# **467 Series** 0603 Fast-Acting Fuse







## **Additional Information**







Resources

Accessories

Samples

#### **Electrical Characteristics for Series**

% of Ampere Rating	Opening Time at 25°C
100%	4 hours, Minimum
200%	5 sec., Maximum
300%	0.2 sec., Maximum
	Electrical Spe

# **Description**

The 467 Series Fast-Acting Surface Mount Fuse (SMF) is an ultra small (0603 size) thin-film device designed for secondary protection of circuits used in space constrained applications such as hand-held portable electronic devices. This series is 100% leadfree and meets the requirements of the RoHS directive. New Halogen-Free 467 Series fuses are available-to order use the "HF" suffix. See Part Numbering section for additional information..

#### **Features & Benefits**

- Compatible with lead-free solders and higher temperature profiles
- High performance materials provide improved performance in elevated ambient temperature applications
- Marked on top surface with code to allow amp rating identification without testing
- Low profile for height sensitive applications
- Flat top surface for pick-andplace operations

- Element covering material is resistant to industry standard cleaning operations
- Mounting pad and electrical performance is identical to Littelfuse 431 and 434 Series products
- Halogen free, Lead-free and RoHS compliant
- Recognized to UL/CSA/NMX 248-1 and UL/CSA/NMX 248-14

# **Applications**

Secondary protection for space constrained applications:

- Cell phones
- DVD players
- Battery packs
- Hard disk drives.
- Digital cameras

### **Agency Approvals**

Agency	Agency File Number	Ampere Range
c <b>FL</b> °us	E10480	0.250A - 5A
<b>@</b> .	29862	0.250A - 5A

#### ecifications by Item

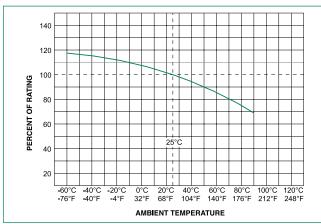
Ampere	ng Amp Code	Max Voltage Interrupting Rating Rating (V)		Nominal Cold Resistance (Ohms)	Nominal Melting I²t (A²sec)	Nom Voltage Drop (mV)	Nom Power Dissipation (W)	Agency Approvals	
Rating (A)								c <b>711</b> ° us	Œ.
0.250	.250	32		0.5650	0.0014	158.56	0.0396	X	X
0.375	.375	32		0.3000	0.0035	128.03	0.0480	Х	X
0.500	.500	32	50A @32V AC/DC	0.1870	0.0087	138.50	0.0693	Х	X
0.750	.750	32		0.1170	0.0171	123.30	0.0925	Х	X
1.00	001.	32		0.0700	0.0212	67.40	0.0674	Х	X
1.25	1.25	32	35A @32V AC/DC	0.0510	0.0518	84.32	0.1054	X	X
1.50	01.5	32	13A @65V DC	0.0385	0.0766	71.60	0.1074	Х	X
1.75	1.75	32		0.0310	0.0903	78.75	0.1378	Х	X
2.00	002.	32		0.0280	0.1891	78.22	0.1564	Х	X
2.50	02.5	32		0.0210	0.2066	76.10	0.1903	Х	X
3.00	003.	32	35A @32V AC/DC	0.0170	0.2403	75.04	0.2251	X	X
3.50	03.5	32		0.0139	0.4306	65.30	0.2286	X	Х
4.00	004.	32		0.0118	0.8410	63.10	0.2524	X	X
5.00	005.	32		0.0089	0.9000	61.20	0.3060	X	X

1. Measured at 10% of rated current, 25°C. 2. Measured at rated voltage



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## **Temperature Rerating Curve**



Note:

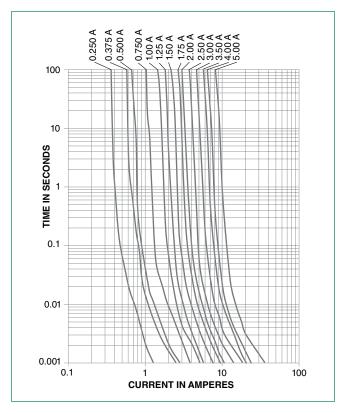
1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

#### Example:

For continuous operation at 70 degrees celsius, the fuse should be deratedas follows: I =  $(0.75)[0.80]_{\rm RAT} = (0.60)[_{\rm RAT}]$ 

2. The temperature derating curve represents the nominal conditions. For questions about temperature derating curve, please consult Littelfuse technical support for assistance.

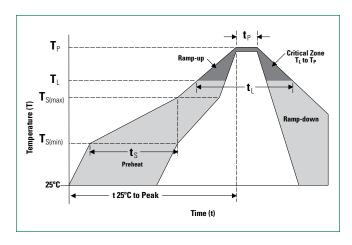
# **Average Time Current Curves**



## **Soldering Parameters**

Reflow Condition		Pb – Free assembly	
	-Temperature Min (T <sub>s(min)</sub> )	150°C	
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 secs	
Average ran peak	np up rate (Liquidus Temp (T <sub>L</sub> ) to	5°C/second max	
$T_{S(max)}$ to $T_L$ - Ramp-up Rate		5°C/second max	
Reflow	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
netiow	-Temperature (t <sub>L</sub> )	60 – 150 seconds	
Peak Tempe	rature (T <sub>P</sub> )	250 <sup>+0/-5</sup> °C	
Time within 5°C of actual peak Temperature (t <sub>n</sub> )		20 – 40 seconds	
Ramp-down Rate		5°C/second max	
Time 25°C t	o peak Temperature (T <sub>P</sub> )	8 minutes Max.	
Do not exceed		260°C	



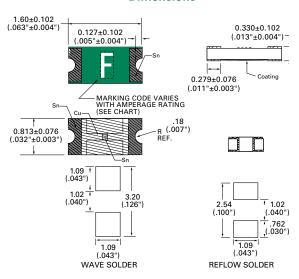


#### **Product Characteristics**

Materials	Body: Advanced High Temperature Substrate Terminations: 100% Tin over Nickel over Copper Element Cover Coat: Conformal Coating	
Operating Temperature	– 55°C to 90°C. Consult temperature re-rating curve chart. For operation above 90°C contact Littelfuse.	
Humidity	MIL-STD-202, Method 103, Condition D	

Thermal Shock	Withstands 5 cycles of – 55°C to 125°C	
Vibration	Per MIL-STD-202	
Insulation Resistance (After Opening)	Greater than 10,000 ohms.	
Resistance to Soldering Heat	MIL-STD-202, Method 210, Condition D	

#### **Dimensions**

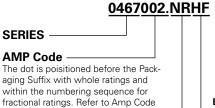


#### **Part Marking System**

Amp Code	Marking Code
.250	D
.375	E
.500	F
.750	G
001.	Н
1.25	J
01.5	K
1.75	L

Amp Code	Marking Code
002.	N
02.5	0
003.	P
03.5	R
004.	s
005.	Т

# **Part Numbering System**



column in the Electrical Specifications table. **PACKAGING Code**NR = Tape and Reel, 5000 pcs

'HF' SUFFIX HALOGEN FREE ITEM

#### Example:

1.5 amp product is 0467**01.5**NRHF (2 amp product shown above).

### **Packaging**

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481 Rev. D (IEC 60286, part 3)	5000	NR

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