# Electronic Components ELECTRONIC CHARGED\*

# Safety Standard Recognized, C700, Encapsulated, KJN Type, X1 440 VAC/Y1 250/400 VAC (Industrial Grade)

#### **Overview**

KEMET's C700, encapsulated radial leaded ceramic disc capacitors are specifically designed for interference-suppression AC line filtering applications. Having internationally recognized safety certifications, these capacitors are well-suited for applications that require keeping potentially disruptive or damaging line transients and EMI out of susceptible equipment. They are also an ideal solution when needing to suppress line disturbances at the source.

Safety Certified Capacitors are classified as either X and/or Y capacitors. Class X capacitors are primarily used in line-to-line (across-the-line) applications. In this application, there is no danger of electric shock to humans should the

capacitor fail, but could result in a risk of fire. The class Y capacitor is primarily used in line-to-ground (line by-pass) applications. In this application, failure of the capacitor could lead to danger of electric shock.

With a working voltage of 440 VAC in line-to-line (Class X) and 250/400 VAC in line-to-ground (Class Y) applications, these safety capacitors meet the impulse test criteria outlined in IEC Standard 60384. Meeting subclass X1 and Y1 requirements, these devices are certified to withstand impulses up to 4 KV (X1) and 8 KV (Y1) respectively. These encapsulated devices also meet the flame test requirements outlined in UL Standard 94 V-0.

### **Benefits**

- Safety standard recognized (IEC 60384-14)
- Reliable operation up to 125°C
- Class X1 440 VAC/ Y1 250/400 VAC
- 10mm and 12.5 mm lead spacing
- Lead(Pb)-free and RoHS Compliant
- · Halogen-free
- Capacitance offerings ranging from 8 pF 4.7 nF
- Available capacitance tolerances of ±5%, ±10%, and ±20%
- · High-reliability
- · Preformed (crimped) or straight lead configurations
- · Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated lead finish, allowing for excellent solderability
- Encapsulation meets flammability standard UL 94 V-0



# **Applications**

Typical applications include:

- · Line-to-line (Class X) filtering
- · Line-to-ground (Class Y) filtering
- Antenna coupling
- Primary and secondary coupling (switching power supplies)
- · Line disturbances suppression (motors and motor controls, relays, switching power supplies and invertors)

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## **Ordering Information**

<b>C7</b>	7	1	U	472	M	S	W	D	Α	A	7301
Ceramic Series	Body Diameter	Lead Spacing <sup>1,3</sup>	Spec.	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage	Dielectric/ Temp. Char.	Design	Lead Configuration <sup>2,3</sup>	Failure Rate	Packaging (C-Spec)
C7 = Ceramic 700	2 = 9.0 mm 3 = 10.0 mm 4 = 11.0 mm 5 = 12.0mm 6 = 13.0 mm 7 = 14.0 mm 8 = 15.0 mm	1 = 10.0 mm 2 = 12.5 mm	U = Safety	Two significant digits and Number of zeroes	J = ±5% K = ±10% M = ±20%	S = X1 440 VAC/ Y1 400 VAC T = X1 440 VAC/ Y1 250 VAC	S = SL Y = Y5P W = Y5U V = Y5V	D = Disc	A = Straight B = Vertical Kink C = Outside Kink D = Inside Kink	A = N/A	See "Packaging C-Spec Ordering Options Table" below

<sup>&</sup>lt;sup>1</sup> Capacitor body diameter will limit available lead spacing and packaging options. See "Dimensions" and "Product Ordering Codes and Ratings" sections of this document to determine availability.

## **Packaging C-Spec Ordering Options Table**

Packaging Type	Lead Length (mm) <sup>2,3</sup>	Packaging Ordering Code (C-Spec)	
Reel	25 mm	7301	
Ammo Pack⁴	25 mm +1.5/-1.0 (straight leads) 18.0 +2.0/-0 (preformed leads¹)	7317	
	3.5 ±1.0	WL35	
Dully Dog	5.0 ±1.0	WL50	
Bulk Bag	10.0 ±1.0	WL10	
	25.0 ±1.0	WL25	

<sup>&</sup>lt;sup>1</sup> Preformed (crimped) lead configurations include "Vertical Kink", "Outside Kink" and "Inside Kink". See "Lead Configurations" and "Ordering Information" sections of this document for further details.

 <sup>2 &</sup>quot;Vertical Kink", "Outside Kink", and "Inside Kink" lead configurations cannot be combined with the bulk/25 mm lead length option (WL25).
 25 mm lead length is only available on capacitors with straight leads (lead configuration ordering code "A"). For nonstandard lead length inquiries, please contact KEMET.

