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Revision: C

LITE-ON DCC

RELEASE

BNS-OD-FC001/A4

LITE-ON Technology Corp. / Optoelectronics

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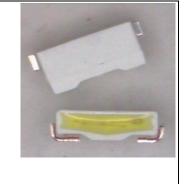


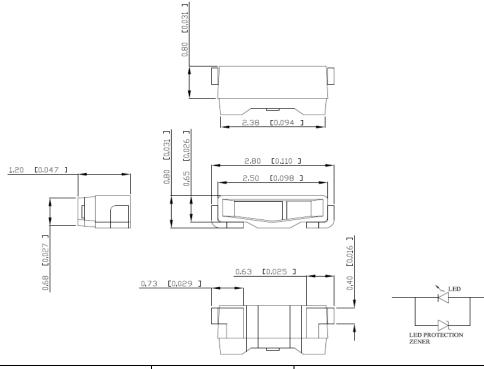
Property of Lite-On Only

Features

- * Package in 8mm tape on 7" diameter reels.
- * Compatible with automatic placement equipment.
- * Compatible with infrared and vapor phase reflow solder process.
- * EIA STD package.
- * I.C. compatible.
- * Meet green product and Pb-free(According to RoHS)

Dimensions Package



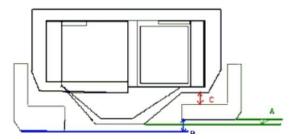


Part No.	Lens Color	Source Color
LTW-008ZDCG	Yellow	InGaN White

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ± 0.05 mm (.002") unless otherwise noted.

Definition of Distance Between of PAD and Reflector



A: The distance between pad's bottom and reflector.

B: The tolerance between right and left pad.

C: The distance between pad and reflector.

Symbol	Dimension (mm)					
A	0	min	0.05	max		
В	0	min	0.03	max		
С	0	min	0.05	max		

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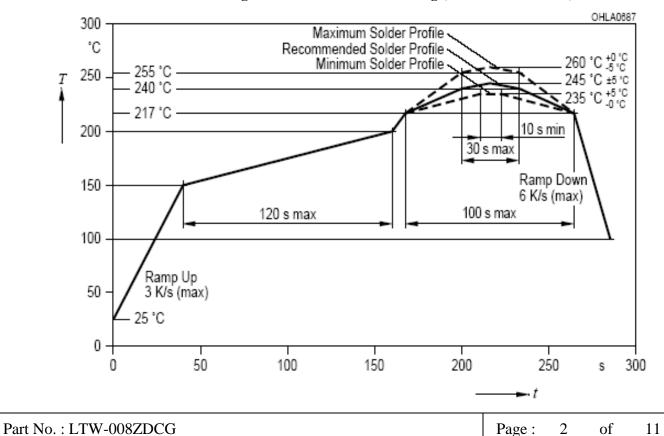
Absolute Maximum Ratings at Ta=25℃

Parameter	LTW-008ZDCG	Unit
Power Dissipation	120	mW
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	100	mA
DC Forward Current	30	mA
Reverse Voltage	5	V
Operating Temperature Range	-30°C to +85°C	
Storage Temperature Range	-40°C to + 100°C	
Reflow Soldering Condition	260°C For 10 Seconds	

Note: Reverse Voltage can't be continued operating.

Suggest IR Reflow Condition:

R-Reflow Soldering Profile for lead free soldering (Acc. to J-STD-020D)



Property of Lite-On Only

Electrical Optical Characteristics At Ta=25°C

Parameter	Symbol	Part No. LTW-	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity	IV	008ZDCG	860		1720	mcd	IF = 20mA Note 1, 2, 5
Viewing Angle	2 \theta 1/2	008ZDCG		110		deg	Fig.6
Chambaticity Considerates	Х	0007DCC		0.295			IF = 20mA
Chromaticity Coordinates	y 008ZDCG 0.280			Note 3, 5 Fig.1			
Forward Voltage	VF	008ZDCG	2.9		3.6	V	IF = 20mA
ESD-Withstand Voltage	ESD	008ZDCG	2K			V	НВМ

Note: 1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.

- 2. Iv classification code is marked on each packing bag.
- 3. The chromaticity coordinates (x, y) is derived from the 1931 CIE chromaticity diagram.
- 4. Caution in ESD:

Static Electricity and surge damages the LED. It is recommend to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

- 5. CAS140B is the test standard for the chromaticity coordinates (x, y) & IV.
- 6. The chromaticity coordinates (x, y) guarantee should be added ± -0.01 tolerance.

