# Radial Leaded Ceramic Disc Capacitors Safety Standard Recognized, C700, Encapsulated,

KJN Type, X1 440/760 VAC/Y1 250/400/500 VAC (Industrial Grade)

# Overview

KEMET's C700, encapsulated radial leaded ceramic disc capacitors are specifically designed for interferencesuppression AC line filtering applications. Having internationally recognized safety certifications, these capacitors are well-suited for applications that require keeping potentially disruptive or damaging line transients and EMI out of susceptible equipment. They are also an ideal solution when needing to suppress line disturbances at the source.

Safety Certified Capacitors are classified as either X and/or Y capacitors. Class X capacitors are primarily used in lineto-line (across-the-line) applications. In this application, there is no danger of electric shock to humans should the capacitor fail, but could result in a risk of fire. The class Y capacitor is primarily used in line-to-ground (line by-pass) applications. In this application, failure of the capacitor could lead to danger of electric shock.

With a working voltage of 440/760 VAC in line-to-line (Class X) and 250/400/500 VAC in line-to-ground (Class Y) applications, these safety capacitors meet the impulse test criteria outlined in IEC Standard 60384. Meeting subclass X1 and Y1 requirements, these devices are certified to withstand impulses up to 4 KV (X1) and 8 KV (Y1) respectively. These encapsulated devices also meet the flame test requirements outlined in UL Standard 94 V-0.

#### **Benefits**

- Safety standard recognized (IEC 60384-14)
- Reliable operation up to 125°C
- Class X1 440/760 VAC/ Y1 250/400/500 VAC
- 10mm and 12.5 mm lead spacing
- Lead(Pb)-free and RoHS Compliant
- Halogen-free
- Capacitance offerings ranging from 8 pF 4.7 nF
- Available capacitance tolerances of  $\pm 5\%,\,\pm 10\%,$  and  $\pm 20\%$
- High-reliability
- Preformed (crimped) or straight lead configurations
- Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated lead finish, allowing for excellent solderability
- Encapsulation meets flammability standard UL 94 V-0

# **Applications**

Typical applications include:

- Line-to-line (Class X) filtering
- Line-to-ground (Class Y) filtering
- Antenna coupling
- Primary and secondary coupling (switching power supplies)

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· Line disturbances suppression (motors and motor controls, relays, switching power supplies and invertors)

1

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#### **Ordering Information**

<b>C7</b>	7	1	U	472	М	S	W	D	Α	Α	7301
Ceramic Series	Body Diameter	Lead Spacing <sup>1,2</sup>	Spec.	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage	Dielectric/ Temp. Char.	Design	Lead Configuration <sup>2</sup>	Failure Rate	Packaging (C-Spec)
C7 = Ceramic 700	2 = 9.0 mm 3 = 10.0 mm 4 = 11.0 mm 5 = 12.0mm 6 = 13.0 mm 7 = 14.0 mm 8 = 15.0 mm	1 = 10.0 mm 2 = 12.5 mm	U = Safety	Two significant digits and Number of zeroes	J = ±5% K = ±10% M = ±20%	S = X1 440 VAC/ Y1 400 VAC T = X1 440 VAC/ Y1 250 VAC W = X1 760 VAC/ Y1 500 VAC	S = SL Y = Y5P W = Y5U V = Y5V	D = Disc	A = Straight B = Vertical Kink C = Outside Kink D = Inside Kink	A = N/A	See "Packaging C-Spec Ordering Options Table" below

<sup>1</sup> Capacitor body diameter will limit available lead spacing and packaging options. See "Dimensions" and "Product Ordering Codes and Ratings" sections of this document to determine availability.

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<sup>2</sup> Bulk packaging lead length availability is dependent upon "Lead Configuration" and "Lead Spacing." See "Dimensions" section of this document to verify availability of a specific lead length option. For nonstandard lead length inquiries, please contact KEMET.

#### Packaging C-Spec Ordering Options Table

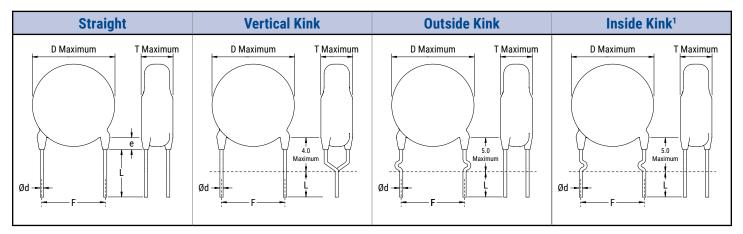
Packaging Type	Lead Length (mm) <sup>2,3</sup>	Packaging Ordering Code (C-Spec)	
Reel	See Note 2	7301	
Ammo Pack	See Note 2	7317	
	3.5 ±1.0	WL35	
Bulk Bag	5.0 ±1.0	WL50	
	25.0 mm Minimum	WL25	

<sup>1</sup> For nonstandard lead length inquiries, please contact KEMET.

<sup>2</sup> Lead length for ammo and reel pack packaging is defined by the H and H0 dimensions in Table 3.



#### **Lead Configurations**



All lead configurations are available on devices with lead spacing of 10 mm and 12.5 mm.

