# T497 Space Grade High Reliability Alternative (HRA) MnO<sub>2</sub> (CWR09/19/29 Style)



#### **Overview**

KEMET's Space Grade capacitors are suitable for use by the defense/aerospace customers in high reliability space applications. These capacitors meet the requirements of MIL-PRF-55365 as well as MIL-STD-1580. These capacitors incorporate an intensive testing and screening protocol which is customizable depending upon customer's specific needs.

The full part number allows for designation of surge current level (10 cycles -55°C and +85°C before and/ or after Weibull grading, 10 cycles +25°C), performance testing level (see chart for details on available options), ESR (low and standard), and termination finish (see description in each series). Fused versions are available for built-in circuit protection, as well as multi-anode designs for very low ESR values.

#### **Benefits**

- · Low profile case sizes
- 100% thermal shock
- 100% surge current test available on all case sizes
- · Various termination finishes available
- Weibull Grading C (0.01%/1,000 hours)



# **Applications**

Typical applications include decoupling and filtering in medical, defense, and aerospace applications.

# **Environmental Compliance**

- · Halogen-free
- Epoxy compliant with UL94 V-0
- Molded Epoxy complies for outgassing testing under ASTM E 595.



#### K-SIM

For a detailed analysis of specific part numbers, please visit ksim.kemet.com to access KEMET's K-SIM software. KEMET K-SIM is designed to simulate behavior of components with respect to frequency, ambient temperature, and DC bias levels.

## **Ordering Information**

T	497	Н	686	K	015	С	Н	64	2	Α	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage (V)	Failure Rate/ Design	Lead Material	Surge	ESR	Testing	Packaging (C-Spec)
T = Tantalum	High grade – Space grade	A B C D E F G H X	First two digits represent significant figures. Third digit specifies number of zeros.	K = ±10% M = ±20%	004 = 4 006 = 6.3 010 = 10 015 = 15 020 = 20 025 = 25 035 = 35 050 = 50	C = 0.01% /1,000 hours	C = Hot solder dipped H = Standard solder-coated (SnPb 5% Pb minimum) B = Gold- plated	61 = No Surge 62 = 10 Cycles after Weibull, 25°C 63 = 10 Cycles, after Weibull, -55°C and 85°C 64 = 10 Cycles before Weibull, -55°C and 85°C 65 = 10 Cycles before and after Weibull, -55°C and 85°C	1 = ESR - standard 2 = ESR - low	A = Option A B = Option B C* = Option C * Option C not available for A, B or C case size part numbers	Blank = 7" Reel 7280 = 13" Reel 7610 = Bulk bag 7640 = Bulk plastic box WAFL = Waffle pack

## **Performance Characteristics**

Item	Performance Characteristics			
Operating Temperature	-55°C to 125°C			
Rated Capacitance Range	0.1 - 330 μF at 120 Hz/25°C			
Capacitance Tolerance	K Tolerance (10%), M Tolerance (20%)			
Rated Voltage Range	4 – 50 V			
DF (120 Hz)	Refer to Part Number Electrical Specification Table			
ESR (100 kHz)	Refer to Part Number Electrical Specification Table			
Leakage Current	≤ 0.01 CV (µA) at rated voltage after 5 minutes			



# **Qualification**

Test	Condition			Characteristics			
			Δ C/C	Within -20%/+10% of initial value			
Endurance	105°C at rated voltage, 2,000 hours		DF	≤ Initial Limit			
Litutiance	125°C at 2/3 rated voltage, 2,000 hours		DCL	2 x IL at 12	5°C		
		ESR	2 x Initial Li	mit			
			Δ C/C	Within -209	%/+10% of initi	al value	
Storage Life	125°C at 0 volts, 2,000 hours		DF	Within initia	al limits		
Storage Life	123 G at 0 voits, 2,000 flours		DCL	Within 2.0	cinitial limit		
		ESR	Within 2.0 x initial limit				
			Δ C/C	Within -5%/+35% of initial value			
Humidity	85°C, 85% RH, 1,000 hours, No Load	DF	≤ Initial Lim	nit			
		DCL	Within 3.0 x initial limit				
		+25°C	-55°C	+85°C	+125°C		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C,	ΔC/C	IL*	±20%	±20%	±30%	
reinperature Stability	-55°C, +25°C, +85°C, +125°C, +25°C	DF	IL	IL	1.2 x IL	1.5 x IL	
		DCL	IL	n/a	10 x IL	10 x IL	
			Δ C/C	Within -209	%/+10% of initi	al value	
Surge Voltage	105°C, 1.32 x rated voltage 1,000 cycles		DF	Within initia	al limits		
Surge voltage	103 G, 1.32 x rated voltage 1,000 cycles		DCL	Within initia	al limits		
			ESR	Within initial limits			
	MIL-STD-202, Method 213, Condition I, 100	G peak.	Δ C/C	Within ±10% of initial value			
Mechanical Shock/ Vibration	MIL-STD-202, Method 204, Condition D, 10	MIL-STD-202, Method 204, Condition D, 10 Hz to 2,000			Within initial limits		
	Hz, 20 G peak		DCL	Within initia	al limits		

<sup>\*</sup>IL = Initial Limit



#### **Test Methods**

Test Sequence	Test Method	Option A	Option B	Option C
100% Serialization	KEMET Standard			Х
100% IR Reflow	MIL-PRF-55365	Х	Х	Х
100% Thermal Shock	MIL-PRF-55365	Х	Х	Х
100% Electrical Verification	KEMET Standard			Х
Read and Record Attributes/Variables Data	KEMET Standard			Х
100% Surge Current, Option C with 5% PDA Calculation	MIL-PRF-55365 with 5% PDA Calculation	х	х	Х
100% Electrical Verification	KEMET Standard	х	х	Х
Read and Record Attributes/Variables Data	KEMET Standard			Х
100% Voltage Aging, 10 hours at 1.32 Vr	MIL-PRF-55365	Х	Х	Х
100% Electrical Verification	KEMET Standard	х	х	Х
100% Weibull Grading C	MIL-PRF-55365	Х	Х	Х
100% Electrical Verification	KEMET Standard	Х	Х	Х
Read and Record Attributes/Variables Data	KEMET Standard			Х
100% Surge Current, Option A or B with 5% PDA Calculation	MIL-PRF-55365 with 5% PDA Calculation	Х	Х	Х
100% Electrical Verification	KEMET Standard	Х	Х	Х
Read and Record Attributes/Variables Data	KEMET Standard			Х
3 Sigma Screening – All Electricals	KEMET Standard	Х	Х	Х
Read and Record Attributes/Variables Data	KEMET Standard			Х
Destructive Physical Analysis (DPA) (5 pieces- each lot)	MIL-PRF-55365	Х	Х	Х
Group B Testing (22 pieces – each lot)	* See Note Below		Х	Х
Temperature Stability – sample	MIL-PRF-55365	Х	Х	Х
Solderability – Sample	MIL-PRF-55365	Х	Х	Х
Group C Testing (57 pieces – each Lot)**	MIL-PRF-55365		Х	Х
100% X-ray	MIL-PRF-55365	Х		
100% X-ray – 2 Plane***	MIL-PRF-55365 and KEMET Standard		Х	Х
100% Physical Dimension Verification	MIL-PRF-55365	Х	Х	Х
Data Pack				
Group A and C Summaries			Х	Х
2 Plane X-ray JPEG photos			х	Х
DPA Report			х	Х
Attributes/Variables Data for Cap/Df/DCL/ESR				Х