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Bin Code List

	VF Spec. Table	
VF Bin	Forward Voltage	e (V) at IF = 20mA
V F DIII	Min.	Max.
V0	2.9	3.0
V1	3.0	3.1
V2	3.1	3.2
V3	3.2	3.3
V4	3.3	3.4
V5	3.4	3.5
V6	3.5	3.6

Tolerance on each Forward Voltage bin is +/-0.10 volt

IV Spec. Table					
	Luminous Intensity	(mcd) at IF = 20mA			
IV Bin	Min.	Max.			
S	860	1000			
T	1000	1200			
A	1200	1320			
В	1320	1440			
С	1440	1580			
D	1580	1720			

Tolerance on each Luminous Intensity bin is \pm 10%.

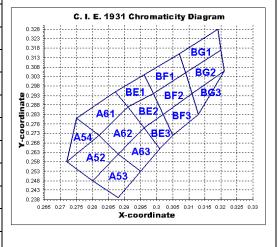
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Property of Lite-On Only

Bin Code List

	(Color Ranks	Table				
-	Color bin limits at IF = 20mA						
Ranks	CIE 1931Chromaticity coordinates						
A 52	X	0.280	0.272	0.282	0.288		
A52	y	0.248	0.258	0.272	0.262		
A 52	X	0.288	0.280	0.288	0.295		
A53	y	0.239	0.248	0.262	0.253		
A54	X	0.272	0.275	0.282			
A54	y	0.258	0.281	0.272			
A61	X	0.282	0.275	0.287	0.291		
A01	CIE 1931Chromaticity coording x	0.295	0.287				
A62	X	0.288	0.282	0.291	0.296		
A02	y	0.262	0.272	0.287	0.276		
A63	X	0.295	0.288	0.296	0.301		
AUS	y	0.253	0.262	0.276	0.265		
BE1	X	0.291	0.287	0.296	0.299		
DEI	y	0.287	0.295	0.304	0.294		
BE2	X	0.296	0.291	0.299	0.302		
DE2	y	0.276	0.287	0.294	0.283		
BE3	X	0.301	0.296	0.302	0.305		
DES	y	0.265	0.276	0.283	0.272		
BF1	X	0.299	0.296	0.307	0.309		
DIT	y	0.294	0.304	0.315	0.305		
BF2	X	0.302	0.299	0.309	0.311		
212	y	0.283	0.294	0.305	0.294		
BF3	X	0.305	0.302	0.311	0.313		
D1 0	y	0.272	0.283	0.294	0.283		
BG1	X	0.309	0.307	0.319	0.320		
201	y	0.305	0.315	0.328	0.317		
BG2	X	0.311	0.309	0.320	0.321		
DU2	y	0.294	0.305	0.317	0.306		
BG3	X	0.313	0.311	0.321			
D (3)	y	0.283	0.294	0.306			



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^{*} Color Coordinates Measurement allowance is ±0.01

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(25°C Ambient Temperature Unless Otherwise Noted)

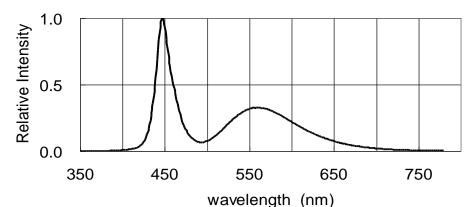
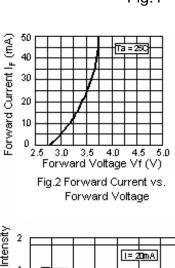
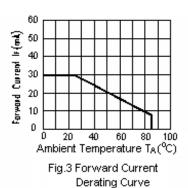
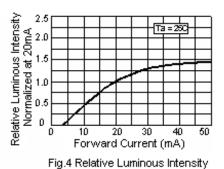
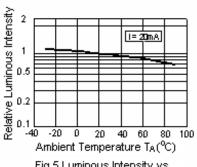


Fig.1 RELATIVE INTENSITY VS. WAVELENGTH









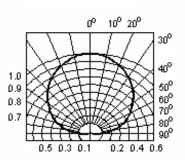


Fig.6 Spatial Distribution

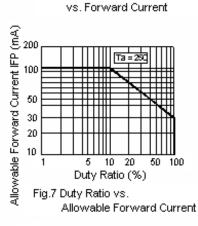
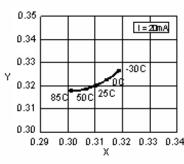