#### **Dimensions – Millimeters**

	Lead	F	Lead	D	т	е	Ød
Lead Configuration	Configuration Ordering Code <sup>1</sup>	Lead Spacing <sup>2</sup>	Spacing Tolerance	Body Diameter <sup>2</sup>	Body Thickness	Lead Meniscus	Lead Diameter
Straight	А						
Vertical Kink (Preformed)	В	10 10 F	11.0	See Table 1 - "P	See Table 1 - "Product Ordering		0.60 ±0.1
Outside Kink (Preformed)	С	10, 12.5	±1.0	Codes and Ratings"		maximum	
Inside Kink (Preformed)	D						

<sup>1</sup>Lead Configuration is identified in the 13th character of the ordering code. See "Lead Configuration" and "Ordering Information" sections of this document for further details.

<sup>2</sup> Body diameter of capacitor will limit available lead spacing and packaging options. See "Product Ordering Codes and Ratings" sections of this document for further details.



#### Approval Standard and Certification No.

Safety Standard	Standard No.	Subclass	Working Voltage	Certificate No.
TUV	IEC 60384-14	X1	440 VAC	DE0.466000
ΤŪΫ	160 00304-14	Y1	250 VAC	<u>R50466900</u>
TUV	IEC 60384-14	X1	440 VAC	R50466900
ΙUV	IEC 00384-14	Y1	400 VAC	<u>K50400900</u>
TUV	IEC 60384-14	X1	760 VAC	DE0.466000
ΙUV	IEC 00384-14	Y1	500 VAC	<u>R50466900</u>
UL	UL 60384-14 and	X1	440 VAC	F256200
CAN/CSA	E60384-14	Y1	250 VAC	<u>E356389</u>
UL	UL 60384-14 and	X1	440 VAC	F256200
CAN/CSA	E60384-14	Y1	400 VAC	<u>E356389</u>
UL	UL 60384-14 and	X1	760 VAC	E256290
CAN/CSA	E60384-14	Y1	500 VAC	<u>E356389</u>

These devices are TUV and UL recognized for antenna coupling and AC line-to-line (Class X) and line-to-ground (Class Y) applications per IEC60384-14 and UL 60384-14.

#### **Environmental Compliance**

These devices are Halogen-free and RoHS Compliant. They meet all requirements set forth by both EU and China RoHS directives.

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# Table 1A – Product Ordering Codes and Ratings - X1 440 Y1 400

Dielectric/	КЕМЕТ		Capacitance		Dimensions (mm	)	
Temp. Char.	Part Number	Capacitance	Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing
	C72(1)U080JSSD(2)A(3)	8 pF					
	C72(1)U100JSSD(2)A(3)	10 pF		9.0			
	C72(1)U150JSSD(2)A(3)	15 pF					
	C72(1)U220JSSD(2)A(3)	22 pF					
SL	C73(1)U330JSSD(2)A(3)	33 pF	±5%	10.0			
	C73(1)U390JSSD(2)A(3)	39 pF					
	C74(1)U470JSSD(2)A(3)	47 pF		11.0			
	C74(1)U560JSSD(2)A(3)	56 pF					
	C75(1)U680JSSD(2)A(3)	68 pF		12.0			
	C72(1)U080KSSD(2)A(3)	8 pF					
	C72(1)U100KSSD(2)A(3)	10 pF		9.0			
	C72(1)U150KSSD(2)A(3)	15 pF		210			
	C72(1)U220KSSD(2)A(3)	22 pF					
SL	C73(1)U330KSSD(2)A(3)	33 pF	±10%	10.0			
	C73(1)U390KSSD(2)A(3)	39 pF		10.0			
	C74(1)U470KSSD(2)A(3)	47 pF		11.0			
	C74(1)U560KSSD(2)A(3)	56 pF					
	C75(1)U680KSSD(2)A(3)	68 pF		12.0			
	C72(1)U080KSYD(2)A(3)	8 pF					
	C72(1)U100KSYD(2)A(3)	10 pF					10.0 mm 12.5 mm
	C72(1)U150KSYD(2)A(3)	15 pF					
	C72(1)U220KSYD(2)A(3)	22 pF					
	C72(1)U330KSYD(2)A(3)	33 pF					
	C72(1)U390KSYD(2)A(3)	39 pF			6.0		
	C72(1)U470KSYD(2)A(3)	47 pF		9.0			
	C72(1)U560KSYD(2)A(3)	56 pF				0.60 ± 0.1	
	C72(1)U680KSYD(2)A(3)	68 pF	±10%				
	C72(1)U101KSYD(2)A(3)	100 pF					
Y5P	C72(1)U151KSYD(2)A(3)	150 pF					
	C72(1)U181KSYD(2)A(3)	180 pF					
	C72(1)U221KSYD(2)A(3)	220 pF					
	C72(1)U331KSYD(2)A(3)	330 pF					
	C72(1)U361KSYD(2)A(3)	360 pF	1				
	C72(1)U391KSYD(2)A(3)	390 pF					
	C72(1)U421KSYD(2)A(3)	420 pF	1				
	C72(1)U471KSYD(2)A(3)	470 pF					
	C73(1)U561KSYD(2)A(3)	560 pF		10.0	1		
	C73(1)U681KSYD(2)A(3)	680 pF	1	10.0			
	C75(1)U102KSYD(2)A(3)	1000 pF	1	12.0			
	C72(1)U102MSWD(2)A(3)	1000 pF		9.0			
	C74(1)U152MSWD(2)A(3)	1500 pF		11.0	]		
VELL	C75(1)U222MSWD(2)A(3)	2200 pF	120%	12.0	1		
Y5U	C77(1)U332MSWD(2)A(3)	3300 pF	±20%	14.0	1		
	C78(1)U392MSWD(2)A(3)	3900 pF		15.0	1		
	C78(1)U472MSWD(2)A(3)	4700 pF		15.0	1		
	C72(1)U102MSVD(2)A(3)	1000 pF		9.0	1		
	C72(1)U152MSVD(2)A(3)	1500 pF		9.0	1		
	C73(1)U222MSVD(2)A(3)	2200 pF	100%	10.0			
Y5V	C75(1)U332MSVD(2)A(3)	3300 pF	±20%	12.0			
	C76(1)U392MSVD(2)A(3)	3900 pF		13.0			
	C77(1)U472MSVD(2)A(3)	4700 pF	1	14.0	1		
Dielectric/	KEMET		Capacitance	Body Diameter	Body Thickness		
Temp. Char.	Part Number	Capacitance	Tolerance	(Maximum)	(Maximum)	Lead Diameter	Lead Spacing

