass | |
| | | Test substrate: Figure–4 | |
| | Bound strength of the end | Sub-clause 4.33 | |
| | face plating | Bent value: 3 mm (3225 size max.) | |
| | | 1 mm (5025 size min.) | AD 4 404 |
| | Final manauramenta | Resistance | ΔR ≤ ±1% |
| | Final measurements | Sub-clause 4.33.6 | No visible domesto |
| | | Visual examination | No visible damage |
| 7 | Resistance to soldering heat | Sub-clause 4.18 (JEITA RC-2144 2.3.2) | |
| | | T ₁ :Pre-heat minimum temp.:150±5 °C | |
| | | T ₂ :Pre-heat maximum temp.:180±5 °C | |
| | | T ₃ :Soldering temp.:220 °C | |
| | | T ₄ :Peak temp.:250 °C | |
| | | t₁:Pre-heat duration:120±5 s | |
| | | t ₂ :Soldering duration:60 to 90 s | |
| | | t ₃ :Peak duration(T ₄ -5°C):20 to 40 s Pre-reflow soldering: 1 time | |
| | | (Initial measurements) | |
| | | Reflow soldering: 3 times | |
| | | t ₂ | |
| | | T ₄ | |
| | | | |
| | | T ₃ | |
| | | T ₂ | |
| | | | |
| | | T ₁ | |
| | | | |
| | | V | |
| | | | |
| | Commonant | Visual examination | No visible damage |
| | Component solvent resistance | | ΔR ≤ ±1% |
| | resisiarice | Sub-clause 4.29 | |
| | | Solvent: 2-propanol | |
| | | Solvent temperature: 23 °C±5 °C | |
| | | Method 2 | |
| | | Recovery: 48 h Visual examination | No visible damage |
| | | | $\Delta R \le \pm 1\%$ |
| | | Resistance | △IN △ I I /0 |

10/17

FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE AND LOW OHM RLC10, 16, 20, 32, 35, 50, 63 Page:

Table-5(3)

| | | Table–5(3) | |
|----|--------------------------|---|--------------------------|
| No | Test items | Condition of test (JIS C 5201–1) | Performance requirements |
| 8 | Mounting | Sub-clause 4.31 | |
| | | Substrate material: Epoxide woven glass | |
| | | Test substrate: Figure–3 | |
| | Adhesion | Sub-clause 4.32 | |
| | | Force: 5 N | |
| | | Duration: 10 s±1 s | |
| | | Visual examination | |
| | Rapid change temperature | Sub-clause 4.19 | No visible damage |
| | | Lower category temperature: | |
| | | _55 °C | |
| | | Upper category temperature: | |
| | | +155 °C | |
| | | Duration of exposure at each temperature: 30 | |
| | | min. | |
| | | Number of cycles: 5 cycles. | |
| | | Visual examination | No visible damage |
| | | Resistance | ΔR ≤ ±1% |
| 9 | Climatic sequence | Sub-clause 4.23 | |
| ~ | -Dry heat | Sub-clause 4.23.2 | |
| | Dry riedt | Test temperature: +155 °C | |
| | | Duration: 16 h | |
| | -Damp heat, cycle | Sub-clause 4.23.3 | |
| | (12+12hour cycle) | Test method: 2 | |
| | First cycle | | |
| | I list cycle | Test temperature: 55 °C [Severity(2)] | |
| | -Cold | Sub-clause 4.23.4 | |
| | | Test temperature –55 °C | |
| | | Duration: 2h | |
| | -Damp heat, cycle | Sub-clause 4.23.6 | |
| | (12+12hour cycle) | Test method: 2 | |
| | Remaining cycle | | |
| | Terraining cycle | Test temperature: 55 °C [Severity (2)] | |
| | | Number of cycles: 5 cycles | |
| | -D.C. load | Sub-clause 4.23.7 | |
| | _D.O. IUau | | |
| | | The applied current shall be the rated current. Duration: 1 min. | |
| | | Visual examination | No visible damage |
| | | Resistance | ΔR ≤ ±5 % |
| 10 | Mounting | Sub-clause 4.31 | |
| 10 | | Substrate material: Epoxide woven glass | |
| | | • | |
| | Endurance at 70 °C | Test substrate: Figure–3 | |
| | Lindiano di 10 | Sub-clause 4.25.1 | |
| | | Ambient temperature: 70 °C±2 °C | |
| | | Duration: 1000 h | |
| | | The current shall be applied in cycles of 1.5 h on and 0.5 h. | |
| | | | |
| | | The applied current shall be the rated current | |
| | | Examination at 48 h, 500 h and | |
| | | 1000 h: Visual examination | No visible damage |
| | | Resistance | $\Delta R \le \pm 5\%$ |
| | | L COIOIGI ICC | △IX⊇±0 /0 |

