Panasonic

Programmable Controller

FPSERIES **DIGEST**



Selection of Products

Model Features			FP-e		FPOR Controller superior to basic		FPS High performance ultra-compact					
			All-in-one	controller with six functions			ra-compac or use in e narrov		controller Reliably supports the control of higher-speed equipment with more functions featured			
			*The FP-e will be discontinued at									
CPU (conti	rol unit) type		the end of Septer	With thermocouple	C10, C14 and C16	C32	T32	F32	C24	C28	C32	
· · · · · ·	controllable		14 points	input type 12 points	106 to 112 points		128 points		376 points	380 points	384 points	
	le expansio			-		3 unit	s		•	units (Right: 3, Le		
Program ca	apacity		2.7	k steps	16 k steps 32 k steps				32 k steps			
Comment	Comment memory		-		Available (Built-in memory)			Available (Built-in memory)				
Operation	Operation speed (basic instructions)		s) 0.9 µs/step (basic instructions)		0.08 μs (Up to 3 k steps), 0.58 μs (3 k and later steps)		0.32 μs/step (basic instructions)					
Data regist	Data register		1,660 words		12,315 words 32,756 words		32,765 words					
Internal relay		1,008 points (63 words)		4,096 points (256 words)		4,096 points (256 words)						
Network compatibility					Available (with FP Web Server 2 and KS1 Signal		converter)					
			- Available (B\$485 type)		- Available (RS485)		- Available (RS485 communication cassette)					
	Modbus-R	lU	Available (RS485 type)		Available (KS465)					,		
	CC-Link Computer	link	-				Available (Slave, CC-Link unit)					
	(MEWTOC	COL)	Available (Tool port, COM port)		Available (Tool port, COM port)		Available (Tool port, communication cassette)					
	General-pi (nonproce	urpose serial dural)	Available (COM port)			Available (CO	OM port)		Available (Tool port, communication cassette)		ication cassette)	
	PLC link		-		-		-					
		W0		-	Available (RS23	32C, 1-to-1) ((RS485, Up to	16 units)	Available (R	S485 communica	ation cassette)	
		W2		-	-		-					
	Remote I/C	VE	-		-		-					
	(MEWNET		-		Available (64-point slave stations, I/O link unit)		Available (64-point slave stations, I/O link unit)					
	S-LINK			-	Availa	ble (FP0-SL	1 control unit		A	vailable (S-LINK	unit)	
	S-LINK V			-	-		-					
Motor control	Built-in pul		2 axes/10 kHz	2 axes/5 kHz	4 axes	s/50 kHz (C1	6, C32 or T32			0 kHz (Transistor		
Positioning unit			-		-				/4-axis type, up to			
PWM output			-	z/1,000 resolution	4 points/4.8 kHz/1		•	T32 or F32)	2 points/12 kHz/1,	•	ransistor output type)	
	High-spee		4 channels/10 kHz	4 channels/5 kHz		6 channels		and 1 abarral		4 channels/50 kl		
Analog measurement		urrent input		-	4 channels/unit, 8 cha		channels input output/4 channe	Is input and	4 channels/unit, 8 cha	outpu	nels input and 1 channel t/4 channels input and	
		urrent output		- 2 abarrala (tharmasarrala)	4 channels/u		2 channels outp	ut mixed unit	4 channels/u		inels output mixed unit	
Calondorti	Temperatu		-	2 channels (thermocouple)			nocouple unit		ð cha	Innels thermocou	ipie unit	
	mer (clock f		•	calendar timer type)		Available (T liniUSB port			Data	Available	2 noints	
Others			Front panel SW	itch input: 8 points	l IV	initioae port	provided		Pote	nuometer input: A	2 points	

	termin Wide selecti allows s	FP-X a performance compact hal block type controller on of add-on cassettes pace-saving use of the or a variety of purposes			Scan time: Advance	P2SH 1 ms/20 k steps d version of FP2 ultra-high speed processing	
	SECCESCE A		C2L	~	C2P	C3P	
C14	C30	C60	-	C2	(with IC memory card interface)	(with IC memory card interface)	
328 points	352 points	382 points			with the remote I/O syste	em)	
8 units + A	dd-on cassettes (up to			•	ype backplane is used)		
16 k steps	32 k	steps	32 k steps	60 k	steps	120 k steps	
Availa	ble (Built-in memory)			Available (Bu	ilt-in memory)		
0.32 µs/s	0.32 µs/step (basic instructions)			0.03 µs/step (basic instructions)			
	32,765 words			10,240 words (Exc. file register. See the end of this table.)			
4,096	4,096 points (256 words)				points		
Available (Ethe	rnet communication ca	assette)		Available (B	T-LAN unit)		
	-			Available (/E link unit)		
	85 communication ca	-			-		
Available (S	ave and FP0 CC-Link	unit)			-		
Available (Tool po	ort and communication	n cassette)	Available (COM port, CCU and MCU)				
Available (Tool po	ort and communication	n cassette)		Available (COM p	ort, SDU and MCU)		
	-			Available (N	IW link unit)		
Available (RS4	85 communication ca	ssette)		Availab	le(MCU)		
	-		Available (MW link unit)				
	-		Available (VE link unit)				
Available (64-point s	lave stations and FP0	I/O link unit)	Available (Master: MW link unit) (Slave: RMS unit)				
	-		Available (S-LINK unit)				
	-		Available (S-LINK V unit)				
2 axes/100 kHz + 2 ax	2 axes/100 kHz + 2 axes/20 kHz (Transistor output type)				-		
1 axis/100 kHz	1 axis/100 kHz (pulse I/O add-on cassette)			RTEX, Multifunction type and Interpolation type			
4 points/12 kHz/1,000	4 points/12 kHz/1,000 resolution (Transistor output type)			4 points/30 kHz/100 re	solution (Pulse I/O unit)		
8 0	hannels/50 kHz			4 points/200 kHz (FP2	-HSCT and FP2-PXYT)		
2 channels/cassette		els input and 1 channel		8 channels (FP2-Al	08VI and FP2-AD8X)		
2 channels/cassette	outp	ut mixed cassette		4 channels	; (FP2-DA4)		
2 channels thermocouple in	out and 2 channels R.T	Г.D. input cassettes	8 char	inels thermocouple/R.	T.D. (FP2-AD8X and FP2-	-RTD)	
Availa	ble (MRTC cassette)				Built-in type)		
With a U	SB port (C30 and C60)		File regis	30 k steps / 120 k (32 k steps: 32,765)	steps: 32,765 words x 3 words)	banks)	

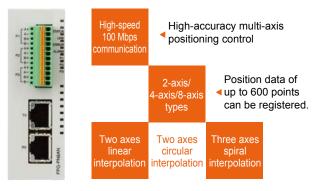
Positioning

Positioning

Compact type PLC achieves high-speed and high-accuracy positionig.

FPΣ The palm-size ultra-compact PLC allows for the establishment of a network servo system with up to 16 axes.

Positioning unit RTEX is compatible with Panasonic MINAS A4N/A5N "Realtime Express," enabling the construction of a high-speed, high-accuracy, wire-saving servo system. The cumbersome wiring work will be significantly reduced, contributing to the quick startup of equipment with a multi-axis control function. (A5N is supported from Ver. 1.30.) *Mixed use of MINAS A4N and A5N is not possible.



- Compatible with commercially-available LAN cables, significantly reducing wiring costs
- Equipped with a manual pulser input, allowing for fine teaching



Dedicated tool software Configurator PM

Reliable and user-friendly software tool for the process from setting through startup and operation monitoring for the functions, including specification of axes to be used, parameter setting, data table creation, JOG operation, home return, and data monitoring.



AC servomotors in the best match to FPΣ MINAS A5 Series

MINAS

instructions

Panasonic Corporation, Motor business unit

Features an upgraded real-time auto tuning function
The improved vibration damping property made the motor usable in a wide variety of mechanisms. The operability for both low and high rigidity mechanisms has been improved.
Usable for a wide range from position to speed and torque

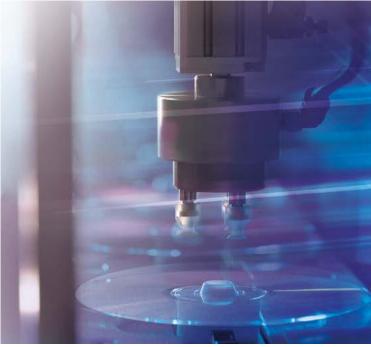


Controls up to 256 axes, adequantely supporting large-scale equipment control



- •Up to 8-axis type RTEX 32 units can be connected, and up to 256 axes can be controlled. (when using H type backplane).
- •Use in combination with the ultra-high speed and large capacity CPU unit [20 k

step/1 ms (measured by our company), program capacity of 120 k steps) adequately supports the control of large-scale equipment.

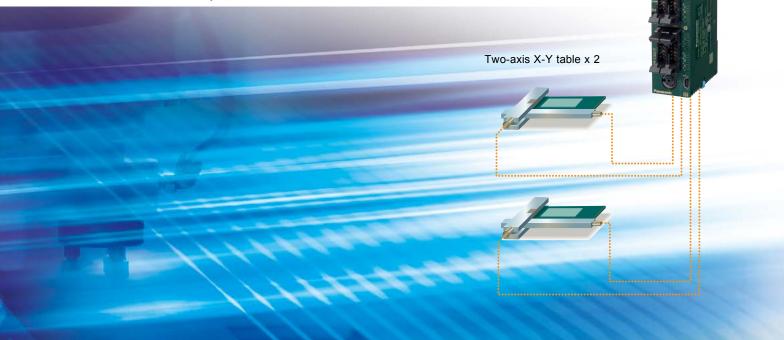


FP0R

Positioning control available with the more compact body with built-in 4-axis pulse outputs

FPOR The four built-in channels of a maximum of 50 kHz pulse output allow for simultaneous 2-axis linear interpolation of two sets.

No complicated speed calculation or programming is required. 2-axis linear interpolation is available by using the F175 dedicated instruction. Two sets such as two X-Y tables, for example, can be simultaneously controlled.

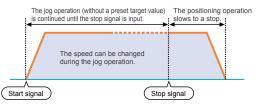


Variety of positioning instructions available

FP-X

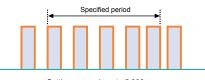
Jog positioning control (F171 instruction)

The motion can be started without a preset target value. When a stop signal is input, the target value is set, and the motion is slowed to a stop.



Measuring the pulse frequency (F178 instruction)

Pulses input in a specified period by a single instruction are counted, and the frequency is calculated.



Setting range: 1 ms to 5,000 ms

Built-in 100 kHz pulse outputs for two axes and 20 kHz for two axes

For relay output type even 2-axis linear interpolation

With two add-on pulse I/O cassettes (AFPX-PLS), linear interpolation can be performed at a maximum of 80 kHz synthetic speed by using F175 (SPSH) instruction, which is the same instruction for the transistor output type.



Analog

Analog

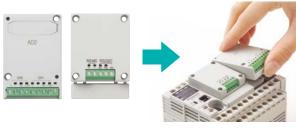
Smallest class compact PLC analog unit

FP-X

Ultra-compact add-on cassettes for analog control

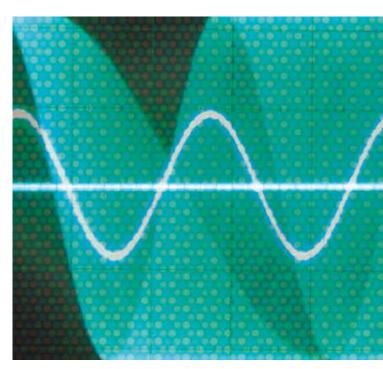
"Require slightly more functions", "Want to add functions to the existing equipment" The rich variety of add-on cassettes helps solve these requirements. The Add-on cassette easily adds small quantities of functions and I/O points





Easily removable (Two screws to secure the unit)

AFPX-AD2	Analog input cassette (0 to 10 V/0 to 20 mA, 12-bit, non-insulated two points)
AFPX-A21	Analog I/O cassette Input: 2 channels (0 to 5 V/0 to 10 V or 0 to 20 mA, 12-bit, insulated) Output: 1 channel (0 to 10 V or 0 to 20 mA, 12-bit, insulated)
AFPX-DA2	Analog output cassette 2 channels (0 to 10 V or 0 to 20 mA, 12-bit, insulated 2 channels)
AFPX-TC2	Thermocouple input cassette (K/J type, Resolution: 0.2 °C 32.36 °F, insulated 2 channels)
AFPX-RTD2	R.T.D. input (insulated) 2 channels (Channels insulated)

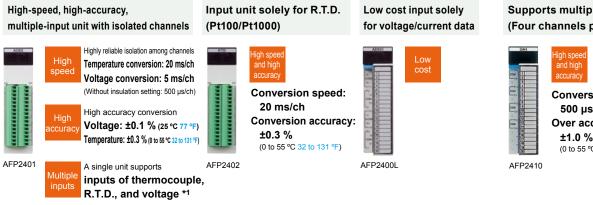


Multi-range control of a variety of equipment is possible. The unit can be directly connected with thermocouples and resistance temperature detectors.