<sup>&</sup>lt;sup>3</sup> Bulk packaging lead length availability is dependent upon "Lead Configuration" and "Lead Spacing." See "Dimensions" section of this document to verify availability of a specific lead length option. For nonstandard lead length inquiries, please contact KEMET.

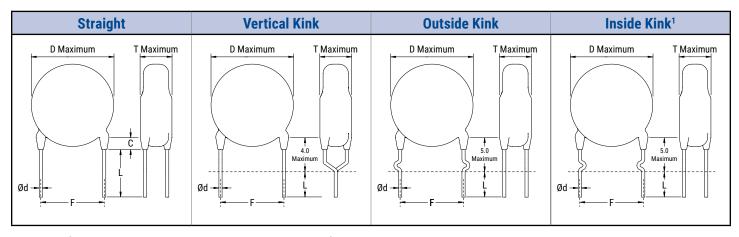
<sup>&</sup>lt;sup>2</sup> "Vertical Kink", "Outside Kink" and "Inside Kink" lead configurations cannot be combined with the bulk/25 mm lead length option (WL25). 25 mm lead length is only available on capacitors with straight leads (lead configuration ordering code "A"). For nonstandard lead length inquiries, please contact KEMET.

<sup>&</sup>lt;sup>3</sup> For nonstandard lead length inquiries, please contact KEMET.

 $<sup>^4</sup>$  Lead length for ammo pack packaging is defined by the H and H0 dimensions in Table 3.



## **Lead Configurations**



All lead configurations are available on devices with lead spacing of 10 mm and 12.5 mm.

#### **Dimensions - Millimeters**

	Lead	S	Lead	D	T	е	ØF
Lead Configuration	Configuration Ordering Code <sup>1</sup>	Lead Spacing <sup>2</sup>	Spacing Tolerance	Spacing Body		Lead Meniscus	Lead Diameter
Straight	A			·			
Vertical Kink (Preformed)	В	10 10 5	.1.0	See Table 1 - "P	roduct Ordering	3.0	0.60.101
Outside Kink (Preformed)	С	10, 12.5	±1.0	Codes and Ratings"		maximum	0.60 ±0.1
Inside Kink (Preformed)	D						

<sup>&</sup>lt;sup>1</sup>Lead Configuration is identified in the 13th character of the ordering code. See "Lead Configuration" and "Ordering Information" sections of this document for further details.

<sup>&</sup>lt;sup>2</sup> Body diameter of capacitor will limit available lead spacing and packaging options. See "Product Ordering Codes and Ratings" sections of this document for further details.



# **Approval Standard and Certification No.**

Safety Standard	Standard No.	Subclass	Working Voltage	Certificate No.	
TUV	IEC 60384-14	X1	440 VAC	R50466900	
100	IEC 00384-14	Y1	250 VAC	K30400900	
TIN	150 60004 14	X1	440 VAC	DE0.46.6000	
TUV	IEC 60384-14	Y1	400 VAC	R50466900	
UL	UL 60384-14 and	X1	440 VAC	F0F(000	
CAN/CSA	E60384-14	Y1	250 VAC	<u>E356389</u>	
UL	UL 60384-14 and	X1	440 VAC	F0F(000	
CAN/CSA	E60384-14	Y1	400 VAC	<u>E356389</u>	

These devices are TUV and UL recognized for antenna coupling and AC line-to-line (Class X) and line-to-ground (Class Y) applications per IEC60384-14 and UL 60384-14.

# **Environmental Compliance**

These devices are Halogen-free and RoHS Compliant. They meet all requirements set forth by both EU and China RoHS directives.







