

Programmable Controller

FP2SH

Machine Cybernation

High Performance & High Capacity



Compact body loaded with functions equivalent to a medium-scale PLC Superior cost performance, and ideal for built-in use

FP2SH is a compact PLC series W140 x H100 x D110 mm W5.51 x H3.94 x D4.33 in (when using 5-module type) loaded with multiple functions, achieving superior cost performance.

The CPU units have an RS232C port as standard equipment, which allows for communications with external equipment, such as a computer or a display panel, and advanced communications for remote monitoring and remote maintenance via a modem. Furthermore, the new intelligent units support wider applications, including full-scale "motor (positioning) control", "analog control", and "networking". This series is perfect as built-in controllers for a variety of systems and equipment.

CPU units

Selectable from 4 types, including intelligent types, according to the application

There are 4 types of CPU units, including the standard type and the intelligent type with preinstalled commonly-used advanced functions. This selection allows for more economical system development according to the application.

High-speed operation processing Adequate programming capacity

32 k steps Standard type FP2-C2L

(AFP2221)



FP2-C2

(AFP2231)





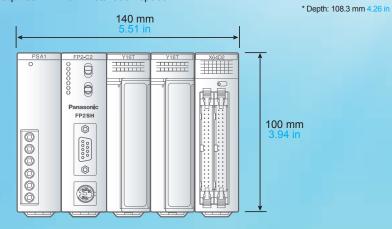
60 k steps For small PC card FP2-C2P (AFP2235)

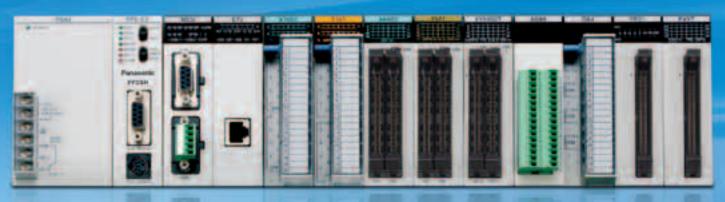
120 k steps For small PC card FP2-C3P (AFP2255)

Body size

The front face is smaller than an A6 sheet of paper.

The front face area is W140 x H100 mm W5.51 x H3.94 in (when using five modules), which is small enough to fit completely on an A6 sheet of paper. The compact body requires minimum installation space.





Programmable Controller FP2SH

Memory andEquipped with an adequate large capacity programI/O controlmemory and operation memory

The compact size unit can have a large capacity program memory, which can be selected among 32 k, 60 k, and 120 k steps types. A variety of operation memory types are also available.

Also, the maximum controllable I/O points is 2,048 points (8,192 points when using remote I/O system), which is sufficient for medium-scale control.

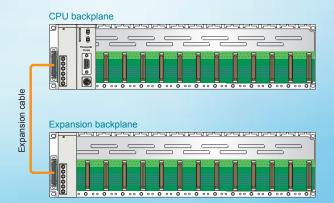
Addition of optional memory

An IC memory card can be used in the CPU unit as program memory or expanded data memory.

I/O point expansion by adding backplanes

Conventional backplane

Only one backplane can be added to one master backplane. When both the master and expansion backplanes are of the 14-module type, up to 1,600 I/O points can be controlled.



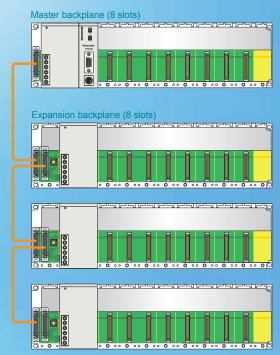
(The backplane can be used as either a master or expansion backplane.)

| | Conventional type | H type |
|---------------------------|------------------------|--|
| Max. number of backplanes | 1 + 1 = 2 backplanes | 1 for master + 3 for expansion = 4 backplanes |
| Max. number of units | 12 + 13 = 25 units | 8 + 8 x 3 = 32 units |
| Max. number of I/O points | 25 x 64 = 1,600 points | 32 x 64 = 2,048 points |
| Max. cable length | 1 cable, 2 m 6.6 ft | 3 cables, 3.2 m 10.5 ft |

* The H type and conventional type cannot be used in combination.

