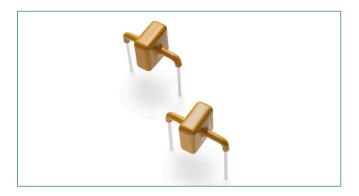


AK15-Y Series





Agency Approvals

| Agency | Agency File Number |
|-------------|--------------------|
| 71 ° | E128662 |

Maximum Ratings and Thermal Characteristics (T_a =25°C unless otherwise noted)

| Parameter | Symbol | Value | Unit |
|--------------------------------------|------------------|------------|------|
| Operating Storage Temperature Range | T _{stg} | -55 to 150 | °C |
| Operating Junction Temperature Range | T _J | -55 to 125 | °C |
| Current Rating ¹ | I _{PP} | 15 | kA |

Note:

1. Rated $\rm I_{\rm pp}$ measured with 8/20 pulse as defined in IEC 61000-4-5 $\rm 2^{nd}$ edition.

Functional Diagram



Descriptions

The AK15-Y series of high power TVS diode is specially designed for meeting severe surge test environment of both AC and DC line protection applications. It features a very fast response and ultra low clamping characteristics as compared to MOVs (Metal Oxide Varistors). It accomplishes this by virtue of the Littelfuse Foldback™ technology, which provides a clamping voltage lower than the avalanche voltage (but above the rated working voltage); therefore, any voltage rise due to increased current conduction is maintained at a minimum magnitude, providing the best possible protection level. These AK components can be connected in series and / or parallel to create a very high surge current protection solution.

Features

- No wear-out nor degrade surge rating over multiple transient events as long as within surge capability
- Ultra high power rating
- Very low clamping voltage
- Both reflow and wave soldering capable
- Ultra compact: less than one-tenth the size of traditional discrete solutions
- Sharp breakdown voltage
- Low slope resistance
- Bi-directional
- Foldback technology for superior clamping factor
- Symmetric lead width for easy soldering during assembly

- IEC 61000-4-2 ESD 15 kV (air), 8 kV (contact) rating
- Lightning, 15 kA (8/20 as defined in IEC 61000-4-5 2nd Edition)
- EFT protection of data lines in accordance with IEC 61000-4-4
- Halogen-free and RoHS compliant
- Glass passivated junction
- Pb-free E4 means 2nd level interconnect is Pb-free and the terminal finish material is silver (IPC/ JEDEC J-STD-609A.01)

Electrical Characteristics (T_A=25°C unless otherwise noted)

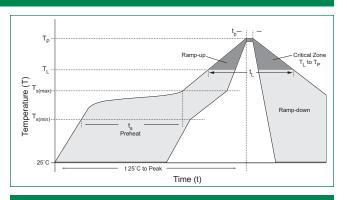
| Part Numbers | Part Marking | Standoff Voltage | Max. Reverse Leakage | Typical I _R @ 85°C | Break Vol | erse down tage ⊢@ I _⊤ | Current V _{CL} @ Peak Pulse Current | | Max.Temp Coefficient of V _{BR} | Max. Capacitance 0V Bias 10kHz | Agency Approval | | |
|-----------------|-----------------|--------------------------|--|----------------------------------|--------------|---|--|--------------------------|---|--------------------------------------|--------------------|------|-------------|
| Mullipers | ivialking | (V _{so}) Volts | (Ι _R) @V _{so} (μΑ) | (μΑ) | Min Volts | Max Volts | (mA) | V _{CL} Volts | Ι _{ΡΡ} (8/20μs) (A) | Ι _թ (10/350μs) (A) | (%/°C) | (nF) | 71 ° |
| AK15-058C-Y | 15-058C | 58 | 10 | 15 | 64 | 70 | 10 | 110 | 15,000 | 2,000 | 0.1 | 16 | X |
| AK15-066C-Y | 15-066C | 66 | 10 | 15 | 72 | 80 | 10 | 120 | 15,000 | 2,000 | 0.1 | 12 | X |
| AK15-076C-Y | 15-076C | 76 | 10 | 15 | 85 | 95 | 10 | 150 | 15,000 | 2,000 | 0.1 | 12 | X |
| AK15-190C-Y | 15-190C | 190 | 10 | 15 | 200 | 245 | 10 | 290 | 15,000 | 1,500 | 0.1 | 5 | X |

Note: Using the 8/20 waveshape as defined in IEC 61000-4-5 2nd Edition.



Soldering Parameters

| Reflow Con | Lead-free assembly | | |
|---|---|------------------|--|
| | -Temperature Min (T _{s(min)}) | 150°C | |
| Pre Heat | - Temperature Max (T _{s(max)}) | 200°C | |
| | -Time (min to max) (t _s) | 60 – 120 secs | |
| Average ran | np up rate (Liquidus Temp (T _L) to peak | 3°C/second max | |
| T _{S(max)} to T _L - | 3°C/second max | | |
| Reflow | - Temperature (T _L) (Liquidus) | 217°C | |
| | -Time (min to max) (t _s) | 60 - 150 seconds | |
| Peak Tempe | Peak Temperature (T _P) | | |
| Time within | 5°C of actual peak Temperature (t _p) | 30 seconds max | |
| Ramp-down | 6°C/second max | | |
| Time 25°C t | 8 minutes max. | | |
| Do not exce | 260°C | | |