**X** = Included in test option

<sup>\*</sup> Group B Testing = 10,000 Cycles Surge Current, 85°C, 40% Vr

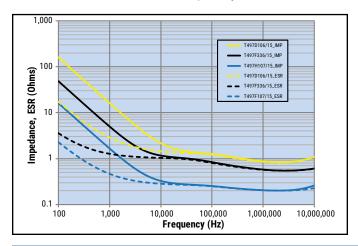
<sup>\*\*</sup> Group C Post Moisture ESR limit = 1.25 initial limit

<sup>\*\*\*</sup> 2 Plane X-ray = Top and side views, molded case wall thickness minimum 0.005" on all sides, negative/positive termination attachment criteria per MIL-STD-1580

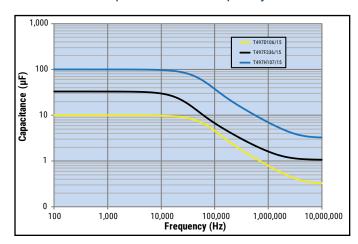


#### **Electrical Characteristics**

#### ESR vs. Frequency

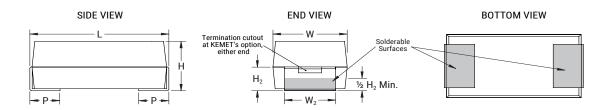


#### Capacitance vs. Frequency



### **Dimensions - Millimeters (Inches)**

Metric will govern



Case Size				Component			
KEMET	L ±0.38 (0.015)	W ±0.38 (0.015)	H ±0.38 (0.015)	P +0.25 (0.010), -0.13 (0.005)	W <sub>2</sub>	H <sub>2</sub> Minimum	Net Weight (mg)
А	2.54 (0.100)	1.27 (0.050)	1.27 (0.050)	0.76 (0.030)	1.27±0.13 (0.050±0.005)	0.76 (0.030)	39.91
В	3.81 (0.150)	1.27 (0.050)	1.27 (0.050)	0.76 (0.030)	1.27±0.13 (0.050±0.005)	0.76 (0.030)	68.73
С	5.08 (0.200)	1.27 (0.050)	1.27 (0.050)	0.76 (0.030)	1.27±0.13 (0.050±0.005)	0.76 (0.030)	146.5
D	3.81 (0.150)	2.54 (0.100)	1.27 (0.050)	0.76 (0.030)	2.41+0.13, -0.25 (0.095+0.005, -0.010)	0.76 (0.030)	264.12
E	5.08 (0.200)	2.54 (0.100)	1.27 (0.050)	0.76 (0.030)	2.41+0.13, -0.25 (0.095+0.005, -0.010)	0.76 (0.030)	421.63
F	5.59 (0.220)	3.43 (0.135)	1.78 (0.070)	0.76 (0.030)	3.30±0.13 (0.130±0.005)	1.02 (0.040)	173.63
G	6.73 (0.265)	2.79 (0.110)	2.79 (0.110)	1.27 (0.050)	2.67±0.13 (0.105±0.005)	1.52 (0.060)	266.42
Н	7.24 (0.285)	3.81 (0.150)	2.79 (0.110)	1.27 (0.050)	3.68+0.013, -0.51 (0.145+0.005, -0.020)	1.52 (0.060)	349.01
Х	6.93 (0.273)	5.41 (0.213)	2.74 (0.108)	1.19 (0.047)	3.05±0.13 (0.120±0.005)	1.22 (0.048)	590.44

Note: When solder coated terminations are required, add an additional 0.38 mm (0.015 inch) to the above tolerances for "L", "W", "H", "P", "W $_2$ " and "H $_2$ " These weights are provided as a reference. If exact weights are needed, please contact your KEMET Sales Representative.



