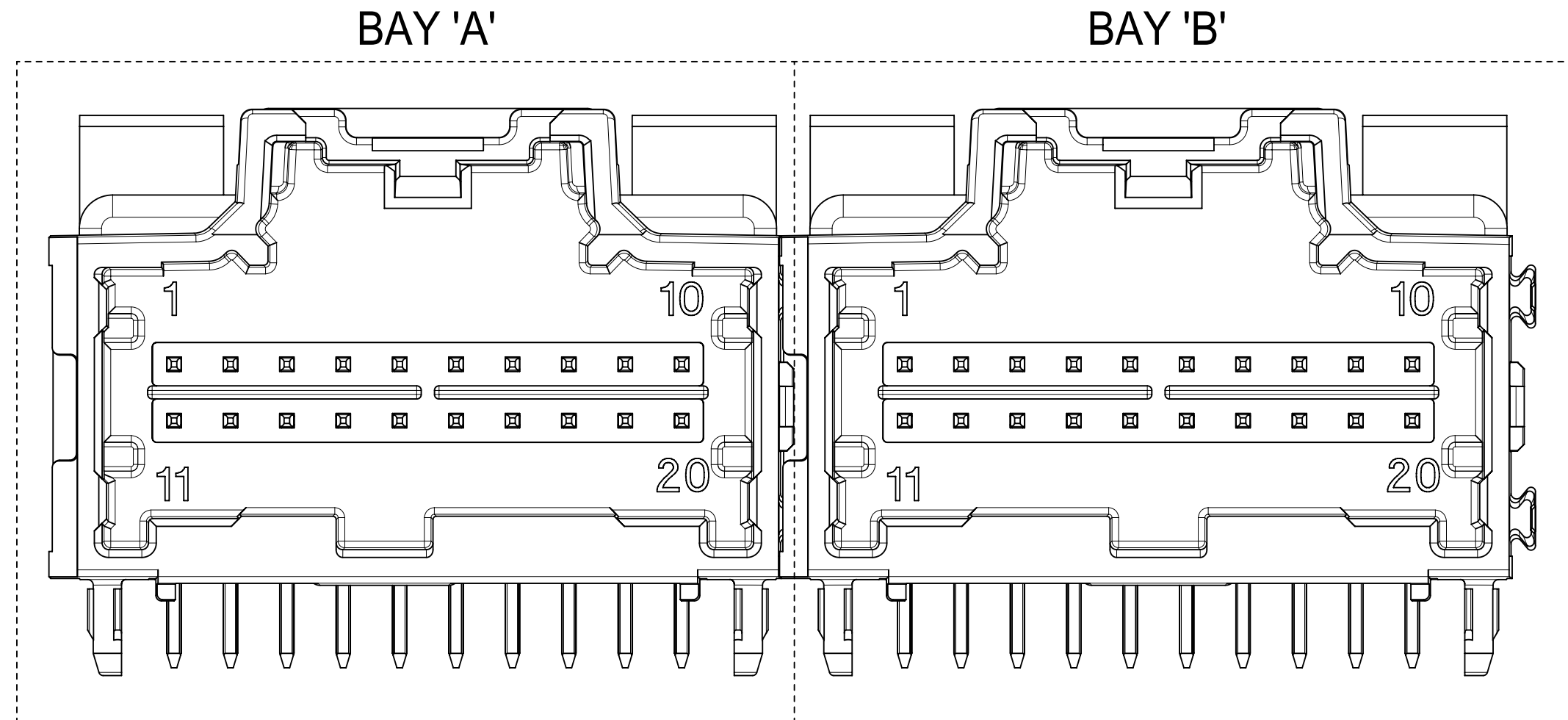


DIMENSIONAL CHART FOR MULTIBAY CONFIGURATION:

[illegible]

2 BAY STAC64 RIGHT ANGLE HEADER ASSEMBLY (P/N: 34997-2000 SHOWN)



NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:

a. CONNECTOR HEADER MUST BE VALIDATED TO THE FOLLOWING FUNCTIONAL REQUIREMENTS:

PRODUCT SPECIFICATION:
8-20 CKT 0.64 PRODUCT SPEC: PS-34729-020/PS-31408-100
10/14CKT HYBRID PRODUCT SPEC: PS-34696-100

b. APPLICATION REQUIREMENTS (REFERENCE ONLY):

APPLICATION SPECIFICATION: AS-34729-020/AS-31408-100

c. PACKAGING SPECIFICATION PER MOLEX DRAWING PK-31300-892 (TRAY)
d. PACKAGING SPECIFICATION PER MOLEX DRAWING PK-31301-063 (TUBE)

