## OSLON® Compact PL

Compact light source with isolated thermal pad for improved heat dissipation and small z-tolerance (+/- $35 \mu m$ ).

The OSLON Compact PL product family meets both excellent brightness in combination with outstanding luminance.





### **Applications**

- Headlamps, LED & Laser & Night Vision

### Features:

- Package: Ceramic package
- Chip technology: UX:3
- Typ. Radiation: 120° (Lambertian emitter)
- Color: Cx = 0.325, Cy = 0.345 acc. to CIE 1931 (● white)
- Corrosion Robustness Class: 3A
- Qualifications: AEC-Q102 Qualified
- ESD: 8 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)
- Color over angle: Better than passus 3.7.2.1 of supplement proposal 7 to ECE reg. 128





Ordering Information			
Туре	Luminous Flux <sup>1)</sup> $I_F = 1000 \text{ mA}$ $\Phi_V$	Ordering Code	
KW CELNM2.TK-S2S8-4L07M0-2686	355 510 lm	Q65112A8915	_



Maximum Ratings			
Parameter	Symbol		Values
Operating Temperature 2)	T <sub>op</sub>	min. max.	-40 °C 135 °C
Storage Temperature	$T_{stg}$	min. max.	-40 °C 135 °C
Junction Temperature	T <sub>j</sub>	max.	150 °C
Junction Temperature for short time applications*	$T_{j}$	max.	175 °C
Forward current T <sub>S</sub> = 25 °C	I <sub>F</sub>	min. max.	50 mA 1500 mA
Surge current $t \le 10 \ \mu s; \ D = 0.005 \ ; \ T_s = 25 \ ^{\circ}C$	I <sub>FS</sub>	max.	3000 mA
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)	$V_{ESD}$		8 kV
Reverse current 3)	I <sub>R</sub>	max.	200 mA

<sup>\*</sup> The median lifetime (L70/B50) for Tj = 175°C is 100h.

## **Characteristics**

 $I_{\scriptscriptstyle F}$  = 1000 mA;  $T_{\scriptscriptstyle S}$  = 25 °C

Parameter	Symbol		Values
Chromaticity Coordinate 4)	Сх	typ.	0.325
	Су	typ.	0.345
Viewing angle at 50% I <sub>v</sub>	2φ	typ.	120 °
Forward Voltage 5)	$V_{F}$	min.	2.80 V
$I_{\rm F} = 1000  \text{mA}$	·	typ.	3.15 V
		max.	3.40 V
Reverse voltage (ESD device)	V <sub>R ESD</sub>	min.	45 V
Reverse voltage 3)	$V_R$	max.	1.2 V
$I_R = 20 \text{ mA}$			
Real thermal resistance junction/solderpoint <sup>6)</sup>	R <sub>thJS real</sub>	typ.	4.6 K / W
	tiloo real	max.	5.6 K / W
Electrical thermal resistance junction/solderpoint <sup>6)</sup>	R <sub>thJS elec.</sub>	typ.	2.9 K / W
with efficiency $\eta_e$ = 38 %	tiloo elec.	max.	3.5 K / W