#### **Table 1 – Ratings & Part Number Reference**

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Maximum Operating Temp	MSL
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	µA @ +20°C Maximum/5 Min	% @ +20°C 120 Hz Maximum	Ω@+20°C 100 kHz Maximum	Ω@+20°C 100 kHz Maximum	°C	Reflow Temp ≤ 260°C
4	2.2	A/1005	T497A225(1)004C(2)(3)(4)(6)	1	6	8	4	125	1
4	3.3	A/1005	T497A335(1)004C(2)(3)(4)(6)	1	6	12	6	125	1
4	4.7	A/1005	T497A475(1)004C(2)(3)(4)(6)	1	6	12	6	125	1
4	6.8	A/1005	T497A685(1)004C(2)(3)(4)(6)	1	6	12	6	125	1
4	4.7	B/1505	T497B475(1)004C(2)(3)(4)(6)	1	6	8	3.2	125	1
4	10	B/1505	T497B106(1)004C(2)(3)(4)(6)	1	8	8	3.2	125	1
4	15	B/1505	T497B156(1)004C(2)(3)(4)(6)	1	8	8	3.2	125	1
4	6.8	C/2005	T497C685(1)004C(2)(3)(4)(6)	1	6	5.5	2.2	125	1
4	10	D/1510	T497D106(1)004C(2)(3)(4)(5)	1	8	4	1.3	125	1
4	22	D/1510	T497D226(1)004C(2)(3)(4)(5)	1	8	4	1.3	125	1
4	33	D/1510	T497D336(1)004C(2)(3)(4)(5)	2	8	4	1.3	125	1
4	15	E/2010	T497E156(1)004C(2)(3)(4)(5)	1	8	3.5	1	125	1
4	33	E/2010	T497E336(1)004C(2)(3)(4)(5)	2	8	3	0.9	125	1
4	47	E/2010	T497E476(1)004C(2)(3)(4)(5)	2	8	3	0.9	125	1
4	68	E/2010	T497E686(1)004C(2)(3)(4)(5)	3	8	3	0.9	125	1
4	33	F/2214	T497F336(1)004C(2)(3)(4)(5)	2	8	2.2	0.6	125	1 1
4	100	F/2214	T497F107(1)004C(2)(3)(4)(5)	4	10	2	0.55	125	
4	68	G/2711	T497G686(1)004C(2)(3)(4)(5)	3	10	1.1	0.275	125	1 1
4	150 100	G/2711	T497G157(1)004C(2)(3)(4)(5)	6	10	1	0.25	125	1 1
·		H/2915	T497H107(1)004C(2)(3)(4)(5)	4	10	0.9	0.18	125 125	1
4 4	220 330	H/2915	T497H227(1)004C(2)(3)(4)(5)	8 10	10 10	0.9	0.2 0.18	125	1
6.3		H/2915	T497H337(1)004C(2)(3)(4)(5)	10	6	8	0.18 4	125	1
6.3	1.5 3.3	A/1005 A/1005	T497A155(1)006C(2)(3)(4)(6) T497A335(1)006C(2)(3)(4)(6)	1	6	12	6	125	1
6.3	3.3 4.7	A/1005 A/1005	T497A475(1)006C(2)(3)(4)(6)	1	6	12	6	125	1
6.3	3.3	B/1505	( ) ( ) ( ) ( ) ( )	1	6	8	3.2	125	1
6.3	6.8	B/1505	T497B335(1)006C(2)(3)(4)(6) T497B685(1)006C(2)(3)(4)(6)	1	6	8	3.2	125	1
6.3	10	B/1505	T497B106(1)006C(2)(3)(4)(6)	1	6	8	3.2	125	1
6.3	15	B/1505	T497B156(1)006C(2)(3)(4)(6)	1	8	8	3.2	125	1
6.3	4.7	C/2005	T497C475(1)006C(2)(3)(4)(6)	1 1	6	5.5	2.2	125	1 1
6.3	6.8	D/1510	T497D685(1)006C(2)(3)(4)(5)	1	6	4.5	1.5	125	1
6.3	15	D/1510	T497D156(1)006C(2)(3)(4)(5)	1 1	8	5	1.7	125	1
6.3	22	D/1510	T497D226(1)006C(2)(3)(4)(5)	1 1	6	5	1.7	125	1
6.3	10	E/2010	T497E106(1)006C(2)(3)(4)(5)	1 1	8	3.5	1	125	1
6.3	15	E/2010	T497E156(1)006C(2)(3)(4)(5)	1 1	8	3	0.9	125	1
6.3	22	E/2010	T497E226(1)006C(2)(3)(4)(5)	2	8	3.5	1	125	1
6.3	33	E/2010	T497E336(1)006C(2)(3)(4)(5)	2	6	3.5	1	125	l i
6.3	22	F/2214	T497F226(1)006C(2)(3)(4)(5)	2	8	2.2	0.6	125	1
6.3	47	F/2214	T497F476(1)006C(2)(3)(4)(5)	3	8	3.5	1	125	1
6.3	68	F/2214	T497F686(1)006C(2)(3)(4)(5)	4	10	1.5	0.4	125	1
6.3	47	G/2711	T497G476(1)006C(2)(3)(4)(5)	3	10	1.1	0.275	125	1
6.3	68	G/2711	T497G686(1)006C(2)(3)(4)(5)	4	10	1	0.25	125	1
6.3	100	G/2711	T497G107(1)006C(2)(3)(4)(5)	6	10	1.1	0.275	125	1
6.3	150	G/2711	T497G157(1)006C(2)(3)(4)(5)	10	10	1.1	0.275	125	1
6.3	68	H/2915	T497H686(1)006C(2)(3)(4)(5)	4	10	0.9	0.18	125	1
6.3	220	H/2915	T497H227(1)006C(2)(3)(4)(5)	10	10	0.9	0.18	125	1
6.3	330	H/2915	T497H337(1)006C(2)(3)(4)(5)	20	10	0.9	0.18	125	1
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	µA @ +20°C Maximum/5 Min	% @ +20°C 120 Hz Maximum	Ω @ +20°C 100 kHz Maximum	Ω@+20°C 100 kHz Maximum	°C	Reflow Temp ≤ 260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Maximum Operating Temp	MSL

<sup>(1)</sup> To complete KEMET part number, insert M for ± 20%, K for ± 10%. Designates Capacitance tolerance.
(2) To complete KEMET part number, insert C= Hot Solder Dipped, B = Gold Plated, or H = Solder Plated. Designates Termination Finish.
(3) To complete KEMET part number, insert 62 = 10 cycles +25°C, 63 = 10 cycles -55°C +85°C after Weibull, 64 = 10 cycles -55°C +85°C before Weibull or 65 = Both. Designates Surge current option.
(4) To complete KEMET part number, insert 1 = Standard ESR, 2 = Low ESR. Designates ESR option.
(5) To complete KEMET part number, insert A = Option 1, B = Option 2 or C = Option 3. Designates Test Option. See Space Grade Test Methods chart for more information.
(6) To complete KEMET part number insert A = Option 1 or B = Option 2. Designates Test Option. See Space Crade Test Methods short for more

<sup>(6)</sup> To complete KEMET part number, insert A = Option 1 or B = Option 2. Designates Test Option. See Space Grade Test Methods chart for more information.