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.) 1 = 10.0 mm

2 = 12.5 mm

(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



# Table 1B – Product Ordering Codes and Ratings - X1 440 Y1 250

Dielectric/	КЕМЕТ		Conscitones		Dimensions (mm)		
Temp. Char.	Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing
	C72(1)U080JTSD(2)A(3)	8 pF					1
	C72(1)U100JTSD(2)A(3)	10 pF		9.0			
	C72(1)U150JTSD(2)A(3)	15 pF					
01	C72(1)U220JTSD(2)A(3)	22 pF	1.5%		-		
SL	C73(1)U330JTSD(2)A(3)	33 pF	±5%	10.0			
	C73(1)U390JTSD(2)A(3) C74(1)U470JTSD(2)A(3)	39 pF 47 pF			-		
	C74(1)U560JTSD(2)A(3)	56 pF		11.0			
	C75(1)U680JTSD(2)A(3)	68 pF		12.0	-		
	C72(1)U080KTSD(2)A(3)	8 pF		12.0			
	C72(1)U100KTSD(2)A(3)	10 pF					
	C72(1)U150KTSD(2)A(3)	15 pF		9.0			
	C72(1)U220KTSD(2)A(3)	22 pF					
SL	C73(1)U330KTSD(2)A(3)	33 pF	±10%	10.0			
	C73(1)U390KTSD(2)A(3)	39 pF	1	10.0			
	C74(1)U470KTSD(2)A(3)	47 pF		11.0			
	C74(1)U560KTSD(2)A(3)	56 pF					
	C75(1)U680KTSD(2)A(3)	68 pF		12.0			
	C72(1)U080KTYD(2)A(3)	8 pF					
	C72(1)U100KTYD(2)A(3)	10 pF					
	C72(1)U150KTYD(2)A(3)	15 pF	-				
	C72(1)U220KTYD(2)A(3)	22 pF					
	C72(1)U330KTYD(2)A(3)	33 pF					
	C72(1)U390KTYD(2)A(3)	39 pF	_				
	C72(1)U470KTYD(2)A(3)	47 pF			6.0	0 ( 0 + 0 1	10.0 mm
	C72(1)U560KTYD(2)A(3) C72(1)U680KTYD(2)A(3)	56 pF	±10%	9.0	0.0	0.60 ± 0.1	12.5 mm
	C72(1)U101KTYD(2)A(3)	68 pF 100 pF					
Y5P	C72(1)U151KTYD(2)A(3)	150 pF					
151	C72(1)U181KTYD(2)A(3)	180 pF					
	C72(1)U221KTYD(2)A(3)	220 pF					
	C72(1)U331KTYD(2)A(3)	330 pF					
	C72(1)U361KTYD(2)A(3)	360 pF					
	C72(1)U391KTYD(2)A(3)	390 pF					
	C72(1)U421KTYD(2)A(3)	420 pF					
	C72(1)U471KTYD(2)A(3)	470 pF	1				
	C73(1)U561KTYD(2)A(3)	560 pF		10.0			
	C73(1)U681KTYD(2)A(3)	680 pF		10.0			
	C75(1)U102KTYD(2)A(3)	1000 pF		12.0			
	C72(1)U102MTWD(2)A(3)	1000 pF		9.0			
	C74(1)U152MTWD(2)A(3)	1500 pF		11.0	-		
Y5U	C75(1)U222MTWD(2)A(3)	2200 pF	±20%	12.0	-		
	C77(1)U332MTWD(2)A(3)	3300 pF		14.0	-		
	C78(1)U392MTWD(2)A(3)	3900 pF		15.0	-		
	C78(1)U472MTWD(2)A(3)	4700 pF 1000 pF		<u>15.0</u> 9.0	4		
	C72(1)U102MTVD(2)A(3) C72(1)U152MTVD(2)A(3)	1500 pF		9.0	-		
	C73(1)U222MTVD(2)A(3)	2200 pF		9.0	1		
Y5V	C75(1)U332MTVD(2)A(3)	3300 pF	±20%	12.0	1		
	C76(1)U392MTVD(2)A(3)	3900 pF		13.0			
	C77(1)U472MTVD(2)A(3)	4700 pF		14.0	1		
Dielectric/	KEMET		Capacitance	Body Diameter	Body Thickness		
Temp. Char.	Part Number	Capacitance	Tolerance	(Maximum)	(Maximum)	Lead Diameter	Lead Spacing