H type backplane

Up to three backplanes can be added to one master backplane. A maximum of 32 units can be connected, and up to 2,048 I/O points can be controlled, values surpassing those of the conventional backplane expansion system (25 units/1,600 points).

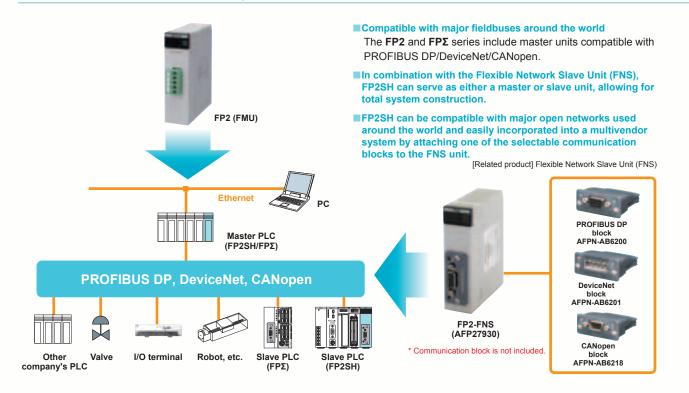


Network compatibility

Support a wide variety of networks, such as open networks, PLC links, remote I/O systems.

Open networks

PROFIBUS DP, DeviceNet, CANopen



Features

- 1 The FNS unit can be made compatible with three networks by changing the attached communication block without replacing the main unit (FP2-FNS), thereby reducing the stock of maintenance parts.
- 2 Libraries useful for building applications are available (for Control FPWIN Pro). The setup man-hours can be significantly reduced.

The unit and control panel can be arranged in advance

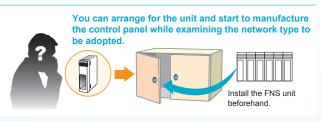
When a production line is introduced in an overseas plant for example, it is possible that you have already decided to adopt an open network for line control/management, but have not yet determined which is the optimum network to adopt: PROFIBUS, DeviceNet, or CANopen. Even in such cases, you can install the FNS unit and start manufacturing the panel first, and then choose the communication block to be attached after determining which network should be adopted, shortening the work period.

Maintenance part stocks can be reduced.

When a plant adopts multiple network types, the plant can reduce the stock of maintenance parts by keeping only the FNS unit and communication blocks in stock rather than whole units that are compatible with only one network type.

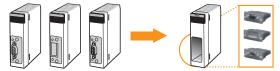


Note: Since the above libraries are used for setting up the FNS unit, Control FPWIN Pro (Ver. 5.24 or later) is required. Control FPWIN GR cannot set up the unit.



With the FNS unit

When different units exist for different networks types





FL-net

"FL-net is a responsive high-performance network for factory automation based on Ethernet. The Japan Electrical Manufacturers' Association started FL-net certification in April 2000."

FL-net is now rapidly spreading into various fields, including manufacturing, food, medical, packaging, printing industries and public/social systems.

[FL-net function of the VE link unit]

10 Mbps high-speed link

2 Large link area of 8 k points / 8 k words

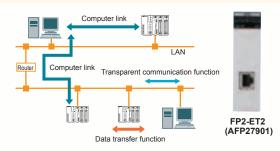
3 Max. 254 nodes (stations)



FP2-VE2 (AFP279601)

Ethernet

- 1 Supports two communications interfaces: 100BASE-TX and 10BASE-T
- 2 Supports TCP/IP and UDP/IP.
- 3 Communications among a maximum of eight connections are available.
- Compatible with user-friendly MEWTOCOL communication.
- Supports remote programming



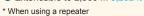
PLC link

The PLC link is a system that allows our PLCs to share contact data and word data without programming.