#### **Table 1 – Ratings & Part Number Reference cont.**

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Maximum Operating Temp	MSL
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	μΑ @ +20°C Maximum/5 Min	% @ +20°C 120 Hz Maximum	Ω @ +20°C 100 kHz Maximum	Ω@+20°C 100 kHz Maximum	°C	Reflow Temp ≤ 260°C
10	1	A/1005	T497A105(1)010C(2)(3)(4)(6)	1	6	10	5	125	1
10	2.2	A/1005	T497A225(1)010C(2)(3)(4)(6)	1	6	12	6	125	1
10	3.3	A/1005	T497A335(1)010C(2)(3)(4)(6)	1	6	12	6	125	1
10	2.2	B/1505	T497B225(1)010C(2)(3)(4)(6)	1	6	8	3.2	125	1
10	4.7	B/1505	T497B475(1)010C(2)(3)(4)(6)	1	6	8	3.2	125	1
10 10	6.8 3.3	B/1505 C/2005	T497B685(1)010C(2)(3)(4)(6) T497C335(1)010C(2)(3)(4)(6)	1 1	6 6	8 5.5	3.2 2.2	125 125	1 1
10	3.3 4.7	C/2005 C/2005	T497C475(1)010C(2)(3)(4)(6)	1	6	5.5	2.2	125	1
10	6.8	C/2005	T497C685(1)010C(2)(3)(4)(6)	1	6	5.5	2.2	125	1
10	10	C/2005	T497C106(1)010C(2)(3)(4)(6)	l ;	6	5.5	2.2	125	
10	4.7	D/1510	T497D475(1)010C(2)(3)(4)(5)	l i	6	4.5	1.5	125	1
10	6.8	D/1510	T497D685(1)010C(2)(3)(4)(5)	1	6	5	1.7	125	1
10	10	D/1510	T497D106(1)010C(2)(3)(4)(5)	1	6	4	1.3	125	1 1
10	15	D/1510	T497D156(1)010C(2)(3)(4)(5)	2	6	5	1.7	125	1
10	6.8	E/2010	T497E685(1)010C(2)(3)(4)(5)	1	6	3.5	1	125	1
10	10	E/2010	T497E106(1)010C(2)(3)(4)(5)	1	6	3.5	1	125	1 1
10	15	E/2010	T497E156(1)010C(2)(3)(4)(5)	2	8	3	0.9	125	1
10	15	F/2214	T497F156(1)010C(2)(3)(4)(5)	2	8	2.5	0.7	125	1
10	33	F/2214	T497F336(1)010C(2)(3)(4)(5)	3	8	1.5	0.4	125	1
10	47	F/2214	T497F476(1)010C(2)(3)(4)(5)	4	10	1.5	0.4	125	1
10	33	G/2711	T497G336(1)010C(2)(3)(4)(5)	3	10	1.1	0.275	125	1
10	47	G/2711	T497G476(1)010C(2)(3)(4)(5)	4	10	1	0.25	125	1
10	68	G/2711	T497G686(1)010C(2)(3)(4)(5)	6	10	1.1	0.275	125	1
10	100	G/2711	T497G107(1)010C(2)(3)(4)(5)	10	10	1.1	0.275	125	1
10	47	H/2915	T497H476(1)010C(2)(3)(4)(5)	5	10	0.9	0.18	125	1
10	100	H/2915	T497H107(1)010C(2)(3)(4)(5)	10	10	0.9	0.18	125	1
10	150	H/2915	T497H157(1)010C(2)(3)(4)(5)	15	10	0.9	0.18	125	1 1
10 10	220 150	H/2915 X/2824	T497H227(1)010C(2)(3)(4)(5)	20 15	10 10	0.9 0.9	0.18 0.065	125 125	1
15	0.68	A/1005	T497X157(1)010C(2)(3)(4)(5) T497A684(1)015C(2)(3)(4)(6)	1 1	6	12	6	125	1 1
15	1.5	A/1005 A/1005	T497A004(1)015C(2)(3)(4)(6)	1 1	6	15	7.5	125	1 1
15	2.2	A/1005 A/1005	T497A133(1)013C(2)(3)(4)(6)	1 1	6	15	7.5	125	
15	1.5	B/1505	T497B155(1)015C(2)(3)(4)(6)	l ;	6	8	3.2	125	
15	2.2	C/2005	T497C225(1)015C(2)(3)(4)(6)	1	6	5.5	2.2	125	1
15	3.3	D/1510	T497D335(1)015C(2)(3)(4)(5)	1 1	6	5	1.7	125	1 1
15	4.7	D/1510	T497D475(1)015C(2)(3)(4)(5)	1	6	6	2	125	1
15	6.8	D/1510	T497D685(1)015C(2)(3)(4)(5)	1	6	6	2	125	1
15	4.7	E/2010	T497E475(1)015C(2)(3)(4)(5)	1	6	4	1.2	125	1
15	6.8	E/2010	T497E685(1)015C(2)(3)(4)(5)	1	8	3	0.9	125	1
15	10	F/2214	T497F106(1)015C(2)(3)(4)(5)	2	6	2.5	0.667	125	1
15	15	F/2214	T497F156(1)015C(2)(3)(4)(5)	2	8	3	0.8	125	1
15	22	F/2214	T497F226(1)015C(2)(3)(4)(5)	3	8	3	0.8	125	1
15	33	F/2214	T497F336(1)015C(2)(3)(4)(5)	5	6	3	0.8	125	1
15	22	G/2711	T497G226(1)015C(2)(3)(4)(5)	4	6	1.1	0.275	125	1
15	33	G/2711	T497G336(1)015C(2)(3)(4)(5)	6	8	1.1	0.275	125	1
15	47	G/2711	T497G476(1)015C(2)(3)(4)(5)	10	8	1.1	0.275	125	1
15	33	H/2915	T497H336(1)015C(2)(3)(4)(5)	5	8	0.9	0.18	125	D 0 -
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	μΑ @ +20°C Maximum/5 Min	% @ +20°C 120 Hz Maximum	Ω @ +20°C 100 kHz Maximum	Ω @ +20°C 100 kHz Maximum	°C	Reflow Temp ≤ 260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Maximum Operating Temp	MSL

<sup>(1)</sup> To complete KEMET part number, insert M for ± 20%, K for ± 10%. Designates Capacitance tolerance.
(2) To complete KEMET part number, insert C= Hot Solder Dipped, B = Gold Plated, or H = Solder Plated. Designates Termination Finish.
(3) To complete KEMET part number, insert 62 = 10 cycles +25°C, 63 = 10 cycles -55°C +85°C after Weibull, 64 = 10 cycles -55°C +85°C before Weibull or 65 = Both. Designates Surge current option.
(4) To complete KEMET part number, insert 1 = Standard ESR, 2 = Low ESR. Designates ESR option.
(5) To complete KEMET part number, insert A = Option 1, B = Option 2, Designates Test Option. See Space Grade Test Methods chart for more information.