2. DESIGN: MATERIALS:

a. SHROUD (PLASTIC HOUSING):
RESIN - SPS 30%GF

HOUSING COLOR:
BLACK - POLARIZATION 'A'
GREY - POLARIZATION 'B'
BROWN - POLARIZATION 'C'
GREEN - POLARIZATION 'D'

b. 0.64mm PINS:
BASE MATERIAL: C26000
PLATING TYPE: AS NOTED

c. 1.5/2.8mm BLADES:
BASE MATERIAL: C19400
PLATING TYPE: AS NOTED

3. PLATING REQUIREMENTS:

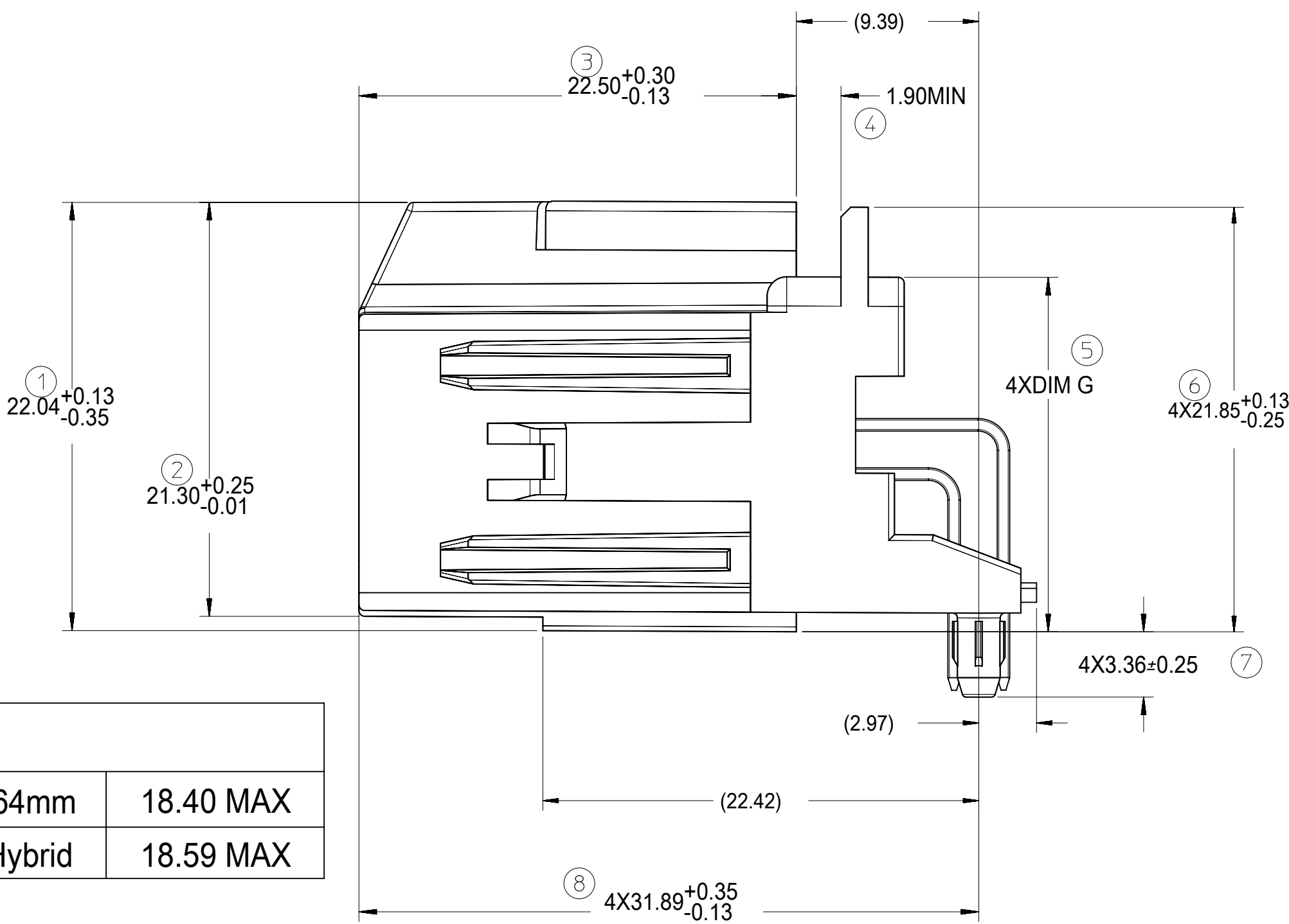
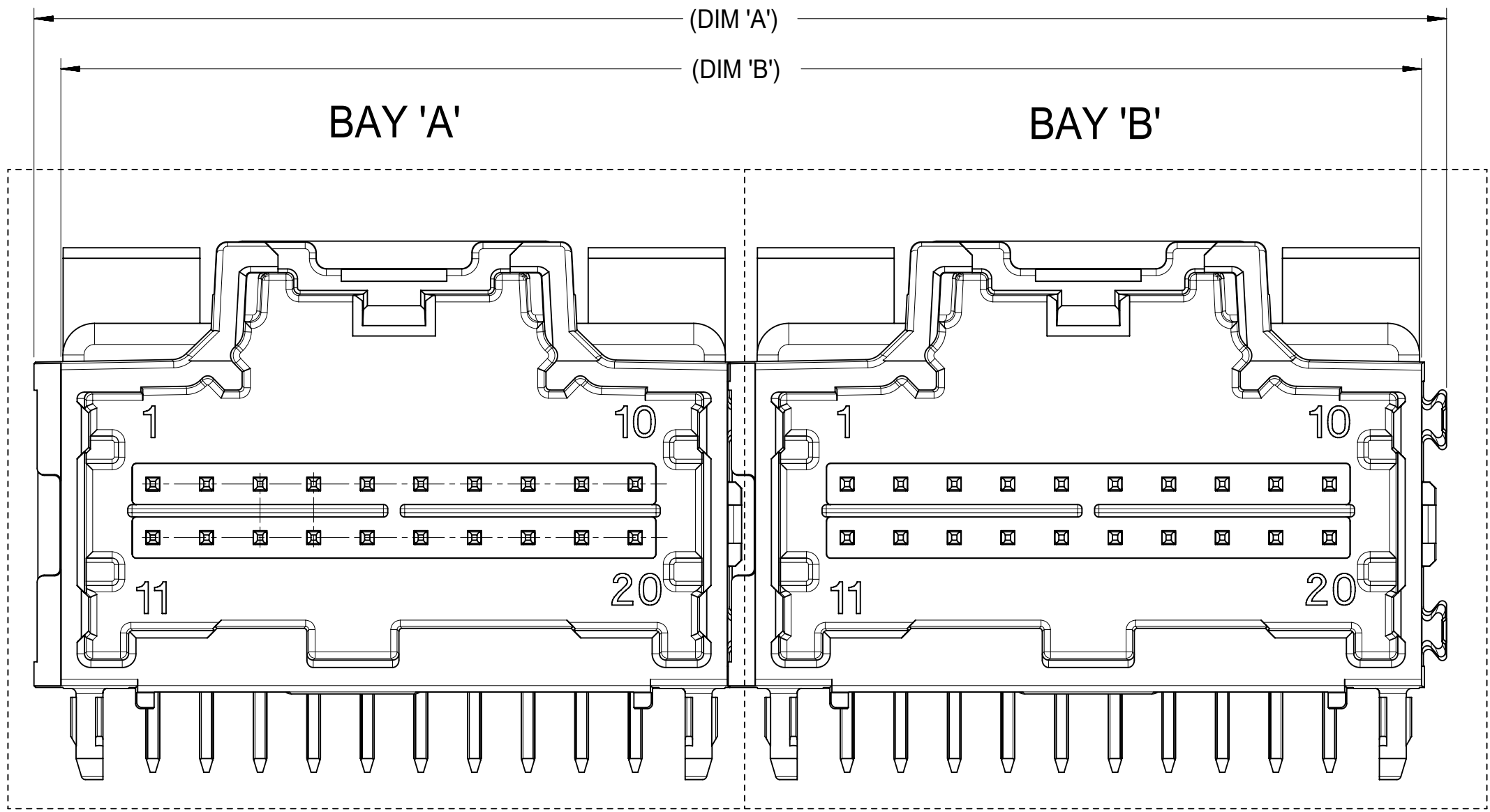
a. UNDERPLATING - OVERALL NICKEL

