

PC30H08 V4

Product Specification



Approval Sheet

PC30H08 V4
Product Specification



| Product | White SMD LED |
|-------------|---------------|
| Part Number | PC30H08 V4 |
| Issue Date | 2016/04/12 |



Feature

- \checkmark White SMD LED (L x W x H) of 3.0 x 1.4 x 0.65 mm
- ✓ ASNI Binning
- ✓ Dice Technology : InGaN
- ✓ Qualified according to JEDEC moisture sensitivity Level 3
- ✓ Environmental friendly; RoHS compliance
- ✓ Packing: 2000 or 4000 pcs/reel

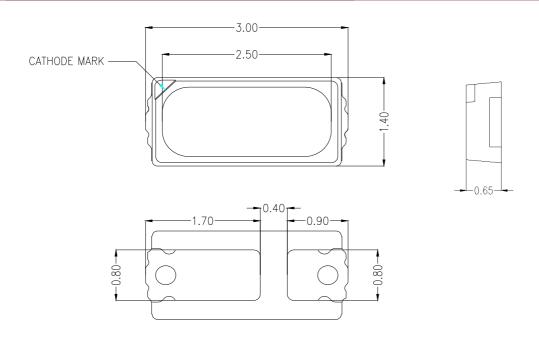
Applications

- ✓ Portable flashlight
- √ Reading lights
- ✓ Security / garden lighting
- ✓ General lighting
- ✓ Indoor and outdoor commercial lighting



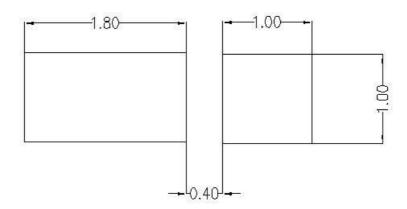
Outline Dimension

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Unit: mm, Tolerance: ±0.1mm

■ Recommended Soldering Pad:





Performance

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■ Electro-Optical Characteristics (Ta=25°C)

| Parameter | Symbol | Condition | Min. | Тур. | Max. | Unit |
|--------------------------------------|-----------------|-----------------------|------|------|------|------|
| Forward Voltage ⁽¹⁾ | V _F | | 2.8 | 3.15 | 3.4 | V |
| Color Rendering Index ⁽²⁾ | Ra | l CE m A | 80 | - | - | - |
| View Angle | Θ | $I_F = 65 \text{ mA}$ | - | 120 | - | deg |
| Thermal Resistance ⁽³⁾ | R _{th} | | - | 45 | - | °C/W |

- (1) The Forward Voltage tolerance is ±0.1V
- (2) The CRI tolerance is ±2.
- (3) Thermal resistance is calculated from junction to solder

■ Luminous Flux (Ta=25°C)

| CCT | Condition | Rank |
|-------------|-----------------------|------------|
| 2600K~3700K | 1 65 mA | TC,TD ,TE |
| 3700K~7000K | $I_F = 65 \text{ mA}$ | TD, TE, TF |

^{*} The luminous flux tolerance is ± 7%

■ Absolute Maximum Ratings

| Parameter | Symbol | value | Unit |
|-----------------------------------|------------------|------------------|------|
| DC Forward Current ⁽¹⁾ | I _F | 100 | mA |
| Power Dissipation | Pd | 0.33 | W |
| Pulse Forward Current (2) | I _{FP} | 200 | mA |
| Storage Temperature | Ts | -40 ~ 100 | °C |
| Operating Temperature | T_{opr} | -40 ~ 85 | °C |
| Junction Temperature | T _J | 120 | °C |
| Soldering Temperature | T _{sol} | 260 (max. 5 sec) | °C |