<sup>(6)</sup> To complete KEMET part number, insert A = Option 1 or B = Option 2. Designates Test Option. See Space Grade Test Methods chart for more information.



#### **Table 1 – Ratings & Part Number Reference cont.**

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Maximum Operating Temp	MSL
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	μΑ @ +20°C Maximum/5 Min	% @ +20°C 120 Hz Maximum	Ω @ +20°C 100 kHz Maximum	Ω@+20°C 100 kHz Maximum	°C	Reflow Temp ≤ 260°C
15	47	H/2915	T497H476(1)015C(2)(3)(4)(5)	10	8	0.9	0.18	125	1
15	68	H/2915	T497H686(1)015C(2)(3)(4)(5)	10	8	0.9	0.18	125	1
20	0.47	A/1005	T497A474(1)020C(2)(3)(4)(6)	1	8	14	7.5	125	1 1
20	0.68	B/1505	T497B684(1)020C(2)(3)(4)(6)	1	6	10	5.6	125	1
20	1	B/1505	T497B105(1)020C(2)(3)(4)(6)	1	6	12	4.8	125	1
20	1.5	C/2005	T497C155(1)020C(2)(3)(4)(6)	1	6	6	2.4	125	1
20	2.2	D/1510	T497D225(1)020C(2)(3)(4)(5)	1	6	5	1.7	125	1
20	3.3	D/1510	T497D335(1)020C(2)(3)(4)(5)	1	6	6	2	125	1
20	3.3	E/2010	T497E335(1)020C(2)(3)(4)(5)	1	6	4	1.2	125	1
20	4.7	E/2010	T497E475(1)020C(2)(3)(4)(5)	1	6	6	1.7	125	1
20	6.8	E/2010	T497E685(1)020C(2)(3)(4)(5)	2	6	5	1.5	125	1
20	6.8	F/2214	T497F685(1)020C(2)(3)(4)(5)	2	6	2.4	0.7	125	1 1
20	10	F/2214	T497F106(1)020C(2)(3)(4)(5)	2	6	3	0.8	125	1 1
20	15	G/2711	T497G156(1)020C(2)(3)(4)(5)	3	6	1.1	0.275	125	1 1
20	22	G/2711	T497G226(1)020C(2)(3)(4)(5)	4	6	2.5	0.625	125	1 1
20	22	H/2915	T497H226(1)020C(2)(3)(4)(5)	4	6	0.9	0.18	125	1
20	33	H/2915	T497H336(1)020C(2)(3)(4)(5)	6	8	0.9	0.18	125	1
20	47	X/2824	T497X476(1)020C(2)(3)(4)(5)	10	8	0.9	0.11	125	1 1
25	0.68	B/1505	T497B684(1)025C(2)(3)(4)(6)	1	6	7.5	4	125	
25	1	B/1505	T497B105(1)025C(2)(3)(4)(6)	1	6	10	4	125	1
25	1	C/2005	T497C105(1)025C(2)(3)(4)(6)	1	6	6.5	2.6	125	1
25	1.5	D/1510	T497D155(1)025C(2)(3)(4)(5)	1	6	6.5	1.7	125	1 1
25	2.2	D/1510	T497D225(1)025C(2)(3)(4)(5)	1	6	6	2	125	
25	2.2	E/2010	T497E225(1)025C(2)(3)(4)(5)	1	6	3.5	1	125	1 1
25 25	3.3 4.7	E/2010 F/2214	T497E335(1)025C(2)(3)(4)(5)	1 2	6 6	4 2.5	1.2 0.7	125 125	1 1
25	6.8	F/2214 F/2214	T497F475(1)025C(2)(3)(4)(5) T497F685(1)025C(2)(3)(4)(5)	2	6	3	0.7	125	1
25	6.8	G/2711	T497G685(1)025C(2)(3)(4)(5)	2	6	1.2	0.8	125	'
25	10	G/2711 G/2711	T497G106(1)025C(2)(3)(4)(5)	3	6	1.4	0.35	125	'
25	15	G/2711 G/2711	T497G156(1)025C(2)(3)(4)(5)	4	6	1.4	0.35	125	1 1
25	22	G/2711 G/2711	T497G226(1)025C(2)(3)(4)(5)	6	6	1.4	0.35	125	1
25	15	H/2915	T497H156(1)025C(2)(3)(4)(5)	4	6	1	0.2	125	1
25	22	H/2915	T497H226(1)025C(2)(3)(4)(5)	6	6	0.9	0.18	125	
25	33	H/2915	T497H336(1)025C(2)(3)(4)(5)	10	8	0.9	0.18	125	1
25	22	X/2824	T497X226(1)025C(2)(3)(4)(5)	6	6	0.9	0.16	125	
25	33	X/2824 X/2824	T497X336(1)025C(2)(3)(4)(5)	10	8	0.9	0.10	125	1
35	0.47	B/1505	T497B474(1)035C(2)(3)(4)(6)	1	6	10	6.8	125	1
35	0.68	C/2005	T497C684(1)035C(2)(3)(4)(6)	l i	6	8	4	125	1
35	1	D/1510	T497D105(1)035C(2)(3)(4)(5)	l i	6	6.5	2.2	125	1
35	1.5	E/2010	T497E155(1)035C(2)(3)(4)(5)	1 1	6	4.5	1.3	125	1
35	3.3	F/2214	T497F335(1)035C(2)(3)(4)(5)	1	6	2.5	0.7	125	1
35	4.7	G/2711	T497G475(1)035C(2)(3)(4)(5)	2	6	1.5	0.375	125	1
35	6.8	H/2915	T497H685(1)035C(2)(3)(4)(5)	3	6	1.3	0.5	125	l 1 l
35	10	H/2915	T497H106(1)035C(2)(3)(4)(5)	4	8	0.9	0.5	125	1 1
35	15	X/2824	T497X156(1)035C(2)(3)(4)(5)	6	6	0.9	0.19	125	1 1
50	0.1	A/1005	T497A104(1)050C(2)(3)(4)(6)	1	6	22	12	125	1 1
50	0.22	B/1505	T497B224(1)050C(2)(3)(4)(6)	1	6	14	6.8	125	1
VDC @ 85°C	μF	KEMET/EIA	(See below for	µA @ +20°C Maximum/5 Min	% @ +20°C 120 Hz Maximum	Ω @ +20°C 100 kHz Maximum	Ω @ +20°C	°C	Reflow Temp ≤ 260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Maximum Operating Temp	MSL

<sup>(1)</sup> To complete KEMET part number, insert M for ± 20%, K for ± 10%. Designates Capacitance tolerance.
(2) To complete KEMET part number, insert C= Hot Solder Dipped, B = Gold Plated, or H = Solder Plated. Designates Termination Finish.
(3) To complete KEMET part number, insert 62 = 10 cycles +25°C, 63 = 10 cycles -55°C +85°C after Weibull, 64 = 10 cycles -55°C +85°C before Weibull or 65 = Both. Designates Surge current option.
(4) To complete KEMET part number, insert 1 = Standard ESR, 2 = Low ESR. Designates ESR option.
(5) To complete KEMET part number, insert A = Option 1, B = Option 2, Designates Test Option. See Space Grade Test Methods chart for more information.