b. OVERPLATING - OVERALL TIN

4. FOR ADDITIONAL INFORMATION AND DIMENSIONS OF INDIVIDUAL BAYS
REFER TO THE FOLLOWING SINGLE BAY DRAWINGS:

8-20 CKT 0.64: SD-34691-601
10CKT HYBRID: SD-34696-100
14CKT HYBRID: SD-34773-010

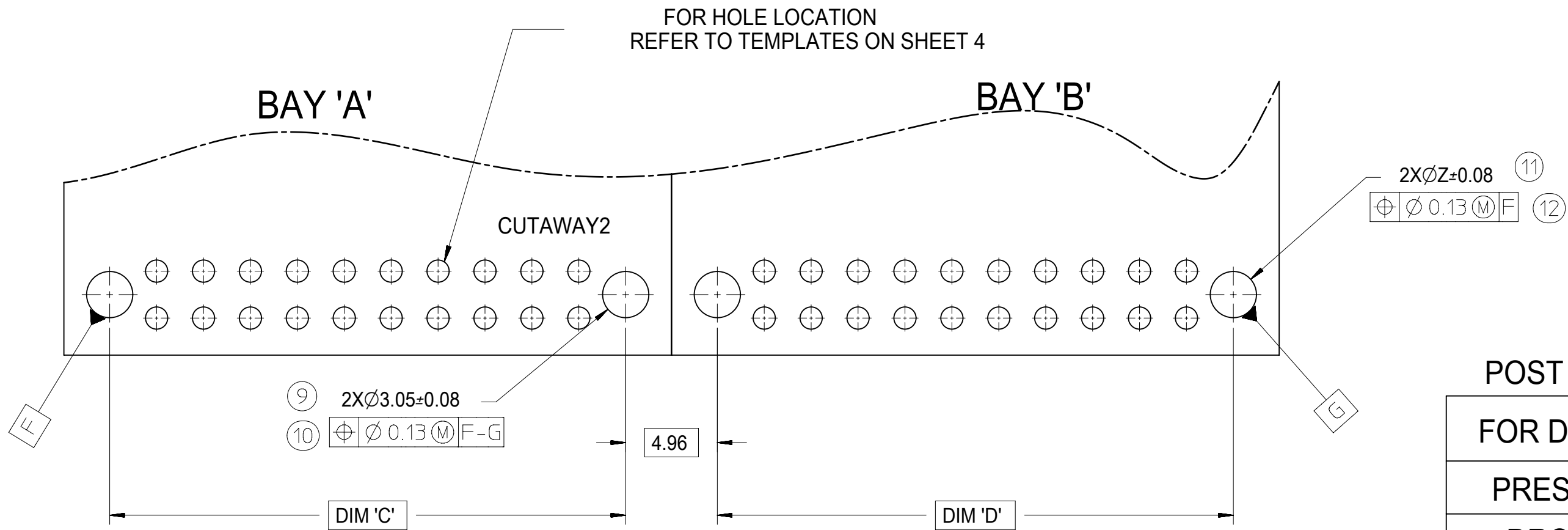
SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION												
DIMENSION UNITS		SCALE		CURRENT REV DESC: ADDED NEW P/N 34997-2022 (10HA AND 12A)				molex					
mm		4:1											
GENERAL TOLERANCES (UNLESS SPECIFIED)		ANGULAR TOL ± 1.0 °		EC NO: 618886				2-BAY STAC64 RIGHT ANGLE PAP LONG PIN HEADER ASSEMBLY SALES DRAWING					
4 PLACES ±				DRWN: SHANDITHAVAL 2019/06/11				PRODUCT CUSTOMER DRAWING					
3 PLACES ±				CHK'D: RBAUMAN 2019/06/11									
2 PLACES ± 0.13				APPR: RBAUMAN 2019/06/11				DOCUMENT NUMBER SD-34997-200					
1 PLACE ± 0.25				INITIAL REVISION:									
0 PLACES ±				DRWN: JFISCHER01 2013/05/28				DOC TYPE		DOC PART		REVISION	
				APPR: RBAUMAN 2013/05/30				PSD		001		J5	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
				D-SIZE		34997		SEE TABLE		GENERAL MARKET		1 OF 3	



