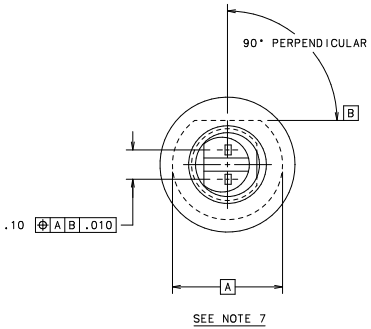
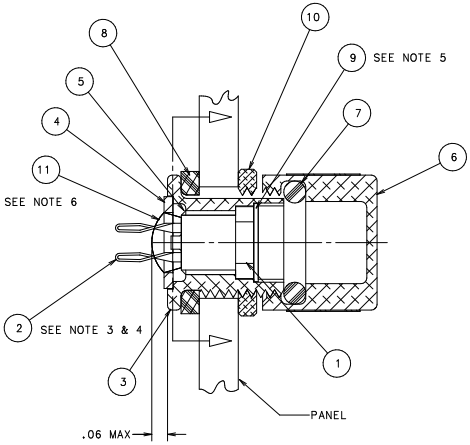
Finish: type 2 clear Sulphuric acid

class 1, per Mil-A-8625

LTR	DATE	REVISION	CHK	APD
E	10/28/02	82332C- REVISE & REDRAWN ON NEW FORMAT JMB		





BACK PANEL MOUNTING

NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M
--	914-020	LABEL	6.700	EAD
--	580509	CARTON	6.700	EAD
--	580278	PARTITION	20.100	EAD
--	580219	FOAM	6.700	EAD
11	087155	EPOXY RESIN & HARDENER	.132	QT
10	280046-3	NUT	1000	EA
9	901-251	ORIENTATION DISC	1000	EA
8	901-132	HOUSING "O" RING	1000	EA
7	901-131	KNOB "O" RING	1000	EA
6	280046-2	KNOB	1000	EA
5	087232	ADHESIVE	.27	LB
4	901-270	WASHER	1000	EA
3	280046-1	HOUSING	1000	EA
2	282001-4	TERMINAL, CLIP	2000	EA
1	282006-3	BODY	1000	EA

BILL OF MATERIAL

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

O	DENOTES CRITICAL CHARACTERISTICS.
CPK	DENOTES CPK DIMENSIONS,-MINIMUM CPK VALUE
ST	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE, PROCEDURE FOR MEASUREMENT AND TRACING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS.
CP	DENOTES CP DIMENSIONS,-MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE.

COPIES TO: 1 9 18 / 2 10 19 / 3 12 20 / 4 13 21 / 5 14 23 / 6 15 33 / 7 16 43 / 8 17 53

MATL SPEC

FINISH

DRW JMB DATE 10/28/02 SCALE 4=1

CHK DATE SUPER DR

APPR DATE RAW STK WT LBS/M

TOLERANCE UNLESS OTHERWISE SPECIFIED
TWO PLACE DEC. ±.01 FRACTION ±
THREE PLACE DEC. ±.005 ANGULAR ±1°

TITLE MICROFUSE FUSE POSTS (BACK PANEL MTG.)

Littelfuse® DES PLAINES, ILLINOIS 60016

REVISION E

DRAWING NO. 02800046Z

FINAL

NOTE:

1. FINAL ASSEMBLY MUST BE CAPABLE OF ACCEPTING A L.F. MICROFUSE.
2. WHEN INSPECTED AS A FINAL ASSEMBLY ALL NOTES AND CRITICAL DIM'S FROM PIECE PART AND SUB-ASS'Y DRAWINGS APPLY.
3. TWIST TERMINALS 90° AT BASE BEFORE SPREADING.
4. MAINTAIN EACH OPENING TO ACCEPT (2) #22 GA (.025 DIA) WIRES.
5. ADD SMALL AMOUNT OF ADHESIVE 087232 AROUND DISC PERIMETER AFTER ASSEMBLY (REF. STD. #095088)
6. BUBBLES OR VOIDS IN EPOXY TO BE MINIMIZED AND SHALL NOT COMPLETELY PENETRATE EPOXY BUILD-UP OR EXCEED 1/16" DIAMETER. (REF. STD. 095095)
7. TERMINALS TO BE ALIGNED PERPENDICULAR TO FLAT ON ALUMINUM HOUSING.
8. MARK (RUBBER STAMP) THE INITIAL PACKING CONTAINER WITH L/F PART No., QUANTITY, PURCHASE ORDER No. AND LOT DATE CODE.
9. PRESERVATION AND PACKING PER MIL-F-19207 LEVEL "A" OR "C" AS DIRECTED BY PURCHING ORDER.
10. EACH LOT MUST BE ACCONPANIED BY A CERTIFICATE OF COMPLI

PACKAGING NOTES:

PACK 150 FUSE POSTS PER CARTON (SEE CHART)
- CUT FOAM 580219 INTO (6) PIECES APPROX. 4 x 8 PLACE 2 PIECES IN BOTTOM OF CARTON AND INSERT PARTITION ASSEMBLY 580278.
- PLACE ONE FUSE POSTS IN EACH CELL (50 TOTAL).
- PLACE FOAM ON TOP OF PARTITION ASSEMBLY.
- REPEAT FOR (2) ADDITIONAL LAYERS. 50 PER LAYER/3 LAYERS = 150 TOTAL.
- LABEL WITH 914-020 LABEL PRINTED AS SHOWN BELOW.

02800046Z
MICROFUSE HLDR
QTY: 150 05/04/00
LITTELFUSE INC.
ASSEMBLED IN MEXICO

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UNCONTROLLED DOCUMENT

CAD GENERATED DRAWING - DO NOT MAKE CHANGES - ALL OTHER

单击下面可查看定价，库存，交付和生命周期等信息

>>Littelfuse(美国力特)

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