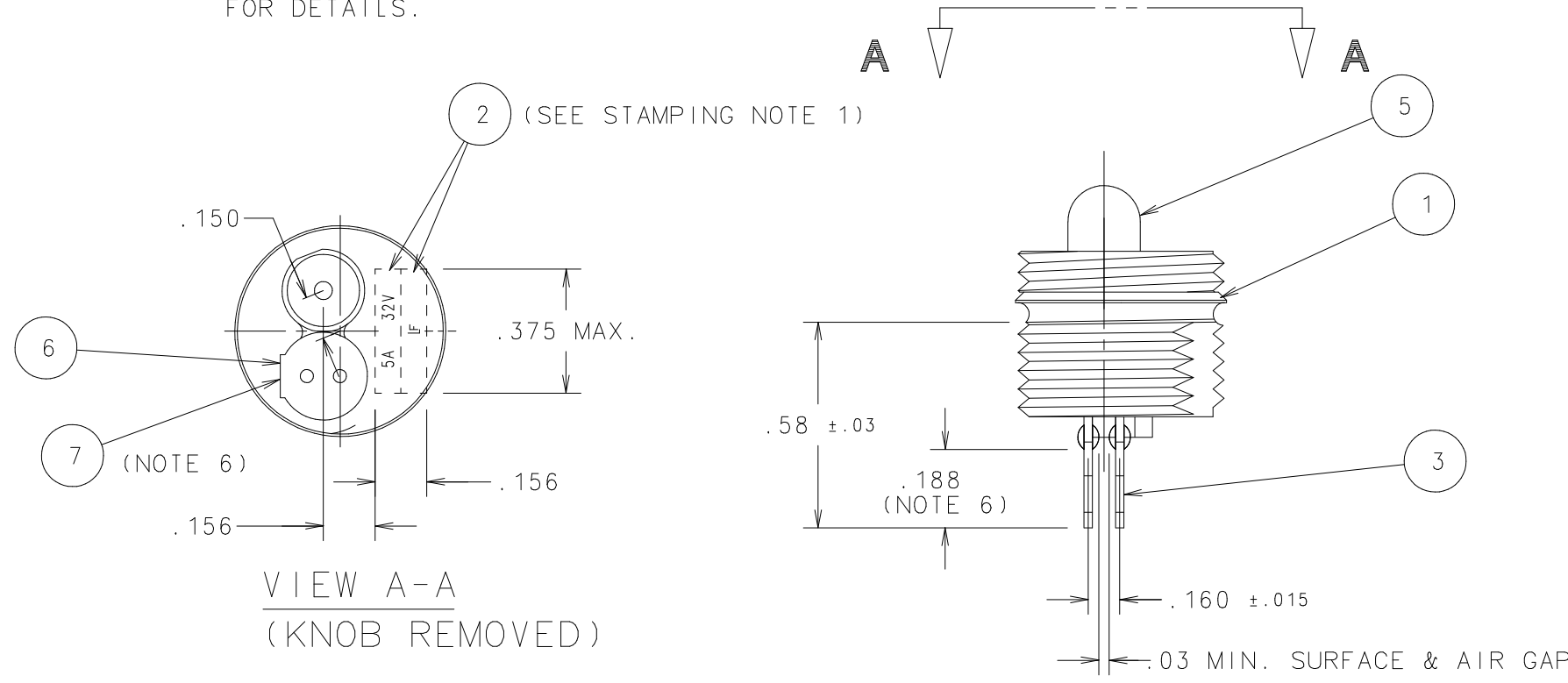
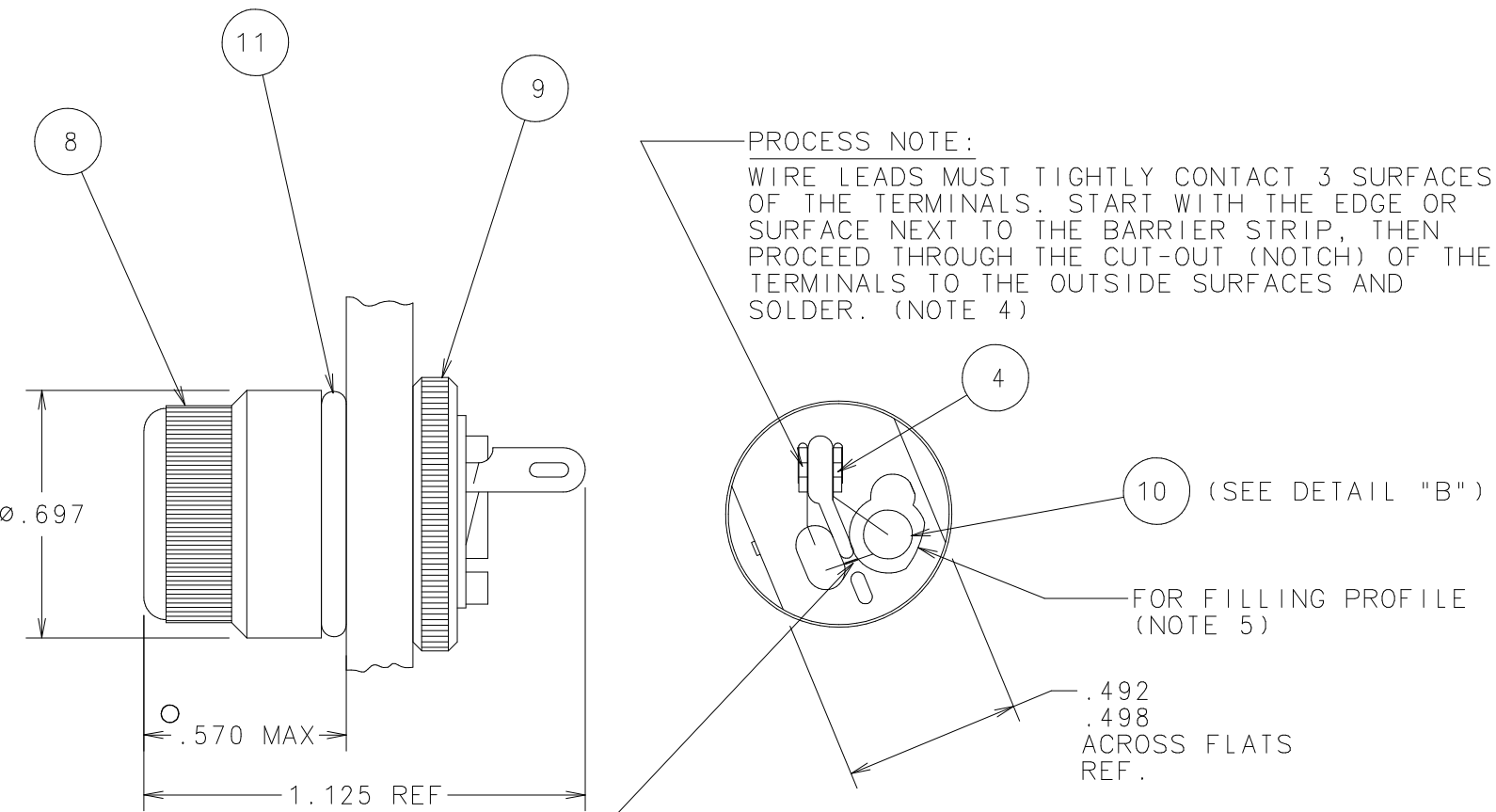