FOR DIM G:	
8-20CKT 0.64mm	18.40 MAX
10/14CKT Hybrid	18.59 MAX

RECOMMENDED PCB LAYOUT

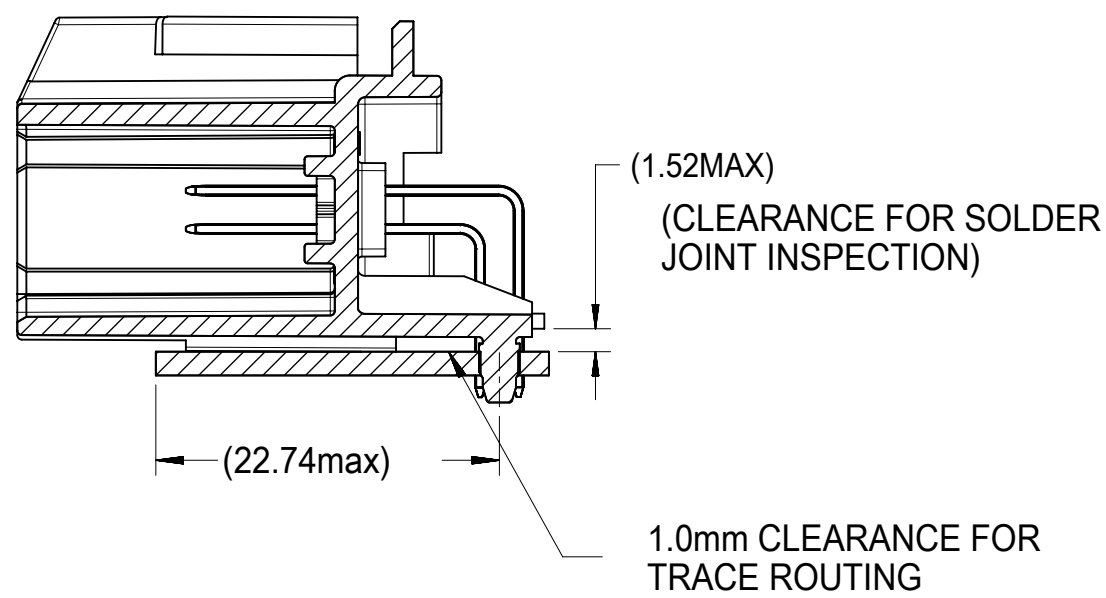
INSERT NECESSARY BAYS USING CHART ON SHEET 1.



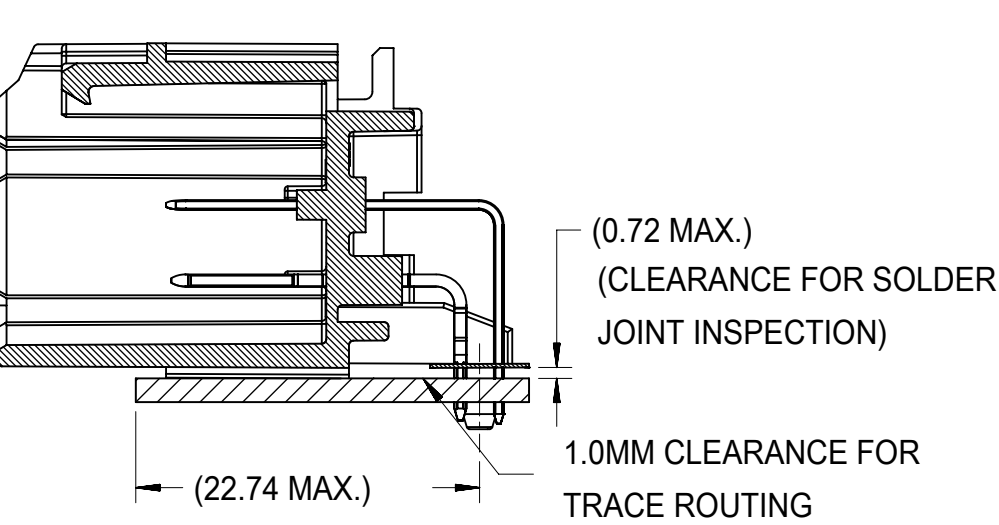
POST HOLE TABLE:

FOR DIM Z:	
PRESS FIT:	2.60
DROP IN:	3.05

8-20CKT 0.64mm



10/14CKT HYBRID



FLUSH MOUNTING:
HEADER-TO-PCB
SCALE 2:1

SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																	
▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0	DIMENSION UNITS		SCALE		CURRENT REV DESC: ADDED NEW P/N 34997-2022 (10HA AND 12A)			molex 2-BAY STAC64 RIGHT ANGLE PAP LONG PIN HEADER ASSEMBLY SALES DRAWING										
	mm		4:1															
	GENERAL TOLERANCES (UNLESS SPECIFIED)				EC NO: 618886 DRWN: SHANDITHAVAL 2019/06/11 CHK'D: RBAUMAN 2019/06/11 APPR: RBAUMAN 2019/06/11								PRODUCT CUSTOMER DRAWING					
	ANGULAR TOL ± 1.0°																	
	4 PLACES		±		INITIAL REVISION: DRWN: JFISCHER01 2013/05/28 APPR: RBAUMAN 2013/05/30			DOCUMENT NUMBER		DOC TYPE	DOC PART	REVISION						
	3 PLACES		±					SD-34997-200		PSD	001	J5						
	2 PLACES		± 0.13		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
	1 PLACE		± 0.25															
	0 PLACES		±						D-SIZE		34997		SEE TABLE		GENERAL MARKET		2 OF 3	