<b>Brightness</b> C	<b>3roups</b>
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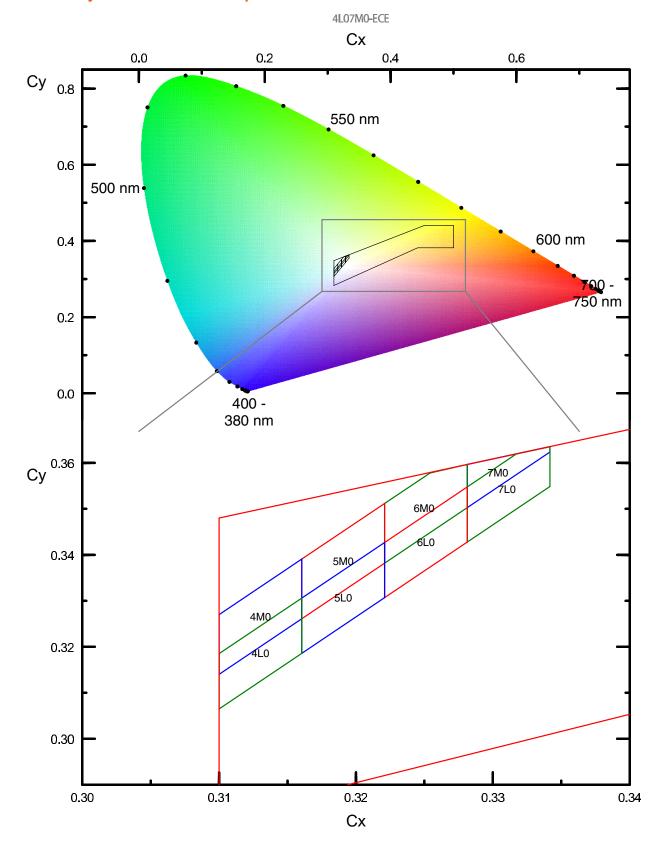
Group	Luminous Flux <sup>1)</sup> $I_F = 1000 \text{ mA}$ min. $\Phi_V$	Luminous Flux <sup>1)</sup> $I_F = 1000 \text{ mA}$ max. $\Phi_V$	
S2	355 lm	375 lm	
S3	375 lm	395 lm	
S4	395 lm	415 lm	
S5	415 lm	435 lm	
S6	435 lm	460 lm	
S7	460 lm	485 lm	
S8	485 lm	510 lm	

# **Forward Voltage Groups**

Group	Forward Voltage <sup>5)</sup> I <sub>F</sub> = 1000 mA	Forward Voltage <sup>5)</sup> I <sub>F</sub> = 1000 mA	
	min.	max.	
	$V_{F}$	$V_{F}$	
26	2.80 V	3.10 V	
86	3.10 V	3.40 V	



# **Chromaticity Coordinate Groups**





Group	Cx	Су	Group	Cx	Су	Group	Cx	Су
4L0	0.3100	0.3065	5M0	0.3160	0.3261	7L0	0.3281	0.342
	0.3100	0.3185		0.3160	0.3391		0.3281	0.354
	0.3160	0.3306		0.3221	0.3512		0.3317	0.362
	0.3160	0.3186		0.3221	0.3382		0.3342	0.363
4M0	0.3100	0.3140	6L0	0.3221	0.3307		0.3342	0.354
	0.3100	0.3270		0.3221	0.3427	7M0	0.3281	0.350
	0.3160	0.3391		0.3281	0.3548		0.3281	0.359
	0.3160	0.3261		0.3281	0.3428		0.3342	0.363
5L0	0.3160	0.3186	6M0	0.3221	0.3382		0.3342	0.362
	0.3160	0.3306		0.3221	0.3512			
	0.3221	0.3427		0.3254	0.3578			
	0.3221	0.3307		0.3281	0.3597			
				0.3281	0.3503			



## **Group Name on Label**

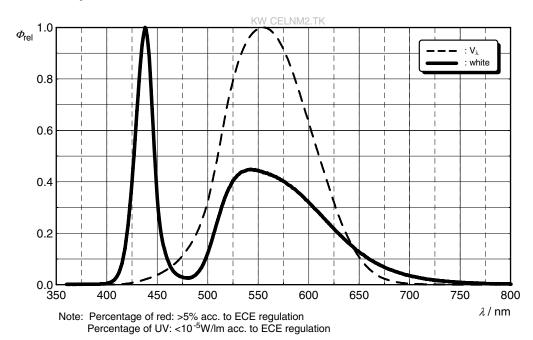
Example: S2-4L0-26

Brightness	Color Chromaticity	Forward Voltage
S2	4L0	26



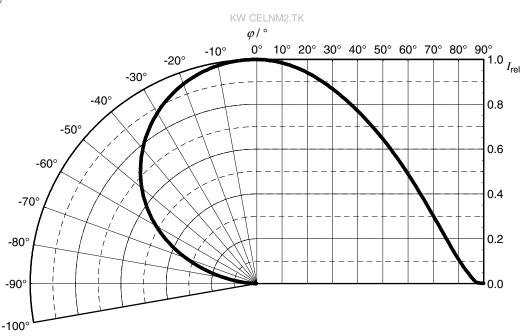
# Relative Spectral Emission 7)