STAMPING NOTE:  
 1. INK PRINT: 1/16" CHARACTERS FOR TWO LINE STAMPING &  
 5/64" FOR ONE LINE. "LF" TRADEMARK TO HAVE  
 1/16" CLEARANCE BETWEEN LETTERS. SEE CHART  
 FOR DETAILS.

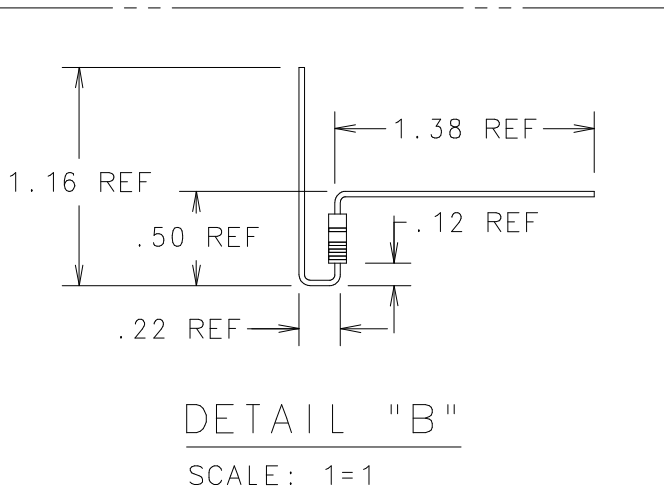


VIEW A-A  
 (KNOB REMOVED)

PROCESS NOTE:  
 WIRE LEADS MUST TIGHTLY CONTACT 3 SURFACES  
 OF THE TERMINALS. START WITH THE EDGE OR  
 SURFACE NEXT TO THE BARRIER STRIP, THEN  
 PROCEED THROUGH THE CUT-OUT (NOTCH) OF THE  
 TERMINALS TO THE OUTSIDE SURFACES AND  
 SOLDER. (NOTE 4)



PROCESS NOTE:  
 LAMP LEADS TIGHTLY WRAPPED TO WIRE OR RESISTOR  
 LEAD, BENT DOWN TOWARD RESISTOR AS FAR AS POSSIBLE  
 & BELOW THE SURFACE OF THE MOLDED HOLDER, IF  
 POSSIBLE. CAUTION MUST BE EXERCISED TO PREVENT  
 BREAKAGE OF LAMP'S GLASS ENVELOPE AT WIRE LEAD SEAL.  
 SOLDER DIP TERMINALS AND LEAD INTERFACES.