SEE DETAIL 10

1.27

2.54TYP

1.27

2.62

3X5.25

15.86 $\pm$ 0.13
0.15

3.00 $\pm$ 0.50TYP
0.64mm PINS

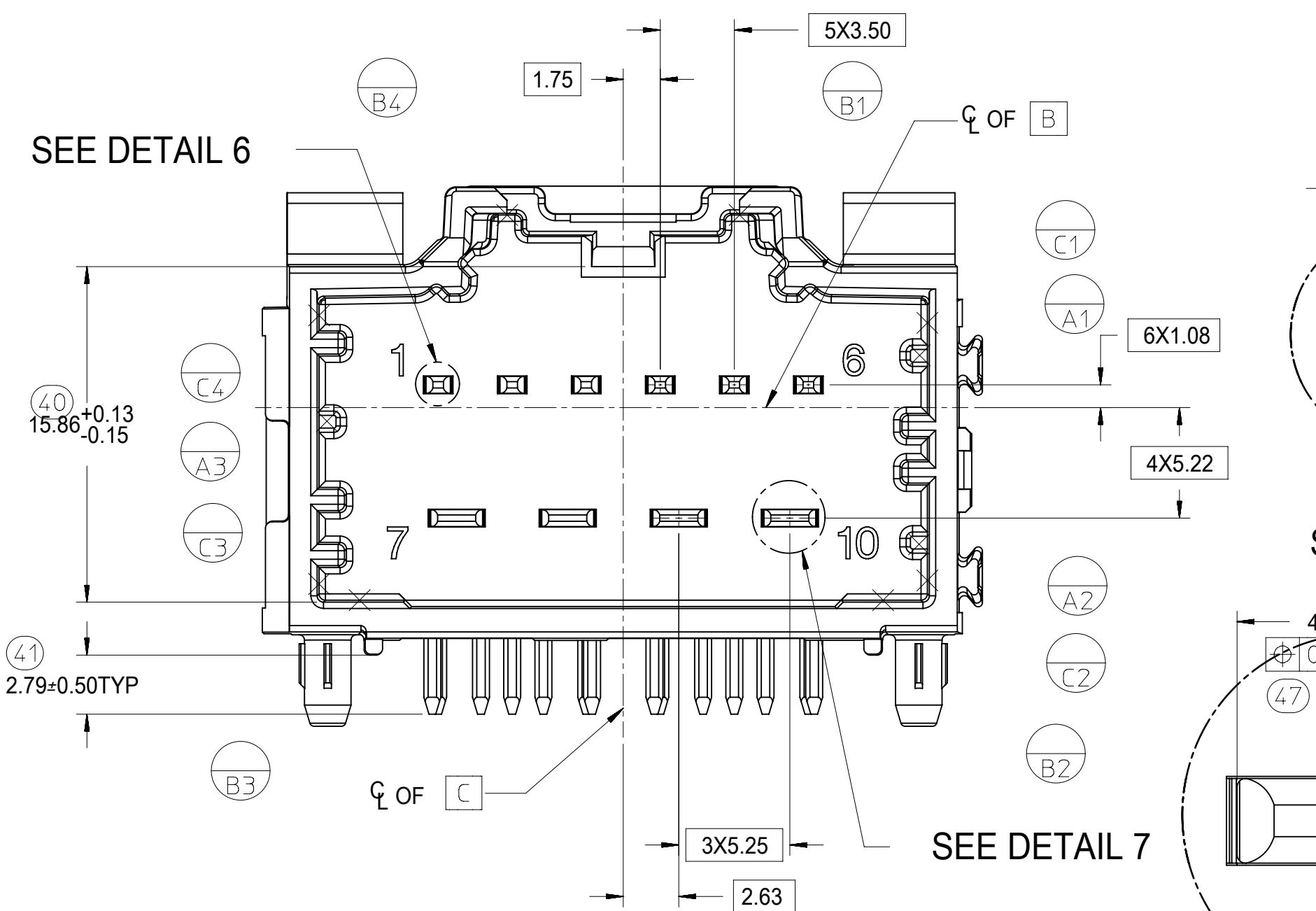