## Table 1A - Product Ordering Codes and Ratings - X1 440 Y1 400

Dielectric/	KEMET		Capacitance		Dimensions (mm	)	
Temp. Char.	Part Number	Capacitance	Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing
	C72(1)U080JSSD(2)A(3) C72(1)U100JSSD(2)A(3) C72(1)U150JSSD(2)A(3) C72(1)U220JSSD(2)A(3)	8 pF 10 pF 15 pF 22 pF		9.0			
SL	C73(1)U330JSSD(2)A(3) C73(1)U390JSSD(2)A(3)	33 pF 39 pF	±5%	10.0			
	C74(1)U470JSSD(2)A(3) C74(1)U560JSSD(2)A(3)	47 pF 56 pF		11.0			
	C75(1)U680JSSD(2)A(3)	68 pF		12.0	ļ		
	C72(1)U080KSSD(2)A(3) C72(1)U100KSSD(2)A(3) C72(1)U150KSSD(2)A(3)	8 pF 10 pF 15 pF		9.0			
SL	C72(1)U220KSSD(2)A(3) C73(1)U330KSSD(2)A(3) C73(1)U390KSSD(2)A(3)	22 pF 33 pF 39 pF	±10%	10.0			
	C74(1)U470KSSD(2)A(3)	47 pF		11.0			
	C74(1)U560KSSD(2)A(3) C75(1)U680KSSD(2)A(3)	56 pF 68 pF	1	12.0			
	C72(1)U080KSYD(2)A(3)	8 pF		12.0	1		
	C72(1)U100KSYD(2)A(3) C72(1)U150KSYD(2)A(3) C72(1)U220KSYD(2)A(3) C72(1)U330KSYD(2)A(3)	10 pF 15 pF 22 pF 33 pF					
	C72(1)U330KSYD(2)A(3) C72(1)U490KSYD(2)A(3) C72(1)U470KSYD(2)A(3) C72(1)U560KSYD(2)A(3)	39 pF 47 pF 56 pF			6.0	0.60 ± 0.1	10.0 mm
Y5P	C72(1)U680KSYD(2)A(3) C72(1)U101KSYD(2)A(3) C72(1)U151KSYD(2)A(3)	68 pF 100 pF 150 pF	±10%	9.0			12.5 mm
	C72(1)U181KSYD(2)A(3) C72(1)U221KSYD(2)A(3) C72(1)U331KSYD(2)A(3)	180 pF 220 pF 330 pF					
	C72(1)U361KSYD(2)A(3) C72(1)U391KSYD(2)A(3) C72(1)U421KSYD(2)A(3) C72(1)U471KSYD(2)A(3)	360 pF 390 pF 420 pF 470 pF					
	C73(1)U561KSYD(2)A(3) C73(1)U681KSYD(2)A(3)	560 pF 680 pF		10.0			
-	C75(1)U102KSYD(2)A(3) C72(1)U102MSWD(2)A(3)	1000 pF 1000 pF	-	12.0 9.0			
	C74(1)U152MSWD(2)A(3)	1500 pF		11.0			
Ven	C75(1)U222MSWD(2)A(3)	2200 pF	1000	12.0			
Y5U	C77(1)U332MSWD(2)A(3)	3300 pF	±20%	14.0			
	C78(1)U392MSWD(2)A(3)	3900 pF		15.0			
	C78(1)U472MSWD(2)A(3)	4700 pF		15.0			
	C72(1)U102MSVD(2)A(3)	1000 pF		9.0			
	C72(1)U152MSVD(2)A(3) C73(1)U222MSVD(2)A(3)	1500 pF 2200 pF		9.0 10.0			
Y5V	C75(1)U332MSVD(2)A(3)	3300 pF	±20%	12.0			
	C76(1)U392MSVD(2)A(3)	3900 pF	1	13.0			
	C77(1)U472MSVD(2)A(3)	4700 pF		14.0			
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing

<sup>(1)</sup> To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.)