Fig.5 Luminous Intensity vs. AMbient Temperature

30m

20m

40 60 80 100



0.33 0.32 0.31 0.30 Y 0.29 0.28 0.27 0.26 285 0.295 0.305 0.315 0.325

Fig.8 Ambient Temperature vs. Forward Voltage

Ambient Temperature T_A(°C)

0 20

Fig.9 Ambient Temperature vs. Chromaticity Coordinate

Fig.10 Forward Current vs. Chromaticity Coordinate

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5.4

2.6

Property of Lite-On Only

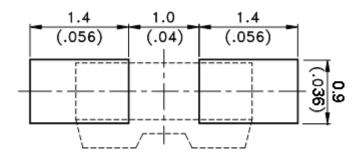
User Guide

Cleaning

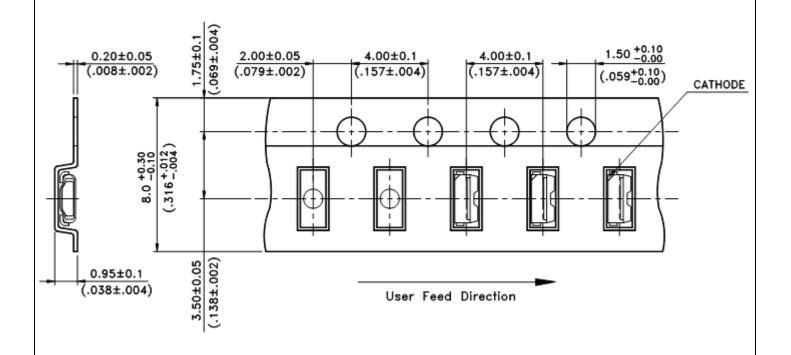
Do not use unspecified chemical liquid to clean LED they could harm the package. If cleaning is necessary, immerse the LED in ethyl alcohol or isopropyl alcohol at normal temperature for less one minute.

Recommend Printed Circuit Board Attachment Pad

Infrared / vapor phase Reflow Soldering



Package Dimensions of Tape



Note:

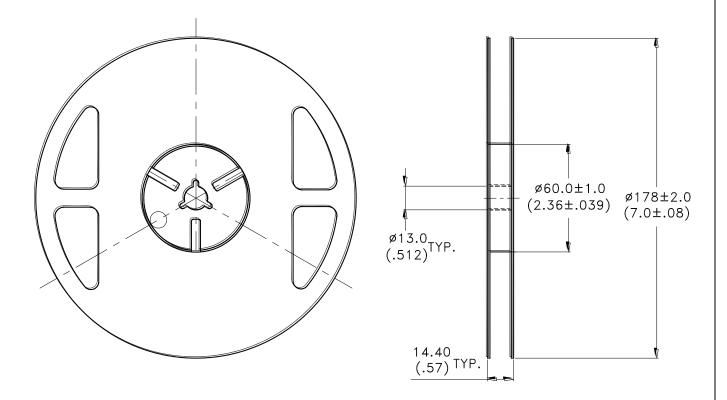
1.All dimensions are in millimeters (inches).

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Package Dimensions of Reel



Notes:

- 1. Empty component pockets sealed with top cover tape.
- 2. 7 inch reel-2000 pieces per reel.
- 3. The maximum number of consecutive missing lamps is two.
- 4. In accordance with EIA-481-1-B specifications.
- 5. Vacate 20 cm (min) on start of packing tape and vacate 50 cm (min) on last of packing tape.

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Property of Lite-On Only

CAUTIONS

1. Application

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

2. Storage

This product is qualified as Moisture sensitive Level 3 per JEDEC J-STD-020 Precaution when handing this moisture sensitive product is important to ensure the reliability of the product.

The package is sealed:

The LEDs should be stored at 30 °C or less and 90%RH or less. And the LEDs are limited to use within one year, while the LEDs is packed in moisture-proof package with the desiccants inside.

The package is opened:

The LEDs should be stored at $30 \, \text{C}$ or less and $60\% \, \text{RH}$ or less. Moreover, the LEDs are limited to solder process within 168hrs. If the Humidity Indicator shows the pink color in 10% even higher or exceed the storage limiting time since opened, that we recommended to baking LEDs at $60 \, \text{C}$ at least 48hrs. To seal the remainder LEDs return to package, it's recommended to be with workable desiccants in original package.

3. Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED if necessary.