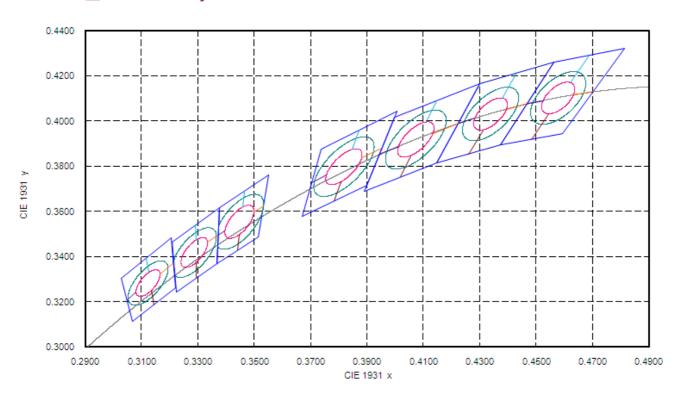
- (1) Proper current rating must be observed to maintain junction temperature below maximum at all time
- (2) IFP Condition: Duty 1/10, Pulse within 10msec



Binning

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■ Chromaticity Coordinates



Bin code definition

| V _F Rank | Luminous Flux Rank | CIE Rank |
|---------------------|--------------------|----------|
| 2 | TD | 27A |

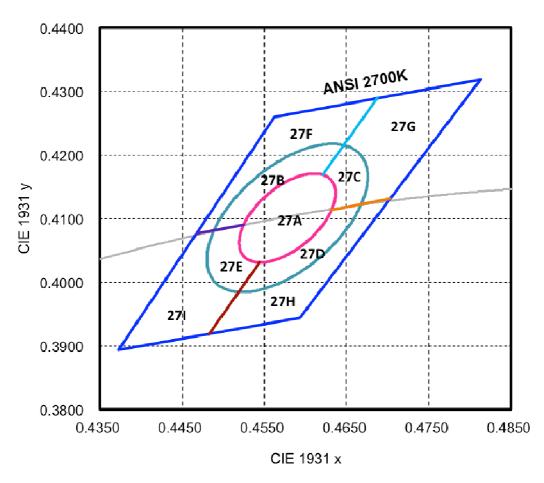
| V _F Rank | Condition | Min. | Max. |
|---------------------|------------------------|------|------|
| 0 | | 2.8 | 2.9 |
| 1 | I _F = 65 mA | 2.9 | 3.0 |
| 2 | | 3.0 | 3.1 |
| 3 | | 3.1 | 3.2 |
| 4 | | 3.2 | 3.3 |
| 5 | | 3.3 | 3.4 |



| Luminous Flux Rank | Condition | Min. | Max. | Unit |
|--------------------|-----------------------|------|------|------|
| TC | | 20 | 22 | |
| TD | | 22 | 24 | |
| TE | $I_F = 65 \text{ mA}$ | 24 | 26 | lm |
| TF | | 26 | 28 | |
| TG | | 28 | 30 | |

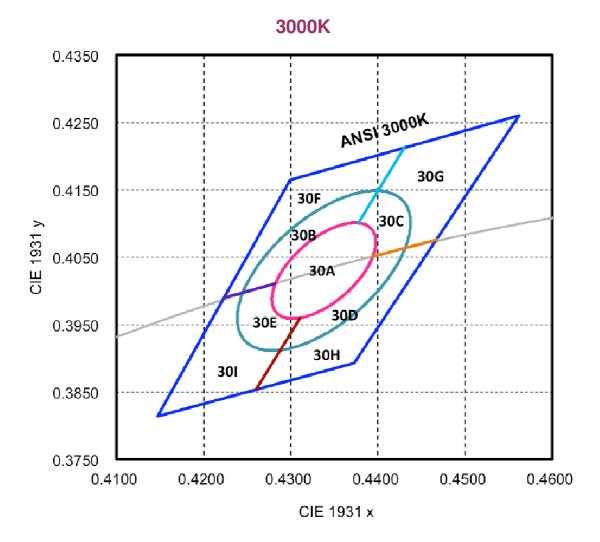
■ Bin code definition





| Nominal | Color Space | Target Center | Major Axis, | Minor Axis, | Ellipse Rotation |
|----------|-----------------|----------------|-------------|-------------|------------------|
| ANSI CCT | | Point (cx, cy) | а | b | Angle |
| 2700K | Single 3-step | (0.4578, | 0.00810 | 0.00420 | 53.70° |
| | MacAdam ellipse | 0.4101) | | | |
| 2700K | Single 5-step | (0.4578, | 0.01350 | 0.00700 | 53.70° |
| | MacAdam ellipse | 0.4101) | | | |