VE mode

High-speed, large-capacity PLC link using the VE link unit based on Ethernet

- 10 Mbps high-speed link
- 2 Large link area of 8,192 points / 8,192 words
- 3 Up to 99 units can be connected.
- 4 Extendable to 2,500 m 8,202 ft





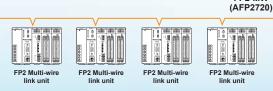


MEWNET-W2 mode

Large capacity PLC links can be established by using twisted-pair cables and multi-wire link units.

- 1 500 kbps transmission speed
- 2 Transfer of data of 4,096 points / 4,096 words is possible.
- Opto 32 units can be connected. 4 Extendable to 1,200 m 3,937 ft





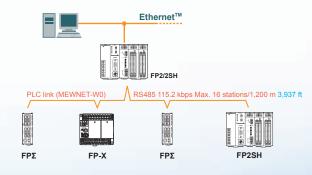
MEWNET-W0 mode

A PLC link of the compact high-performance PLC $\ensuremath{\text{FPS}}$ and $\ensuremath{\text{FP-X}}$ can be established by using a combination of the multi-communication unit and an RS485 communication block. This mode enables the efficient connection of FP2SH, FP2, and FP-X units on a single network and contributes to significant cost reduction.

- 115.2 kbps transmission speed
- 2 Transfer of data of 64 points / 128 words is possible.
- 3 Up to 16 units can be connected.
- 4 Extendable to 1,200 m 3,937 ft



(AFP2465)



- * Each FP Σ also requires that an RS485 type FP Σ communication cassette (AFPG803 or AFPG806) be attached.

* Each FP-X requires that AFPX-COM3 or AFPX-COM4 communication cassette be attached.



Remote I/O systems

MEWNET-F mode

The use of Multi-wire link units allows for up to 8,192 I/O points, up to 32 stations, and up to a 700 m 2,297 ft transmission distance.

■MEWNET-F is a remote I/O system that connects I/O units in separate locations with 2-wire cable.

■Up to four wiring routes are available, allowing for a complicated layout of slave stations.

- The Multi-wire link unit serves as a master station of remote I/O system. Slave stations can be selectable from the units shown below.
- This network system is ideal for cases where I/O units need to be installed in separate locations or in a location away from the control box.

FP2SH can be used as a remote I/O slave station by attaching the **FP2** Remote I/O slave unit on the backplane. On the backplane, I/O units, Serial data units, and S-LINK units can be mounted, allowing for building a multipoint multifunctional slave station. Master Slave

FP2-MW FP2-RMS

FP0 I/O Link Unit

FPΣ ontrol Unit JANNAN

FP I/O Terminal Unit

Slave station with Remote I/O slave unit (FP2-RMS) mounted

Master station with Multi-wire link unit (FP2-MW) mounted

FP VO Ter

FP I/O Terminal Board FP I/O Terminal Board I/O units, Serial data units and S-LINK units can be mounted.

Expansion backplanes can be added.

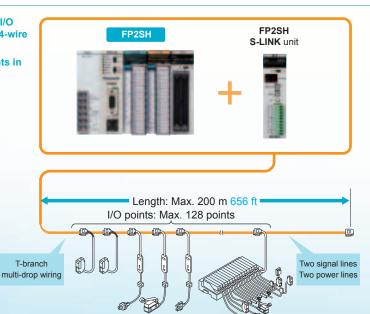
S-LINK

- S-LINK is wire-saving system that allows the free layout of I/O devices, such as sensors, by T-branch connections with a 4-wire flat cable.
- The number of I/O points can be increased up to 2,048 points in increments of one channel having 128 points.
- Sensors to be connected by S-LINK must be chosen from S-LINK-compatible sensors.



S-LINK unit

Note: The number of I/O points may be less than 128 points depending on the connected model and connection location. For details, please refer to the S-LINK manual.



Serial communication control

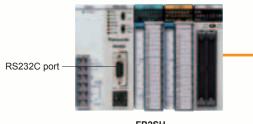
The CPU units have an RS232C port as standard equipment. The communication unit enables connections with RS232C, RS485 and RS422-compatible devices.