4. Soldering

Recommended soldering conditions:

Reflo	w soldering	Soldering iron		
Pre-heat	120~150 ℃	Temperature	300 ℃ Max.	
Pre-heat time	120 sec. Max.	Soldering time	3 sec. Max.	
Peak temperature	260 ℃ Max.		(one time only)	
Soldering time	30 sec. Max.			

5. Drive Method

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.

Circuit model A Circuit model B LED LED LED LED

- (A) Recommended circuit.
- (B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

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6. ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED.

Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no lightup" at low currents.

To verify for ESD damage, check for "lightup" and Vf of the suspect LEDs at low currents.

The Vf of "good" LEDs should be >2.0V@0.1mA for InGaN product

7.1 Reliability Test

Test Item	Test Condition	Reference Standard	Note	Number of Damaged
Solderability (Reflow Soldering)	Tsld=245±5°C, 3sec. (Lead Free Solder)	JEITA ED-4701 300 303	1 time Over 95%	0/50
Thermal Shock	0°C ~ 100°C 15sec. 15sec	JEITA ED-4701 300 307	20 cycles	0/50
Temperature Cycle	-40°C ~ 25°C ~ 100°C ~ 25°C 30min. 5min. 30min. 5min.	JEITA ED-4701 100 105	100 cycles	0/50
High Temperature Storage	Ta=100°C	JEITA ED-4701 200 201	1000 hrs.	0/50
Temperature Humidity Storage	Ta=60°C, RH=90%	JEITA ED-4701 100 103	1000 hrs.	0/50
Low Temperature Storage	Ta=-40°C	JEITA ED-4701 200 202	1000 hrs.	0/50
Steady State Operating Life Condition 1	Ta=25°C, IF=20mA		1000 hrs.	0/50
Steady State Operating Life Condition 2	Ta=25°C, IF=30mA		500 hrs.	0/50
Steady State Operating Life Condition 3	Ta=25°C, IF=20mA		10000 hrs.	0/50
Steady State Operating Life of High Temperature	Ta=85°C, IF=5mA		1000 hrs.	0/50
Steady State Operating Life of High Humidity Heat	60°C, RH=90%, IF=20mA		500 hrs.	0/50
Steady State Operating Life of low Temperature	Ta=-30°C, IF=20mA		1000 hrs.	0/50

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7.2 Criteria for Judging the Damage

T	Item Symbol Test Conditions		Criteria fo	r Judgment
Item	Symbol	Test Conditions Min.		Max.
Forward Voltage	ous Intensity IV IF=20mA		-	$\text{U.S.L.*}) \times 1.1$
Luminous Intensity			L.S.L.**) × 0.8	-
Color			Shift – 0.005	Shift + 0.005
Color			Shift - 0.005	Shift + 0.005

^{*)} U.S.L.: Upper Standard Level

8. Others

The appearance and specifications of the product may be modified for improvement without prior notice.

9. Suggested Checking List

Training and Certification

- 1. Everyone working in a static-safe area is ESD-certified?
- 2. Training records kept and re-certification dates monitored?

Static-Safe Workstation & Work Areas

- 1. Static-safe workstation or work-areas have ESD signs?
- 2. All surfaces and objects at all static-safe workstation and within 1 ft measure less than 100V?
- 3. All ionizer activated, positioned towards the units?
- 4. Each work surface mats grounding is good?

Personnel Grounding

- 1. Every person (including visitors) handling ESD sensitive (ESDS) items wear wrist strap, heel strap or conductive shoes with conductive flooring?
- 2. If conductive footwear used, conductive flooring also present where operator stand or walk?
- 3. Garments, hairs or anything closer than 1 ft to ESD items measure less than 100V*?
- 4. Every wrist strap or heel strap/conductive shoes checked daily and result recorded for all DLs?
- 5. All wrist strap or heel strap checkers calibration up to date? Note: *50V for Blue LED.

Device Handling

- 1. Every ESDS items identified by EIA-471 labels on item or packaging?
- 2. All ESDS items completely inside properly closed static-shielding containers when not at static-safe workstation?
- 3. No static charge generators (e.g. plastics) inside shielding containers with ESDS items?
- 4. All flexible conductive and dissipative package materials inspected before reuse or recycle?

Others

- 1. Audit result reported to entity ESD control coordinator?
- 2. Corrective action from previous audits completed?
- 3. Are audit records complete and on file?

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^{**)} L.S.L.: Lower Standard Level

单击下面可查看定价,库存,交付和生命周期等信息

>>Lite-On(光宝)