 $\Phi_{rel}$  = f ( $\lambda$ ); I $_{F}$  = 1000 mA; T $_{J}$  = 25 °C



### Radiation Characteristics 7)

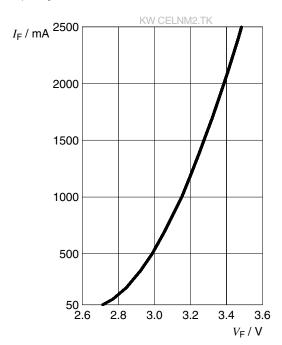
 $I_{rel} = f(\phi); T_J = 25 °C$ 





### Forward current 7)

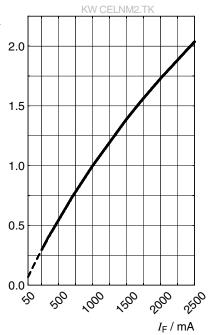
$$I_F = f(V_F); T_J = 25 \, ^{\circ}C$$



### Relative Luminous Flux 7), 8)

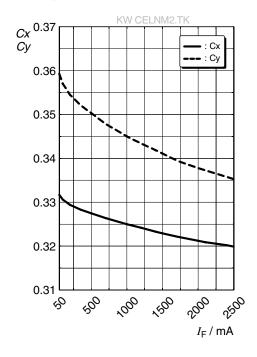
$$\Phi_{V}/\Phi_{V}(1000 \text{ mA}) = f(I_{F}); T_{J} = 25 \text{ }^{\circ}\text{C}$$





## Chromaticity Coordinate Shift 7)

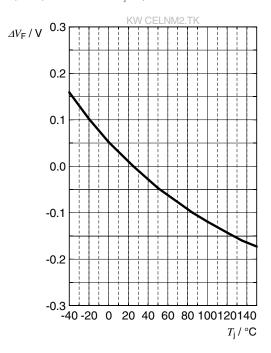
Cx, Cy = 
$$f(I_F)$$
;  $T_J = 25 \, ^{\circ}C$ 





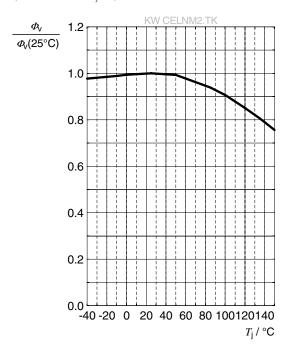
## Forward Voltage 7)

$$\Delta V_{_F} = V_{_F} - V_{_F} (25~^{\circ}C) = f(T_{_j}); \ I_{_F} = 1000~mA$$



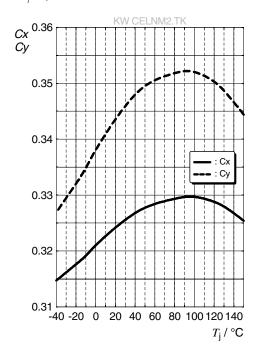
### Relative Luminous Flux 7)

$$\Phi_{v}/\Phi_{v}(25 \text{ °C}) = f(T_{i}); I_{F} = 1000 \text{ mA}$$



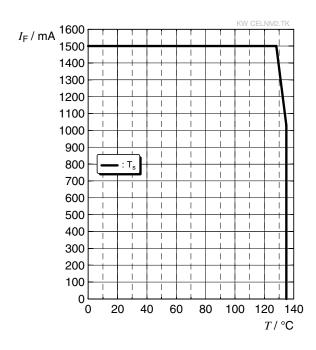
## Chromaticity Coordinate Shift 7)

$$Cx, Cy = f(T_i); I_F = 1000 \text{ mA}$$



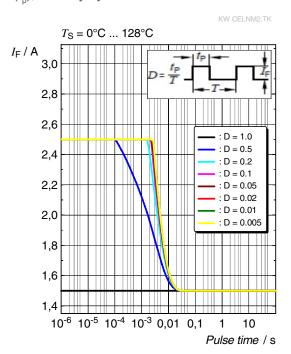
### Max. Permissible Forward Current

 $I_F = f(T)$ 



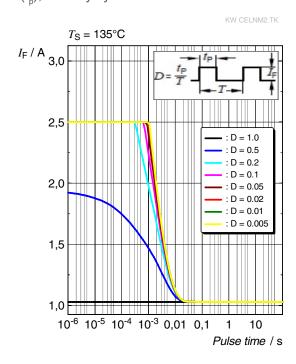
## **Permissible Pulse Handling Capability**