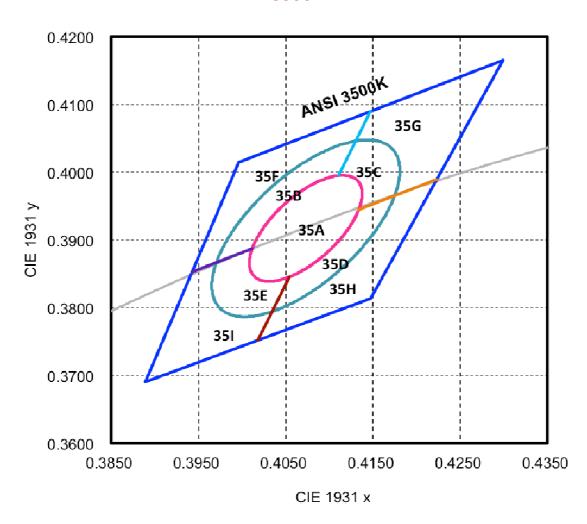




| Nominal | Color Space | Target Center | Major Axis, | Minor Axis, | Ellipse Rotation |
|----------|-----------------|-----------------|-------------|-------------|------------------|
| ANSI CCT | | Point (cx, cy) | a | b | Angle |
| 3000K | Single 3-step | (0.4338, 0.403) | 0.00834 | 0.00408 | 53.22° |
| | MacAdam ellipse | | | | |
| 3000K | Single 5-step | (0.4338, 0.403) | 0.01390 | 0.00680 | 53.22° |
| | MacAdam ellipse | | | | |



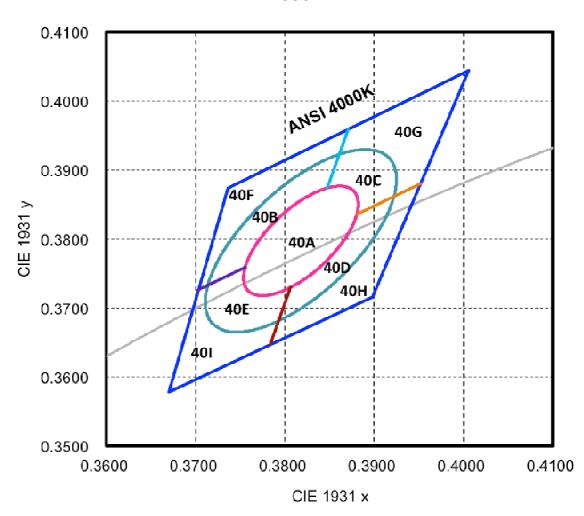
3500K



| Nominal | Color Space | Target Center | Major Axis, | Minor Axis, | Ellipse Rotation |
|----------|-----------------|----------------|-------------|-------------|------------------|
| ANSI CCT | | Point (cx, cy) | а | b | Angle |
| 3500K | Single 3-step | (0.4073, | 0.00927 | 0.00414 | 53.22° |
| | MacAdam ellipse | 0.3917) | | | |
| 3500K | Single 5-step | (0.4073, | 0.01545 | 0.00690 | 53.22° |
| | MacAdam ellipse | 0.3917) | | | |