1 = 10.0 mm

 $<sup>2 = 12.5 \</sup>text{ mm}$ 

<sup>(2)</sup> To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

<sup>(3)</sup> To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



## Table 1B - Product Ordering Codes and Ratings - X1 440 Y1 250

Dielectric/	KEMET		Capacitance		Dimensions (mm	)	
Temp. Char.	Part Number	Capacitance	Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead Spacing
	C72(1)U080JTSD(2)A(3)	8 pF				1	
	C72(1)U100JTSD(2)A(3)	10 pF		9.0			
	C72(1)U150JTSD(2)A(3) C72(1)U220JTSD(2)A(3)	15 pF 22 pF					
SL	C73(1)U330JTSD(2)A(3)	33 pF	±5%				
J.	C73(1)U390JTSD(2)A(3)	39 pF	15%	10.0			
	C74(1)U470JTSD(2)A(3)	47 pF			i		
	C74(1)U560JTSD(2)A(3)	56 pF		11.0			
	C75(1)U680JTSD(2)A(3)	68 pF		12.0	j		
	C72(1)U080KTSD(2)A(3)	8 pF					
	C72(1)U100KTSD(2)A(3)	10 pF		9.0			
	C72(1)U150KTSD(2)A(3)	15 pF		7.0			
0.1	C72(1)U220KTSD(2)A(3)	22 pF	.100				
SL	C73(1)U330KTSD(2)A(3)	33 pF	±10%	10.0			
	C73(1)U390KTSD(2)A(3) C74(1)U470KTSD(2)A(3)	39 pF 47 pF					
	C74(1)U560KTSD(2)A(3)	56 pF		11.0			
	C75(1)U680KTSD(2)A(3)	68 pF		12.0			
	C72(1)U080KTYD(2)A(3)	8 pF		-	1		
	C72(1)U100KTYD(2)A(3)	10 pF					
	C72(1)U150KTYD(2)A(3)	15 pF					
	C72(1)U220KTYD(2)A(3)	22 pF					
	C72(1)U330KTYD(2)A(3)	33 pF					
	C72(1)U390KTYD(2)A(3)	39 pF					
	C72(1)U470KTYD(2)A(3)	47 pF				0.60 . 0.4	10.0 mm
	C72(1)U560KTYD(2)A(3)	56 pF			6.0	0.60 ± 0.1	12.5 mm
	C72(1)U680KTYD(2)A(3) C72(1)U101KTYD(2)A(3)	68 pF 100 pF		9.0			
Y5P	C72(1)U151KTYD(2)A(3)	150 pF	±10%				
131	C72(1)U181KTYD(2)A(3)	180 pF	110%				
	C72(1)U221KTYD(2)A(3)	220 pF					
	C72(1)U331KTYD(2)A(3)	330 pF					
	C72(1)U361KTYD(2)A(3)	360 pF			İ		
	C72(1)U391KTYD(2)A(3)	390 pF					
	C72(1)U421KTYD(2)A(3)	420 pF					
	C72(1)U471KTYD(2)A(3)	470 pF					
	C73(1)U561KTYD(2)A(3)	560 pF		10.0			
	C73(1)U681KTYD(2)A(3)	680 pF		10.0			
	C75(1)U102KTYD(2)A(3) C72(1)U102MTWD(2)A(3)	1000 pF 1000 pF		12.0 9.0	1		
	C74(1)U152MTWD(2)A(3)	1500 pF		11.0			
	C75(1)U222MTWD(2)A(3)	2200 pF		12.0			
Y5U	C77(1)U332MTWD(2)A(3)	3300 pF	±20%	14.0			
	C78(1)U392MTWD(2)A(3)	3900 pF		15.0			
	C78(1)U472MTWD(2)A(3)	4700 pF		15.0			
	C72(1)U102MTVD(2)A(3)	1000 pF		9.0			
	C72(1)U152MTVD(2)A(3)	1500 pF		9.0			
Y5V	C73(1)U222MTVD(2)A(3)	2200 pF	±20%	10.0			
-	C75(1)U332MTVD(2)A(3)	3300 pF		12.0			
	C76(1)U392MTVD(2)A(3) C77(1)U472MTVD(2)A(3)	3900 pF 4700 pF		13.0 14.0			
Dielectric/	KEMET		Capacitance	Body Diameter	Body Thickness		
Temp. Char.	Part Number	Capacitance	Tolerance	(Maximum)	(Maximum)	Lead Diameter	Lead Spacing

<sup>(1)</sup> To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.)

1 = 10.0 mm

 $<sup>2 = 12.5 \</sup>text{ mm}$ 

<sup>(2)</sup> To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

A = Straight

B = Vertical Kink

C = Outside Kink

D = Inside Kink

<sup>(3)</sup> To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



# Table 2 - Performance & Reliability: Test Methods and Conditions

It	em	Specification		Test Method				
Operating Ten	nperature Range		-25°C to +125°C					
	Between lead wires	No fa	nilures	The capacitor shall not be damaged when 4,000 VAC (rms) is applied between the lead wires for 60 seconds.				
Dielectric Strength	Body Insulation	be co wrapp at a d termin into a appro (rms) capac			The terminals (leads) of the capacitor shall be connected together. A metal foil is tightly wrapped around the body of the capacitor at a distance of about 3 to 4 mm from each terminal. The capacitor is then inserted into a container filled with metal balls approximately 1 mm in diameter. 4,000 VAC (rms) is applied for 60 seconds between the capacitor lead wires and metal balls. (charge/discharge current ≤ 50 mA)			
Insulation R	esistance (IR)	10,000 Mg	ninimum		ne insulation resi oplied after 60 ±5			with 500 ±50 VDC
Сара	citance	Within speci	fied tolerance					
		Temperature Characteristics	Specification		Characteristi	С	Frequency	Voltage
Dissination F	actor (DF) or Q	Y5P	DF ≤ 2.5%		NPO/SL		1 MHz ±20%	5.0 V <sub>rms</sub> Maximum
Diooipution	dotor (D1 ) or Q	Y5U/Y5V	DF ≤ 5.0%	Y5P /Y5U/Y5V 1 MHz ±20%				
		NPO/SL	Q ≥ 300	The measurement at reference temperature 25°		perature 25°C		
				Α	capacitance mea	asurem	ent is made at eac	h step specified:
			Consoitence	Step Temperature				
		-	Capacitance Change	1 +25 ±2°C				
			- Change		2 Minimum operating temperature		emperature	
Temperature	Characteristics	Y5P	Within ±10%	3 +25 ±2°C 4 Maximum operating temperature				
		Y5U	Within +20%/-56%				emperature	
		Y5V	Within +20%/-56%		5		+25 ±2°C	
		SL NPO	+350~1,000% Within ±60 ppm		etreatment:			
		INI O	Within 100 ppin				±2°C for 1 hour and s before measurem	d then placed at room ent.
	Tensile	·	pacitor body shall preak.	With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical. A tensile force of 10 N is applied to the termination in the direction of its axis and acting in a direction away from the body of the specimen.				
Terminal Strength Bending		Lead wire or capacitor body shall not break.		With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a mass force of 5 N is then suspended from the end of the termination. The body of the specimen is then inclined within a period of 2 to 3 seconds, through an angle of approximately 90° in the vertical plane and then resumed to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.				
Solde	erability	of solder in the axia	ve a uniform coating al direction and over cumference.	Ti	ne lead wire of th	depth	of immersion is up	molten solder for 5 to 1.5 mm
				Solder temperature: lead-free solder (Sn-3Ag $-0.5$ Cu) 245°C $\pm 5$ °C.				