<sup>(6)</sup> To complete KEMET part number, insert A = Option 1 or B = Option 2. Designates Test Option. See Space Grade Test Methods chart for more information.



#### **Table 1 – Ratings & Part Number Reference cont.**

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Maximum Operating Temp	MSL
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	µA @ +20°C Maximum/5 Min	% @ +20°C 120 Hz Maximum	Ω @ +20°C 100 kHz Maximum	Ω@+20°C 100 kHz Maximum	°C	Reflow Temp ≤ 260°C
50	0.33	B/1505	T497B334(1)050C(2)(3)(4)(6)	1	6	12	4.8	125	1
50	0.47	C/2005	T497C474(1)050C(2)(3)(4)(6)	1	6	8	3.2	125	1
50	0.68	D/1510	T497D684(1)050C(2)(3)(4)(5)	1	6	7	2.3	125	1
50	1	E/2010	T497E105(1)050C(2)(3)(4)(5)	1	6	6	1.7	125	1
50	1.5	F/2214	T497F155(1)050C(2)(3)(4)(5)	1	6	4	1.1	125	1
50	2.2	F/2214	T497F225(1)050C(2)(3)(4)(5)	2	6	2.5	0.7	125	1
50	3.3	G/2711	T497G335(1)050C(2)(3)(4)(5)	2	6	2	0.5	125	1
50	4.7	H/2915	T497H475(1)050C(2)(3)(4)(5)	3	6	1.5	0.5	125	1
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	µA @ +20°C Maximum/5 Min	% @ +20°C 120 Hz Maximum	Ω @ +20°C 100 kHz Maximum	Ω@+20°C 100 kHz Maximum	°C	Reflow Temp ≤ 260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	Standard ESR	Low ESR	Maximum Operating Temp	MSL

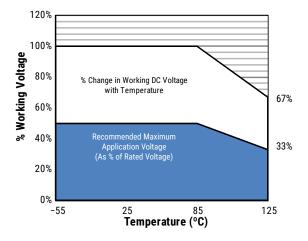
<sup>(1)</sup> To complete KEMET part number, insert M for ± 20%, K for ± 10%. Designates Capacitance tolerance.
(2) To complete KEMET part number, insert C= Hot Solder Dipped, B = Gold Plated, or H = Solder Plated. Designates Termination Finish.
(3) To complete KEMET part number, insert 62 = 10 cycles +25°C, 63 = 10 cycles -55°C +85°C after Weibull, 64 = 10 cycles -55°C +85°C before Weibull or 65 = Both. Designates Surge current option.
(4) To complete KEMET part number, insert 1 = Standard ESR, 2 = Low ESR. Designates ESR option.
(5) To complete KEMET part number, insert A = Option 1, B = Option 2 or C = Option 3. Designates Test Option. See Space Grade Test Methods chart for more information.

<sup>(6)</sup> To complete KEMET part number, insert A = Option 1 or B = Option 2. Designates Test Option. See Space Grade Test Methods chart for more information.



## **Recommended Voltage Derating Guidelines**

	-55°C to 85°C	85°C to 125°C
% Change in Working DC Voltage with Temperature	$V_{_{\mathrm{R}}}$	67% of V <sub>R</sub>
Recommended Maximum Application Voltage	50% of V <sub>R</sub>	33% of V <sub>R</sub>



### **Ripple Current/Ripple Voltage**

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria:

- 1. The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
- 2. The negative peak AC voltage in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits.

The maximum power dissipation by case size can be determined using the table at right. The maximum power dissipation rating stated in the table must be reduced with increasing environmental operating temperatures. Refer to the table below for temperature compensation requirements.

Temperature Compensation Multipliers for Maximum Ripple Current						
T ≤ 25°C	T ≤ 85°C	T ≤ 125°C				
1.00 0.90 0.40						

T= Environmental Temperature

The maximum power dissipation rating must be reduced with increasing environmental operating temperatures. Refer to the Temperature Compensation Multiplier table for details.

KEMET Case Code	EIA Case Code	Maximum Power Dissipation (Pmax) mWatts at 25°C with +20°C Rise
Α	3216-18	75
В	3528-21	85
С	6032-28	110
D	7343-31	150
E	7360-38	200
F	2214	100
G	2711	125
Н	2915	150
Х	7343-43	165

Using the Pmax of the device, the maximum allowable rms ripple current or voltage may be determined.

 $I(max) = \sqrt{Pmax/R}$  $E(max) = Z \sqrt{Pmax/R}$ 

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Z = Impedance at specified frequency (ohms)



#### **Reverse Voltage**

Solid tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected with the wrong polarity. The positive terminal is identified on the capacitor body by a stripe plus in some cases a beveled edge. A small degree of transient reverse voltage is permissible for short periods per the table. The capacitors should not be operated continuously in reverse mode, even within these limits.