- NOTES:
- WHEN KNOB IS HAND TIGHTENED IT MUST CONTACT O-RING TO PROVIDE A DRIPPROOF SEAL.
  - LAMP TEST MUST BE PERFORMED FOR EACH ASSEMBLY.
  - FINAL ASSEMBLIES MUST BE CAPABLE OF ACCEPTING A L/F MICROFUSE.
  - EXCESS FLUX & RESIDUE FROM SOLDERING MUST BE REMOVED FROM THE TERMINALS & BODY SURFACES BETWEEN & AROUND THE TERMINALS. WRAPPED WIRES & TERMINALS TO BE FULLY WETTED & COVERED WITHOUT EVIDENCE OF COLD SOLDERING, EXCESSIVE SOLDER OR EXCESSIVE HEAT.
  - AFTER DISK IS PRESSED IN BODY, APPLY AND SPREAD A CONTROLLED AMOUNT OF ADHESIVE WITH A SYRINGE AROUND THE PERIMETER OF THE DISK AND BODY JOINT. AFTER GLUEING, THE ASSEMBLY CAN NOT BE SUBMERSED IN CLEANING SOLUTIONS. NO ADHESIVE ALLOWED IN THE FUSE TERMINAL HOLES.
  - THERE MUST NOT BE EXCESS SOLDER BUILD-UP FOR THIS DISTANCE: TERMINAL THICKNESS PLUS SOLDER MUST NOT EXCEED .035 TOTAL THICKNESS.

PACKAGING NOTE:  
 1. PLACE ASSEMBLED FUSEHOLDERS (150 PIECES MAX) INTO CARTON 580509 LINED WITH BAG 890-620, CLOSE & SEAL WITH TAPE 088120. AFFIX LABEL 914-796 PRINTED TO GENERAL LABEL SPECIFICATION LS-000003. FOR SMALLER QUANTITIES, USE THE SAME PACKING MATERIALS AND ADD BROWN PAPER TO FILL THE EMPTY SPACE IN THE CARTON.

LTR	DATE	REVISION	CHK	APD
K	10/25/02	82332C- REVISED & REDRAWN ON NEW FORMAT JMB		
L	03/07/07	85292B-CHG 692227 TO 692469 PJM		

NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M
--	914-796	LABEL	6.700	EAD
--	580509	CARTON	6.700	EAD
--	580278	PARTITION	20.100	EAD
--	580219	FOAM	6.700	EAD
11	901-104	O-RING	1000	EA
10	899-045	RESISTOR	1000	EA
9	903-067	NUT	1000	EA
8	284000-4	KNOB	1000	EA
7	087232	ADHESIVE	.27	LB
6	281002-4	ORIENTATION DISC	1000	EA
5	915-008	LAMP	1000	EA
4	692469	SOLDER (TIN DIP)	.20	LB
3	281002-3	TERMINAL	2000	EA
2	425502	INK	.016	FOZ
1	284000-1	BODY	1000	EA

**BILL OF MATERIAL**

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

O	DENOTES CRITICAL CHARACTERISTICS.
CPK	DENOTES CPK DIMENSIONS, -MINIMUM CPK VALUE
ST	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS.
CP	DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE.

COPIES TO	MATL SPEC
1 9 18	
2 10 19	FINISH
3 12 20	
4 13 21	DRW JMB DATE 10/25/02 SCALE 2=1
5 14 23	CHK DATE SUPER DR
6 15 33	
7 16 43	APPD DATE RAW STK WT
8 17 53	

TOLERANCE UNLESS OTHERWISE SPECIFIED  
 TWO PLACE DEC ±.01 FRACTION ±  
 THREE PLACE DEC ±.005 ANGULAR ±1°

TITLE INDICATING MICRO-FUSE HOLDER 32V. WITH STRAIGHT TERMINALS

	REVISION L	DRWG. NO. FINAL 02800004Z
DES PLAINES, ILLINOIS 60016		

单击下面可查看定价，库存，交付和生命周期等信息

[>>Littelfuse\(美国力特\)](#)