


NOTES:

1. MATERIAL: .022 ±.001 THICK C.R. ANNEALED AISI-SAE 1050.
2. HEAT TREATMENT: HARDEN & TEMPER TO Rc 44-47.
3. ELECTRO-ZINC PLATE .0002/.0005 (SEE NOTE 4).
4. BAKE AT 375° ±25° F. FOR 4 HOURS - BAKING OPERATION TO BE DONE WITHIN 4 HOURS AFTER PLATING TO PROVIDE FOR HYDROGEN EMBRITTLMENT RELIEF.

NO COMPONENT NO		DESCRIPTION		QTY/M	U/M
<b>BILL OF MATERIAL</b>					
MATERIAL SPEC		SEE NOTE 1		FINISH SEE NOTES 2, 3 & 4	
COPIES TO	DRW	JMB	DATE	SCALE	4=1
1	9	18	2/19/88		
2	10	19			
3	12	20			
4	13	21			
5	14	23			
6	15	33			
7	16	43			
8	17	53			
TOLERANCE UNLESS OTHERWISE SPECIFIED TWO PLACE DEC ±.01 THREE PLACE DEC ±.005 ANGULAR ±1°					
TITLE LOCKWASHER (20 TOOTH)					
REVISION		DATE		BY	
LTR	REV	DATE	BY	SCALE	
G	39025C-	REVISED & REDRAWN ON NEW FORMAT	3/13/98	JMB	
H	81022D-	REMOVE	689487 FROM MAT'L SPEC.	01/26/01	PJM

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.	
CPK	CPK DIMENSIONS - MINIMUM CPK VALUE
CP	CP DIMENSIONS - MINIMUM CP VALUE
INDICATOR	INDICATES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF THE MEASUREMENT PROCEDURE TO BE USED FOR MEASUREMENT
INSPECT	INSPECT TO THE TOLERANCE AND INSPECTION INSTRUCTIONS.
CP VALUE	CP DIMENSIONS - MINIMUM CP VALUE
LOCATED TO	LOCATED TO THE DIMENSIONAL LIMITATIONS
TOOL LIFE	TOOL LIFE FOR MAXIMUM TOOL LIFE

UNCONTROLLED DOCUMENT

  
 DES PLAINES, ILL INOIS 60016  
 REVISION H  
 DRAWN MA  
 905-023

单击下面可查看定价，库存，交付和生命周期等信息

[>>Littelfuse\(美国力特\)](#)