KAMAYA OHM

No: RLC-K-HTS-0001

/17

FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE AND LOW OHM

RLC10, 16, 20, 32, 35, 50, 63 Page: 11/17

Table-5(4)

| No | Test items | Condition of test (JIS C 5201–1) | Performance requirements |
|----|--|--|--|
| 11 | Mounting Variation of resistance with temperature | Sub-clause 4.31 Substrate material: Epoxide woven glass Test substrate: Figure–3 Sub-clause 4.8 +20 °C / +155 °C | As in Table–1 |
| 12 | Mounting Damp heat, steady state | Sub-clause 4.31 Substrate material: Epoxide woven glass Test substrate: Figure–3 Sub-clause 4.24 Ambient temperature: 40 °C±2 °C Relative humidity: 93 ½ % Without current applied. Visual examination Resistance | No visible damage Legible marking ΔR ≤ ±5% |
| 13 | Dimensions (detail) Mounting Endurance at upper category temperature | Sub-clause 4.4.3 Sub-clause 4.31 Substrate material: Epoxide woven glass Test substrate: Figure-3 Sub-clause 4.25.3 Ambient temperature:155 °C±2 °C Duration: 1000 h Examination at 48 h, 500 h and 1000 h: Visual examination Resistance | As in Table–4 No visible damage ΔR ≤ ±5% |

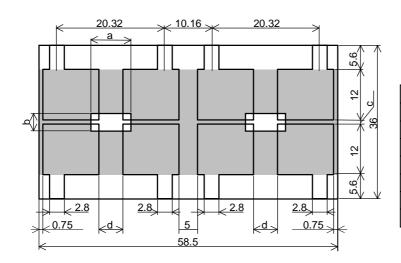
Page:

FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE AND LOW OHM

RLC10, 16, 20, 32, 35, 50, 63

8. Test substrate

*1 Temperature coefficient of resistance: K & -(Dash) code

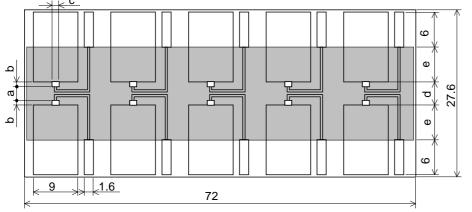


:Copper clad :Solder resist

Unit: mm

| Style | а | b | С | d |
|-------|-----|------|------|-----|
| RLC10 | 1.9 | 0.7 | 0.16 | 0.6 |
| RLC16 | 3.0 | 1.2 | 0.16 | 1.0 |
| RLC20 | 4.0 | 1.65 | 0.4 | 1.2 |
| RLC32 | 5.0 | 2.0 | 0.5 | 2.2 |
| RLC35 | 5.0 | 2.9 | 0.5 | 2.2 |
| RLC50 | 7.5 | 3.0 | 0.8 | 4.0 |
| RLC63 | 9.0 | 4.0 | 0.8 | 5.0 |
| | | | | |

*2 Temperature coefficient of resistance: L code



| | :Copper clad |
|--|----------------|
| | :Solder resist |

Unit: mm

| Style | а | b | С | d | е |
|-------|------|------|------|-----|------|
| RLC10 | 0.6 | 0.5 | 0.7 | 1.6 | 6.5 |
| RLC16 | 1.0 | 0.6 | 0.8 | 2.2 | 6.2 |
| RLC20 | 1.3 | 0.7 | 1.25 | 2.7 | 5.95 |
| RLC32 | 2.1 | 0.9 | 1.7 | 3.9 | 5.35 |
| RLC35 | 2.2 | 1.4 | 2.9 | 5.0 | 4.8 |
| RLC50 | 3.76 | 1.12 | 2.8 | 6.0 | 4.3 |
| RLC63 | 4.0 | 1.8 | 3.5 | 7.6 | 3.5 |

Figure-3 RLC TEST SUBSTRATE

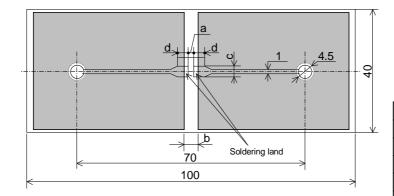
Remark 1). Material: Epoxide woven glass

Thickness: 1.6mm Thickness of copper clad: 0.035mm

2). In the case of connection by connector, the connecting terminals are gold plated. However, the plating is not necessary when the connection is made by soldering.

