

PolySwitch® PTC Devices

Overcurrent Protection Device

PRODUCT: microSMD350LR-2

DOCUMENT: SCD27892

REV LETTER: D REV DATE: JULY 26, 2016

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Specification Status: Released

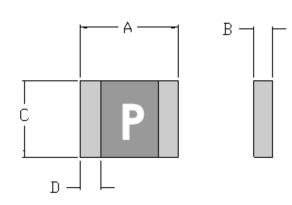
Maximum Electrical Rating

Voltage: 6.0V_{DC}

Short Circuit Current: 50A

Notes:

Termination Finish: NiAu
 Drawing not to scale
 For battery application only



Marking:

TABLE I. DIMENSIONS:

mm: in:

| Α | | В | | С | | D | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| MIN | MAX | MIN | MAX | MIN | MAX | MIN | MAX |
| 3.00 | 3.43 | 0.50 | 1.00 | 2.35 | 2.80 | 0.25 | 0.75 |
| (0.118) | (0.135) | (0.019) | (0.039) | (0.092) | (0.110) | (0.010) | (0.030) |

TABLE II. PERFORMANCE RATINGS:

| | DLLI | | | AITOL I | 1711111 | 30. | | | |
|-------------------|------|---------|------|---------|---------|-------------------|----------------------|------|------------------------|
| CURRENT RATINGS** | | | | | | TIME TO TRIP** | RESISTANCE VALUES | | TRIPPED-STATE POWER |
| | | | | | | | DISSIPATION** | | |
| AMPERES | | AMPERES | | AMPERES | | SECONDS | OHMS | | WATTS AT |
| AT 0°C | | AT 20°C | | AT 60°C | | AT 20°C, 9.5A | AT 20°C | | 20°C, 6.0V |
| HOLD | TRIP | HOLD | TRIP | HOLD | TRIP | MAX | MIN | MAX* | MAX |
| 4.0 | 11.0 | 3.5 | 9.0 | 2.0 | 7.0 | 10.0 | .0025 | .011 | 1.0 |

^{*}Maximum resistance is measured 1 hour after reflow.

Agency Recognition: UL, CSA Reference Document: PS300

Precedence: This specification takes precedence over documents referenced herein.

Effectivity: Reference documents shall be the issue in effect on the date of invitation for bid.

CAUTION: Operation beyond the rated voltage or current may result in rupture, electrical arcing or flame.

Materials Information

ROHS Compliant

ELV Compliant

Pb-Free

Halogen Free*

Directive 2002/95/EC Compliant Directive 2000/53/EC Compliant





^{**}Values specified were determined using PCB's with 0.025" x 2.0 ounce copper traces.

^{*} Halogen Free refers to: Br≤900ppm, Cl≤900ppm, Br+Cl≤1500ppm.



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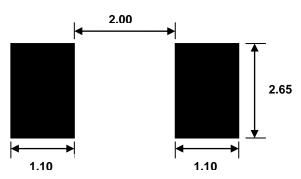
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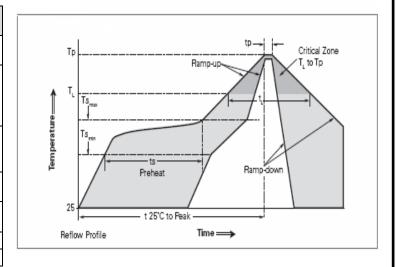
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Recommended pad layout (mm.)



Recommended reflow profile

| Profile Feature | Pb-Free Assembly | | |
|---|---------------------------|--|--|
| Average ramp up rate (Ts _{max} to Tp) | 3°C/s max. | | |
| Preheat • Temperature min. (Tsmin) • Temperature max. (Tsmax) • Time (tsmin to tsmax) | 150°C 200°C 60-120s | | |
| Time maintained above: • Temperature (T _L) • Time (t _L) | 217°C 60-150s | | |
| Peak/Classification temperature (Tp) | 260°C | | |
| Time within 5°C of actual peak temperature (tp) | 30s max. | | |
| Ramp down rate | 2°C/s max. | | |
| Time 25°C to peak temperature | 8 mins max. | | |



Note: All temperatures refer to top side of the package, measured on the package body surface.

Solder reflow recommendation

- Recommended reflow methods: IR, hot air and Nitrogen
- Recommended maximum solder paste thickness: 0.25mm
- Recommended minimum stencil thickness: 0.1mm
- Devices can be cleaned using standard methods and aqueous solvents.
- Littelfuse believes the optimum conditions for forming acceptable solder fillets occur when a reasonable amount of solder paste is placed underneath each device's termination. As such, we request that customers comply with our recommended solder pad layouts.
- Customer should validate that the solder paste amount and reflow recommendations meet its application.
- Littelfuse requests that customer board layouts refrain from placing raised features (e.g. vias, nomenclature, traces, etc.) underneath PolySwitch devices. It is possible that raised features could negatively impact solderability performance of our devices.



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