Temperature	<b>Permissible Transient Reverse Voltage</b>
25°C	15% of Rated Voltage
85°C	5% of Rated Voltage
125°C	1% of Rated Voltage

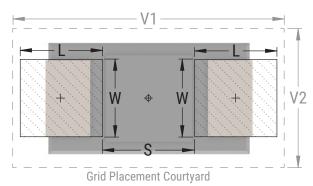
### **Table 2 - Land Dimensions/Courtyard**

KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)				Density Level B: Median (Nominal) Land Protrusion (mm)			Density Level C: Minimum (Least) Land Protrusion (mm)							
Case	EIA	W	L	S	V1	V2	W	L	S	V1	V2	W	L	S	<b>V</b> 1	V2
Α	1005	1.35	2.20	0.62	6.02	2.80	1.23	1.80	0.82	4.92	2.30	1.13	1.42	0.98	4.06	2.04
В	1505	2.35	2.21	0.92	6.32	4.00	2.23	1.80	1.12	5.22	3.50	2.13	1.42	1.28	4.36	3.24
С	2005	2.35	2.77	2.37	8.92	4.50	2.23	2.37	2.57	7.82	4.00	2.13	1.99	2.73	6.96	3.74
D	1510	2.55	2.77	3.67	10.22	5.60	2.43	2.37	3.87	9.12	5.10	2.33	1.99	4.03	8.26	4.84
E <sup>1</sup>	2010	4.25	2.77	3.67	10.22	7.30	4.13	2.37	3.87	9.12	6.80	4.03	1.99	4.03	8.26	6.54
F	2214	2.30	3.47	2.98	8.58	4.82	1.90	3.35	3.18	7.48	4.32	1.52	3.25	3.34	6.62	4.06
G	2711	2.81	2.84	3.10	9.72	4.18	2.41	2.72	3.30	8.62	3.68	2.03	2.62	3.46	7.76	3.42
Н	2915	2.81	3.84	3.61	10.24	5.20	2.41	3.72	3.81	9.14	4.70	2.03	3.62	3.97	8.28	4.44
Х	2824	2.73	3.22	3.46	9.92	6.80	2.33	3.10	3.66	8.82	6.30	1.95	3.00	3.82	7.96	6.04

Density Level A: For low-density Product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes. Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC-7351).

<sup>&</sup>lt;sup>1</sup> Land pattern geometry is too small for silkscreen outline.





#### **Soldering Process**

The KEMET families of surface mount capacitors are compatible with wave (single or dual), convection, IR, or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Please note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

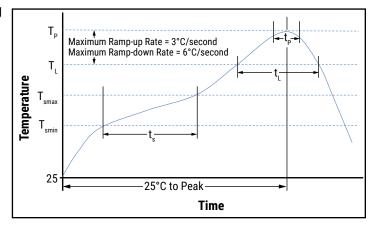
Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	<b>Pb-Free Assembly</b>	
Preheat/Soak			
Temperature Minimum (T <sub>Smin</sub> )	100°C	150°C	
Temperature Maximum (T <sub>Smax</sub> )	150°C	200°C	
Time $(t_s)$ from $T_{smin}$ to $T_{smax}$ )	60 – 120 seconds	60 - 120 seconds	
Ramp-up Rate $(T_L \text{ to } T_P)$	3°C/second maximum	3°C/second maximum	
Liquidous Temperature $(T_L)$	183°C	217°C	
Time Above Liquidous (t <sub>L</sub> )	60 - 150 seconds	60 – 150 seconds	
Peak Temperature (T <sub>P</sub> )	220°C* 235°C**	250°C* 260°C**	
Time within 5°C of Maximum Peak Temperature (t <sub>p</sub> )	20 seconds maximum	30 seconds maximum	
Ramp-down Rate $(T_p \text{ to } T_L)$	6°C/second maximum	6°C/second maximum	
Time 25°C to Peak Temperature	6 minutes maximum	8 minutes maximum	

Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

<sup>\*\*</sup> For Case Size height ≤ 2.5 mm



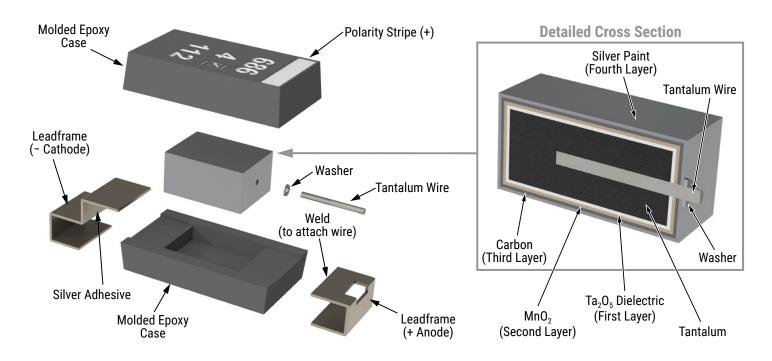
## **Storage**

Tantalum chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature – reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 60% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulphur bearing compounds. For optimized solderability, chip stock should be used promptly, preferably within three years of receipt.

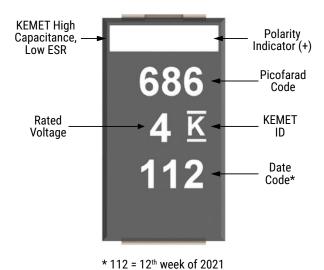
<sup>\*</sup> For Case Size height > 2.5 mm



#### Construction



## **Capacitor Marking**



Parts screened with Option C are marked with a serial number below date code characters.

Date Code *							
1st digit = Last number of Year	8 = 2018						
	9 = 2019						
	0 = 2020						
	1 = 2021						
2 <sup>nd</sup> and 3 <sup>rd</sup> digit = Week of the Year	01 = 1 <sup>st</sup> week of the Year to 52 = 52 <sup>nd</sup> week of the Year						



#### **Tape & Reel Packaging Information**

KEMET's molded tantalum and aluminum chip capacitor families are packaged in 8 and 12 mm plastic tape on 7" and 13" reels in accordance with EIA Standard 481: Embossed Carrier Taping of Surface Mount Components for Automatic Handling. This packaging system is compatible with all tape-fed automatic pick-and-place systems.