 $I_F = f(t_p)$ ; D: Duty cycle



## **Permissible Pulse Handling Capability**

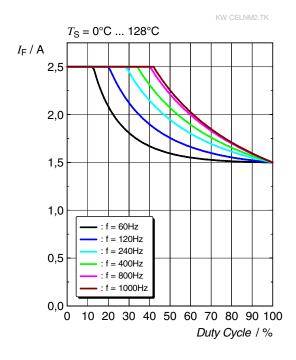
 $I_F = f(t_D)$ ; D: Duty cycle





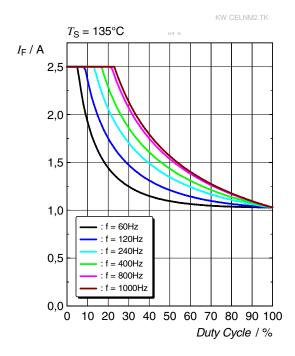
## Permissible F. Handling Capability

f: Frequency

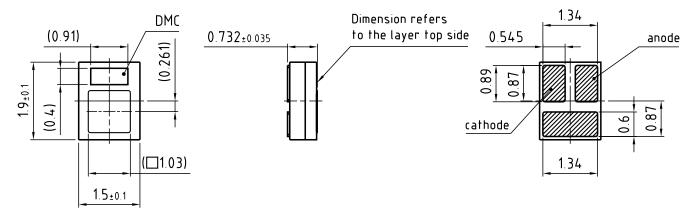


## Permissible F. Handling Capability

f: Frequency



## **Dimensional Drawing** 9)



lead finish Au
general tolerance ± 0.05

C63062-A4396-A1-02

### **Further Information:**

**Approximate Weight:** 7.8 mg

Corrosion test: Class: 3A

Test condition: 40°C / 90 % RH / 15 ppm H<sub>2</sub>S / 14 days (stricter than IEC

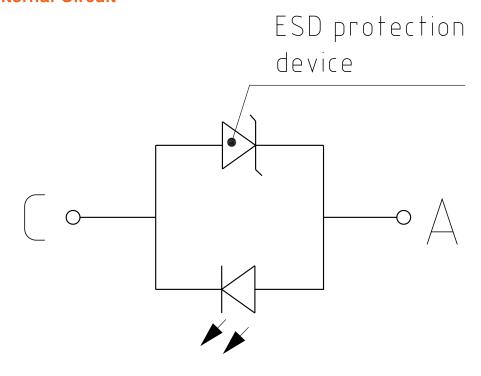
60068-2-43)

**ESD advice:** The device is protected by ESD device which is connected in parallel to the

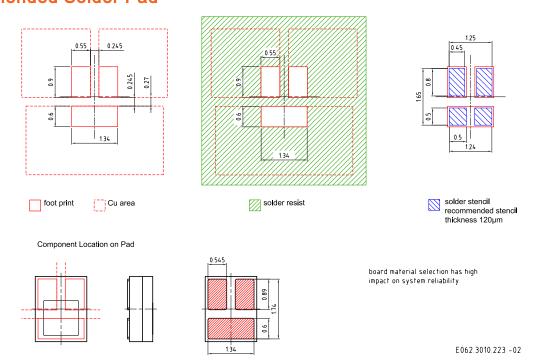
Chip.