RLC10, 16, 20, 32, 35, 50, 63 Page: 13/17

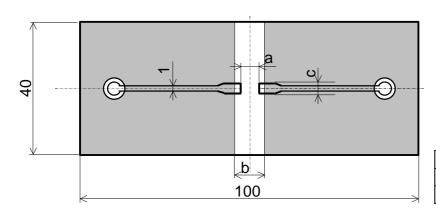
*1 Temperature coefficient of resistance: K & -(Dash) code

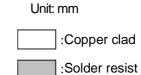


| Unit: | mm |
|-------|---------------|
| | :Copper clad |
| | Solder resist |

| Style | а | b | С | d |
|-------|-----|-----|------|-----|
| RLC10 | 0.6 | 1.9 | 0.7 | 2.0 |
| RLC16 | 1.0 | 3.6 | 1.2 | 3.0 |
| RLC20 | 1.2 | 4.0 | 1.65 | 3.0 |
| RLC32 | 2.5 | 5.0 | 2.0 | 2.5 |
| RLC35 | 2.2 | 5.0 | 2.9 | 2.5 |

RLC10,16, 20, 32, 35 BOUND STRENGTH OF THE END FACE PLATING TEST SUBSTRATE

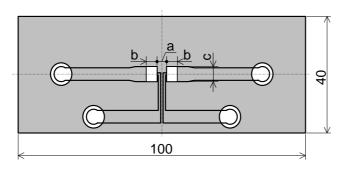




| Style | а | b | С |
|-------|-----|-----|-----|
| RLC50 | 4.0 | 7.5 | 3.0 |
| RLC63 | 5.0 | 9.0 | 4.0 |

RLC50, 63 BOUND STRENGTH OF THE END FACE PLATING TEST SUBSTRATE

*2 Temperature coefficient of resistance: L code



| Unit: mm | |
|----------|---------------|
|): | Copper clad |
| :5 | Solder resist |

| Style | а | b | С |
|-------|------|------|------|
| RLC10 | 0.6 | 0.5 | 0.7 |
| RLC16 | 1.0 | 0.6 | 0.8 |
| RLC20 | 1.3 | 0.7 | 1.25 |
| RLC32 | 2.1 | 0.9 | 1.7 |
| RLC35 | 2.2 | 1.4 | 2.9 |
| RLC50 | 3.76 | 1.12 | 2.8 |
| RLC63 | 4.0 | 1.8 | 3.5 |

Remark 1). Material: Epoxide woven glass

Thickness: 1.6mm Thickness of copper clad: 0.035mm

Figure-4 RLC BOUND STRENGTH OF THE END FACE PLATING TEST SUBSTRATE



No: RLC-K-HTS-0001 /17

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE AND LOW OHM

RLC10, 16, 20, 32, 35, 50, 63 Page: 14/17

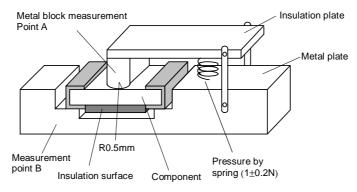


Figure-5

RLC10, 16, 20, 32, 35, 50, 63 Page: 15/17

9. Taping

- 9.1 Applicable documents JIS C 0806–3: 2014, EIAJ ET–7200C: 2010
- 9.2 Taping dimensions
- 9.2.1 Paper taping (8mm width, 2mm pitches)

Taping dimensions shall be in accordance with Figure-6 and Table-6.

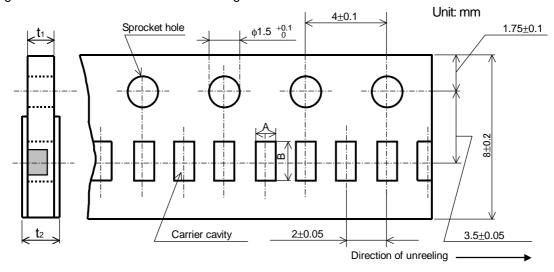


 Figure-6

 Table-6
 Unit: mm

 Style
 A
 B
 t_1 t_2

 RLC10
 $0.65^{+0.05}_{-0.10}$ $1.15^{+0.05}_{-0.10}$ 0.4 ± 0.05 0.5max.

9.2.2 Paper taping (8mm width, 4mm pitches)

Taping dimensions shall be in accordance with Figure-7 and Table-7.