FP2SH

Achieved by a variety of units, including three "analog input type" units and multiple channel "analog output type" units (four channels per unit)

Analog input types



*1 Current inputs can be converted into voltage inputs by attaching the supplied external resistor to the inupt terminal section

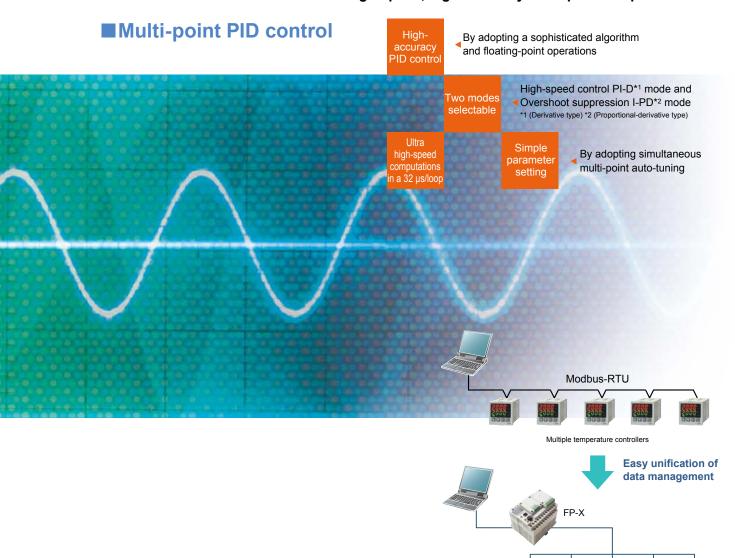
Analog output type

Supports multiple channels. (Four channels per unit)



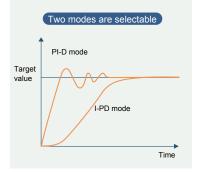
Simple temperature control

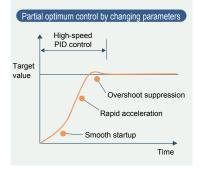
FP-X The advanced PID control facilitates high-speed, high-accuracy multi-point temperature control.



 By combining with a sequence control, the parameters (Kp, Ti, Td, etc.) can be changed during a PID control execution, thereby enabling optimum temperature control in each stage including start up, midrange, and convergence.

The ability to change the target value easily enables multi-step temperature control, which was difficult only with temperature controllers. In addition, the multi-point temperature control enables the centralized control of multiple temperature controllers with a single FP-X for unified data management.







T/C

T/C

T/C

T/C

The number can even be increased up to 28 channels by using the thermocouple input cassette and FP0 thermocouple unit.

T/C

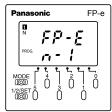


Panel-mount type all-in-one controller - Combination PLC and display



DISPLAY MODES AND FUNCTIONS



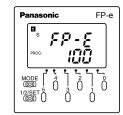


Displays any characters and numerical values, and numerical data can be changed.

SPECIFICATIONS

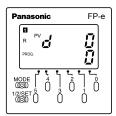
Performance specifications





Can also display characters and numerical values. Operation switches can be used for external input.

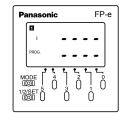




Operation memory in the controller can be monitored and its data can be changed.

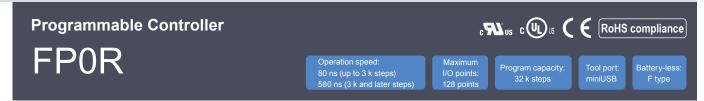
I mode (I/O monitor mode)

4

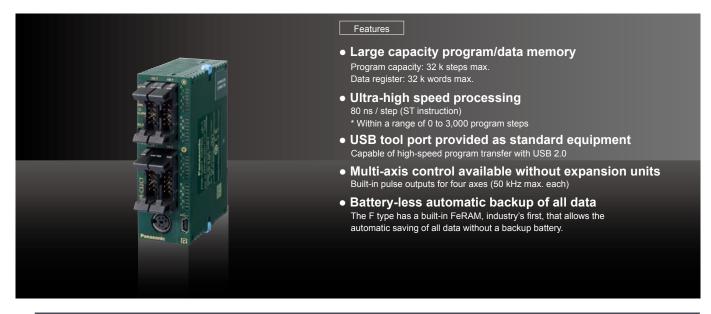


I/O status (X and Y) in the controller can be monitored.

	like and	Model	AFPE224300	AFPE224302	AFPE224305	AFPE214325	AFPE214322	
	Item		Basic type (RS232C)	Basic type (RS485)	Calendar timer type (RS232C)	Thermocouple input type (RS232C)	Thermocouple input type (RS485)	
Nu	mber of controllable	Control unit	14 points [Input: 8	3, Output: 6 (Transistor NP	N: 5 / Relay: 1)]	12 points [Input: 6, Output: 6	(Transistor NPN: 5 / Relay: 1)]	
I/O	points	Front switch input			8 points			
Pro	gram memory	Built-in memory			Built-in EEP-ROM			
Pro	gram capacity				2,720 steps			
Op	eration speed			0.9	µs/step (for basic instructio	n)		
Clo	ck / calendar function		Not ava	ilable	Year, month, day, hour, minute, se (However, this can only be used v	econd and day of week when a battery has been installed.)	Not available	
Battery life			Not ava	ilable	220 days or more (actual usage value: 8 replacement interval: 1 year (Value appl	870 days approx. (25 °C 77 °F), Periodic ies when no power is supplied at all.)	Not available	
Pulse catch input			6 points in total					
Inte	rrupt input		(X0 and X1: 50 μs, X2 to X5: 100 μs)					
CO	M. port		RS232C	RS485	RS232C	RS232C	RS485	
Per	iodical interrupt		0.5 ms to 30 sec.					
Cor	istant scan		Available					
Pas	sword		Available					
	High-speed counter f	unction	Counter mode: Addition / subtraction (1-phase) Input points: 4 channels max.					
SU			Maximum cour	Maximum counting speed: 10 kHz (total of 4 channels) Maximum counti				
ţi	Solution Solution <td< td=""><td colspan="6">Counter mode: 2-phase / individual / direction decision (2-phase) Input points: 2 channels max.</td></td<>		Counter mode: 2-phase / individual / direction decision (2-phase) Input points: 2 channels max.					
ŭ	* The combination of 1-phase × 2 channels and 2-phase × 1 channel is also possible for the high-speed counter. Pulse output function Output points Output points		Maximum cou	nting speed: 2 kHz (total o	Maximum counting speed: 1 kHz			
alf	Pulse output function	Output points		2 independent po	ints (Y0 and Y1) (No interp	olation function)		
eci		Output frequency	40 Hz to 10 kHz (Y0 or Y1: 1 point), 40 Hz to 5 kHz (Y0 and Y1: 2 points) 40 Hz to 5 kHz (1 point), 40 Hz to 2.5 kHz (2 po					
Sp	PWM output function	Output points			2 points (Y0 and Y1)			
		Output frequency	Frequency: 0.15 Hz to 1 kHz, Duty: 0.1 % to 99.9 %					



Pocket-size ultra-compact controller for use in extremely narrow spaces

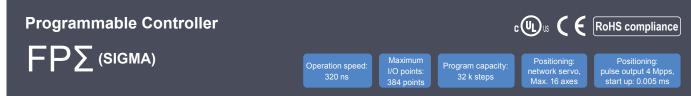


SPECIFICATIONS

Performance specifications

Item		C10 (Relay output type only)	C14 (Relay output type only)	C16 (Transistor output type only)	C32 (Transistor output type only)	T32 (Transistor output type only)	F32 (Transistor output type only)	
Programming method / Control method						Cyclic operation		
	Cont	rol unit only (No expansion)	10 points (Input: 6, Output: 4)	14 points (Input: 8, Output: 6)	16 point	32 points (Input: 16, Output: 16)	32 points (Input: 16, Output: 16)	
Number of controllable I/O points		cpansion 1 * Same type of control and expansion units	Max. 58 points	Max. 62 points	Max. 112 points	Max. 128 points	Max. 12	8 points
iro pointa	W/e	xpansion 2 * Mix type of relay and transistor units	Max. 106 points	Max. 110 points	Max. 112 points	Max. 128 points	Max. 12	8 points
Program	n mem	ory		Bu	ilt-in flash EEPROM (n	o backup battery require	ed)	
Program	n capa	city		16,000 steps			32,000 steps	
Number		Basic instructions			110 type	s approx.		
instructio	ons	High-level instructions			210 type	s approx.		
Operatio	on	Up to 3,000 steps	Basic instruc	ctions: 0.08 µs min., Tir	mer instructions: 2.2 µs	min., High-level instruct	tions: 0.32 μs min. (MV	/ instruction)
speed		3,001st and later steps	Basic instruc	tions: 0.58 µs min., Tim	ner instructions: 3.66 µs	min., High-level instrue	ctions: 1.62 µs min. (M	V instruction)
	Relay	Internal relay (R)			4,096	points		
Operation	Relay	Timer / Counter (T / C)			1,024	points		
memory	Memory	Data register (DT)		12,315 words			32,765 words	
area Index register (IX, IY)			14 words (I0 to ID)					
Master of	control	relay (MCR)	256 points					
Number	of lab	els (JMP and LOOP)	256 points					
Different	tial poi	nts	Equivalent to the program capacity					
Number	of ste	o ladder			1,000	stages		
Number	of sub	routines	500 subroutines					
	High s	peed counter	Single-phase 6 channels (Max. 50 kHz each) or 2-phase 3 channels (Max. 15 kHz each) (Note)					
	Pulse	output	Not available 4 channels (Max. 50 kHz each) Two channels can be controlled individ					d individually. (Note)
<i>"</i>	PWM	output	Not available 4 channels (6 Hz to 4.8 kHz)					
ü	Pulse	catch input / interrupt input	Total 8 channels (with high speed counter)					
	Interru	pt program	Input: 8 programs (6 programs for C10 only) / Periodic: 1 program / Pulse match: 4 programs					
l l	Period	ical interrupt	In units of 0.5 ms: 0.5 ms to 1.5 sec. / In units of 10 ms: 10 ms to 30 sec					
cia	Consta	ant scan	In units of 0.5 ms: 0.5 ms to 600 ms					
Special functions	RS232	2C port				CT, C16CP, C32CT, C32CP, ⁻ on distance: 15 m 49.2 f		
	RS485	5 port	One RS485 port is mounted on each of C10MRS, C14MRS, C16MT, C16MP, C32MT, C32MP, T32MT, T32MP, F32MT and F32MP type (3P terminal block) Transmission speed (Baud rate): 115.2 kbps (It is possible to change to 19.2 kbps by the setting.), Transmission distance: 1,200 m 3937.0 ft, Communication method: half duplex					
	_ Pr	ogram and system register		Stor	ed program and system	n register in flash EEPF	ROM	
Maintenance	Memory backup O	peration memory	Stored fixed area Counter: Internal rela		a in flash EEPROM : 16 points ay: 128 points er: 315 words		Backup of the entire area by a built-in secondary battery	Backup of the entire area by FeRAM (without the need for a battery)
ž,	Self-di	agnostic function		Watc	hdog timer (690 ms apr	prox.), program syntax o	check	
		me clock function	Not available Not available Not available					
(Other	functions	Program edition duri	ng RUN, download in F	RUN mode (incl. comm	ents), 8-character pass	word setting and progra	
	la a lina il			<u> </u>		,		

Note: For the limitations while operating units, see the manual.



High-performance ultra-compact PLC



Features

- Abundant program capacity: 32 k steps The 32 k steps program capacity can accommodate an increase in the number of programs accompanying functionality enhancements, expansions, or changes of equipment.
- Equipped with an independent comment memory All of 100,000 I/O comments, 5,000 lines of block comments, and 5,000 lines of remark comments are saved in $\ensuremath{\mathsf{FP}}\Sigma$ together with programs.
- Equipped with a high-speed RISC processor Equipped with a RISC processor, achieving high-speed processing with a scan time of less than 2 ms approx. for 5,000 steps
- High-speed positioning unit

The 4 Mpps maximum frequency and start up speed of 0.005 ms allow use for linear servo control.

Simple temperature control

A temperature control program can be written in only one line by using the PID instruction F356 (EZPID), facilitating temperature control by a PLC, which had previously been considered difficult.