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.) 1 = 10.0 mm

2 = 12.5 mm

(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this dócument, page 2, for available options.



# Table 1C – Product Ordering Codes and Ratings - X1 760 Y1 500

Dielectric/	KEMET		Capacitance		Dimensions (mm)	)	
Temp. Char.	Part Number	Capacitance	Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing
	C72(1)U100JWSD(2)A(3)	10 pF					
	C72(1)U150JWSD(2)A(3)	15 pF		9.0			
	C72(1)U220JWSD(2)A(3)	22 pF					
	C73(1)U330JWSD(2)A(3)	33 pF	±5%	10.0			
	C73(1)U390JWSD(2)A(3)	39 pF					
	C74(1)U470JWSD(2)A(3)	47 pF		11.0			
	C74(1)U560JWSD(2)A(3) C75(1)U680JWSD(2)A(3)	56 pF 68 pF		12.0	-		
SL	C72(1)U100KWSD(2)A(3)	10 pF		12.0	-		
	C72(1)U150KWSD(2)A(3)	15 pF		9.0			
	C72(1)U220KWSD(2)A(3)	22 pF		5.0			
	C73(1)U330KWSD(2)A(3)	33 pF					
	C73(1)U390KWSD(2)A(3)	39 pF	±10%	10.0			
	C74(1)U470KWSD(2)A(3)	47 pF					
	C74(1)U560KWSD(2)A(3)	56 pF		11.0			10.0 mm 12.5 mm
	C75(1)U680KWSD(2)A(3)	68 pF		12.0	-		
	C72(1)U100KWYD(2)A(3)	10 pF	1			0.60 ± 0.1	
	C72(1)U150KWYD(2)A(3)	15 pF	1				
	C72(1)U220KWYD(2)A(3)	22 pF	1	9.0	6.0		
	C72(1)U330KWYD(2)A(3)	33 pF					
	C72(1)U390KWYD(2)A(3)	39 pF	1				
	C72(1)U470KWYD(2)A(3)	47 pF					
	C72(1)U560KWYD(2)A(3)	56 pF	±10%				
	C72(1)U680KWYD(2)A(3)	68 pF					
	C72(1)U101KWYD(2)A(3)	100 pF					
Y5P	C72(1)U151KWYD(2)A(3)	150 pF					
	C72(1)U181KWYD(2)A(3)	180 pF					
	C72(1)U221KWYD(2)A(3)	220 pF					
	C72(1)U331KWYD(2)A(3)	330 pF					
	C72(1)U361KWYD(2)A(3)	360 pF					
	C72(1)U391KWYD(2)A(3)	390 pF					
	C72(1)U471KWYD(2)A(3) C73(1)U561KWYD(2)A(3)	470 pF 560 pF					
	C73(1)U681KWYD(2)A(3)	680 pF		10.0			
	C75(1)U102KWYD(2)A(3)	1000 pF		12.0			
	C72(1)U221MWWD(2)A(3)	220 pF		12.0	1		
	C72(1)U331MWWD(2)A(3)	330 pF					
	C72(1)U471MWWD(2)A(3)	470 pF		9.0			
	C72(1)U681MWWD(2)A(3)	680 pF					
	C72(1)U102MWWD(2)A(3)	1000 pF					
Y5U	C74(1)U152MWWD(2)A(3)	1500 pF	±20%	11.0			
	C75(1)U222MWWD(2)A(3)	2200 pF			1		
	C75(1)U272MWWD(2)A(3)	2700 pF		12.0			
	C77(1)U332MWWD(2)A(3)	3300 pF		14.0			
	C78(1)U392MWWD(2)A(3)	3900 pF		15.0			
	C78(1)U472MWWD(2)A(3)	4700 pF					
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.)