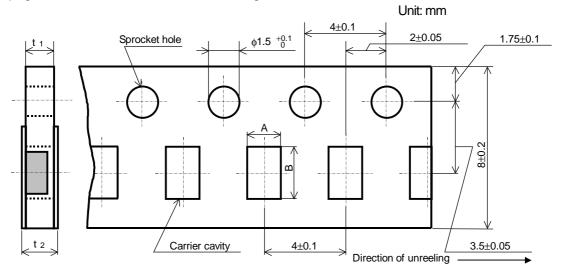


Figure-7 Table-7 Unit: mm Style t₁ t 2 RLC16 1.9 ± 0.2 1.15±0.15 0.6 ± 0.1 0.8max. RLC20 1.65±0.15 2.5 ± 0.2 0.8 ± 0.1 1.0max. RLC32 2.00±0.15 3.6 ± 0.2

RLC10, 16, 20, 32, 35, 50, 63 Page: 16/17

9.2.3 Embossed taping dimensions shall be in accordance with Figure-8 and Table-8.

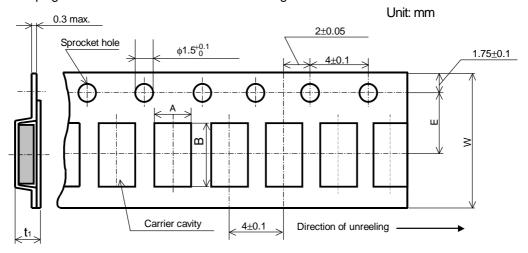
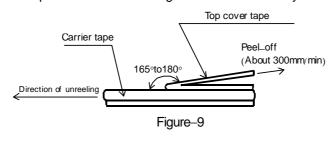
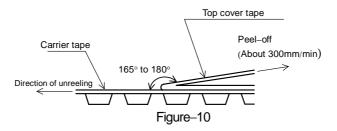


Figure-8 Table-8 Unit: mm Α В W Ε Style t₁ RLC35 3.5±0.05 2.85±0.2 3.5 ± 0.2 8±0.3 1.0±0.2 RLC50 3.1±0.2 5.5±0.2 12±0.3 5.5±0.05 1.1±0.15 RLC63 3.6 ± 0.2 6.9 ± 0.2

- 1). The cover tapes shall not cover the sprocket holes.
- 2). Tapes in adjacent layers shall not stick together in the packing.
- 3). Components shall not stick to the carrier tape or to the cover tape.
- 4). Pitch tolerance over any 10 pitches ±0.2mm.
- 5). The peel strength of the top cover tape shall be with in 0.1N to 0.5N on the test method as shown in the following RLC10, 16, 20, 32: Figure–9, RLC35, 50, 63: Figure–10.
- 6). When the tape is bent with the minimum radius for (RLC10, 16, 20, 32, 35: 25mm, RLC50, 63: 30mm) the tape shall not be damaged and the components shall maintain their position and orientation in the tape.
- 7). In no case shall there be two or more consecutive components missing.

 The maximum number of missing components shall be one or 0.1%, whichever is greater.
- 8). The resistors shall be faced to upward at the over coating side in the carrier cavity.





RLC10, 16, 20, 32, 35, 50, 63 Page: 17/17

9.3 Reel dimension

Reel dimensions shall be in accordance with the following Figure–11 and Table–9. Plastic reel (Based on EIAJ ET–7200C)

Unit: mm

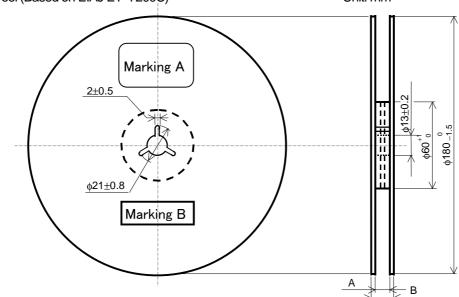


Figure-11

| Table-9 | | | Unit: mm | |
|-----------------------|--------------------|----------|-------------------|--|
| Style | A | В | Note | |
| RLC10, 16, 20, 32, 35 | 9 +1.0 | 11.4±1.0 | Injection molding | |
| | | 13±1.0 | Vacuum forming | |
| RLC50, 63 | 13 ^{+1.0} | 17±1.0 | Vacuum forming | |

Note: Marking label shall be marked on a place of Marking A or two place of marking A and B.

9.4 Leader and trailer tape.

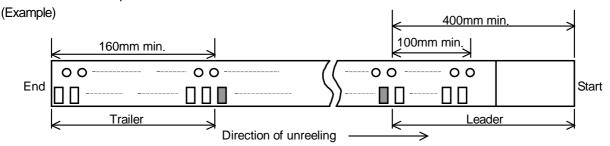


Figure-12

10. Marking on package

The label of a minimum package shall be legibly marked with follows.

10.1 Marking A

(1) Classification

(Style, Temperature coefficient of resistance, Rated resistance, Tolerance on rated resistance, Packaging form)

(2) Quantity (3) Lot number (4) Manufacturer's name or trade mark (5) Others 10.2 Marking B (KAMAYA control label)

单击下面可查看定价,库存,交付和生命周期等信息

>>Kamaya(釜屋电机)