CPU units

All CPU units have an RS232C port as standard equipment. They can be directly connected to a host computer or a display panel, and can also be connected to a modem to collect data from and change programs in devices in a remote location.



[Direct connection to operation display panel or computer]



FP2SH



Host computer (commercially available PC)



Display panel

Multi-Communication Unit (MCU)

The serial communication blocks are detachable.

Up to two blocks to be attached can be selected among RS485, RS232C, and RS422 blocks.





The 230 kbps communication speed (simultaneous two channels) facilitates fast large-volume data communications.



The combination is selectable.

COM2 (the lower channel) is sealed before shipping so that it can be protected from damage even when only COM1 is used.



Multi-Communication Unit FP2-MCU (AFP2465)

* This unit cannot operate without a communication block attached. Purchase the communication block together with this unit.

Motor control

Positioning Unit RTEX

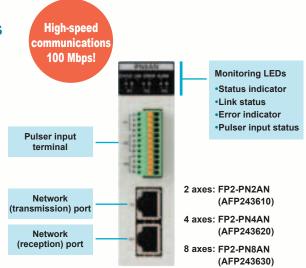
Compatible with Realtime Express MINAS A4N/A5N*1 network servo systems Facilitate multi-axis high precision

positioning (A5N is supported from Ver. 1.3.)

- High-accuracy multi-axis positioning control achieved by high-speed 100 Mbps communications
- Compatible with commercially-available LAN cables, significantly reducing wiring costs
- 2 axes type available in addition to the 4 axes and 8 axes types

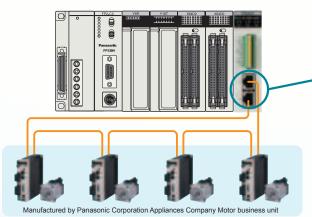
Positionin data up to 600 points can be registered for each axis.

- Three axes spiral interpolation supported in addition to two axes linear and two axes circular interpolation
- Dedicated tool software Configurator PM supports operations from setup through startup and monitoring.
- Equipped with a manual pulser input, allowing for fine teaching
- *1 Realtime Express and MINAS A4N/A5N are a trademark and a product name of Panasonic Corporation Appliances Company Motor business unit. Mixed use of MINAS A4N and A5N is not possible.



Compatible with commercially-available LAN cables, providing overwhelming advantages in economy and availability

Realtime Express*1 has adopted a commercially-available LAN cable as its network cable, providing overwhelming advantages in economy, availability, and workability for your wiring work.





Shielded type (straight)

New function added

- Positioning repeat function Effective for wire winding machines, grinding machines, and other equipment that repeats the same operation.
 Home return methods added Eight methods that help the simplification of equipment, including limit-stop and contact-stop methods, were added.
 Synchronized operation Two sets consisting of one master axis and one slave axis can be designated. Ideal for dual-axis table transfer.
- **C** Real-time torque limiting The torque limit value can be changed any time during operation. Ideal for axis push-in control.
- JOG operation positioning control The operation slows to a stop at a fixed position according to a sensor input. Ideal for labelers.
- 6 Auxiliary contact (Delay mode) The auxiliary contact output is possible any time during positioning.
- Current value changing function ···· The value of current position can be changed to any value. Usable for zero offset.
- **③** Operation during the system

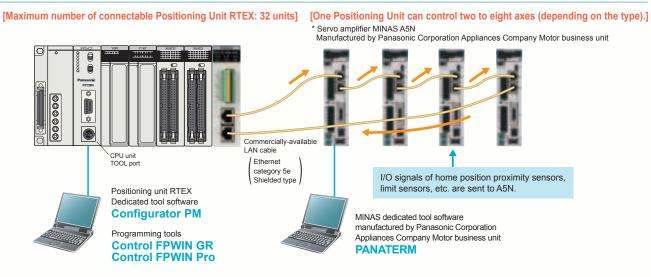
Controls up to 256 axes, adequantely supporting large-scale equipment control

Up to 8 axes type 32 units can be connected, and up to 256 axes can be controlled. (when using H type backplane).