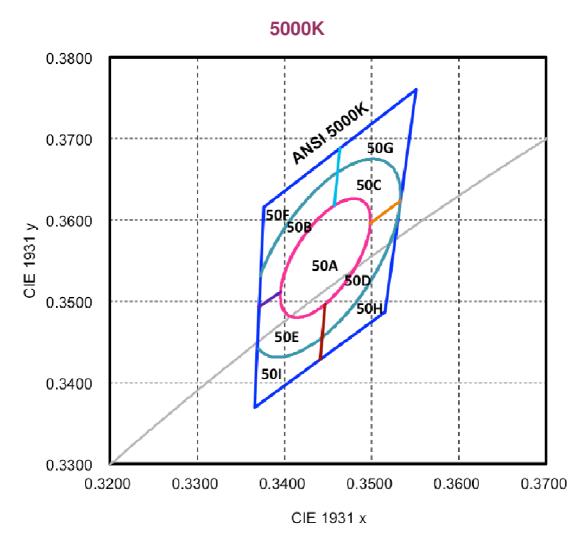






| Nominal | Color Space | Target Center | Major Axis, | Minor Axis, | Ellipse Rotation |
|----------|-----------------|----------------|-------------|-------------|------------------|
| ANSI CCT | | Point (cx, cy) | a | b | Angle |
| 4000K | Single 3-step | (0.3818, | 0.00939 | 0.00402 | 53.72° |
| | MacAdam ellipse | 0.3797) | | | |
| 4000K | Single 5-step | (0.3818, | 0.01565 | 0.00670 | 53.72° |
| | MacAdam ellipse | 0.3797) | | | |

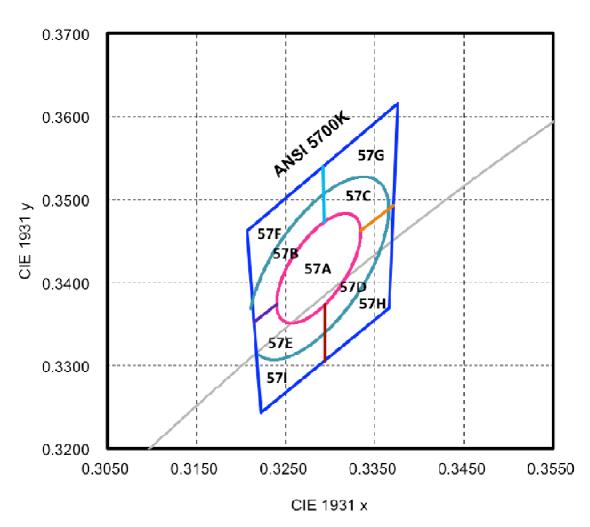




| Nominal | Color Space | Target Center | Major Axis, | Minor Axis, | Ellipse Rotation |
|----------|-----------------|----------------|-------------|-------------|------------------|
| ANSI CCT | | Point (cx, cy) | a | b | Angle |
| 5000K | Single 3-step | (0.3447, | 0.00822 | 0.00354 | 59.62° |
| | MacAdam ellipse | 0.3553) | | | |
| 5000K | Single 5-step | (0.3447, | 0.01370 | 0.00590 | 59.62° |
| | MacAdam ellipse | 0.3553) | | | |



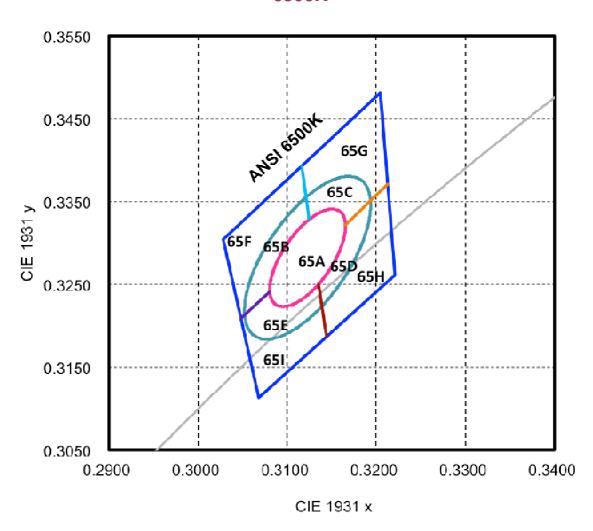




| Nominal | Color Space | Target Center | Major Axis, | Minor Axis, | Ellipse Rotation |
|----------|-----------------|----------------|-------------|-------------|------------------|
| ANSI CCT | | Point (cx, cy) | а | b | Angle |
| 5700K | Single 3-step | (0.3287, | 0.00746 | 0.00320 | 59.09° |
| | MacAdam ellipse | 0.3417) | | | |
| 5700K | Single 5-step | (0.3287, | 0.01243 | 0.00533 | 59.09° |
| | MacAdam ellipse | 0.3417) | | | |