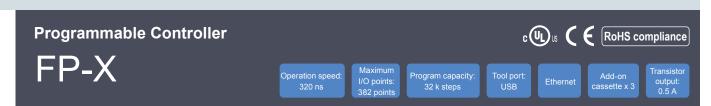
SPECIFICATIONS

Performance specifications

Itom				Specifi	cations			
	Item		AFPG2543H / AFPG2543HTM	AFPG2643H / AFPG2643HTM	AFPG2423H / AFPG2423HTM	AFPG2653H / AFPG2653HTM		
		Control unit	32 points (DC input: 16, NPN output: 16)	32 points (DC input: 16, NPN output: 16)	24 points (DC input: 16, relay output: 8)	28 points (DC input: 16, PNP output: 12)		
Number of	er of	With FP0R expansion units	Max. 128 points (up to 3 units) * When using transistor output type expansion units	Max. 128 points (up to 3 units) * When using transistor output type expansion units	Max. 120 points (up to 3 units) *When using transistor output type expansion units	Max. 124 points (up to 3 units) * When using transistor output type expansion units		
contro I/O poi		With FP Σ expansion units	Not possible	Max. 288 points (up to 4 units) * When using transistor output type expansion units	Max. 280 points (up to 4 units) * When using transistor output type expansion units	Max. 284 points (up to 4 units) * When using NPN output type expansion units		
		With FP0R and FPΣ expansion units	Max. 128 points * When using transistor output type expansion units	Max. 384 points * When using transistor output type expansion units	Max. 376 points * When using transistor output type expansion units	Max. 380 points * When using NPN output type expansion units		
Progra	imming m	ethod / Control method		Relay symbol /	Cyclic operation			
Progra	im memor	у		Built-in flash ROM (no b	backup battery required)			
Progra	im capacit	у		32 k	steps			
Numbe		Basic instructions		93 t	ypes			
instruc	tions	High-level instructions	216 types	218 types	216 types	218 types		
Opera	tion speed	I		Basic instruction:	0.32 μs min. / step			
	Internal	relay (R)		4,096 points: R0				
Operation memory	Timer / (Counter (T / C)	1,024 points (Note 1, 2) [for initial setting, timer: 1,008 points (T0 to T1007), Counter: 16 points (C1008 to C1023)] Timer: Counts each unit up to 32,767 times (units: 1 ms, 10 ms, 100 ms, or 1 sec.). Counter: Counts 1 to 32,767					
U	Link rela	y (L)	2,048 points (Note 1)					
erat	Data reg	ister (DT)	32,765 words (DT0 to DT32764) (Note 1)					
Ope Memory 8	Link data	a register (LD)	256 words (Note 1)					
Men	Index re	gister (I)	14 words (I0 to ID)					
Differe	ntial point	S	Unlimited					
Master	r control re	elay points (MCR)	256 points					
Numbe	er of label	s (JP and LOOP)	256 points					
Numbe	er of step	adders	1,000 stages					
Numbe	er of subro	outines	100 subroutines					
Pulse	catch inpu	t	8 points (X0 to X7)					
Numbe	er of interr	upt program	9 programs [8 external input points (X0 to X7), 1 periodical interrupt point (0.5 ms to 30 sec.)]					
Self-di	agnosis fu	inction		E. g. watchdog timer,	program syntax check			
Clock	/ calendar	function	Year (last two digits), month, day, hour (24-	hour display), minute, second and day of w	eek (However, this function can only be use	d when a battery has been installed.) (Note 3)		
Potentiometer (volume) input		olume) input		2 points, resolution:	10 bits (K0 to K1000)			
Battery life			220 days or more [actual usage value: 840 days approx. (25 °C 77 °F)]. Suggested replacement interval: 1 year. (Value applies when no power is supplied at all.)					
Comment storage			All kinds of comments, inclu	ding I/O comments, remarks, and	block comments, can be stored	(no backup battery required).		
Link function			Computer link (1)	1, 1:N) (Note 4), General-purpose	communication (1:1, 1:N) (Note 4, 5	5), PLC link (Note 6)		
Other	functions		Program edition du	uring RUN, constant scan, forced	on / off, password, floating-point	operation, and PID		
Linear	/ Circular	interpolation for positioning	Not available	Available	Not available	Available		
Notes: 1)	If no battery	is used, only the fixed area is backed	up (Counters 16 points: C1008 to C1023,	Internal 2) The number of points	s can be increased by using an auxiliary ti	mer.		

relays 128 points: R2480 to R255F, data registers 55 words: D132710 to D1327641. When the optional battery is used, data can be backed up. Areas to be held and not held can be specified using the system registers. (Exclusive instructions allow writing and reading data in flash ROM.)

 Ine number of points can be increased by using an auxiliary timer.
 Precision of calendar timer: At 0 °C 32 °F, less than 119 seconds error per month, At 25 °C 77 °F, less than 51 seconds error per month, At 55 °C 131 °F, less than 148 seconds error per month
 An optional communication cassette (RS485 type) is required in order to use 1 : 1 communication.
 An optional communication cassette (RS485 type) is required.
 When the communication cassette is attached and it communicates, re-send processing is recommended.



Equipped with a USB port for easy connection to a PC. Also compatible with Ethernet.



Features

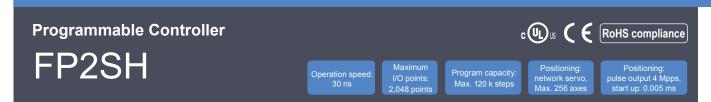
- Abundant program capacity: 32 k steps
 The 32 k steps program capacity can accommodate an increase in the number of programs accompanying functionality enhancements, expansions, or changes of equipment.
- Equipped with an independent comment memory All of 100,000 I/O comments, 5,000 lines of block comments, and 5,000 lines of remark comments are saved in FP-X together with programs.
- Equipped with a high-speed RISC processor Equipped with a RISC processor, achieving high-speed processing with a scan time of less than 2 ms approx. for 5,000 steps
- Add-on cassettes can expand the functionality, maintaining the space-saving size. Up to three add-on cassettes can be attached to the control unit. Functionality can be enhanced without increasing the required footprint. The 17 types of add-on cassettes, including the communication and analog types, cover a wide variety of applications.
- Multi-axis control by the built-in pulse output
 The transistor output type controller has a built-in pulse output that allows multi-axis control of the servo and stepping motors. C14: 3 axes, C30/C60: 4 axes

SPECIFICATIONS

Performance specifications

				Specifications				
		Item		C14	C30	C60		
		O satural survit	Relay output type	DC input: 8 points, relay output: 6 points	DC input: 16 points, relay output: 14 points	DC input: 32 points, relay output: 28 points		
Numbe controll		Control unit	Transistor output type	DC input: 8 points, transistor output : 6 points	DC input: 16 points, transistor output : 14 points	DC input: 32 points, transistor output : 28 points		
I/O poir		Maximum I/O p	oints when expanded	254 points (Max. 366 points when using add-on cassettes and FP0R expansion units)	270 points (Max. 352 points when using add-on cassettes and FP0R expansion units)	300 points (Max. 382 points when using add-on cassettes and FP0R expansion units)		
Prograi	nming me	ethod / Control m	ethod		Relay symbol / Cyclic operation			
Program	m memory	/		Bu	lt-in flash ROM (no backup battery requi	ired)		
Program	n capacit	y		16 k steps	32 k steps	32 k steps		
Numbe	r of	Basic instructio	ns		89 types			
instruct	ions	High-level instru	uctions		226 types			
Operati	ion speed				Basic instruction: 0.32 µs min. / s	step		
I/O refr	esh + bas	e time		0.2 ms [When using FP0	R expansion units: 1 ms + (1.5 × Number	er of expansion units) ms]		
		External inputs	(X)	1,760 points (The a	ictual usable number of points is restricted	ed by the hardware.)		
		External output	s (Y)	1,760 points (The actual usable number of points is restricted by the hardware.)				
≥	Relay	Internal relay (R)		4,096 points (R0 to R255F)				
ome	Rel	Special internal relay (R)		192 points				
ш.		Timer / Counter (T / C)		1,024 points: timer capable of counting (units: 1 ms, 10 ms, 100 ms or 1 sec) × 32,767, Counter capable of counting 1 to 32,767				
Dperation memory		Link relay (L)		2048 points				
pera	area	Data register (DT)		12,285 words (DT0 to DT12284) 32,765 words (DT0 to DT32764)				
0	y ai	Special data register (DT)		374 words				
	Memory	Link data register (LD)		256 words				
	Me	Index register (I)		14 words				
High-sp	High-speed counter (Note 1)			Built-in (transistor output): Single-phase 8 channels (50 kHz × 4 channels + 10 kHz × 4 channels) Built-in (relay output): Single-phase 8 channels (10 kHz × 8 channels) Pulse I/O cassette: Single-phase 2 channels (80 kHz × 2 channels)				
Pulse c	output (Not	e 2) / PWM outpu	t	Built-in (transistor output): 100 kHz × 2 channels + 20 kHz × 2 channels Pulse I/O cassette: One unit (one axis) 100 kHz, or two units (two axes) 80 kHz				
Time m	easureme	ent			10 µs, ring counter			
Potenti	Potentiometer (volume) input		2 points (K0 to K1000)	2 points (K0 to K1000)	4 points (K0 to K1000)			
Constant scan				Possible				
Real-time clock		When AFPX-MRTC is attached: Year (last two digits), month, day, hours (24-hour display), minutes, seconds, day of week (However, operates only when a battery is installed.)						
Flash R	ОМ	Backup by instr	ruction P13	Data register (32,765 words)				
backup		Auto-backup at	power failure	Counter 16 points (1,008 to 1,023), Internal relay 128 points (R2480 to R255F), Data register 55 words (C30/C60: 32,710 to 32,764, C14: 12,230 to 12,284)				
Battery	backup			The memory allocated in the stora	age area by the system register (Howeve	er, only when a battery is installed)		

Notes: 1) Specification at the rated input voltage of 24 V DC, 25 °C 77 °F. Frequency may be lower due to the voltage and temperature. 2) Maximum frequency may vary by the method of operation. Please refer to the manual for details.



Scanning time of 1 ms for 20 k steps. A high-performance model for high-speed operation.



Features

- Scanning time of 1 ms for 20 k steps The program of 20 k steps can be executed in 1 ms. The result is a dramatically decreased tact time and high-speed device.
- Large programming capacity of up to 120 k steps. Both the large programming capacities of 32 k, 60 k and 120 k are available depending on the model.
- Optional small PC card is also available. The small PC card is available for programming backup or data memory expansion. This allows data processing of great amounts of data.
- Built-in comment and calendar timer functions. These functions, options with the FP2, are built right into the FP2SH. * The I/O units and intelligent units are the same for the FP2 series.

SPECIFICATIONS

Power supply and I/O specifications

Item	Specifications
Power supply	100 to 120 V AC, 200 to 240 V AC, 100 to 240 V AC, 24 V DC (varies with different units)
Input	12 to 24 V DC, 24 V DC ± common
Output	Relay output: 2 to 5 A, Transistor output: 0.1 to 0.5 A (varies with different units)

Performance specifications

	Item		Specifications			
Number of controllable I/O points		Up to 768 points				
Expansion		Standard	Up to one backplane, Max. 25 units I/O points: Max. 1,600 points Remote I/O points: Max. 8,192 points			
		H type	Up to three backplanes, Max. 32 units I/O points: Max. 2,048 points Remote I/O points: Max. 8,192 points			
Oper	Operation speed		0.03 µs / step (for basic instuction)			
Built	Built-in memory		RAM (ROM / small PC card is optional)			
Mem	Memory capacity		32 k steps approx. / 60 k steps approx. / 120 k steps approx. (varies with different units)			
~	Internal relay		14,192 points			
memor	Timer / Counter		3,072 points in total			
Operation memory	Data register		10,240 words			
0	File register	32,	32,765 words (32 k steps) 765 words × 3 (60 k / 120 k steps)			

Supported functions					
	Item	Specifications			
Ana I/O	log	Available by adding analog input and analog output units.			
High cour	n-speed nter	Available by adding high-speed counter unit. (Max. 200 kHz)			
Positioning		Available by adding positioning unit. (Max. 4 Mpps) * The RTEX-compatible positioning unit is also available.			
Serial communication	RS232C port	Standard equipped with CPU unit. Expandable by adding C.C.U., serial data unit and M.C.U.			
Serial c	RS422 or RS485	Expandable by adding M.C.U.			
Interrupt input		Available by adding high-speed counter unit or pulse I/O unit.			