Selectable among 2, 4, and 8 axes types to flexibly support system configurations of a few or multiple axes

Use in combination with the ultra-high speed and large capacity CPU unit [20 k steps/1 ms (measured by our company), program capacity of 120 k steps) adequately supports the control of large-scale equipment.

System configuration

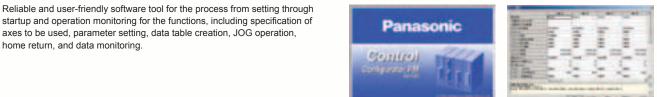


Dedicated setting tool software Configurator PM

axes to be used, parameter setting, data table creation, JOG operation,

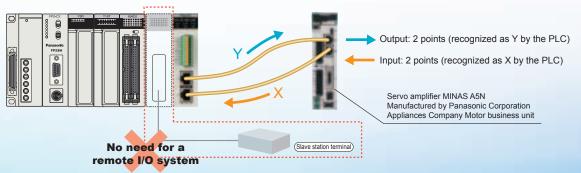
eliminates the need for a remote I/O terminal.

home return, and data monitoring.



The use of the servo amplifier with four built-in general-purpose I/O points

The servo amplifier has two DC inputs and two DC outputs, which serve as X and Y respectively for the PLC via a network. Signal inputs from various sensors and lamp-lighting outputs for a local control axis can be controlled by a PLC, eliminating the costs required for adding a remote I/O system for such control.



Positioning Unit (Multi function type)

High-speed, high-accuracy pulse output type positioning unit Speed command: 4 Mpps, Startup time: 0.005 ms

Support pulse-input type stepping motors, and servomotors. The speed command range is up to 4 Mpps, allowing for high-speed and high-accuracy positioning. The startup time is as high as 0.005 ms, allowing for a reduction of the tact time. (Startup time: Time between reception of a command from a CPU unit and pulse output from a positioning unit)

- Feedback pulse count function Counts output pulses from encoders or other devices
- The jog positioning control widens the supported application range.
- The four types of S-curve acceleration/deceleration control allow for smooth startup and stoppage.
- Program libraries for linear interpolation and other operations are available.

"Function Libraries for FPWIN Pro" can be downloaded from our website: http://panasonic.net/id/pidsx/global

Motor Driver I/F Terminal II is available for connection with MINAS series AC servomotors.





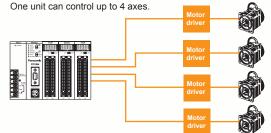
For 1 axis (AFP8503)

For 2 axes (AFP8504)



| | Positioning Unit (2 axes) | Positioning Un (4 axes) |
|-------------|------------------------------|----------------------------|
| Line driver | FP2-PP22 (AFP2434) | FP2-PP42 (AFP2435) |
| Transistor | FP2-PP21 (AFP2432) | FP2-PP41 (AFP2433) |





Stepping or Servomotor

Positioning Unit (Interpolation type)

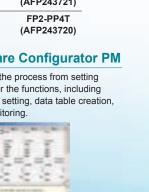
Compatible with synchronized operation and interpolation control, easily building systems for applications, such as the parallel translation of transfer tables, cutting, X-Y table control, palletizing, and winding machine



Dedicated setting tool software Configurator PM

Reliable and user-friendly software tool for the process from setting through startup and operation monitoring for the functions, including specification of axes to be used, parameter setting, data table creation, JOG operation, home return, and data monitoring.





| [Two axes synchronization operation] | Master axis |
|--------------------------------------|--|
| [Two axes linear interpolation] | Target coordinates (X, Y) |
| [Two axes circular interpolation] | Target coordinates (X, Y) |
| [Three axes linear interpolation] | Z Y Target coordinates (X, Y, Z) |
| [Three axes spiral interpolation] | Target coordinates (X, Y, Z) |

Analog control

Multi-range control of a variety of equipment is possible. The unit can be directly connected with thermocouples and Resistance Temperature Detectors (R.T.D.).