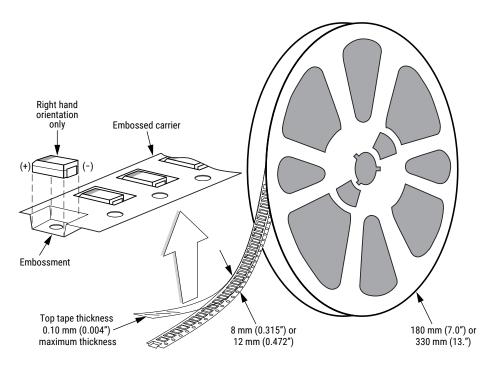
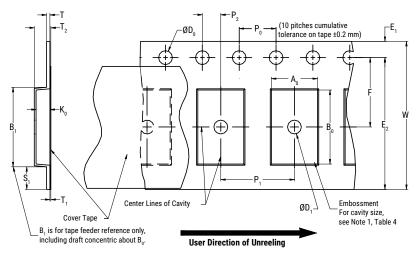


Table 3 - Packaging Quantity

Case	Code	Tape Width (mm)	7" Reel*
KEMET	Size		
Α	1005	8	2,500
В	1505	12	2,500
С	2005	12	2,500
D	1510	12	2,500
E	2010	12	2,500
F	2214	12	1,000
G	2711	12	500
Н	2915	12	500
X	2824	12	500



#### Figure 1 – Embossed (Plastic) Carrier Tape Dimensions



# **Table 4 - Embossed (Plastic) Carrier Tape Dimensions**

Metric will govern

	Constant Dimensions — Millimeters (Inches)										
Tape Size	D <sub>0</sub>	D <sub>1</sub> Minimum Note 1	E <sub>1</sub>	P <sub>0</sub>	P <sub>2</sub>	R Reference Note 2	S <sub>1</sub> Minimum Note 3	T Maximum	T <sub>1</sub> Maximum		
8 mm	1.5 +0.10/-0.0	1.0 (0.039)	1.75 ±0.10	4.0 ±0.10	2.0 ±0.05	25.0 (0.984)	0.600	0.600	0.100		
12 mm	(0.059 +0.004/-0.0)	1.5 (0.059)	(0.069 ±0.004)	(0.157 ±0.004)	(0.079 ±0.002)	30 (1.181)	(0.024)	(0.024)	(0.004)		

	Variable Dimensions — Millimeters (Inches)										
Tape Size	Pitch	B <sub>1</sub> Maximum Note 4	E <sub>2</sub> Minimum	F	P <sub>1</sub>	T <sub>2</sub> Maximum	W Maximum	A <sub>0</sub> , B <sub>0</sub> & K <sub>0</sub>			
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	2.0 ±0.05 or 4.0 ±0.10 (0.079 ±0.002 or 0.157 ±0.004)	2.5 (0.098)	8.3 (0.327)				
12 mm	Single (4 mm) and Double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5 ±0.05 (0.217 ±0.002)	2.0 ±0.05 (0.079 ±0.002) or 4.0 ±0.10 (0.157 ±0.004) or 8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	12.3 (0.484)	Note 5			

- 1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
- 2. The tape, with or without components, shall pass around R without damage (see Figure 4).
- 3. If S<sub>1</sub> < 1.0 mm, there may not be enough area for cover tape to be properly applied (see EIA Standard 481–D, paragraph 4.3, section b).
- 4.  $B_1$  dimension is a reference dimension for tape feeder clearance only.
- 5. The cavity defined by  $A_{o}$ ,  $B_{o}$  and  $K_{o}$  shall surround the component with sufficient clearance that:
  - (a) the component does not protrude above the top surface of the carrier tape.
  - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
  - (c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes (see Figure 2).
  - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8 mm and 12 mm wide tape (see Figure 3).
  - (e) see Addendum in EIA Standard 481-D for standards relating to more precise taping requirements.



#### **Packaging Information Performance Notes**

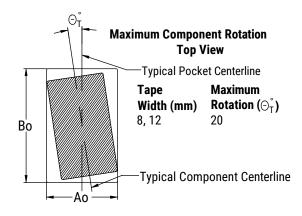
- 1. Cover Tape Break Force: 1.0 kg minimum.
- 2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

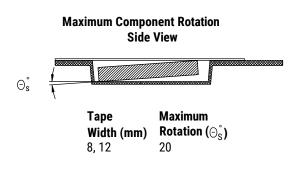
Tape Width	Peel Strength
8 mm	0.1 to 1.0 Newton (10 to 100 gf)
12 and 16 mm	0.1 to 1.3 Newton (10 to 130 gf)

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.

**3. Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. *Refer to EIA Standards 556 and 624*.

#### Figure 2 - Maximum Component Rotation





# Figure 3 – Maximum Lateral Movement

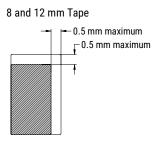
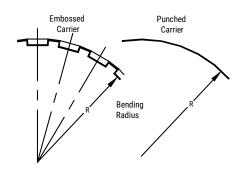
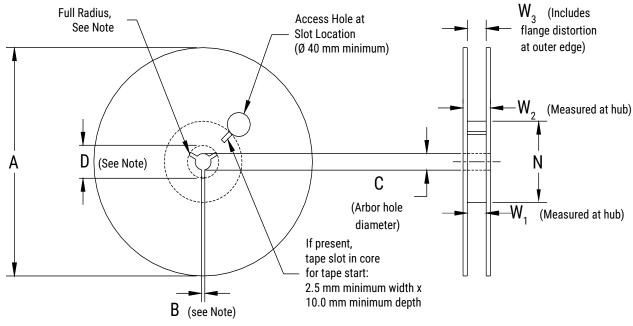


Figure 4 - Bending Radius





**Figure 5 - Reel Dimensions** 



Note: Drive spokes optional; if used, dimensions B and D shall apply.

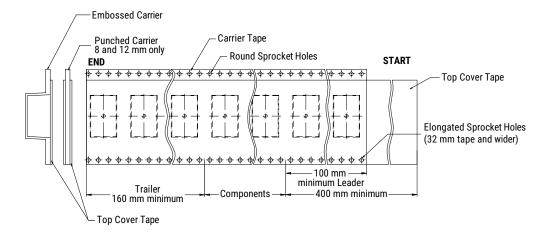
**Table 5 - Reel Dimensions** 

Metric will govern

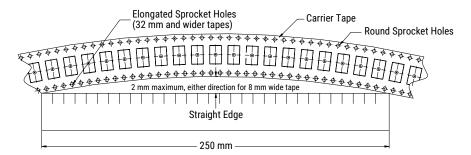
	Constant Dimensions — Millimeters (Inches)									
Tape Size	A	B Minimum	С	D Minimum						
8 mm	178 ±0.20 (7.008 ±0.008)									
12 mm	or 330 ±0.20 (13.000 ±0.008)	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)						
	Variable	Dimensions — Millimeter	rs (Inches)							
Tape Size	N Minimum	W <sub>1</sub>	W <sub>2</sub> Maximum	W <sub>3</sub>						
8 mm	50	8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)	Shall accommodate tape						
12 mm	(1.969)	12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	width without interference						



### Figure 6 - Tape Leader & Trailer Dimensions



## Figure 7 - Maximum Camber





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