Supported networks

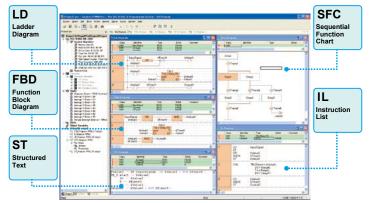
Item	Specifications
Remote I/O	S-LINK, S-LINK V or MEWNET-F
PLC link	MEWNET-W2 (Wire), MEWNET-WO, MEWNET-VE or FL-NET
Computer link	Linkable by using tool port or COM. port on CPU unit. Also available by adding M.C.U. and C.C.U.
Modem connection	Available

Other built-in functions

Item	Specifications
Program edition during RUN	Available
Constant scan	Available
Clock / Calendar	Built-in type

Control FPWIN Pro7 (IEC61131-3 compliant Windows version software)

Compliant with international standard IEC61131-3 Programming software approved by PLC Open

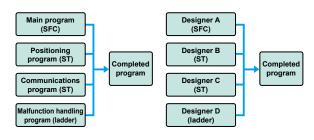


• Programming in the language most suited to the process

Easy-to-understand, efficient programs can be created, for example, by using a ladder program for machine control or ST for communications control.

• Programming in the language you are good at

Programming time can be greatly reduced by the easy ability to split and then integrate programming for each function and process.



Features

- 1. Five programming languages can be used. Programming can be done using the language most familiar to the developer or using the language most suited to the process to be performed. High-level (structured text) languages that allow structuring, such as C, are supported.
- Easy to reuse well-proven programs
 Efficiency when writing programs has been greatly increased by being able to split programming up for each function and process using structured programming.
- **3. Keep know-how from getting out** By "black boxing" a part of a program, you can prevent know-how from leaking out and improve the program's maintainability.
- 4. Uploading of source programs from PLC possible. Maintainability increased by being able to load programs and comments from the PLC
- 5. Programming for all models in the FP series possible.

Operational Environment

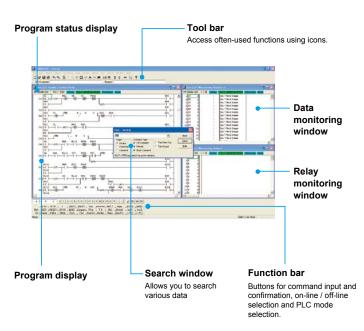
OS	Windows [®] XP SP3 / Vista SP2 / 7 SP1 or later *1 / 8 *1 / 8.1 *1
Hard disk capacity	At least 200 MB
CPU	Pentium III processor 700 MHz or higher
Onboard memory	At least 256 MB (depends on OS)
Screen resolution	At least 1,024 × 768
Display colors	High Color (16-bit) or higher
Applicable PLC	All FP series

*1: 32 bit edition / 64 bit edition

*2: Windows, Windows XP, Vista, 7 and 8 are trademarks or registered trademarks of Microsoft Corporation in the United States and other countries.

Control FPWIN GR (Windows version software)

The ladder programming software for FP series -- highly operational software tool for maximizing convenience in the field



Features

- Easy field operations not requiring the use of a mouse for data entry, search, writing, monitoring and timer changes, all carried out only from the keyboard.
- Easy programming with wizard functions.
- Communication with GTWIN, PCWAY simultaneously through the same port.

Operational environment

OS	Windows® XP / Vista / 7 *1 / 8 *2 / 8.1 *2
Hard disk capacity	At least 40 MB
CPU	Pentium 100 MHz or higher
Onboard memory	At least 64 MB (depends on OS)
Screen resolution	At least 1,024 × 768
Display colors	High Color (16-bit) or higher
Applicable PLC	FP0R / FPΣ / FP-X / FP-e / FP2SH

*1: Windows[®] 7 is supported from Ver. 2.90.

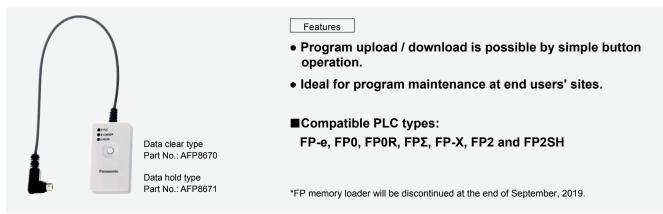
*2: Windows[®] 8 and 8.1 is supported from Ver. 2.92.

*3: Windows, Windows XP, Vista, 7 and 8 are trademarks or registered trademarks of Microsoft Corporation in the United States and other countries. Program transfer module

FP Memory Loader



Upload / download programs of the FP series PLC without using a PC



Data monitor software

PCWAY (Operation Data Managing Software)

Add-in software for acquiring PLC data and combining it with Microsoft Excel, spreadsheet software.

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• "Cell settings" window

Features

- Effective link between a cell of Excel and PLC relay / register
- Notification with an alarm and inquiry on operation status can be conducted using e-mail.
- Up to 254 PLC units can be connected.
- Display change in accordance with the values of the relay and register without using the macro program
- Automatic data storage in a text format
 Data acquisition timing can be set flexibly. (Examples: when an event and relay turn to ON, and when periodical processing is performed using a weekly timer)
- Audio warning is available in the event of an error.
- With the user-registered macro program started automatically, a report can also be printed out automatically.
- PLC data in remote locations can be acquired via a network and modem.

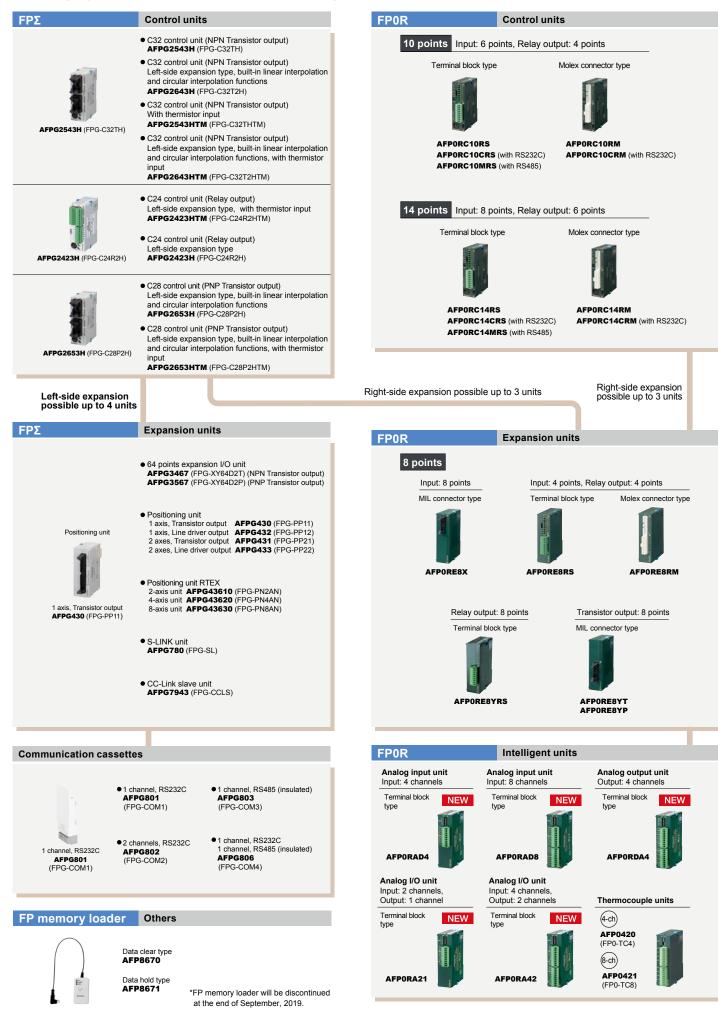
List of Related Products (Programmable display GT series)

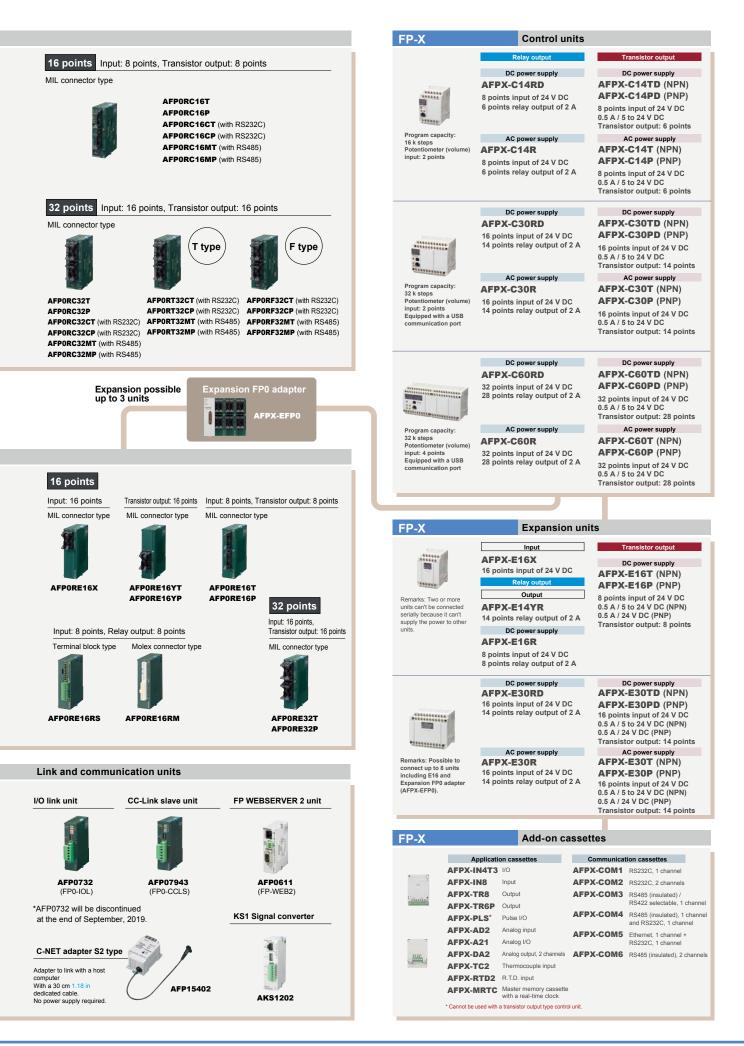


Product name		Corcon ele	1	Description	Color of front and t		Part No.						
	LCD	Screen size	Power supply	Communication port RS232C		SD memory card slot	AIG03MQ03DE						
Tough GT03M-E	TFT monochrome LCD	3.5 inch		RS422 / RS485	Silver	Not available	AIG03MQ05DE						
Tough GT03T-E	TFT color LCD	3.5 1101		RS232C	Silver	Available	AIG03TQ13DE						
		24 V DC		RS422 / RS485 RS232C			AIG03TQ15DE AIG32MQ03DE						
Tough GT32M-E	TFT monochrome LCD			RS422 / RS485	Silver	Available	AIG32MQ05DE						
	TFT color LCD	LCD 5.7 inch		RS232C	Silver	Available	AIG32TQ03DE						
Tough GT32T-E		RS422 / RS485		Available	AIG32TQ05DE								
GT02L	STN monochrome LCD (white backlight)	3.7 inch	5 V DC	RS232C	Black	Not available	AIG02LQ02D						
	(white backlight)			RS422 / RS485	Pure black		AIG02LQ04D AIG02MQ02D						
				RS232C	Hairline silver		AIG02MQ03D						
			5 V DC	RS422 / RS485	Pure black		AIG02MQ04D						
					Hairline silver	Not available	AIG02MQ05D						
	STN monochrome LCD			RS232C	Pure black Hairline silver		AIG02MQ12E AIG02MQ13E						
GT02M	(white/pink/red backlight)	3.8 inch			Pure black		AIG02MQ14E						
			24 V DC	RS422 / RS485	Hairline silver		AIG02MQ15D						
			24 V DC	RS232C	Pure black		AIG02MQ22E						
					Hairline silver Pure black	Available	AIG02MQ23E						
				RS422 / RS485	Hairline silver		AIG02MQ24E AIG02MQ25E						
				Poooo	Pure black		AIG02GQ02E						
			5 V DC	RS232C	Hairline silver]	AIG02GQ03D						
			3 1 20	RS422 / RS485	Pure black		AIG02GQ04E						
						Hairline silver Pure black	Not available	AIG02GQ05E AIG02GQ12E					
	STN monochrome LCD			RS232C	Hairline silver	-	AIG02GQ12E						
GT02G	(green/orange/red backlight)	3.8 inch	3.8 inch		RS422 / RS485	Pure black		AIG02GQ14D					
				24 V DC	K3422 / K3403	Hairline silver		AIG02GQ15E					
				RS232C	Pure black Hairline silver		AIG02GQ22D						
				Pure black Avail	Available	AIG02GQ23I AIG02GQ24I							
				RS422 / RS485	Hairline silver		AIG02GQ25E						
				RS232C	Pure black	Available	AIG05MQ02E						
GT05M	STN monochrome LCD	3.5 inch	24 V DC	1102020	Hairline silver		AIG05MQ03D						
	(white/pink/red backlight)			RS422 / RS485	Pure black Hairline silver	Available	AIG05MQ04D AIG05MQ05D						
				Doogoo	Pure black	Austichte	AIG05GQ02D						
GT05G	STN monochrome LCD		3.5 inch	h 24 V DC	RS232C	Hairline silver	Available	AIG05GQ03D					
61000	(green/orange/red backlight))	5.5 11011	3.5 inch	5.5 1101	3.5 INCN	3.5 inch	3.5 inch	24 0 00	RS422 / RS485	Pure black	Available	AIG05GQ04D
	-				Hairline silver Pure black		AIG05GQ05E AIG05SQ02E						
				RS232C	Hairline silver	Available	AIG05SQ02E						
GT05S	TFT color LCD	3.5 inch	24 V DC	RS422 / RS485	Pure black	Available	AIG05SQ04D						
				10422710405	Hairline silver	Available	AIG05SQ05E						
				RS232C	Pure black	Not available	AIG12MQ02E						
					Hairline silver Pure black		AIG12MQ03E AIG12MQ04E						
GT40M	STN monochrome LCD	10	041100	RS422 / RS485	Hairline silver	Not available	AIG12MQ05						
GT12M	(white/pink/red backlight)	4.0 IIICN	24 V DC	RS232C	Pure black	Available	AIG12MQ12D						
					Hairline silver		AIG12MQ13E						
				RS422 / RS485	Pure black Hairline silver	Available	AIG12MQ14I AIG12MQ15I						
				Reaso	Pure black	Net sustable	AIG12GQ02						
				RS232C	Hairline silver	Not available	AIG12GQ03E						
				RS422 / RS485	Pure black	Not available	AIG12GQ04E						
GT12G	STN monochrome LCD (green/orange/red backlight)	4.6 inch	24 V DC		Hairline silver Pure black		AIG12GQ05E AIG12GQ12E						
	(g			RS232C	Hairline silver	Available	AIG12GQ12L						
				RS422 / RS485	Pure black	Available	AIG12GQ14						
				10722/109400	Hairline silver	, , , , , , , , , , , , , , , , , , , ,	AIG12GQ15						
				RS232C	Pure black Hairline silver	Available	AIG32MQ02D AIG32MQ03D						
GT32M-R	TFT monochrome LCD	5.7 inch	24 V DC	D0 400 / D0 10-	Pure black		AIG32MQ03D AIG32MQ04D						
				RS422 / RS485	Hairline silver	Available	AIG32MQ05D						
				RS232C	Pure black	Available	AIG32TQ02D						
GT32T-R	TFT color LCD	5.7 inch	24 V DC		Hairline silver		AIG32TQ03D						
				RS422 / RS485	Pure black Hairline silver	Available	AIG32TQ04D AIG32TQ05D						
NEW GT707	TFT color LCD	7 inch	24 V DC	RS232C	Black	Available	AIG707WCL10						
EW Terminal GTWIN Ver.3	English, Simplified Chinese				WIN CD-ROM		AIGSGT7EN						
*1, *2	and Japanese				WIN CD-ROM		AIGT8000V2						
Terminal GTWIN Ver.2	Japanese version												