 $<sup>^1</sup>$  "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



# Table 2 - Performance & Reliability: Test Methods and Conditions cont.

Ite	m	Specif	ication	Test M	lethod		
	Appearance	No visua	al defect	As shown in the figure below, the molten solder up to 1.5 mm (+5/-	lead wires are immersed in		
	IR	1,000 ΜΩ	Minimum	epoxy meniscus (root of lead wire Duration/Solder Temperature: 3.5	e).		
	Dielectric Strength	Per it	em 1	or 10 ±1 seconds/260°C ±5°C  Thermal Capacitor Screen			
Soldering Effect (Non-Preheat)		Within ±10%		1.5 to 2.0 mm			
	Capacitance	Y5P, Y5U and Y5V: within ±10%  SL: within ±2.5% or ±0.25 pF, whichever is larger		Pretreatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition¹ for 24 ±2 hours before initial measurements.  Post-treatment: Capacitor is stored for 1 to 2 hours at room condition¹.			
	Appearance	No visua	al defect	Capacitor is stored at 120°C +0/- Then, as shown in the figure belo	-5°C for 60 +0/-5 seconds.		
	IR	1,00	Ο ΜΩ	in molten solder up to 1.5 mm (+5	5/-0mm) from the end of the		
	Dielectric Strength	Per item 1		epoxy meniscus (root of lead wire).  Duration/Solder Temperature 7.5 +0/-1 second/260°C ±5°C.  Thermal Capacitor  Capacitor  1.5 to  Molten Solder  Pretreatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition¹ for 24 ±2 hours before initial measurements.  Post-treatment: Capacitor is stored for 1 to 2 hours at room condition¹.			
Soldering Effect (Preheat)	Capacitance	Within ±10%					
	Appearance	No visua	al defect	Steady State Humidity:	Load Humidity:		
		Temperature Characteristics	Capacitance Change				
		Y5P	Within ±10%				
	Capacitance	Y5U	Within ±20%				
		Y5V	Within ±30%				
Biased Humidity		SL	Within ±2.5% or ±0.25 pF, whichever is larger.	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours. Post-treatment:	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours with full rated voltage applied.		
	DF		5.0% maximum maximum	Capacitor is stored for 1 to 2 hours at room condition <sup>1</sup> .	<b>Post-treatment:</b> Capacitor is stored for 1 to 2		
	Q	SL: Less t Q ≥ 100 + More than 30 C = Nominal	han 30 pF: +10 × C/3 ) pF: Q ≥ 200	nouis at room condition.	hours at room condition <sup>1</sup> .		
	IR		3,000 MΩ minimum				
	Dielectric Strength	No fa					

 $<sup>^1</sup>$  "Room Condition" is defined as follows: Temperature: 15  $\sim$  35°C/Humidity: 45  $\sim$  75%/Atmospheric Pressure: 86  $\sim$  106 kPa.