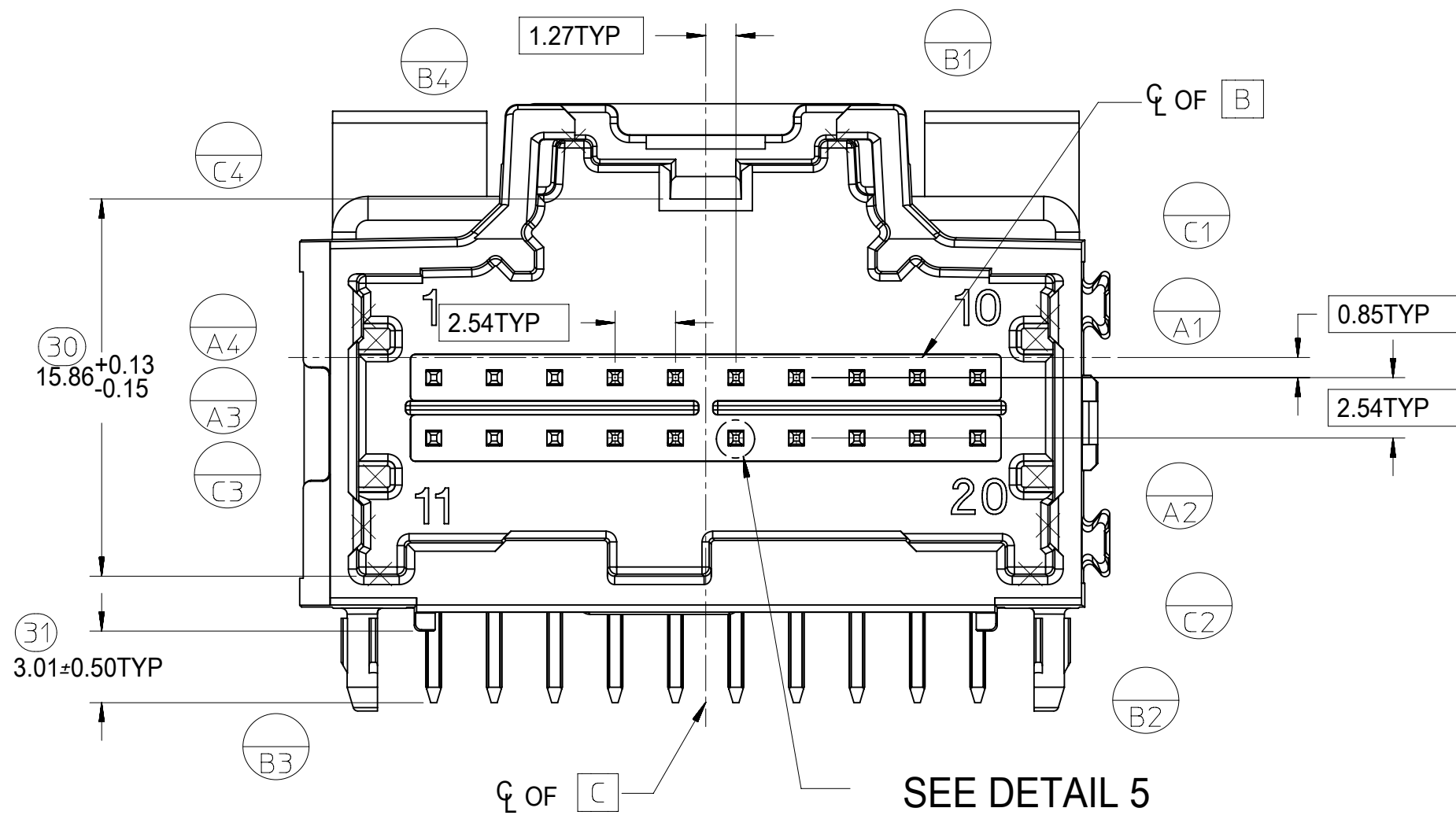
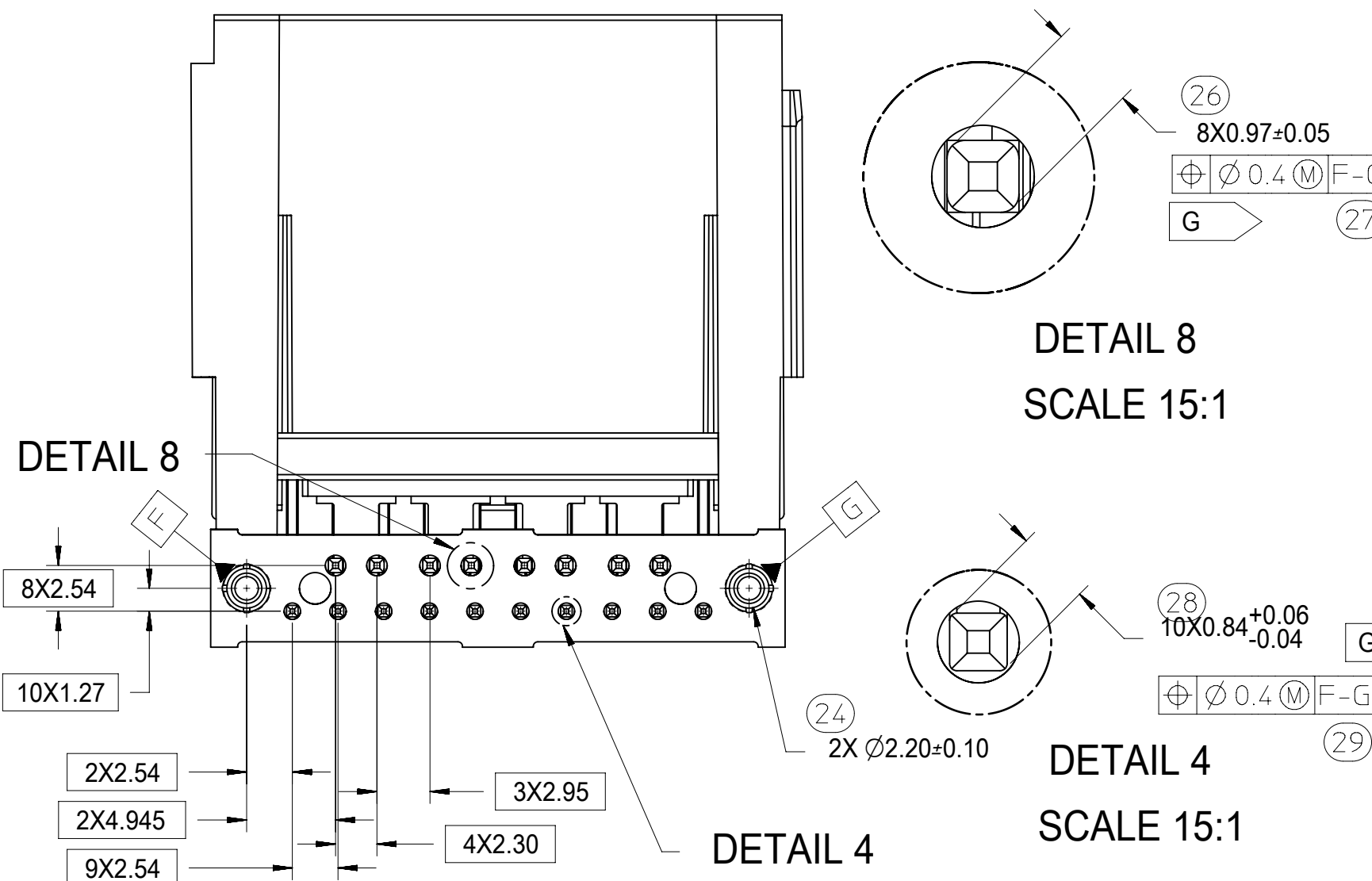
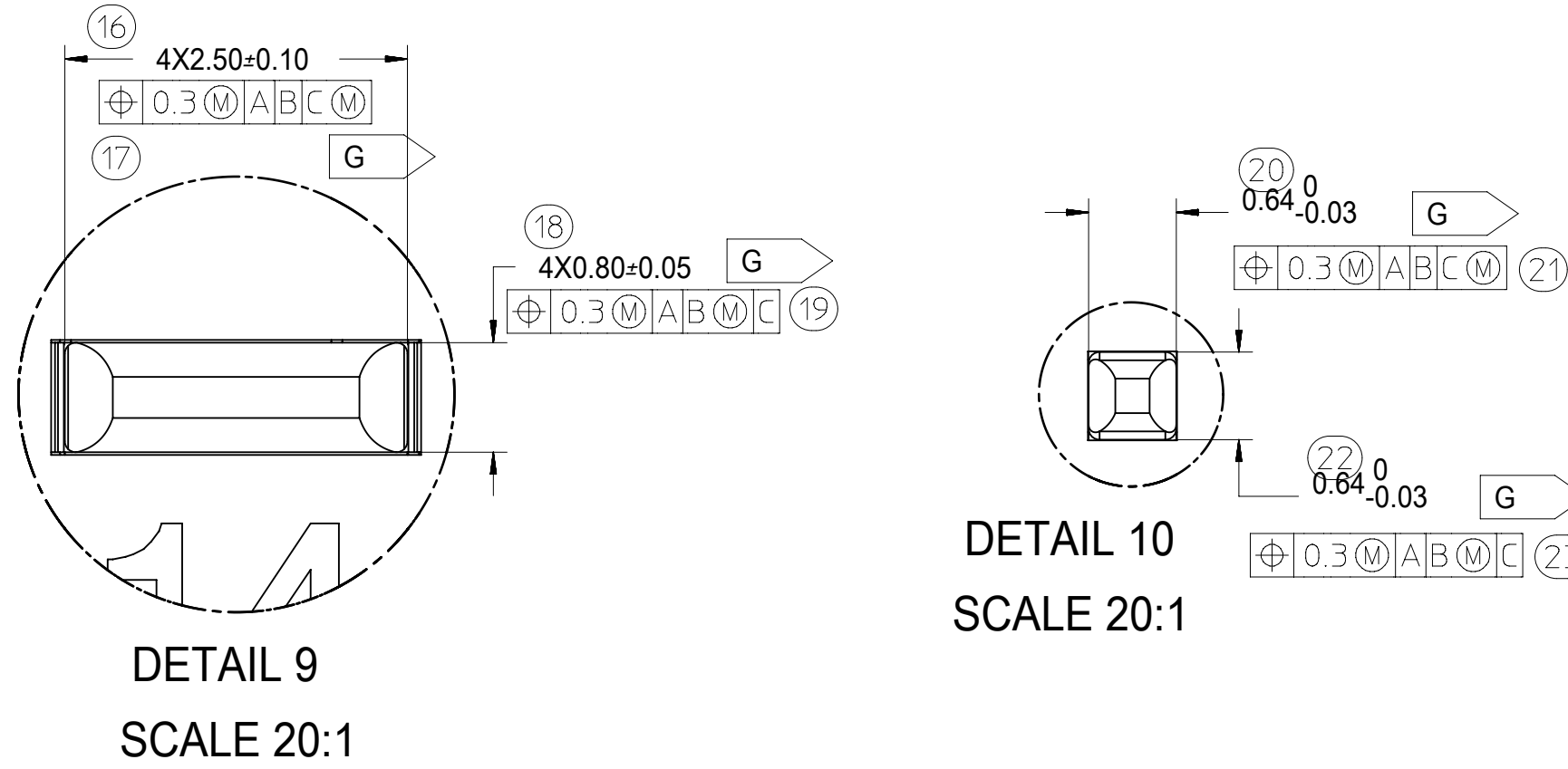
0.01TYP