Support voltage/current/temperature sensor ranges.

The analog input supports voltage, current, and temperature sensors. The analog output supports voltage or current. Different voltage/current ranges can be controlled concurrently

Equipped with multiple channels

The input unit has 8 channels, and the output unit has 4 channels. Space-saving and multiple-channel control is possible.

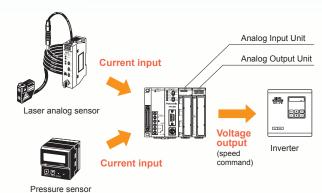
■High-speed conversion at 500 µs by each channel

The conversion speed of voltage and current input/output can reach as high as 500 $\mu s.$

I/O refresh system

Since input/output data is allocated to the I/O memory, complicated programming is not necessary.

[Configuration]



Analog input types

Three types of analog input units are available to meet a wide variety of customer needs.

High-speed, high-accuracy, multiple-input type with isolated channels



Highly reliable isolation among channels Temperature conversion: 20 ms/ch Voltage conversion: 5 ms/ch (Without insulation setting: 500 µs/ch)



High accuracy conversion Voltage: ±0.1 % (25 °C 77 °F) Temperature: ±0.3 % (0 to 55 °C 32 to 131 °F)



A single unit supports inputs of FP2-AD8X thermocouple, R.T.D., and voltage *1 (AFP2401)

- For users who require faster and more accurate temperature control
- For users who require multiple with isolated channels or who want to reduce the cost per one channel
- For users who want to input temperature and voltage (current) data through a single unit

*1 Current inputs can be converted into voltage inputs by attaching the supplied external resistor to the inupt terminal section.

Input unit solely for R.T.D. (Pt100 / Pt1000)



• For users who R.T.D. input only and require more affordable type

FP2-RTD (AFP2402)

Low cost input solely for voltage/current data

• Low cost type for input of voltage/current data that indicates measurements of pressure, flow rate, fluid volume, speed, etc.

> FP2-AD8VI (AFP2400L)

Analog output type

Supports multiple channels. (4 channels per one unit)



Conversion speed: 500 µs/ch Over accuracy: ±1.0 %F.S. or less (0 to 55 °C 32 to 131 °F)



FP2-DA4 (AFP2410) FP2SH

Scanning time of 1 ms for 20 k steps. A high-performance model for high-speed operation.





Features

- 1. Scanning time of 1 ms for 20 k steps The program of 20 k steps can be executed in 1 ms. The result is a dramatically decreased tact time and high-speed device.
- 2. Large programming capacity: Maximum 120 k steps Both the large programming capacities of 32 k, 60 k and 120 k are available depending on the model.
- Optional small PC card is also available. The small PC card is available for programming backup or data memory expansion. This allows data processing of great amounts of data.
- **4. Built-in comment and calendar timer functions.** These functions, options with the FP2, are built right into the FP2SH.
 - * The I/O units and intelligent units are the same for the FP2 series.

Power supply and I/O specifications

| Item | Specifications |
|--------------|--|
| Power supply | 100 to 120 V AC, 200 to 240 V AC, 100 to 240 V AC, 24 V DC (varies with different units) |
| Input | 12 to 24 V DC, 24 V DC ± common |
| Output | Relay output: 2 to 5 A, Transistor output: 0.1 to 0.5 A (varies with different units) |

Supported functions

| ŀ | tem | Specifications |
|--|-----|--|
| Analog I/O Available by adding Analog input and Analog output units. | | Available by adding Analog input and Analog output units. |
| High-speed counter Available by adding High-speed counter unit. (Max. 200 kHz) | | Available by adding High-speed counter unit. (Max. 200 kHz) |
| Positioning Available by adding Positioning unit. (Max. 4 Mpps) * The RTEX-compatible positioning unit is also available. | | |
| RS232C port RS422 RS485 | | Standard equipped with CPU unit. Expandable by adding Computer communication unit (CCU), Serial data unit and Multi-communication unit (MCU) |
| | | Expandable by adding Multi-communication unit (MCU) |
| Interrupt input Available by adding High-speed counter unit or Pulse I/O unit. | | Available by adding High-speed counter unit or Pulse I/O unit. |