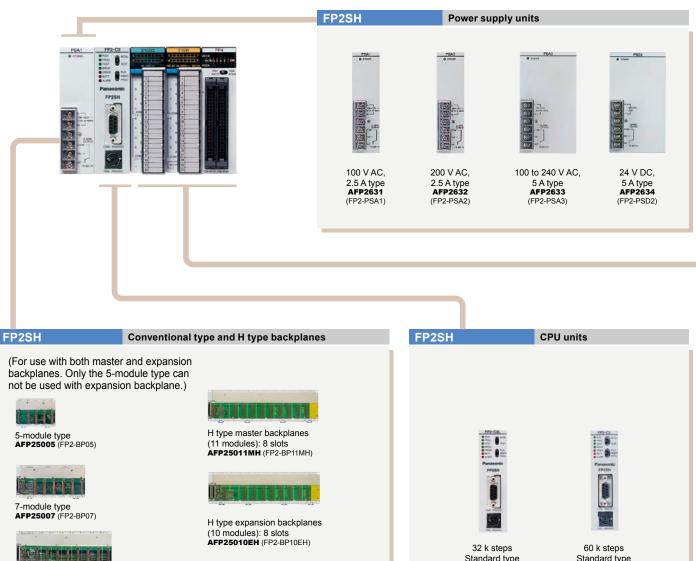
*1 It can not be used with discontinued models of GT series.
 *2 Some combinations can not perform simultaneous communication of GTWIN and FPWIN when using the pass through function. Please refer to our website for details.

Lineup (FP0, FP0R, FPΣ, and FP-X)





Lineup (FP2SH)



9-module type AFP25009 (FP2-BP09)

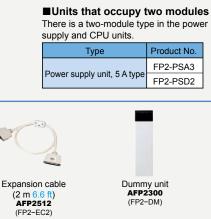


12-module type AFP25012 (FP2-BP12)



LEE 14-module type AFP25014 (FP2-BP14)







Standard type AFP2221

(FP2-C2L)

60 k steps For small PC card AFP2235 (FP2-C2P)

6:

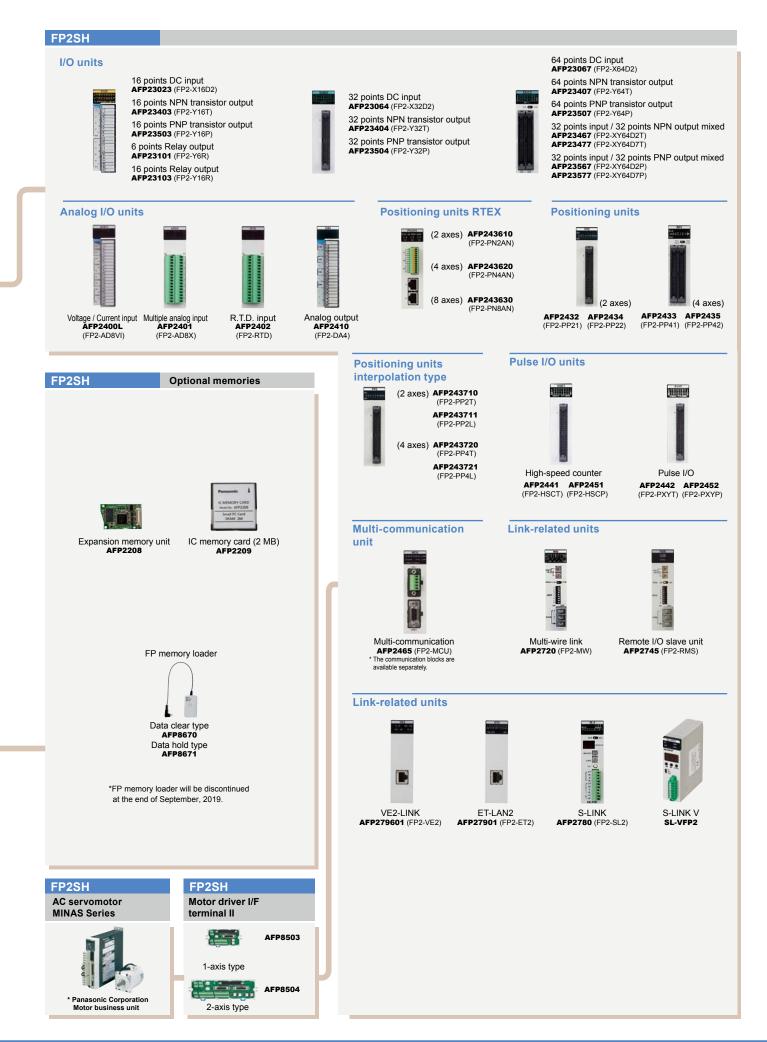
Standard type AFP2231

(FP2-C2)

120 k steps For small PC card AFP2255 (FP2-C3P)

Unit combinations

- Each unit is counted in the number of modules occupied. Most of the units occupy one module each. Some units occupy two modules each.
 Each unit is mounted on a backplane chosen depending on the total number of modules occupied by the all units used. The power supply
- unit and CPU unit must be mounted on the CPU backplane. Only one backplane other than the 5-module type can be added by using an expansion cable. Also, the 5-module type can not be used with expansion backplane. A power supply unit must be mounted on the expansion backplane.
- If the backplane is of the H type, up to three backplanes can be added.
- Most of the units can be used in any combination; however, some combinations are subject to constraints due to the unit type, current consumption, and other factors besides the above requirements.



Part Number List

FP-e			,	The FP-e will b	e discontinued a	at the end of Se	ptember, 2019.
Control units	Product name	Specifications	Calendar timer	Thermocouple input	Communication port	Product No.	Part No.
		RS232C Basic type	Not available	Not available	RS232C	AFPE224300	AFPE224300
		RS232C Calendar timer type	Available	Not available	RS232C	AFPE224305	AFPE224305
	FP-e Control Unit	RS232C Thermocouple input type	Available	Available	RS232C	AFPE214325	AFPE214325
		RS485 Basic type	Not available	Not available	RS485	AFPE224302	AFPE224302
		RS485 Thermocouple input type	Not available	Available	RS485	AFPE214322	AFPE214322

Options

Product name	Part No.	
Backup battery	AFPG804	
Rubber gasket	ATC18002	
Mounting frame	ATA4811	
Panel cover (Black) 20 pcs	AFPE803	

 Product name
 Part No.

 Protective cover
 AQM4803

 Terminal screwdriver
 AFP0806

 Terminal socket set (4 terminal blocks)
 AFPE804

FP0R

Control units

Product name	Built-in memory		Part No.					
Flouuct name	(Program capacity)	Number	r of I/O points	Power supply voltage	Input	Output	Connection type	Part NO.
FP0R-C10 Control Unit	Flash EEPROM (16 k steps)	10	Input: 6 Output: 4	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A	Terminal block Molex connector	AFPORC10R
FP0R-C10 Control Unit with RS232C port	Flash EEPROM (16 k steps)	10	Input: 6 Output: 4	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A	Terminal block Molex	AFP0RC10CR
FP0R-C10 Control Unit with RS485 port	Flash EEPROM (16 k steps)	10	Input: 6 Output: 4	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A	connector Terminal block	AFP0RC10M
FP0R-C14 Control Unit	Flash EEPROM (16 k steps)	14	Input: 8 Output: 6	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A	Terminal block Molex connector	AFP0RC14R
FP0R-C14 Control Unit with RS232C port	Flash EEPROM (16 k steps)	14	Input: 8 Output: 6	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A	Terminal block Molex connector	AFP0RC14CR AFP0RC14CR
FP0R-C14 Control Unit with RS485 port	Flash EEPROM (16 k steps)	14	Input: 8 Output: 6	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A		AFP0RC14MF
	Flash EEPROM		Input: 8		24 V DC	Transistor NPN: 0.2 A	MIL	AFP0RC16T
FP0R-C16 Control Unit	(16 k steps)	16	Output: 8	24 V DC	Sink/Source (± common)	Transistor PNP: 0.2 A	connector	AFP0RC16F
	Flash EEPROM	10	Input: 8	04.14 00	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RC16C
FP0R-C16 Control Unit with RS232C port	(16 k steps)	16	Output: 8	24 V DC	(± common)	Transistor PNP: 0.2 A	connector	AFP0RC16C
FP0R-C16 Control Unit with RS485 port	Flash EEPROM	16	Input: 8	24 1/ DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RC16M
	(16 k steps)	10	Output: 8	24 0 00	(± common)	Transistor PNP: 0.2 A	connector	AFP0RC16M
FP0R-C32 Control Unit	Flash EEPROM	32	Input: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A		AFP0RC321
	(32 k steps)		Output: 16		(± common)	Transistor PNP: 0.2 A	connector	AFP0RC32F
FP0R-C32 Control Unit with RS232C port	Flash EEPROM	32	Input: 16	24 V DC		Transistor NPN: 0.2 A	MIL	AFP0RC32C
	(32 k steps)		Output: 16			Transistor PNP: 0.2 A	connector	AFP0RC32C
FP0R-C32 Control Unit with RS485 port	Flash EEPROM (32 k steps)	32	Input: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RC32M
			Output: 16		(± common) 24 V DC	Transistor PNP: 0.2 A		AFP0RC32M
FP0R-T32 Control Unit with RS232C port and Real-time clock function	Flash EEPROM (32 k steps)	32	Input: 16 Output: 16	24 V DC	Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RT32C
					(± common) 24 V DC	Transistor PNP: 0.2 A		AFP0RT32C
FP0R-T32 Control Unit with RS485 port and Real-time clock function	Flash EEPROM (32 k steps)	32	Input: 16 Output: 16	24 V DC	Sink/Source	Transistor NPN: 0.2 A	MIL connector	AFP0RT32M
	Flash EEPROM				(± common) 24 V DC	Transistor PNP: 0.2 A		AFP0RT32M
FP0R-F32 Control Unit with RS232C port and Battery-less automatic all data backup function	(32 k steps)	32	Input: 16 Output: 16	24 V DC	Sink/Source (± common)	Transistor NPN: 0.2 A	MIL connector	AFP0RF32C
FP0R-F32 Control Unit with RS485 port and	Flash EEPROM		Input: 16		24 V DC	Transistor NPN: 0.2 A	MIL	AFP0RF32C
Battery-less automatic all data backup function	(32 k steps)	32	Output: 16	24 V DC	Sink/Source (± common)	Transistor PNP: 0.2 A	annotor	AFP0RF32M

Note: A power cable (Part number: AFPG805) is supplied with the control units.