5.01TYP

2.79 $\pm$ 0.50TYP
2.80mm BLADES

SEE DETAIL 9

Callouts: B4, B1, C1, A1, C4, A4, A3, C3, B3, C2, A2, B2, 1, 10, 11, 14, 13, 15, C OF B, C OF C



Technical drawing of a mechanical assembly, showing a cross-section of a housing and a base plate. The drawing includes three detailed views: Detail 1, Detail 5, and Detail 3.

DETAIL 1
SCALE 15:1

DETAIL 1 shows a top view of the base plate. It features a central square feature with a circular hole in the center. The square feature has a width of $0.84^{+0.06}_{-0.04}$ (Feature 38). The circular hole has a diameter of $\varnothing 0.4$ (Feature 39). The base plate has a thickness of 2.54 (Feature 36) and a width of 2X2.54 (Feature 37). The base plate is mounted on a housing with a thickness of 1.27 (Feature 34) and a width of 2X $\varnothing 2.20 \pm 0.10$ (Feature 35). The base plate is secured by a screw (Feature 33) with a diameter of $\varnothing 0.3$ (Feature 32).

DETAIL 5
SCALE 20:1

DETAIL 5 shows a top view of the central square feature. It has a width of $0.64^{+0.03}_{-0.03}$ (Feature 32) and is secured by a screw (Feature 33) with a diameter of $\varnothing 0.3$ (Feature 32).

DETAIL 3
SCALE 20:1

DETAIL 3 shows a top view of the circular feature. It has a diameter of $\varnothing 0.4$ (Feature 39) and is secured by a screw (Feature 33) with a diameter of $\varnothing 0.3$ (Feature 32).

The main drawing shows a cross-section of the housing. The housing has a thickness of 1.27 (Feature 34) and a width of 2X $\varnothing 2.20 \pm 0.10$ (Feature 35). The base plate is mounted on the housing with a thickness of 2.54 (Feature 36) and a width of 2X2.54 (Feature 37). The base plate is secured by a screw (Feature 33) with a diameter of $\varnothing 0.3$ (Feature 32).

Technical drawing of a mechanical assembly, likely a valve or actuator, showing three detail views (DETAIL 2, DETAIL 3, and DETAIL 6) and a main assembly view.

DETAIL 2 (SCALE 15:1): Shows a cross-section of a component with dimensions $8 \times 0.97 \pm 0.05$ and $\phi 0.4 \text{ M}$. It includes a feature callout F-G and a material specification G .

DETAIL 3 (SCALE 15:1): Shows a cross-section of a component with dimensions $6 \times 0.97 \pm 0.05$ and $\phi 0.4 \text{ M}$. It includes a feature callout F-G and a material specification G .

DETAIL 6 (SCALE 20:1): Shows a cross-section of a component with dimensions $6 \times 1.20 \pm 0.10$ and $\phi 0.3 \text{ M}$. It includes a feature callout G and a material specification G .

Main Assembly View: Shows the overall assembly with dimensions 8×1.27 , 6×1.93 , 2×4.945 , 2×5.22 , 3×2.95 , 4×2.30 , and 5×3.50 . It includes a feature callout E and a material specification G .

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION															
		DIMENSION UNITS		SCALE		CURRENT REV DESC: ADDED NEW P/N 34997-2022 (10HA AND 12A)				molex 2-BAY STAC64 RIGHT ANGLE PAP LONG PIN HEADER ASSEMBLY SALES DRAWING							
		mm		4:1													
= 0		GENERAL TOLERANCES (UNLESS SPECIFIED)				EC NO: 618886											
= 0		ANGULAR TOL ± 1.0 °															
= 0		4 PLACES		±		DRWN: SHANDITHAVAL		2019/06/11		PRODUCT CUSTOMER DRAWING							
= 0		3 PLACES		±		CHK'D: RBAUMAN		2019/06/11									
= 0		2 PLACES		± 0.13		APPR: RBAUMAN		2019/06/11		DOCUMENT NUMBER SD-34997-200							
= 0		1 PLACE		± 0.25		INITIAL REVISION:											
= 0		0 PLACES		±		DRWN: JFISCHER01		2013/05/28		DOC TYPE		DOC PART		REVISION			
= 0						APPR: RBAUMAN		2013/05/30		PSD		001		J5			
= 0		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
= 0								D-SIZE		34997		SEE TABLE		GENERAL MARKET		3 OF 3	

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