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| Nominal | Color Space | Target Center | Major Axis, | Minor Axis, | Ellipse Rotation |
|----------|-----------------|----------------|-------------|-------------|------------------|
| ANSI CCT | | Point (cx, cy) | а | b | Angle |
| 6500K | Single 3-step | (0.3123, | 0.00669 | 0.00285 | 58.57° |
| | MacAdam ellipse | 0.3282) | | | |
| 6500K | Single 5-step | (0.3123, | 0.01115 | 0.00475 | 58.57° |
| | MacAdam ellipse | 0.3282) | | | |

Note:

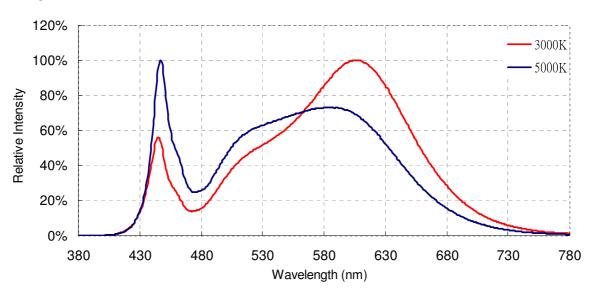
- (1) Correlated color Temperature is derived from the CIE 1931Chromaticity diagram
- (2) Measurement tolerance is ± 0.005