FP0

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	Built-in memory	Specifications							
Product name	(Program capacity)		ber of points	Power supply voltage	Input	Output	Connection type	Product No.	Part No.
FP0-S-LINK Control Unit with RS232C port	EEPROM (5 k steps)	(CLINIZ	Input: 64 Output: 64	24 V DC	-	-	Terminal block	FP0-SL1	AFP02700

FPΣ

Control units

Product name	Built-in memory (Program capacity)	Specifications	Product No.	Part No.
FPΣ C32 Control Unit	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 128 points max.	FPG- C32TH	AFPG2543H
FPΣ C32 Left-side Expansion Type Control Unit	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 384 points max. Built-in linear interpolation and circular interpolation functions	FPG- C32T2H	AFPG2643H
$\ensuremath{FP\Sigma}$ C24 Left-side Expansion Type Control Unit	Flash EEPROM (32 k steps)	Input 16 points DC, Relay output 8 points I/O control points when expanded: 376 points max. (transistor output)	FPG- C24R2H	AFPG2423H
FPΣ C28 Left-side Expansion Type Control Unit (PNP)	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (PNP) 12 points I/O control points when expanded: 380 points max. Built-in linear interpolation and circular interpolation functions	FPG- C28P2H	AFPG2653H
$\ensuremath{FP\Sigma}$ C32 Control Unit with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 128 points max.	FPG- C32THTM	AFPG2543HTM
$\ensuremath{FP\Sigma}$ C32 Left-side Expansion Type Control Unit with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 384 points max. Built-in linear interpolation and circular interpolation functions	FPG- C32T2HTM	AFPG2643HTN
$\ensuremath{FP\Sigma}$ C24 Left-side Expansion Type Control Unit with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Relay output 8 points I/O control points when expanded: 376 points max. (transistor output)	FPG- C24R2HTM	AFPG2423HTN
FPΣ C28 Left-side Expansion Type Control Unit (PNP) with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (PNP) 12 points I/O control points when expanded: 380 points max. Built-in linear interpolation and circular interpolation functions	FPG- C28P2HTM	AFPG2653HTM

 * Thermistors with a resistance from 200 Ω to 75 k Ω can be used.

Expansion I/O units for FPΣ and FP0R (right-side expansion types)

Product name	Specifications	Part No.		
FP0R-E8 Expansion Unit	Input 8 points DC, MIL connector type	AFP0RE8X		
	Input 4 points DC, Relay output 4 points, Terminal block type	AFP0RE8RS		
	Input 4 points DC, Relay output 4 points, Connector type	AFP0RE8RM		
	Relay output 8 points, Terminal block type	AFP0RE8YRS		
	Transistor output (NPN) 8 points, MIL connector type	AFP0RE8YT		
	Transistor output (PNP) 8 points, MIL connector type	AFP0RE8YP		
FP0R-E16 Expansion Unit	Expansion Unit Input 16 points DC, MIL connector type			
	Input 8 points DC, Relay output 8 points, Terminal block type	AFP0RE16RS		
	Input 8 points DC, Relay output 8 points, Connector type	AFP0RE16RM		
	Input 8 points DC, Transistor output (NPN) 8 points, MIL connector type	AFP0RE16T		
	Input 8 points DC, Transistor output (PNP) 8 points, MIL connector type	AFP0RE16P		
	Transistor output (NPN) 16 points, MIL connector type	AFP0RE16YT		
	Transistor output (PNP) 16 points, MIL connector type	AFP0RE16YP		
FP0R-E32 Expansion Unit	Input 16 points DC, Transistor output (NPN) 16 points, MIL connector type	AFP0RE32T		
	Input 16 points DC, Transistor output (PNP) 16 points, MIL connector type	AFP0RE32P		

Intelligent units for FPΣ and FP0R (right-side expansion types)

FPOR Analog Input Unit <inp< td=""> FPOR Analog I/O Unit <inp< td=""> FPOR Analog I/O Unit <ou< td=""> FPOR Analog I/O Unit <ou< td=""></ou<></ou<></inp<></inp<>	put specifications> Number or channels: 4 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V i Current 0 to 20 mA (Resolution: 1/16,000) put specifications> Number or channels: 8 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V i Current 0 to 20 mA (Resolution: 1/16,000) put specifications> Number or channels: 2 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V i Current 0 to 20 mA (Resolution: 1/16,000) utput specifications> Number or channels: 1 channel Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V i Current 0 to 20 mA, 4 to 20 mA (Resolution: 1/16,000) put specifications> Number or channels: 4 channels	(Resolution: 1/16,000) (Resolution: 1/16,000)	-	NEW AFPORAD4 NEW AFPORAD8		
FP0R Analog Input Unit <inp< td=""> FP0R Analog I/O Unit <ou< td=""> FP0R Analog I/O Unit <ou< td=""> FP0R Analog I/O Unit <ou< td=""> <</ou<></ou<></ou<></inp<>	Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Current 0 to 20 mA (Resolution: 1/16,000) put specifications> Number or channels: 2 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Current 0 to 20 mA (Resolution: 1/16,000) utput specifications> Number or channels: 1 channel Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Current 0 to 20 mA (Resolution: 1/16,000) utput specifications> Number or channels: 1 channel Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Current 0 to 20 mA, 4 to 20 mA (Resolution: 1/16,000) put specifications> Number or channels: 4 channels Voltage -11 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Current 0 to 20 mA, 4 to 20 mA (Resolution: 1/16,000)	(Resolution: 1/16,000)	-	AFP0RAD8		
FPOR Analog I/O Unit <0u	Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Current 0 to 20 mA (Resolution: 1/16,000) utput specifications> Number or channels: 1 channel Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Current 0 to 20 mA, 4 to 20 mA (Resolution: 1/16,000) put specifications> Number or channels: 4 channels		_			
FPOR Analog I/O Unit	Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA, 4 to 20 mA (Resolution: 1/16,000) put specifications> Number or channels: 4 channels	(Resolution: 1/16,000)		AFPUKA21		
FPOR Analog I/O Unit <00						
 <0u <0u <0u 	Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA (Resolution: 1/16,000)	(Resolution: 1/16,000)	_	NEW AFP0RA42		
	utput specifications> Number or channels: 2 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Current 0 to 20 mA, 4 to 20 mA (Resolution: 1/16,000)					
		>> Number or channels: 4 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V (Resolution: 1/16,000) Current 0 to 20 mA, 4 to 20 mA (Resolution: 1/16,000)				
	K, J, T, R thermocouple, Resolution: 0.1 °C 32.18 °F, 4-c	h	FP0-TC4	AFP0420		
FP0 Thermocouple Unit	K, J, T, R thermocouple, Resolution: 0.1 °C 32.18 °F, 8-c	h	FP0-TC8	AFP0421		
FP WEB-SERVER2	Unit for connecting FP series RS232C interface and Ethern Web-server function and E-mail sending function, Compatible with 100BASE-TX (100 Mbps).	et	FP0-WEB2	AFP0611		
Control FP WEB		Japanese version	AFPS30120	AFPS30120		
Configurator Tool 2	Setting tool software for FP Web-server 2	English version	AFPS30520	AFPS30520		
FP0 I/O Link Unit	This is a link unit designed to connect FP0 as a station to MEWNET-F (our remote	/O system).	FP0-IOL	AFP0732		
FP0 CC-link Slave Unit (Note)			FP0-CCLS	AFP07943		
KS1 Signal Converter	Unit to connect to FP0 CC-link	RS232C/RS485 data can be easily monitored by LAN.				

Note: It will be discontinued at the end of September, 201

Expansion units fo FPΣ (left-side expansion type)

s for	Product name	Specifications	Product No.	Part No.
;)	FPΣ	Input 32 points DC, Transistor output (NPN) 32 points, Maximum possible expansion is with a total of 4 units to the left side of the FPΣ control units	FPG- XY64D2T	AFPG3467
	64 points Expansion I/O Unit	Input 32 points DC, Transistor output (PNP) 32 points, Maximum possible expansion is with a total of 4 units to the left side of the FPΣ control units	FPG- XY64D2P	AFPG3567

Intelligent units	Product name	Specifi	cations	Product No.	Part No.
for FPΣ (left-side	FPΣ Positioning Unit	Pulse output type	1 axis, Transistor output	FPG-PP11	AFPG430
expansion types)	FPΣ Positioning Unit	Pulse output type	1 axis, Line driver output	FPG-PP12	AFPG432
	FPΣ Positioning Unit	Pulse output type	2 axes, Transistor output	FPG-PP21	AFPG431
	FPΣ Positioning Unit	Pulse output type	2 axes, Line driver output	FPG-PP22	AFPG433
	FPΣ Positioning Unit RTEX	Network type	2-axis type	FPG-PN2AN	AFPG4361
	FPΣ Positioning Unit RTEX	Network type	4-axis type	FPG-PN4AN	AFPG4362
	FPΣ Positioning Unit RTEX	Network type	8-axis type	FPG-PN8AN	AFPG4363
	Control Configurator BM	Dedicated tool software for positio	ning unit RTEX, Japanese version	-	AFPS6611
	Control Configurator PM	Dedicated tool software for positi	-	AFPS6651	
	FPΣ CC-Link Slave Unit	Unit to connect to CC-Link		FPG-CCLS	AFPG794
	FPΣ S-LINK Unit	Unit to connect to SUI	FPG-SL	AFPG780	

■Communication cas

ommunication	Product name	Specifications	Product No.	Part No.
assettes	FPΣ Communication Cassette 1 channel, RS232C type	Cassette for control unit installation. Enables communications with devices with RS232C interface.	FPG-COM1	AFPG801
	FPΣ Communication Cassette 2 channels, RS232C type	FPG-COM2	AFPG802	
	FPΣ Communication Cassette 1 channel, RS485 type	Cassette for control unit installation. PLC linking between FP Σ s or communication with devices with RS485 interface possible.	FPG-COM3	AFPG803
	FPΣ Communication Cassette 1 channel, RS232C and 1 channel, RS485 type	Cassette for control unit installation. Enables communications with devices with RS232C interface and RS485 interface.	FPG-COM4	AFPG806

Options for FP0 and FP Σ

C-NET	Product n	name	Specifications		Part No.			
		C-NET Adapter S2 type	Connects FP0 to C-NET. Connects the FP0 programmer with the supplied cable. Requires no power supply		AFP15402			
■Options and	Product n	ame	Specifications		Part No.			
	Backup battery for FPS		Battery for full-time back up of operation memory and clock/calendar function		AFPG804			
maintenance parts	FPΣ High capacity batt		Battery does not come with battery holder. Purchase a commercially available CR1	23A battery	AFPG807			
	FP0 Slim 30 type mour	,	Plastic plate to mount FP Σ units and FP Σ expansion units on a panel (including 10	,	AFP0811			
	FP0 Slim type mounting	p10000)	AFP0803					
	Power cable for FP0	g plato	Plastic plate to mount FP0 expansion units on a panel (including 10 pieces) Included with FP0 unit. Maintenance part. 1 m 3.3 ft length (including 1 piece)					
	Power cable for FPΣ Included with control unit. Maintenance part. 1 m 3.3 ft length Data clear type Data clear type		Included with control unit. Maintenance part. 1 m 3.3 ft length					
				AFP8670				
	FP memory loader (Not	te)	Data hold type		AFP8671			
	Terminal screwdriver		Relay output type Necessary when wiring terminals block (Phoenix).		AFP0806			
	Multi-wire connector pres	ssure contact tool	Necessary when wiring transistor output type connectors.					
		desident and	Loose-wiring cable (9 leads) AWG20, with Molex socket attached at one end,	Length: 1 m 3.3 ft	AFP0551			
	I/O cable for relay outp	out molex type	0.5 mm ² , 1 set: 2 cables (blue & white).	Length: 3 m 9.8 ft	AFP0553			
			Wire-pressed terminal cable (10 leads) AWG22, 0.3 mm ² with connectors	Length: 1 m 3.3 ft	AFP0521			
	I/O cable for transistor	output type	attached at one end, 1 set: 2 cables (blue & white).	Length: 3 m 9.8 ft	AFP0523			
	Connector set for flat ca	able (10 leads)	If you are using flat cable connector, request the part specified below for a connector with an asymmetrical design to prevent	mistaken polarity. (including 4 pieces)	AFP0808			
	Terminal socket		Attaches to relay output and terminal block type. Maintenance part. (2 sokets per p	ack)	AFP0802			
	Molex socket		Attaches to relay output and Molex connector types. Maintenance part. (2 sokets p	er pack)	AFP0801			
	Wire-press socket (10 I	leads)	Attaches to transistor output type. Maintenance part. (2 sokets per pack)		AFP0807			
	Note: FP memory loader	will be discontinue	d at the end of September, 2019.					