Performance specifications

| Item Specifications | | Specifications | |
|---|--------------------------------|---|--|
| Num | per of controllable I/O points | Up to 768 points per one board | |
| Expansion | | Up to one backplane, Max. 25 units I/O points: Max. 1,600 points Remote I/O points: Max. 8,192 points | |
| | | Dy to three backplanes, Max. 32 units I/O points: Max. 2,048 points T Remote I/O points: Max. 8,192 points | |
| Operation speed | | 0.03 µs / step (for basic instuction) | |
| Built-in memory | | RAM (ROM / small PC card is optional) | |
| Memory capacity | | 32 k steps approx. / 60 k steps approx. / 120 k steps approx. (varies with different units) | |
| ۲ _ر | Internal relay | 14,192 points | |
| emo | Timer / Counter | 3,072 points in total | |
| E Data register | | 10,240 words | |
| Internal relay Timer / Counter Data register File register | | 32,765 words × 3 (60 k / 120 k steps) 32,765 words (32 k steps) | |

Supported networks

| Item | Specifications |
|---------------------|---|
| Open network | Ethernet FL-NET PROFIBUS DeviceNet CANopen |
| Remote I/O | S-LINK, S-LINK V or MEWNET-F |
| PLC link | MEWNET-W2 (Wire), MEWNET-WO, MEWNET-VE or FL-NET |
| Computer link | Linkable by using tool port or COM. port on CPU unit. Also available by adding Multi- communication unit (MCU) and Computer communication unit (CCU) |
| Modem connection | Available |

Other built-in functions

| Item | Specifications |
|----------------------------|----------------|
| Program edition during RUN | Available |
| Constant scan | Available |
| Calendar timer | Built-in type |

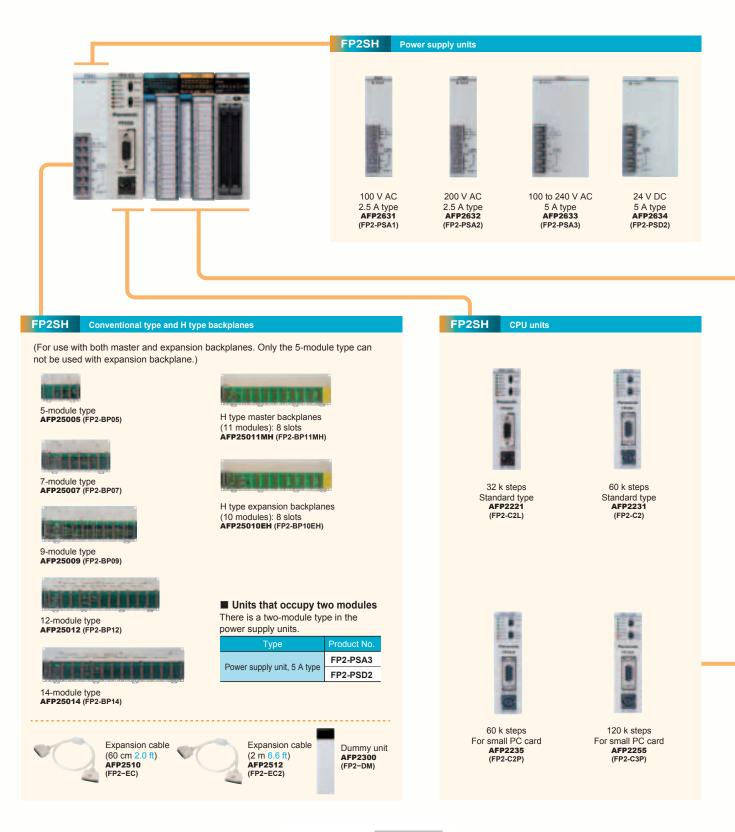
List of Related Part No. Programmable Display GT series