1 = 10.0 mm

2 = 12.5 mm

(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.) A = Straight B = Vertical Kink

C = Outside Kink D = Inside Kink

(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



# Table 2 – Performance & Reliability: Test Methods and Conditions

lt	em	Speci	fication		Test Method				
Operating Tem	perature Range				-40°C to +125°C				
	Between lead wires	No fa	ailures	Th ap	The capacitor shall not be damaged when 4,000 VAC (rms) is applied between the lead wires for 60 seconds.				
Dielectric Strength	Body Insulation	The terminals (leads) of the capacitor shall be connected together. A metal foil is tightly wrapped around the body of the capacitor at a distance of about 3 to 4 mm from each terminal. The capacitor is then inserted into a container filled with metal balls approximately 1 mm in diameter. 4,000 VAC (rms) is applied for 60 seconds between the capacitor lead wires and metal balls. (charge/discharge current ≤ 50 mA)			ly Metal C C C C C C C C C C C C C C C C C C C	about 8 to 4 mm S Metal Balls			
Insulation R	esistance (IR)	10,000 M	Ω minimum			stance shall be measure seconds of charging.	d with 500 ±50 VD	С	
Сара	citance	Within speci	fied tolerance						
		Temperature Characteristics	Specification		Characteristi	c Frequency	Voltage		
Dissinction F	actor (DF) or Q	Y5P	DF ≤ 2.5%		SL	1 MHz ±20%	5.0 V <sub>rms</sub> Maximu	_	
DISSIPATION F		Y5U/Y5V	DF ≤ 2.3% DF ≤ 5.0%		Y5P /Y5U/Y5V 1 MHz ±20%				
		SL	Q ≥ 300		The measurement at reference temperature 25°C				
			4 - 000	A capacitance measurement is made at each step specified:					
					Step Temperature				
		Temperature	Capacitance		1	+25 ±2°			
		Characteristics	Change		2 Minimum operating temperature		-		
Temperature	Characteristics	Y5P	Within ±10%		3	+25 ±2°			
remperature	onaraoteriotico	Y5U	Within +22%/-56%	-	4	Maximum operating	temperature		
		Y5V	Within +22%/-82%		5	+25 ±2°			
		SL	+350~1,000%	Pro	etreatment:				
	Tensile		pacitor body shall preak.	Ca co Wi by ver dir	pacitor is stored ndition <sup>1</sup> for 24 ± th the termination its body in such tical. A tensile	I at 85 ±2°C for 1 hour at 2 hours before measurer on in its normal position, a manner that the axis of force of 10 N is applied t s and acting in a directio	nent. the specimen is h of the termination i o the termination in	eld s n the	
Terminal Strength	Bending	Lead wire or capacitor body shall not break.		Wi by ver the a p in t the On	th the termination its body in such tical; a mass fo termination. The eriod of 2 to 3 s the vertical plan same period of	on in its normal position, a manner that the axis of rce of 5 N is then susper the body of the specimen econds, through an angl e and then resumed to it time; this operation cor tely followed by a secon	of the termination i nded from the end is then inclined wi e of approximately s initial position ov astitutes one bend.	s of thin v 90° ver	

<sup>1</sup> "Room Condition" is defined as follows: Temperature: 20 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



# Table 2 – Performance & Reliability: Test Methods and Conditions cont.

lte	Item		ication	Test M	lethod			
-	Appearance		al defect	As shown in the figure below, the lead wires are immersed in molten solder up to 1.5 mm (+5/-0 mm) from the end of the epoxy meniscus (root of lead wire).				
-	IR	1,000 MΩ	Minimum	Duration/Solder Temperature: 3.5 ±0.5 seconds/350°C ±10°C or 10 ±1 seconds/260°C ±5°C				
	Dielectric Strength	Per it	tem 1	Thermal Capacitor				
Soldering Effect (Non-Preheat)	Capacitance	Within ±10% Y5P, Y5U and Y5V: within ±10% SL: within ±2.5% or ±0.25 pF, whichever is larger		<ul> <li>1.5 to 2.0 mm Molten Solder</li> <li>Pretreatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition<sup>1</sup> for 24 ±2 hours before initial measurements.</li> <li>Post-treatment: Capacitor is stored for 1 to 2 hours at room condition<sup>1</sup>.</li> </ul>				
	Appearance	No visua	al defect	Steady State Humidity:	Load Humidity:			
		Temperature Characteristics	Capacitance Change					
	Capacitance	Y5P	Within ±10%					
		Y5U	Within ±15%	90 to 95% humidity at 40°C	90 to 95% humidity at 40°C			
Biased Humidity		Y5V	Within ±30%	±2°C for 500 ±12 hours.	±2°C for 500 ±12 hours with full rated voltage applied.			
		SL	Within ±5%	<b>Post-treatment:</b> Capacitor is stored for 1 to 2	Post-treatment:			
-	DF	Y5V and Y5U: 7.5% maximum Y5P: 5% maximum		hours at room condition <sup>1</sup> .	Capacitor is stored for 1 to 2 hours at room condition <sup>1</sup> .			
	Q	Q ≥	135					
	IR	3,000 MΩ	minimum					
-	Dielectric Strength	No fa	ilures					
	Appearance	No visua	al defect	Impulse Voltage: Each individual 8 kv impulse prior to life testing.				
High	Capacitance Change	SL, Y5P, Y5U Y5V with	within ±20% hin ±30%	$\begin{array}{c} V_{P} & & Cx & tr & td \\ 0.9V_{P} & & & (uF) & (uS) & (uS) \\ \hline 0.5V_{P} & & & & \\ 0.5V_{P} & & & & \\ \hline \end{array}$				
Temperature Life	IR	3,000 MΩ	minimum	tr-> < td T				
	Dielectric Strength	No failures		Capacitors are placed in a circula 1,000 hours. The air in the oven is of 125°C ±2 throughout the test. 170% of Rated Voltage. Each hou 1,000 V <sub>rms</sub> for 0.1 seconds.	s maintained at a temperature The capacitors are subjected to			

