

1/2-24 NS-2B MODIFIED
THREAD

SECT. A-A

THREAD DIM'S BEFORE PLATING: (G-0695)
 MAJOR DIA. .506 MIN.
 PITCH DIA. .477/.481
 MINOR DIA. .457/.461

THREAD DIM'S AFTER PLATING: (G-0684)
 MAJOR DIA. .505 MIN.
 PITCH DIA. .476/.481
 MINOR DIA. .456/.461

FINISH NOTE:

ELECTRODEPOSITED ZINC COATING
 WITH SUPPLEMENTARY FINISH PER:
 ASTM B633-98
 CLASSIFICATION Fe/Zn 12
 SERVICE CONDITION C03

NOTES:

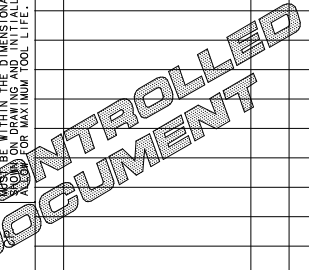
1. AXIS OF THREAD TO BE \perp WITHIN 1" TO FACE OF NUT. PITCH DIA. & MAJOR DIA. TO BE CONCENTRIC WITH MINOR DIA. WITHIN .007 T.I.R.
2. PART MUST SPIN FREELY ON "GO" GAGE. PART MAY ENTER "NO-GO" GAGE A MAXIMUM OF TWO THREADS. USE GAGE G-0695 BEFORE PLATING. USE GAGE G-0684 AFTER PLATING.
3. UNPLATED PARTS TO BE PROTECTED AGAINST OXIDATION UNTIL PLATING; PLATING TO BE DONE AS SOON AS POSSIBLE AFTER FABRICATION.
4. PLATED PARTS SHALL MEET THE SALT SPRAY REQUIREMENTS ASTM B-117 96 HOUR SALT SPRAY TEST. (CERTIFICATION REQUIRED).
5. VENDOR & L/F THREAD GAGE CORRELATION REQUIRED.
6. LITTELFUSE TO PLACE 100 NUTS IN BAG -896-259.

NO		COMPONENT NO	DESCRIPTION	QTY/M	U/M
BILL OF MATERIAL					
CDPIES TO		MATL SPEC (AS SUPPLIED)	FINISH	SEE FINISH NOTE & NOTE 4	
1	9	18	DRW	JMB	DATE 2/18/88
2	10	19	CHK	DATE	SCALE 2=1
3	12	20	APPD	DATE	SUPER DRW
4	13	21	APPD	DATE	RAW STK WT
5	14	23	APPD	DATE	LBS/M
6	15	33	APPD	DATE	TOLERANCE UNLESS OTHERWISE SPECIFIED
7	16	43	APPD	DATE	TWO PLACE DEC $\pm .01$
8	17	53	APPD	DATE	THREE PLACE DEC $\pm .005$
TITLE					
LTR			REVISION		
AR			39025C- REVISED & REDRAWN ON NEW FORMAT 3/13/98 JMB		
AS			80518C - ADD FINISH NOTE, CHG. NOTE 4		
--			4/4/2000 BJJ		
AT			82142D-CHG F0005-20 TO F-00006-65 MIN. DEN. 5/22/02 P.J.M.		
CHK			APD		

HEX NUT
 DRAWG. NO.
 903-012

Littelfuse®
 DES PLAINES, ILL INOIS 60016

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.
 DENOTES CRITICAL CHARACTERISTICS.
 DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE
 DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION
 OF THE PROCESSING TO BE USED IN THE MANUFACTURING PROCEDURE FOR MEASUREMENT
 OF THIS CHARACTERISTIC. THE INDICATED VALUE IS THE TARGET VALUE.
 SELF-INSPECT OR INSPECT ON INSTRUCTIONS.
 DENOTES CP DIMENSIONS - MINIMUM CP VALUE
 DENOTES DIMENSIONS THAT ARE TO BE WITHIN THE DIMENSIONAL LIMITATIONS
 OF THE TOOLING USED TO MANUFACTURE THE PART.



单击下面可查看定价，库存，交付和生命周期等信息

[>>Littelfuse\(美国力特\)](#)