### **Electrical Internal Circuit**



### Recommended Solder Pad 9)

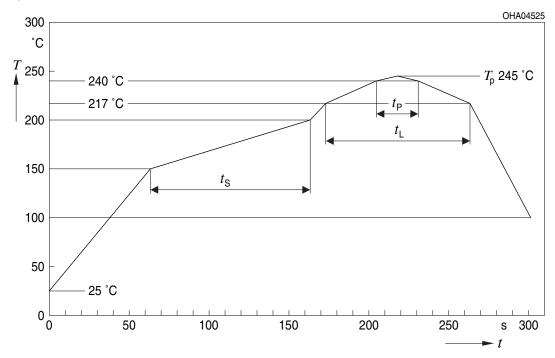


For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere. Package not suitable for ultra sonic cleaning. To ensure a high solder joint reliability and to minimize the risk of solder joint cracks, the customer is responsible to evaluate the combination of PCB board and solder paste material for his application.



## **Reflow Soldering Profile**

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E



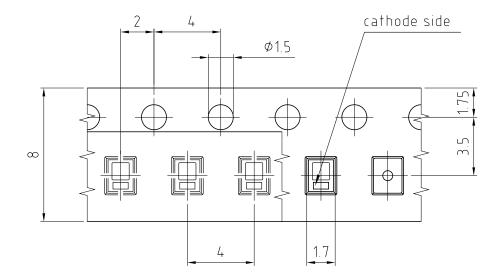
Profile Feature	Symbol	mbol Pb-Free (SnAgCu) Assembly			Unit
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat*)			2	3	K/s
25 °C to 150 °C					
Time t <sub>s</sub>	$t_s$	60	100	120	S
$T_{Smin}$ to $T_{Smax}$					
Ramp-up rate to peak*)			2	3	K/s
$T_{Smax}$ to $T_{P}$					
Liquidus temperature	$T_{L}$		217		°C
Time above liquidus temperature	$t_{\scriptscriptstyle \perp}$		80	100	S
Peak temperature	$T_{P}$		245	260	°C
Time within 5 °C of the specified peak	t <sub>P</sub>	10	20	30	S
temperature T <sub>P</sub> - 5 K					
Ramp-down rate*			3	6	K/s
T <sub>P</sub> to 100 °C					
Time				480	S
25 °C to T <sub>P</sub>					

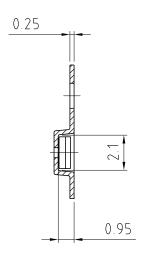
All temperatures refer to the center of the package, measured on the top of the component



<sup>\*</sup> slope calculation DT/Dt: Dt max. 5 s; fulfillment for the whole T-range

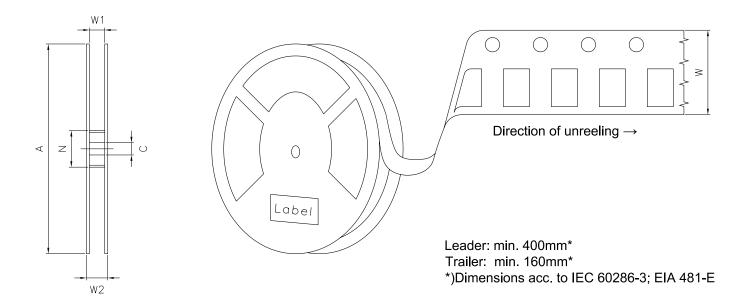
# Taping 9)





C63062-A4396-B9-02

## Tape and Reel 10)



### **Reel Dimensions**

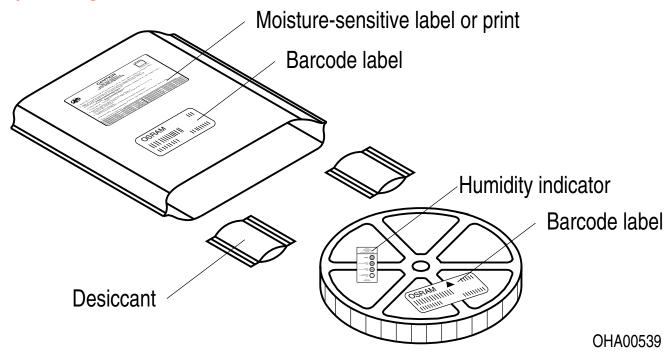
Α	W	$N_{\min}$	$W_1$	$W_{2\mathrm{max}}$	Pieces per PU
180 mm	8 + 0.3 / - 0.1 mm	n 60 mm	8.4 + 2 mm	14.4 mm	4000