<sup>1</sup> "Room Condition" is defined as follows: Temperature: 20 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



# Table 2 – Performance & Reliability: Test Methods and Conditions cont.

ltem	Specification	Test Method			
Flame Test	The capacitor flame extinguishes as follows:CycleTime1 ~ 430 seconds maximum560 seconds maximum	The capacitor is exposed to a flame for 15 seconds and then removed for 15 seconds. This test is repeated for 5 cycles.			
Active Flammability	The cheesecloth should not ignite.	The capacitors are individually wrapped in at least one, but not more than two, complete layers of cheesecloth. They are then subjected to 20 discharges. The interval between successive discharges is 5 seconds. The VAC is maintained for 2 minutes after the last discharge. $\underbrace{I = \underbrace{I = \underbrace{I}_{1} - \underbrace{I}_{2} - \underbrace{I}_{2} - \underbrace{I}_{3} - \underbrace{I}_{4} - \underbrace{I}_{1} - \underbrace{I}_{2} - \underbrace{I}_{5} - \underbrace{I}_{2} - \underbrace{I}_{2} - \underbrace{I}_{2} - \underbrace{I}_{3} - \underbrace{I}_{4} - \underbrace{I}_{1} - \underbrace{I}_{1} - \underbrace{I}_{2} - \underbrace{I}_{1} - \underbrace{I}_{1} - \underbrace{I}_{1} - \underbrace{I}_{2} -$			
Passive Flammability	The burning time should not exceed 30 seconds. The tissue paper should not ignite.	The capacitor under test is held into a flame and in a position which best promotes burning. Each specimen is exposed to the flame once. Test Specimen 45° ±5mm Tissue About 10mm Thick Board Time of Exposure to Flame: 30 seconds Length of Flame: 12 ±1 mm Gas Burner Length: 35 mm minimum Inside Diameter: 0.5 ±0.1 mm Outside Diameter: 0.9 mm maximum Gas Butane Gas Purity: 95% minimum			

<sup>1</sup> "Room Condition" is defined as follows: Temperature: 20 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



#### **Soldering and Mounting Information**

#### Soldering:

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could reflow the solder joint between the lead and ceramic element and/or may result in thermal shocks that can crack the ceramic element.

When soldering these capacitors with a soldering iron, it should be performed under the following conditions:

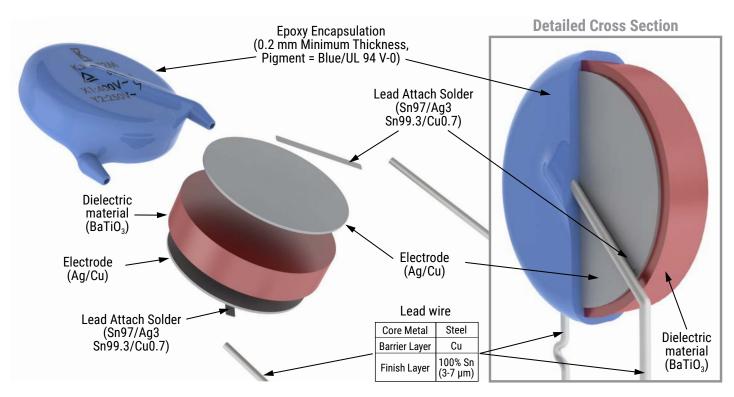
- Temperature of iron-tip: 400°C maximum
- Soldering iron wattage: 50 W maximum
- · Soldering time: 3.5 seconds maximum

#### Cleaning (ultrasonic cleaning):

To perform ultrasonic cleaning, observe the following conditions:

- · Rinse bath capacity: output of 20 watts per liter or less
- · Rinsing time: 5 minute maximum
- Do not vibrate the PCB/PWB directly
- · Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires

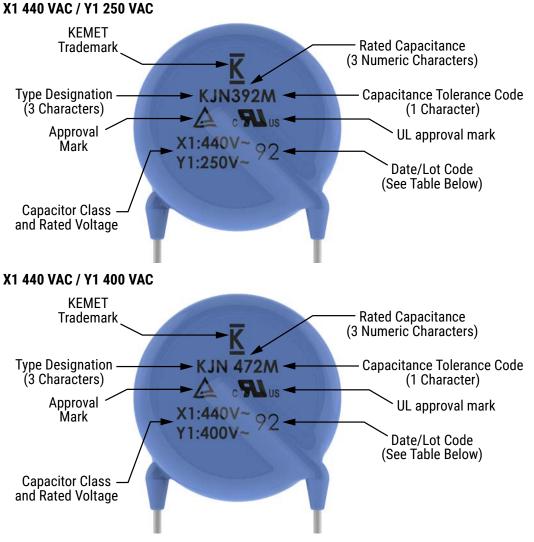
#### Construction





#### Marking

These capacitors shall be laser marked with KEMET's trademark, type designation, capacitor class, rated voltage, rated capacitance, and capacitance tolerance codes. In addition, all devices are marked with the recognized approval mark and a date/lot code for traceability. Marking will be supplied on one side of the encapsulated capacitor body. All marking shall be legible to allow for clear identification of the component. Marking appears in legible contrast. Illustrated below is an example of the marking format and content.