Motor driver I/F terminal II

Product name	Specifications	Part No.					
Motor driver I/F terminal II 1-axis type	I/F terminal for connecting the MINAS series and FPΣ positioning unit /	AFP8503					
Motor driver I/F terminal II 2-axis type	FP2 multi function type positioning unit.						
Exclusive cable for MINAS A4 / A5 series, 1 m 3.281 ft	Cable for connecting the MINAS A4 / A5 series and motor driver I/F terminal II.	AFP85151					
Exclusive cable for MINAS A4 / A5 series, 2 m 6.562 ft		AFP85152					
Connection cable for posiotioning unit, 0.5 m 1.640 ft	Cable for connecting the FPΣ positioning unit / FP2 multi function type positioning unit and	AFP85100					
Connection cable for posiotioning unit, 1 m 3.281 ft	motor driver I/F terminale II.						

FP-X

Control units

	Product name	Power supply	Specifications	Program capacity	Potentio- meter	USB port	Part No.
output	FP-X C14R	100 to 240 V AC	8-point input of 24 V DC, 6-point relay output of 2 A	16 k steps	2-point	Not available	AFPX-C14R
	FP-X C14RD	24 V DC	8-point input of 24 V DC, 6-point relay output of 2 A	16 k steps	2-point	Not available	AFPX-C14RD
	FP-X C30R	100 to 240 V AC	16-point input of 24 V DC, 14-point relay output of 2 A	32 k steps	2-point	Available	AFPX-C30R
Relay	FP-X C30RD	24 V DC	16-point input of 24 V DC, 14-point relay output of 2 A	32 k steps	2-point	Available	AFPX-C30RD
-	FP-X C60R	100 to 240 V AC	32-point input of 24 V DC, 28-point relay output of 2 A	32 k steps	4-point	Available	AFPX-C60R
	FP-X C60RD	24 V DC	32-point input of 24 V DC, 28-point relay output of 2 A	32 k steps	4-point	Available	AFPX-C60RD
	FP-X C14T	100 to 240 V AC	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)	16 k steps	2-point	Not available	AFPX-C14T
	FP-X C14TD	24 V DC	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)	16 k steps	2-point	Not available	AFPX-C14TD
	FP-X C14P	100 to 240 V AC	8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (PNP)	16 k steps	2-point	Not available	AFPX-C14P
	FP-X C14PD	24 V DC	8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (PNP)	16 k steps	2-point	Not available	AFPX-C14PD
ţ	FP-X C30T	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)	32 k steps	2-point	Available	AFPX-C30T
Transistor output	FP-X C30TD	24 V DC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)	32 k steps	2-point	Available	AFPX-C30TD
ansisto	FP-X C30P	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP)	32 k steps	2-point	Available	AFPX-C30P
Tre	FP-X C30PD	24 V DC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP)	32 k steps	2-point	Available	AFPX-C30PD
	FP-X C60T	100 to 240 V AC	32-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 28-point output of transistor (NPN)	32 k steps	4-point	Available	AFPX-C60T
	FP-X C60TD	24 V DC	32-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 28-point output of transistor (NPN)	32 k steps	4-point	Available	AFPX-C60TD
	FP-X C60P	100 to 240 V AC	32-point input of 24 V DC, 0.5 A / 24 V DC, 28-point output of transistor (PNP)	32 k steps	4-point	Available	AFPX-C60P
	FP-X C60PD	24 V DC	32-point input of 24 V DC, 0.5 A / 24 V DC, 28-point output of transistor (PNP)	32 k steps	4-point	Available	AFPX-C60PD

Expansion units

Note: The 24 V DC inputs of all units are bi-directional (sink/source) inputs.

	Pr	oduct name	Power supply	Specifications	Part No.
tunel.	Indui	FP-X E16X Expansion Input Unit	(Power is supplied from the left-side unit.)	16-point input of 24 V DC	AFPX-E16X
	Output	FP-X 14YR Expansion Output Unit	(Power is supplied from the left-side unit.)	14-point output of 24 V DC	AFPX-E14Y
output		FP-X E16R Expansion I/O Unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 8-point relay output of 2 A Remarks; Two or more units can't be connected serially because it can't supply the power to other units. With an 8 cm 3.15 in extension cable	AFPX-E16F
Relay output		FP-X E30R Expansion I/O Unit	100 to 240 V AC	16-point input of 24 V DC, 14-point relay output of 2 A Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30
		FP-X E30RD Expansion I/O Unit	24 V DC	16-point input of 24 V DC, 14-point relay output of 2 A Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30R
	Input and output	FP-X E16T Expansion I/O Unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 8-point output of transistor (NPN) Remarks; Two or more units can't be connected serially because it can't supply the power to other units. With an 8 cm 3.15 in extension cable	AFPX-E16
		FP-X E16P Expansion I/O Unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 0.5 A / 24 V DC, 8-point output of transistor (PNP) Remarks; Two or more units can't be connected serially because it can't supply the power to other units. With an 8 cm 3.15 in extension cable	AFPX-E16
or output		FP-X E30TD Expansion I/O Unit	24 V DC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30T
Transistor output		FP-X E30T Expansion I/O Unit	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30
		FP-X E30PD Expansion I/O Unit	24 V DC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30P
		FP-X E30P Expansion I/O Unit	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30
		ansion FP0 pter	24 V DC	Up to three FP0 expansion units can be connected via an adapter. With an 8 cm 3.15 in extension cable and power cable	AFPX-EFP

Note: The 24 V DC inputs of all units are bi-directional (sink/source) inputs.

Add-on cassettes

Product name	Specifications	Part No.					
FP-X I/O cassette	4-point input of 24 V DC, bi-directional (sink/source), 3-point output of NPN transistor 0.3 A/24 V DC	AFPX-IN4T					
FP-X Input cassette	8-point input of 24 V DC, bi-directional (sink/source)	AFPX-IN8					
	8-point output of NPN transistor, 0.3 A / 24 V DC						
FP-X Output cassette	6-point output of PNP transistor, 0.5 A / 24 V DC	AFPX-TR6P					
FP-X Pulse I/O cassette	High-speed counter input: single-phase 2 channels, each 80 k Hz or two-phase 1 channel, 30 k Hz Pulse output: one axis 100 kHz / channel (Use restriction is applied for a two-unit installation) Cannot be used with a transistor output type control unit.	AFPX-PLS					
FP-X Analog input cassette	2-point analog input, 0 to 10 V / 0 to 20 mA, 12-bit, 2 ms / 2 channels (non-insulated)	AFPX-AD2					
FP-X Analog output cassette	2-point analog output, 0 to 10 V / 0 to 20 mA, 12-bit, 2 ms / 2 channels (insulated)	AFPX-DA2					
FP-X Analog I/O cassette	2-point analog input, 0 to 5 V / 0 to 10 V or 0 to 20 mA, 12-bit, 2 ms / 2 channels (insulated) 1 point analog output, 0 to 10 V / 0 to 20 mA, 12-bit, 1 ms / 1 channel (insulated)	AFPX-A21					
FP-X Thermocouple input cassette	2-point thermocouple input, K / J type, Resolution: 0.2 °C 32.36 °F, 200 ms / 2 channels (between channels: insulated)	AFPX-TC2					
FP-X R.T.D. input cassette	2-points R.T.D. input, Pt100, Resolution: 0.1 °C 32.18 °F, 200 ms (between channels: insulated)	AFPX-RTD2					
FP-X Master memory cassette with a real-time clock	Master memory: Capable of storing all program steps and comments simultaneously. Storage of FPWIN Pro source files Real time clock: Year, month, day, hour, minute, second, day of week (optional battery required)	AFPX-MRT0					
FP-X COM1 Communication cassette	RS232C 1 channel, RS and CS control signal equipped (non-insulated)	AFPX-COM					
FP-X COM2 Communication cassette	RS232C 2 channels (non-insulated)	AFPX-COM					
FP-X COM3 Communication cassette	RS485 / RS422 selectable 1 channel (insulated)	AFPX-COM					
FP-X COM4 Communication cassette	RS485 1 channel (insulated) and RS232C 1 channel (non-insulated)	AFPX-COM					
FP-X COM5 Communication cassette	Ethernet 1 channel (10BASE-T, 100BASE-TX) and RS232C 1 channel (non-insulated)	AFPX-COM					
FP-X COM6 Communication cassette	RS485 2 channels (insulated)	AFPX-COM					
Control Configurator WD	Tool software for setting the Ethernet port of the COM5 communication cassette (Can be downloaded free of charge from our website)						

Options and maintenance par

	Product name	Specifications	Part No.
arts	FP-X Backup battery	Battery for backing up the operation memory and real-time clock	AFPX-BATT
		Expansion unit connection cable, 8 cm 3.15 in	AFPX-EC08
	FP-X Expansion cable	Expansion unit connection cable, 30 cm 11.81 in	AFPX-EC30
		Expansion unit connection cable, 80 cm 31.50 in	AFPX-EC80
	FP-X Terminal block	Terminal block for C30, C60 and E30, 21 pins, cover with no marking, four units included	AFPX-TAN1

FP2SH

CPU units (Built-in RAM)

FP2SH

	Operation Built-in		Optional memory			Other			
Product name	speed		Expansion RAM	ROM	IC memory card	Clock/ calendar	Comment memory	Product No.	Part No.
32 k Standard type		32 k steps	Not available	Available (separately sales)	Not available	Available (built-in)	Available (built-in)	FP2-C2L	AFP2221
60 k Standard type	From	60 k steps	Not available	Available (separately sales)	Not available	Available (built-in)	Available (built-in)	FP2-C2	AFP2231
60 k type with IC memory card interface	0.03 µs	60 k steps	Not available	Available (built-in)	Available (separately sales)	Available (built-in)	Available (built-in)	FP2-C2P	AFP2235
120 k type with IC memory card interface		120 k steps	Not available	Available (built-in)	Available (separately sales)	Available (built-in)	Available (built-in)	FP2-C3P	AFP2255

FP2SH							
Optional memories	Produc	t name			Specifications	Product No.	Part No.
for FP2SH	Expansion memory unit		Memory	board in w	AFP2208	AFP2208	
	IC memory card (Small PC card) for FP2SH CPU unit with IC memory card interface	SRAM		Memory board in which the nonvolatile memory was mounted beforehand Perfect for data memory Can also be used for program backup. Battery backups.			AFP2209
Backplanes	Produc	t name			Specifications	Product No.	Part No.
Dackplattes		1	5-modul	e type (for	•	FP2-BP05	AFP25005
					master and expansion)	FP2-BP07	AFP25007
		Conventional type			master and expansion)	FP2-BP09	AFP25009
	FP2 Backplane				or master and expansion)	FP2-BP12	AFP25012
			14-modu	ule type (fo	or master and expansion)	FP2-BP14	AFP25014
			8 slots (f	for master	FP2-BP11MH	AFP25011MH	
		H type	8 slots (1	for expans	FP2-BP10EH	AFP25010EH	
	FP2 Expansion Cable		0.6 m 2.	0 ft	FP2-EC	AFP2510	
		2 m 6.6	ft		FP2-EC2	AFP2512	
Power supply units	Produc			Specifications	Product No.	Part No.	
		Input: 10	00 to 120 \	/ AC, Output: 2.5 A	FP2-PSA1	AFP2631	
	500 D 0				AC, Output: 2.5 A	FP2-PSA2	AFP2632
	FP2 Power Supply Unit	Input: 10	00 to 240 \	/ AC, Output: 5 A	FP2-PSA3	AFP2633	
			Input: 24	ŧ V DC, Οι	FP2-PSD2	AFP2634	
∎I/O units	Product name	Ture	Number of	Connection	Den 19 anti-	Product No.	Part No.
	Froudet name	Туре	point	method	Specifications		
		DOinnut	· ·	Terminal block	12 to 24 V DC	FP2-X16D2 FP2-X32D2	AFP23023
	FP2 Input Unit	DC input	32 points		24 V DC		AFP23064
			64 points		24 V DC	FP2-X64D2	AFP23067
		Relay output		Terminal block	5 A, 2 points per one common	FP2-Y6R	AFP23101
			16 points	Terminal block	2 A, 8 points per one common	FP2-Y16R	AFP23103
		Transistor outsut	16 points	Terminal block	0.5 A (12 to 24 V DC), 0.1 A (5 V DC)	FP2-Y16T	AFP23403
	FP2 Output Unit	Transistor output NPN	32 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-Y32T	AFP23404
			64 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-Y64T	AFP23407
			16 points	Terminal block	0.5 A (12 to 24 V DC), 0.1 A (5 V DC)	FP2-Y16P	AFP23503
		Transistor output PNP	32 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-Y32P	AFP23504
			64 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-Y64P	AFP23507
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			64 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-Y64P	AFP23507
		DC input,	Input:		Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-XY64D2T	AFP23467
		Transistor output NPN	32 points Output: 32 points	Connector	Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V DC) with ON pulse catch input	FP2-XY64D7T	AFP23477
* Pressure welding socket is supplied.	FP2 I/O Mixed Unit	DC input,	Input:		Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-XY64D2P	AFP23567
A special tool (Part No.: AXY52000FP) is needed for connection. Please purchase separately if you are using a terminal or flat cable socket.	ou are	Transistor output PNP	32 points Output: 32 points	Connector	Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V DC) with ON pulse catch input	FP2-XY64D7P	AFP23577