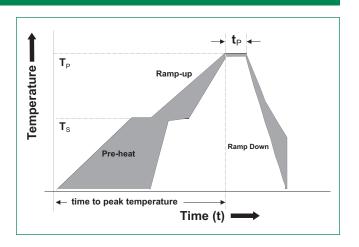


Physical Specifications

| Weight | Contact manufacturer | | |
|----------|--|--|--|
| Case | UL Recognized compound meeting flammability rating V-0 | | |
| Terminal | Silver plated leads, solderable per MIL-STD-750 Method 2026 | | |

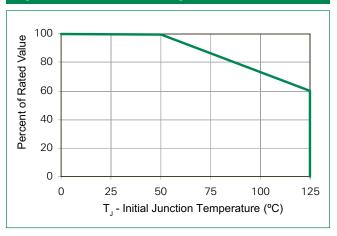
Flow Soldering (Solder Dipping)

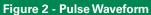
| Wave solder | ring condition | Pb - Free assembly | |
|-------------|------------------------------|--------------------|--|
| Pre Heat | - Temperature Min | 140°C | |
| | - Temperature Max | 160°C | |
| | Time to Pre-Heat Temp | 60-150 seconds | |
| Average ran | np up rate to Pre-Heat Temp | 5°C/second max | |
| Peak Temper | rature | 260+0/-5 °C | |
| Average ran | np up rate (Tpre-heat to Tp) | 5°C/second max | |
| Time within | actual peak Temperature Max | 6 seconds | |
| Ramp-down | Rate | 5°C/second max | |

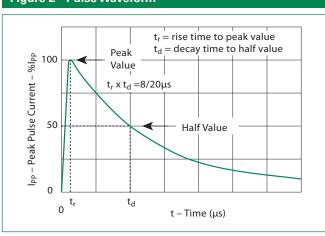


Ratings and Characteristic Curves (T_A=25°C unless otherwise noted)

Figure 1- Peak Power Derating









Ratings and Characteristic Curves (T_A=25°C unless otherwise noted) (Continued)

Figure 3 - Typical Peak Pulse Power Rating Curve

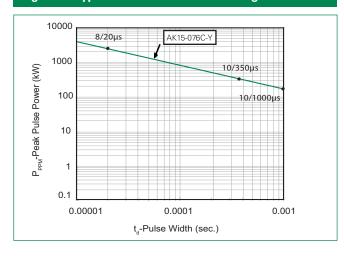


Figure 4 - Typical $V_{\rm BR}$ Vs Junction Temperature

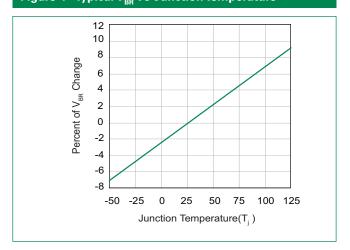
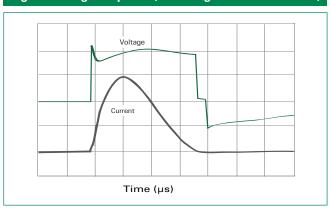
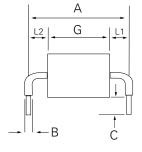


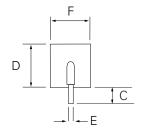
Figure 5 -Surge Response (8/20 Surge current waveform)



Note: The power dissipation causes a change in avalanche voltage during the surge and the avalanche voltage eventually returns to the original value when the transient has passed.

Dimensions

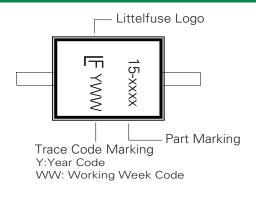




| Dimensions | Inches | Millimeters | | |
|-----------------|---|-------------|--|--|
| Α | 0.95±0.03 | 24.15±0.8 | | |
| В | 0.095±0.024 | 2.4±0.60 | | |
| С | 0.236±0.04 | 6.00±1.0 | | |
| D | 0.630±0.055 | 16.0±1.4 | | |
| E | 0.050±0.002 | 1.27±0.05 | | |
| F | 0.571±0.055 | 14.5±1.4 | | |
| G - 058C-Y | 0.292±0.047 | 7.41±1.20 | | |
| G - 066C/076C-Y | 0.351±0.047 | 8.91±1.20 | | |
| G - 190C-Y | 0.362±0.04 | 9.2±1.00 | | |
| L1/L2 | L1= L2 tolerance +/- 0.04 inch (1.0 mm) | | | |

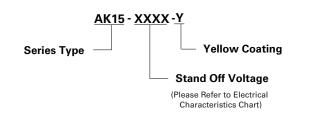
TVS Diodes Axial Leaded - 15kA > AK15-Y Series

Part Marking System



Top View

Part Numbering System



Packing Options

| Part Number | Component Package | Quantity | Packaging Option |
|----------------|----------------------|-----------|---------------------|
| AK15-XXXX-Y | AK Package | 56pcs/Box | Bulk |
| AK15-XXXX-Y-12 | AK Package | 12pcs/Box | Bulk |

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