# Table 2 - Performance & Reliability: Test Methods and Conditions cont.

Ite	em	Specification	Test Method				
	Appearance	No visual defect	Impulse Voltage: Each individual capacitor is subjected to three 8 kv impulse prior to life testing.				
	Capacitance Change	NPO within 5% SL, Y5P, Y5U within ±20% Y5V within ±30% 3,000 M0 minimum	O 0.5Vp				
High Temperature Life	Dielectric Strength	SL: 1,000 MΩ minimum No failures	Capacitors are placed in a circulating air oven for a period of 1,000 hours. The air in the oven is maintained at a temperature of 125°C ±2 throughout the test. The capacitors are subjected to AC 425 V <sub>rms</sub> . Each hour the voltage is increased to AC 1,000 V <sub>rms</sub> for 0.1 seconds.				
Flame Test  Cycle  1 ~ 4		1 ~ 4 30 seconds maximum	The capacitor is exposed to a flame for 15 seconds and then removed for 15 seconds. This test is repeated for 5 cycles.  Capacitor Flame  Gas Burner (Unit:mm)				
Active Flammability		The cheesecloth should not ignite.	The capacitors are individually wrapped in at least one, but not more than two, complete layers of cheesecloth. They are then subjected to 20 discharges. The interval between successive discharges is 5 seconds. The VAC is maintained for 2 minutes after the last discharge. $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$				

<sup>&</sup>quot;Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



# **Table 2 – Performance & Reliability: Test Methods and Conditions cont.**

Ite	em	Specifi	cation	Test Method			
Passive Flammability		The burning time should not exceed 30 seconds. The tissue paper should not ignite.		The capacitor under test is held into a flame and in a position which best promotes burning. Each specimen is exposed to the flame once.  Test Specimen  About 10mm Thick Board  Time of exposure to flame: 30 seconds Length of flame: 12 ±1 mm  Gas burner length: 35 mm minimum Inside diameter: 0.5 ±0.1 mm Outside diameter: 0.9 mm  Gas butane gas purity: 95% minimum			
	Appearance No visual defect						
		Temperature Characteristics	Capacitance Change	The capacitor is subjected to 5 temperature cycles.  Temperature Cycle			
	Capacitance	SL	Within ±5%	Tellipera	iture Cycle	D II	Tuonoition
		Y5P	Within ±10%	Step	p Temperature (°C)	Dwell Time	Transition Time
		Y5U, Y5V	Within ±20%	Step	reinperature ( C)	(minutes)	(minutes)
		SL	≥ 30 pF: Q ≥ 350	1	-40 +0/-3	30	
Temperature Cycle			< 30 pF: Q ≥ 275	2	Room temperature	3	
3,010			+5/2C C = Nominal	3	125 +3/-0	30	3
	DF/Q		capacitance	4	Room temperature	3	
		Y5P	DF ≤ 5%				
		Y5U, Y5V	DF ≤ 7.5%	Pretreatm placed at i	ent: Capacitor shall be st oom condition¹ for 24 ±2	tored at 85 ±2 f hours.	or 1 hour then
	IR	3,000 MΩ SL: 1,000 M		Post-treat condition <sup>1</sup>	ment: Capacitor is stored	d for 1 to 2 hou	rs at room
Dielectric Strength  No failures		ilures					

<sup>&</sup>quot;Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



## **Soldering and Mounting Information**

#### **Soldering:**

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could reflow the solder joint between the lead and ceramic element and/or may result in thermal shocks that can crack the ceramic element.

When soldering these capacitors with a soldering iron, it should be performed under the following conditions:

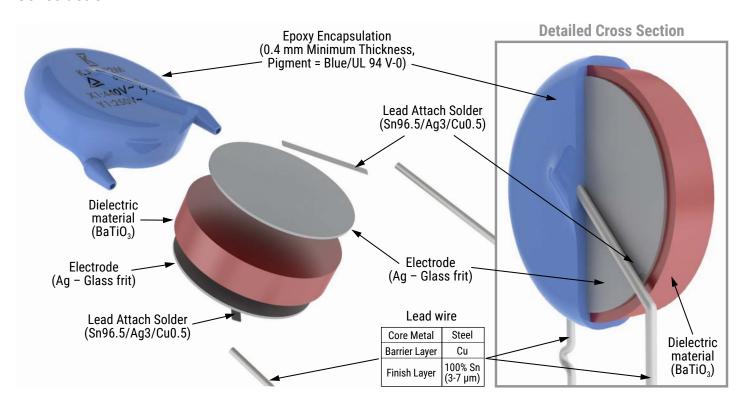
- Temperature of iron-tip: 400°C maximum
- · Soldering iron wattage: 50 W maximum
- · Soldering time: 3.5 seconds maximum

#### Cleaning (ultrasonic cleaning):

To perform ultrasonic cleaning, observe the following conditions:

- · Rinse bath capacity: output of 20 watts per liter or less
- · Rinsing time: 5 minute maximum
- Do not vibrate the PCB/PWB directly
- Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires

#### Construction

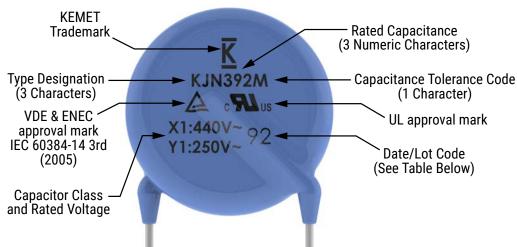




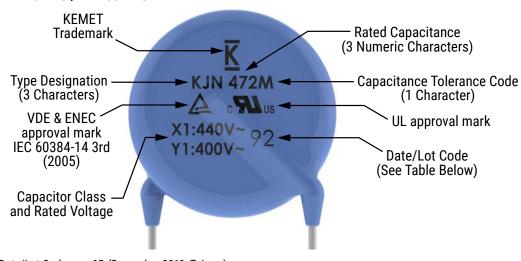
# Marking

These capacitors shall be stamped or laser marked with KEMET's trademark, type designation, capacitor class, rated voltage, rated capacitance, and capacitance tolerance codes. In addition, all devices are marked with the recognized approval mark and a date/lot code for traceability. Marking will be supplied either on one side or both sides of the encapsulated capacitor body. All marking shall be legible to allow for clear identification of the component. Marking appears in legible contrast. Illustrated below is an example of the marking format and content. (Two-sided marking is limited to capacitors with body diameters ≤ 8.0 mm)

#### X1 440 VAC / Y1 250 VAC



#### X1 440 VAC / Y1 400 VAC



Date/Lot Code e.g., 9D (December 2019, Taiwan)

9	D	-
Last digit of year, e.g., 3 = 2013	Manufacturing Month:  1-9 = Jan - Sept O = October N = November D = December	Manufacturing Location Code (blank): Taiwan C: Dongguan



# **Packaging Quantities**

Capacitor	D 1 D' 1	Bulk Bag (Loose)				
Body Diameter (mm)	Body Diameter Code <sup>1</sup>	Lead Length (WL25)	Cut Lead Length (WL35, WL50, WL10)			
9.0	2		500 pieces/bag			
10.0	3		300 pieces/ bag			
11.0	4	200 pieces/bag				
12.0	5	200 pieces/ bag	400 pieces/bag			
13.0	6		400 pieces/bag			
14.0	7					
15.0	8	100 pieces/bag	300 pieces/bag			

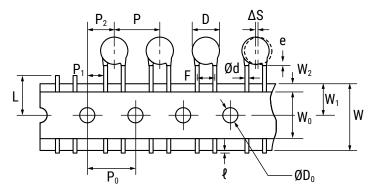
<sup>&</sup>lt;sup>1</sup> The "Body Diameter Code" is located in the third character position of the ordering code. This code identifies the maximum diameter of the capacitor body in millimeters. For more information regarding the ordering code, see "Ordering Information" section of this document.

Lead Spacing	Body Diameter (mm)	Pitch (Carrier Tape)	Body Diameter Code	Reel (7301)	Ammo Pack (7317)
5	8.0 < D ≤ 11.0	12.7	1 - 4	1,500 pieces/reel	1,000 pieces/box
	11.0 < D ≤ 14.0	25.4	5 - 7	750 pieces/reel	500 pieces/box
7.5	≤ 9.0	12.7	2 - 9	1,500 pieces/reel	1,000 pieces/box
	10.0 ≤ D ≤ 11.0	12.7	3 - 4	1,000 pieces/reel	1,000 pieces/box
	> 11.0	25.4	5 - 9	500 pieces/reel	500 pieces/box
10, 12.5	8.0 ≤ D ≤ 16.0	25.4	1 - 9	500 pieces/reel	500 pieces/box

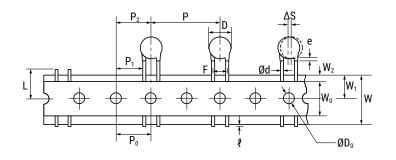


# **Figure 1 - Ammo Pack Taping Format**

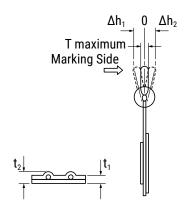
#### 5 mm and 7.5 mm Lead Spacing:

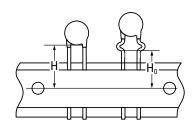


#### 10 mm Lead Spacing:



#### For All Lead Spacing:





**Table 3 - Ammo Pack Taping Specifications** 

Lead Spacing		5 mm		7.5 mm		10 and 12.5 mm	
Lead Style		Straight	Preformed <sup>1</sup>	Straight	Preformed <sup>1</sup>	Straight	Preformed <sup>1</sup>
Item	Symbol	Dimensions (mm)					
Lead Spacing	F	5.0 ±1.0		7.5 ±1.0		10.0 ±1.0	
Component Pitch	Р	12.7		15.0		25.4 ±2.0	
Sprocket Hole Pitch	P <sub>0</sub>	12.7 ±0.3		15.0 ±0.3		12.7 ±0.3	
Sprocket Hole Center to Component Center	P <sub>2</sub>	6.35 ±1.5		7.5 ±1.5		12.7 ±1.5	
Sprocket Hole Center to Lead Center	P <sub>1</sub>	3.85 ±1.0		3.75 ±1.0		7.7 ±1.5	
Body Diameter	D	See "Product Ordering Codes and Ratings" section of this document.					
Component Alignment (side/side)	ΔS	0 ±2.0					
Carrier Tape Width	W	18.0 +1.0/-0.5					
Sprocket Hole Position	<b>W</b> <sub>1</sub>	9.0 ±0.5					

<sup>&</sup>lt;sup>1</sup> Prefromed (crimped) lead configurations include vertical kink and outside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

<sup>&</sup>lt;sup>2</sup> Also referred to as "lead length" in this document.



## **Table 3 – Ammo Pack Taping Specifications cont.**

Lead Spacing		5 mm		7.5 mm		10 and 12.5 mm	
Lead Style		Straight	Preformed <sup>1</sup>	Straight	Preformed <sup>1</sup>	Straight	Preformed <sup>1</sup>
Item	Symbol	Dimensions (mm)					
Height to Seating Plane <sup>2</sup> (preformed leads <sup>1</sup> )	H <sub>0</sub>	N/A	16.0 +2.0/-0.5	N/A	16.0 +2.0/-0.5	N/A	16.0 +2.0/-0.5
Height to Seating Plane <sup>2</sup> (straight leads)	Н	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A
Lead Protrusion	P	2.0 maximum					
Diameter of Sprocket Hole	D <sub>0</sub>	4.0 ±0.2					
Lead Diameter	φd	0.6 ±0.1					
Carrier Tape Thickness	t <sub>1</sub>	0.6 ±0.3					
Total Thickness (Carrier Tape, Hold-Down Tape and Lead)	t <sub>2</sub>	1.5 maximum					
Component Alignment (front/ back )	Δh <sub>1</sub> Δh <sub>2</sub>	2.0 maximum					
Cut Out Length	L	11.0 maximum					
Hold-Down Tape Width	W <sub>o</sub>	10.0 minimum					
Hold-Down Tape Position	$W_2$	3.0 maximum		1.5 ±1.5			
Coating Extension on Leads (meniscus)	е	3.0 maximum for straight lead; not to exceed the bend for preformed¹ lead configurations.					
Body Thickness	Т	8.0 maximum					

<sup>&</sup>lt;sup>1</sup> Prefromed (crimped) lead configurations include vertical kink and outside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

# **Application Notes:**

#### **Storage and Operating Conditions:**

The Insulating coating of these devices does not form an air and moisture tight seal. Avoid exposure to moisture and do not use or store these devices in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. Before cleaning, bonding or molding these devices, it is important to verify that your process does not affect product quality and performance. KEMET recommends testing and evaluating the performance of a cleaned, bonded or molded product prior to implementing and/or qualifying any of these processes. Store the capacitors where the temperature and relative humidity do not exceed 40 degrees centigrade and 70% respectively. For optimum solderability, capacitor stock should be used promptly, preferably within 6 months of receipt.

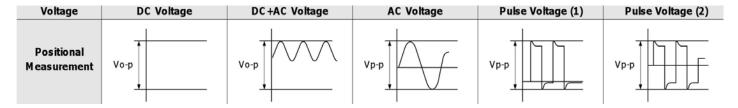
#### **Working Voltage:**

Application voltage (Vp-p or Vo-p) must not exceed the voltage rating of the capacitor. Irregular voltages can be generated for a transient period of time when voltage is initially applied and/or removed from a circuit. It is important to choose a capacitor with a voltage rating greater than or equal to these irregular voltages.

<sup>&</sup>lt;sup>2</sup> Also referred to as "lead length" in this document.



## **Application Notes (cont.):**



#### **Operating Temperature and Self-Generating Heat:**

The surface temperature of a capacitor should be kept below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or similar current, it may self-generate heat due to dielectric loss. Temperature rise due to self-generated heating should not exceed 20°C (while operated at an atmosphere temperature of 25°C).

#### **Handling - Vibration and Impact:**

Do not expose these devices or their leads to excessive shock or vibration during use.

FAILURE TO FOLLOW THE ABOVE CAUTIONS MAY RESULT, WORST CASE, IN A SHORT CIRCUIT AND CAUSE FUMING OR PARTIAL DISPERSION WHEN THE PRODUCT IS USED.



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Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicted or that other measures may not be required.

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