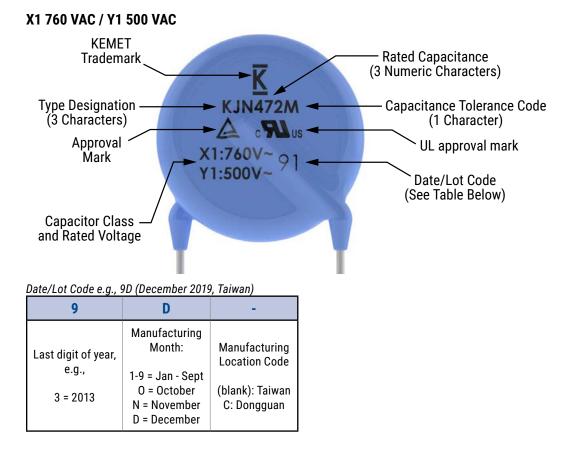


Date/Lot Code e.g., 9D (December 2019, Taiwan)

9	D	
Last digit of year, e.g., 3 = 2013	Manufacturing Month: 1-9 = Jan - Sept O = October N = November D = December	Manufacturing Location Code (blank): Taiwan C: Dongguan



#### Marking cont.





#### **Packaging Quantities**

Capacitor		Bulk Ba	ag (Loose)
Body Diameter (mm)	Body Diameter Code <sup>1</sup>	Lead Length (WL25)	Cut Lead Length (WL35, WL50, WL10)
7.0	0		
8.0	1		
9.0	2		500 pieces/bag
10.0	3		
11.0	4	200 pieces/bag	
12.0	5		, p,
13.0	6		
14.0	7		
15.0	8		
16.0	9		

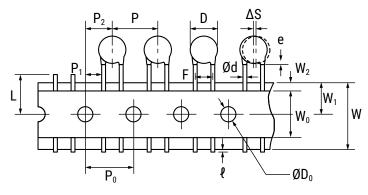
<sup>1</sup> The "Body Diameter Code" is located in the third character position of the ordering code. This code identifies the maximum diameter of the capacitor body in millimeters. For more information regarding the ordering code, see "Ordering Information" section of this document.

Lead Spacing	Body Diameter (mm)	Pitch (Carrier Tape)	Body Diameter Code	Reel (7301)	Ammo Pack (7317)
5	≤ 12.0	12.7	0 - 5	2,000 pieces/reel	1,000 pieces/box
5	12.0 < D ≤ 16.0	25.4	6 - 9	1,000 pieces/reel	750 pieces/box
7.5	≤ 12.0	12.7	0 - 5	2,000 pieces/reel	1,000 pieces/box
	12.0 < D ≤ 15.0	0E 4	6 - 8	1,000 pieces/reel	750 pieces/box
	≥ 16.0	25.4	9	750 pieces/reel	750 pieces/box
10	≤ 10	25.4	0 - 3	1,000 pieces/reel	1,000 pieces/box
	≥ 11	25.4	4 - 9	750 pieces/reel	750 pieces/box
12.5	≤ 9	25.4	0 - 2	1,000 pieces/reel	500 pieces/box
	≥ 10	25.4	3 - 9	500 pieces/reel	500 pieces/box

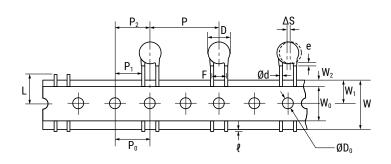


#### Figure 1 - Ammo/Reel Pack Taping Format

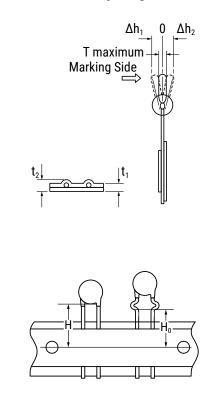
#### 5 mm and 7.5 mm Lead Spacing:



#### 5 mm, 7.5 mm, 10 mm and 12.5 mm Lead Spacing:



#### For All Lead Spacing:



#### Table 3 – Ammo/Reel Pack Taping Specifications

Lead Spacing		5 mm			7.5 mm				10 mm		12.5 mm		
Lead Style		Straight		Prefo	ormed <sup>1</sup> Straight		night	Preformed <sup>1</sup>		Straight	Preformed <sup>1</sup>	Straight	Preformed <sup>1</sup>
ltem	Symbol		Dimensions (mm)										
Lead Spacing	F	5.0 ±1.0				7.5 ±1.0				10.0 ±1.0		12.5 ±1.0	
Component Pitch	Р	12.7 ±1.0	25.4 ±2.0	12.7 ±1.0	25.4 ±2.0	12.7 ±1.0	25.4 ±2.0	12.7 ±1.0	25.4 ±2.0	25.4 ±2.0		25.4 ±2.0	
Sprocket Hole Pitch	P <sub>0</sub>	12.7 ±0.3				12.7 ±0.3				12.7 ±0.3		12.7 ±0.3	
Sprocket Hole Center to Component Center	P <sub>2</sub>	6.35 ±1.5	12.7 ±1.5	6.35 ±1.5	12.7 ±1.5	6.35 ±1.5	12.7 ±1.5	6.35 ±1.5	12.7 ±1.5	12.7 ±1.5		12.7 ±1.5	
Sprocket Hole Center to Lead Center	P <sub>1</sub>	3.85 ±0.7	10.2 ±1.5	3.85 ±0.7	10.2 ±1.5	2.6 ±0.7	8.95 ±1.5	2.6 ±0.7	8.95 ±1.5	7.7 ±1.5		6.45 ±1.5	
Body Diameter	D	See "Product Ordering Codes and Ratings" section of this document.											
Component Alignment (side/side)	ΔS	0 ±2.0											
Carrier Tape Width	w		18.0 +1.0/-0.5										
Sprocket Hole Position	W <sub>1</sub>	9.0 ±0.5											

<sup>1</sup> Preformed (crimped) lead configurations include vertical kink, outside kink, and inside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

<sup>2</sup>Also referred to as "lead length" in this document.



#### Table 3 – Ammo Pack Taping Specifications cont.

Lead Spacing		5 mm		7.5	mm	10	mm	12.5 mm				
Lead Style		Straight	Straight Preformed <sup>1</sup>		Straight Preformed <sup>1</sup>		Straight Preformed <sup>1</sup>		Preformed <sup>1</sup>			
ltem	Symbol	Dimensions (mm)										
Height to Seating Plane <sup>2</sup> (preformed leads <sup>1</sup> )	H <sub>o</sub>	N/A	16.0 +2.0/-0	N/A	16.0 +2.0/-0	N/A	16.0 +2.0/-0	N/A	16.0 +2.0/-0			
Height to SeatingPlane <sup>2</sup> (straight leads)	н	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A			
Lead Protrusion	ę	2.0 maximum										
Diameter of Sprocket Hole	D <sub>0</sub>	4.0 ±0.2										
Lead Diameter	φd	0.6 ±0.1										
Carrier Tape Thickness	t <sub>1</sub>	0.6±0.3										
Total Thickness (Carrier Tape, Hold- Down Tape and Lead)	t <sub>2</sub>	1.5 maximum										
Component Alignment	Δh <sub>1</sub>	2.0 maximum										
(front/back)	Δh <sub>2</sub>											
Cut Out Length	L	11.0 maximum										
Hold-Down Tape Width	W <sub>o</sub>	10.0 minimum										
Hold-Down Tape Position	W2	3.0 maximum										
Coating Extension on Leads (meniscus)	e	3.0 maximum for straight lead; not to exceed the bend for preformed1 lead configurations.										
Body Thickness	Т	8.0 maximum										

<sup>1</sup> Preformed (crimped) lead configurations include vertical kink, outside kink, and inside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

<sup>2</sup>Also referred to as "lead length" in this document.

#### **Application Notes:**

#### **Storage and Operating Conditions:**

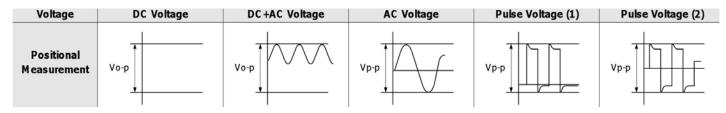
The Insulating coating of these devices does not form an air and moisture tight seal. Avoid exposure to moisture and do not use or store these devices in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. Before cleaning, bonding or molding these devices, it is important to verify that your process does not affect product quality and performance. KEMET recommends testing and evaluating the performance of a cleaned, bonded or molded product prior to implementing and/or qualifying any of these processes. Store the capacitors where the temperature and relative humidity do not exceed 40 degrees centigrade and 70% respectively. For optimum solderability, capacitor stock should be used promptly, preferably within 6 months of receipt.

#### Working Voltage:

Application voltage (Vp-p or Vo-p) must not exceed the voltage rating of the capacitor. Irregular voltages can be generated for a transient period of time when voltage is initially applied and/or removed from a circuit. It is important to choose a capacitor with a voltage rating greater than or equal to these irregular voltages.



# Application Notes (cont.):



#### **Operating Temperature and Self-Generating Heat:**

The surface temperature of a capacitor should be kept below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or similar current, it may self-generate heat due to dielectric loss. Temperature rise due to self-generated heating should not exceed 20°C (while operated at an atmosphere temperature of 25°C).

#### Handling - Vibration and Impact:

Do not expose these devices or their leads to excessive shock or vibration during use.

# FAILURE TO FOLLOW THE ABOVE CAUTIONS MAY RESULT, WORST CASE, IN A SHORT CIRCUIT AND CAUSE FUMING OR PARTIAL DISPERSION WHEN THE PRODUCT IS USED.



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