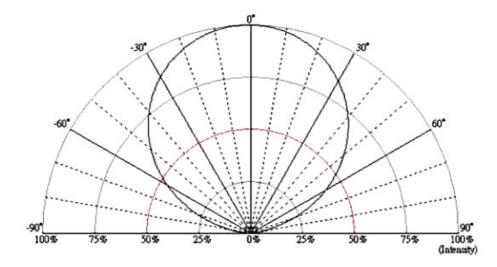
Characteristics

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Spectrum

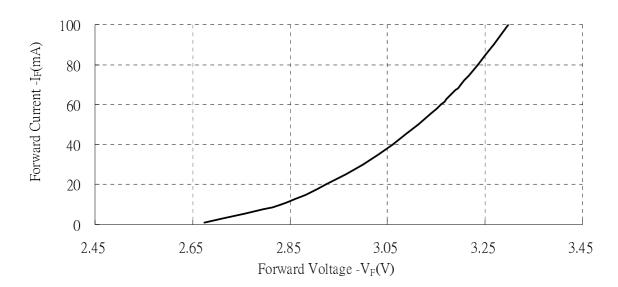


Radiation Pattern

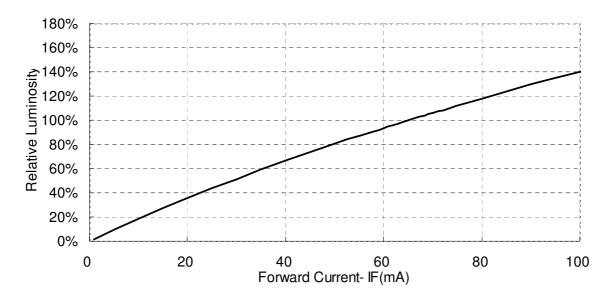




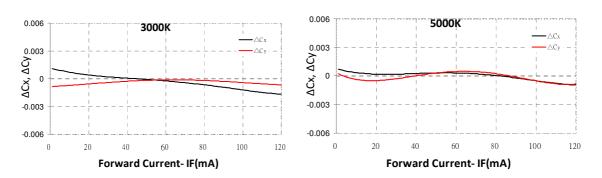
Forward Voltage vs. Forward Current



Forward Current vs. Relative Luminosity

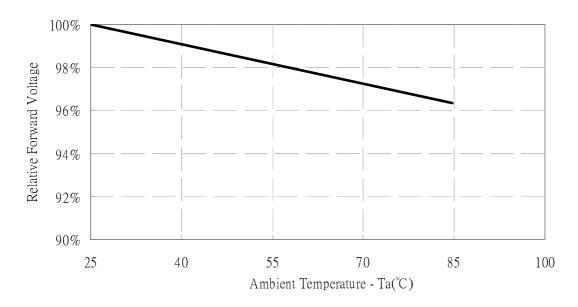


■ Forward Current vs. Chromaticity Coordinate

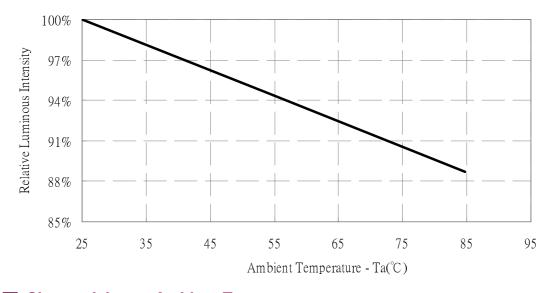




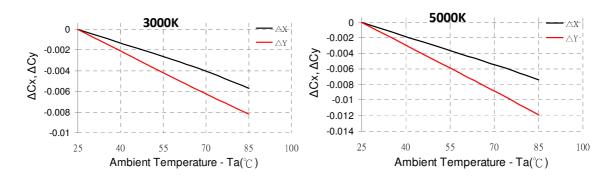
Relative Forward Voltage vs. Ambient Temperature



Relative Luminous Intensity vs. Ambient Temperature



Chromaticity vs. Ambient Temperature





Reliability

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Reliability test

| Item | Condition | Time/Cycle | |
|-------------------------------------|----------------------------------------------------|------------|--|
| Steady State Operating Life of Low | -40°C Operating | 1000 Hrs | |
| Temperature -40°C | - 1 | | |
| Steady State Operating Life of High | 60°C Operating | 1000 Hrs | |
| Temperature 60°C | oo operating | 1000 1115 | |
| Steady State Operating Life of High | 95°C Operating | 1000 Hrs | |
| Temperature 85°C | 85°C Operating | | |
| Low temperature storage -40°C | -40°C Storage | 1000 Hrs | |
| High temperature storage 100°C | 100°C Storage | 1000 Hrs | |
| Steady State Operating Life of High | 60°C/000/ Operating | 1000 Hrs | |
| Humidity Heat 60°C 90% | 60°C/90% Operating | | |
| Resistance to soldering heat on | nce to soldering heat on pre-store@60°C, 60%RH for | | |
| PCB (JEDEC MSL3) | DEC MSL3) 52hrs Tsld max.=260°C 10sec | | |
| Thermal sheek | -40°C/20minr ∼5minr ∼ | 300 Cycles | |
| Thermal shock | 100°C/20min | | |

Judgment Criteria

| Item | Symbol | Test Condition | Judgment Criteria |
|-----------------|--------|----------------|----------------------|
| Forward Voltage | Vf | 65 mA | $\Delta Vf < 10 \%$ |
| Luminous Flux | lv | 65 mA | Δlv < 30 % |



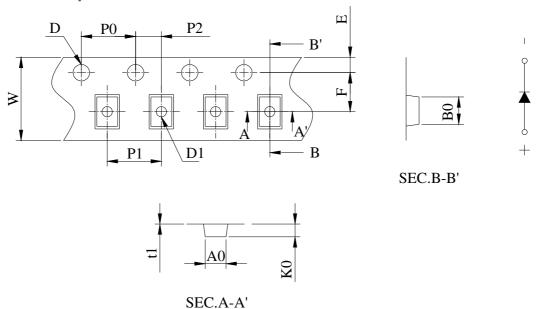
Packing

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Reel Label



■ Carrier Tape Dimension

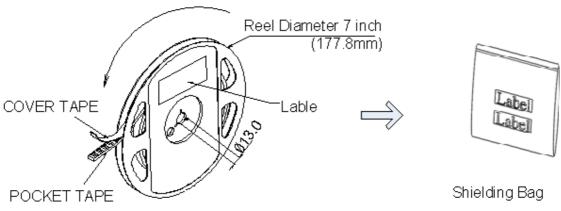


| Item | Spec | Tol.(+/-) | ltem | Spec | Tol.(+/-) |
|---------|------|------------|---------|-------|------------|
| W | 8.00 | ±0.1 | P2 | 2.00 | ±0.05 |
| Е | 1.75 | ±0.1 | P0 × 10 | 40.00 | ±0.2 |
| F | 3.50 | ±0.05 | tl | 0.23 | ±0.05 |
| D | 1.50 | +0.1,-0 | A0 | 1.55 | ±0.1 |
| DI | 1.00 | ±0.1 | В0 | 3.20 | ±0.1 |
| PO · PI | 4.00 | ±0.1 | K0 | 0.95 | ±0.1 |