	Produc	t name	Specifications	Number of I/O points	Product No.	Part No.
		FP2-AD8VI	Between channels: not insulated, Voltage: 1 to 5 V, ±10 V Current: 4 to 20 m A, ±20 mA	Analog input: 8 channels	FP2-AD8VI	AFP2400L
	FP2 Analog Input Unit FP2-AD8X FP2-RTD	FP2-AD8X	Between channels: insulated, Voltages, Currents, Thermocouples, R.T.D. (Resistance Thermometer Devices)	Analog input: 8 channels	FP2-AD8X	AFP2401
		R.T.D. type: Pt100, JPt100, JPt1000 type	R.T.D. input: 8 channels	FP2-RTD	AFP2402	
FP2 Analog Output Unit		Dutput Unit	Voltage: -10 to +10 V, Current: 0 to 20 mA, Resolution: 1/4,096	Analog output: 4 channels	FP2-DA4	AFP2410

FP2SH

■Positioning unit High-speed counter units a Pulse I/O units

Positioning units,	Product name		Specifications		Product No.	Part No.
High-speed	Product name	Output type	Output type Number of axes controlled		Product No.	Part No.
counter units and Pulse I/O units	FP2		2 axes type		FP2-PN2AN	AFP24361
Puise I/O units	Positioning Unit	Network	4 axes type	1 pps to 32 Mpps	FP2-PN4AN	AFP24362
	RTEX		8 axes type		FP2-PN8AN	AFP24363
	Control Configuration DM	Dedicated	tool software for positioning unit RTEX, Japanese version		AFPS66110	AFPS6611
	Control Configurator PM	Dedicated	tool software for positioning unit RTEX, English version		AFPS66510	AFPS6651
		Transistor	2 axes, independent	1 pps to	FP2-PP21	AFP2432
	FP2 Positioning Unit Multi function type (Note 3)		4 axes, independent	500 kpps	FP2-PP41	AFP2433
		(Note 3) Line driver	2 axes, independent	1 pps to	FP2-PP22	AFP2434
			4 axes, independent	4 Mpps	FP2-PP42	AFP2435
lotes:		Torolates	2 axes (Linear, circular interpolation and synchronization)	1 pps to	FP2-PP2T	AFP24371
) Pressure welding socket is supplied. A special tool (Part No.			4 axes (2-axis linear, 2-axis circular, 3-axis linear, 3-axis helical interpolation and 2-axis synchronization)	500 kpps	FP2-PP4T	AFP24372
AXY52000FP) is needed for	Positioning Unit Interpolation type	Line	2 axes (Linear, circular interpolation and synchronization)	1 pps to	FP2-PP2L	AFP24371
connection. Please purchase separately if you are using a		driver	4 axes (2-axis linear, 2-axis circular, 3-axis linear, 3-axis helical interpolation and 2-axis synchronization)	4 Mpps	FP2-PP4L	AFP24372
terminal or flat cable socket.) Please refer to "FPΣ Part Number	FP2		8 interrupt inputs, 4-channel high-speed counter, 8 comparison outputs, Input: 24 V DC, Output: 5 to 24 V DC (0.1 A, 12 points / 0.8 A, 4 points)		FP2-HSCT	AFP2441
List" for Motor driver I/F terminal II. 3) Previous FP2 positioning units AFP2430 (FP2-PP2) and AFP2431	High-speed Counter Unit	Input: 24 V			FP2-HSCP	AFP2451
	FP2	4-channel	inputs, 4-channel high-speed counter, 8 comparison outputs, pulse output, 4-channel PWM output, Input: 24 V DC,	NPN output	FP2-PXYT	AFP2442
	Pulse I/O Unit	Output: 5 t	Output: 5 to 24 V DC (0.1 A, 12 points / 0.8 A, 4 points)			AFP2452

■Open network, serial communicatio and link-related intelligent units

	Product name St		Specifications	Number of channel	Product No.	Part No.
	FP2 10 Mbps, 8,192 points / 8,192 words, 99 units VE2 Link Unit 2,500 m 8,202.1 ft		10 Mbps, 8,192 points / 8,192 words, 99 units max. (VE mode), 254 units max. (FL-net), 2,500 m 8,202.1 ft	1 channel	FP2-VE2	AFP279601
	FP2 Ethernet-compatible unit ET-LAN2 Unit To be mounted on the CPU backplane		1 channel	FP2-ET2	AFP27901	
-	Control Configurator ET		ET-LAN unit setting software, Japanese version	-	AFPS32110	AFPS32110
			ET-LAN unit setting software, English version		AFPS32510	AFPS32510
			For PLC links Compatible with MEWNET-W / MEWNET-W2	1 channel	FP2-MW	AFP2720
			Up to two blocks to be attached can be selected among RS232C, RS422, and RS485 blocks. General-purpose serial communications, computer links, PLC links (MEWNET-W0)	2 channels	FP2-MCU	AFP2465
		RS232C block	(For the multi-communication unit) 230 kbps, 15 m 49.0 ft max.	1 channel	FP2-CB232	AFP2803
		RS422 block	(For the multi-communication unit) 230 kbps, 1,200 m 3,937.0 ft max.	1 channel	FP2-CB422	AFP2804
	RS485 block (For the multi-communication unit) For PLC links (MEWNET-W0): 115 kbps, 16 stations, 1,200 m 3,937.0		(For the multi-communication unit) For PLC links (MEWNET-W0): 115 kbps, 16 stations, 1,200 m 3,937.0 ft	1 channel	FP2-CB485	AFP2805

Intelligent units for remote I/O control

r 📃	Product name	Specifications	Controllable I/O points	Product No.	Part No.
FF	P2 Multi-wire ink Unit	Can connect as the remote I/O system MEWNET-F master station. Perfect for remote I/O systems using many points	Max. 2,048 points per one unit	FP2-SMW	AFP2720
	P2 Remote I/O lave Unit	Can connect as the remote I/O system MEWNET-F slave station. Digital I/O unit and positioning unit can be attached.	Max. 2,048 points per one unit	FP2-RMS	AFP2745
FF	P I/O Terminal Board	12 V DC input / 0.2 A Transistor output	Input: 16 points, Output: 16 points	AFP87445	AFP87445
[M	/IL connector type]	24 V DC input / 0.2 A Transistor output	Input: 16 points, Output: 16 points	AFP87446	AFP87446
FF	FP I/O Terminal Board [Terminal type]	24 V DC input / 0.2 A Transistor output	Input: 16 points, Output: 16 points	AFP87444	AFP87444
[Te		24 V DC input / 2 A Relay output	Input: 16 points, Output: 8 points	AFP87432	AFP87432

*FP memory loader will be discontinued at the end of September, 2019.

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Intelligent units for	Product name	Specificatio	ons	Controllab	le I/O points	Product No.	Part No.
remote I/O control				Input unit	Input 8 points	AFP87421	AFP8742
			FP I/O Terminal Unit	24 V DC input	Input 16 points	AFP87422	AFP8742
			(basic)	Output unit	Output 8 points	AFP87423	AFP8742
	FP I/O Terminal Unit	Serves as a slave controller. Expandable up to 32 points. (Operating voltage: 24 V DC)		0.5 A Transistor output	Output 16 points	AFP87424	AFP87424
			FP I/O Terminal Expansion Unit (basic)	Input unit 24 V DC input Output unit	Input 8 points	AFP87425	AFP8742
					Input 16 points	AFP87426	AFP8742
					Output 8 points	AFP87427	AFP8742
				0.5 A Transistor output	Output 16 points	AFP87428	AFP87428
	FP2 S-LINK Unit	Direct connection to S-LINK red	uced-wiring system	128 p	oints	FP2-SL2	AFP2780

■ Option:

Options and	Product name	Specifications	Product No.	Part No.
maintenance parts	Spare battery	For FP2SH CPU unit, battery with cable	AFP8801	AFP8801
·	Dummy unit	For blank slot	FP2-DM	AFP2300
	Battery for small PC card	For AFP2209	-	AFP2806
	Terminal block for FP2 I/O unit	FP2 I/O unit (terminal block type) supplied. (5 pieces)	-	AFP2800
	Discrete-wire connector set (supplied)	FP2 I/O unit and positioning unit supplied. (2 pieces)	-	AFP2801
	Flat cable connector set (40 leads)	For FP2 I/O unit and positioning unit. For simple connection using a flat cable. (2 pieces)	-	AFP2802
	Multi-wire connector pressure contact tool	Necessary when wiring transistor output type connectors.	-	AXY52000FP

FP Memory Loader

Product name	Specifications	Part No.
	Data non-hold type	AFP8670
FP Memory Loader	Data hold type	AFP8671

Control FPWIN Pro7 (IEC61131-3 compliant Windows version software)

	Control FPWIN Pro7		Specifications		Part No.
			Supports all FP series PLCs (FP7 series: Supports only CPU without encryption function) Supports English, Japanese, Chinese and Korean	CD-ROM for Windows®	AFPSPR7A
* The production of FP1, FP-M, FP3 and FP10SH has been discontinued.		Security enhanced type	Supports all FP series PLCs (FP7 series: Supports both CPU with / without encryption function) Supports English, Japanese, Chinese and Korean	CD-ROM for Windows®	AFPSPR7AS

Control FPWIN GR

	Product name		Туре	Product No.	Part No.
* The production of FP1, FP-M, FP3 and FP10SH has been discontinued. Note: FP-X compatible versions:	Windows [®] version tool software Control FPWIN GR	Japanese version tool kit with cable	CD-ROM for Windows®, with cable (AFC8503) for connection of FP to DOS/V PC	FPWINGRF-JP2	AFPS10122
Relay output type - Ver. 2.5 or later; Transistor output type -		English version, Full type	CD-ROM for Windows®	FPWINGRF-EN2	AFPS10520
Ver. 2.7 or later		Korean	CD-ROM for Windows®	FPWINGRF-KR2	AFPS10920

PCWAY (Operation data managing software) Product name Part No. PCWAY Japanese: USB port AFW1003 PCWAY English: USB port AFW10031

■Key unit

PCWAY Key unit USB port

Product name

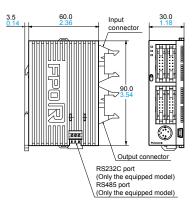
Part No. AFW1033

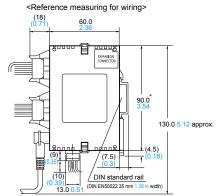
Economical type is available for secondary key.

Dimensions

FP0R/FPΣ

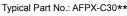
Typical Part No.: AFP0RC32T

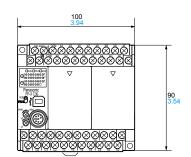




* DIN rail is attached on the center of the unit.

FP-X



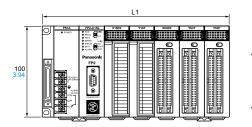


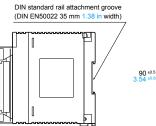
FP2SH

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Mounting dimension (Tolerance: $\pm 1.0 \pm 0.04$)

Conventional backplanes

	-				
	5-module	7-module	9-module	12-module	14-module
L1 (mm in)	140 <mark>5.51</mark>	209 <mark>8.23</mark>	265 10.43	349 13.74	405 1 <u>5.95</u>
L2 (mm in)	130 5.12	199 7.84	255 10.04	339 13.35	395 15.55

Note: The 5-module type does not have an expansion connector.

•H type backplanes

	11-module (master backplane)	10-module (expansion backplane)
L1 (mm in)	349 13.74	349 13.74
L2 (mm in)	339 13.35	339 13.35

Note: The illustration shows a conventional 7-module type backplane.

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Please contact:

Panasonic Industrial Devices SUNX Co., Ltd.

2431-1 Ushiyama-cho, Kasugai-shi, Aichi, 486-0901, Japan Global Sales Department ■Telephone: +81-568-33-7861 ■Facsimile: +81-568-33-8591 panasonic.net/id/pidsx/global



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>>Panasonic(松下)