### **Barcode-Product-Label (BPL)**



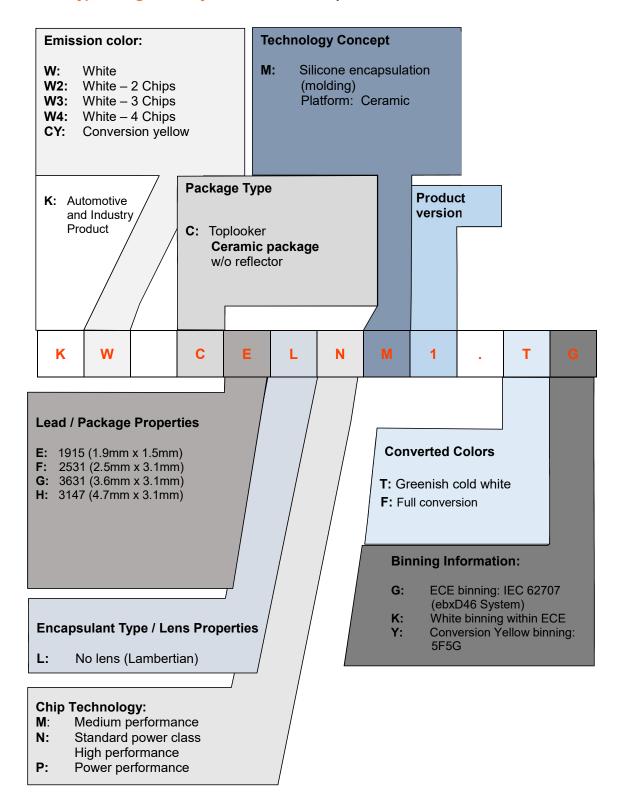
## Dry Packing Process and Materials 9)



Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.



#### Type Designation System - OSLON Compact PL





#### **Notes**

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet fall into the class moderate risk (exposure time 0.25 s). Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers avoid device exposure to aggressive substances during storage, production, and use.

For further application related information please visit www.osram-os.com/appnotes



#### **Disclaimer**

#### Attention please!

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on the OSRAM OS website.

#### **Packing**

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

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OSRAM OS components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

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### Glossary

- Brightness: Brightness values are measured during a current pulse of typically 1 ms, with an internal reproducibility of ±8 % and an expanded uncertainty of ±11 % (acc. to GUM with a coverage factor of k = 3).
- Operating Temperature: The Operating Temperatur Top is referenced to the Solderpoint Ts of this device. Proper current derating must be observed to maintain junction temperature below the maximum.
- Reverse Operation: This product is intended to be operated applying a forward current within the specified range. Applying any continuous reverse bias or forward bias below the voltage range of light emission shall be avoided because it may cause migration which can change the electro-optical characteristics or damage the LED.
- Chromaticity coordinate groups: Chromaticity coordinates are measured during a current pulse of typically 1 ms, with an internal reproducibility of ±0.005 and an expanded uncertainty of ±0.01 (acc. to GUM with a coverage factor of k = 3).
- Forward Voltage: The forward voltage is measured during a current pulse of typically 1 ms, with an internal reproducibility of ±0.05 V and an expanded uncertainty of ±0.1 V (acc. to GUM with a coverage factor of k = 3).
- 6) **Thermal Resistance:** Rth max is based on statistic values  $(6\sigma)$ .
- Typical Values: Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- Characteristic curve: In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- Tolerance of Measure: Unless otherwise noted in drawing, tolerances are specified with ±0.1 and dimensions are specified in mm.
- Tape and Reel: All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.



Revision History					
Version	Date	Change			
1.0	2020-06-25	Initial Version			
1.1	2021-02-24	Electro - Optical Characteristics (Diagrams)			
1.2	2021-09-01	Characteristics Electro - Optical Characteristics (Diagrams)			



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