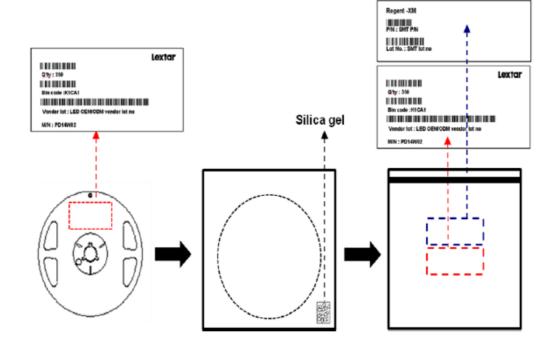
Package





7 inch Anti-Static Reel

Shield Bag Taping



Packing Box

| Туре | Large Box | |
|---------------|---------------|------|
| Dimension | 465X257X255mm | |
| Maximum Reels | 7"X8mm Reel | 40/R |
| Minimum Reels | 7"X8mm Reel | 20/R |



Precautions

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Safety Precautions

- The LED light output is too strong for human eyes without shield. Prevent eye contact directly more than seconds.
- Ensure operating under maximum rating.

Storage

- Before opening the package, the LEDs should storage under 30[°]C, 70[°]K
 RH.
- After opening the package bag, the LEDs should be keep under 30℃, 70% RH. Recommend to use within 168 hours. If unused LEDs remain, suggest to store into moisture proof bag or original package bag with moisture absorbent material such as silica gel. Reseal well is necessary.
- If the product exceeded the storage period or the moisture absorbent material faded away, baking treatment should be done by following conditions.

Bake condition: 60° C, 12hours (One time only).

Soldering Notice and Conditions

- When soldering LEDs,
- Do not solder/reflow the same LED over two times.
- Recommend soldering conditions:

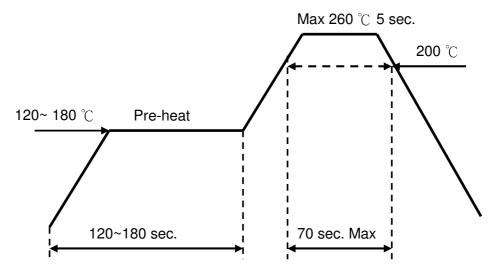
Hand soldering: 350 °C max , 3 sec. max.

Reflow soldering: Pre-heat 180 $^{\circ}$ C max , 180 sec. max.

Peak 260°C max, 5 sec. max.



Reflow temperature profile as below: (lead-free solder)



- When soldering, don't put stress on the LEDs
- After LEDs have been soldered, strongly recommend not to repair to keep the LEDs performance.

Static Electricity

- LED package is extremely sensitive to static electricity. It's recommended that anti-electrostatic glove and wrist band is necessary when handling the LEDs. All devices are also be grounded properly as well.
- Protection devices design should be considered in the LED driving circuit.

Cleaning

- If washing is required, recommend to use alcohol as a solvent.
- Recommend to avoid cleaning the LEDs by ultrasonic. If necessary, pre-test the LED is necessary to confirm whether any damage occur after the process.



Revision History

PC30H08 V4 **Product Specification**

| Date | Contents | Writer | Approved |
|------------|-------------|------------|--------------|
| 2016.04.12 | New version | Ching Chen | Berris Huang |

Smart Lighting Amazing Life

Lextar Electronics Corp. is the leading LED (Light Emitting Diode)

maker integrating upper stream epitaxial, middle stream chip, and downstream package,

SMT and LED lighting applications. Founded in May, 2008, Lextar is a subsidiary of AU Optronics,

the leading TFT-LCD and solar PV manufacturer. Lextar's product applications include lighting and LCD backlight.

Lextar's manufacturing sites include Hsinchu and Chunan in Taiwan, and Suzhou in China.

The company turnover in 2010 is 266 million USD.

单击下面可查看定价,库存,交付和生命周期等信息

>>Lextar(隆达)