| Product name | LCD | Power supply | Description Communication port | Color of front panel | SD memory card slot | Part No. | | | | |
|--------------|--|--------------|-----------------------------------|-------------------------------|--------------------------|-------------------------|----------|-----------------|-----------|----------|
| GT32M-E | TFT monochrome LCD | 24 V DC | RS232C | - Silver | Available | AIG32MQ03I | | | | |
| | | 24 V DC | RS422 / RS485 | Silver | Available | AIG32MQ05 | | | | |
| GT32T-E | TFT color LCD | 24 V DC | RS232C RS422 / RS485 | Silver | Available | AIG32TQ03E | | | | |
| | | | RS4227RS485 RS232C | | | AIG32TQ05E AIG02LQ02 | | | | |
| GT02L | STN monochrome LCD (white backlight) | 5 V DC | RS422 / RS485 | Black | Not available | AIG02LQ02 | | | | |
| | | | | Pure black | | AIG02MQ02 | | | | |
| | | 51(50 | RS232C | Hairline silver | | AIG02MQ03 | | | | |
| | | 5 V DC | RS422 / RS485 | Pure black |] | AIG02MQ04 | | | | |
| | | | N3422 / N3403 | Hairline silver | Not available | AIG02MQ05 | | | | |
| | | | RS232C | Pure black | | AIG02MQ12 | | | | |
| GT02M | STN monochrome LCD | | | Hairline silver | - | AIG02MQ13 | | | | |
| | (white/pink/red backlight) | | RS422 / RS485 | Pure black | - | AIG02MQ14 | | | | |
| | | 24 V DC | | Hairline silver Pure black | | AIG02MQ1 | | | | |
| | | | RS232C | Hairline silver | - | AIG02MQ2 | | | | |
| | | | | Pure black | Available | AIG02MQ24 | | | | |
| | | | RS422 / RS485 | Hairline silver | - | AIG02MQ2 | | | | |
| | | | DECOOL | Pure black | | AIG02GQ02 | | | | |
| | | 5 V DC | RS232C | Hairline silver | | AIG02GQ03 | | | | |
| | | 3700 | RS422 / RS485 | Pure black | _ | AIG02GQ04 | | | | |
| | | | 110 122 / 110 100 | Hairline silver | Not available | AIG02GQ0 | | | | |
| | | | RS232C | Pure black | - | AIG02GQ1 | | | | |
| GT02G | STN monochrome LCD (green/orange/red backlight) | | | Hairline silver Pure black | - | AIG02GQ1 | | | | |
| | (green/orange/red backignt) | | RS422 / RS485 | Hairline silver | - | AIG02GQ1 | | | | |
| | | 24 V DC | | Pure black | | AIG02GQ1 | | | | |
| | | | RS232C | Hairline silver | - | AIG02GQ2 | | | | |
| | | | | Pure black | Available | AIG02GQ2 | | | | |
| | | | RS422 / RS485 | Hairline silver | | AIG02GQ2 | | | | |
| | | | RS232C | Pure black | Available | AIG05MQ0 | | | | |
| GT05M | STN monochrome LCD | 24 V DC | 102020 | Hairline silver | Available | AIG05MQ0 | | | | |
| | (white/pink/red backlight) | 24 V DC | RS422 / RS485 | Pure black | Available | AIG05MQ0 | | | | |
| | | | | Hairline silver | | AIG05MQ0 | | | | |
| | | | RS232C | Pure black Hairline silver | Available | AIG05GQ0 | | | | |
| GT05G | STN monochrome LCD (green/orange/red backlight) | 24 V DC | DC | Pure black | - Available | AIG05GQ0 AIG05GQ0 | | | | |
| | (g | | RS422 / RS485 | Hairline silver | | AIG05GQ0 | | | | |
| | | | | Pure blac | Pure black | Available | AIG05SQ0 | | | |
| 07070 | | 041450 | RS232C | Hairline silver | - Available Available | AIG05SQ0 | | | | |
| GT05S | STN color LCD | 24 V DC | RS422 / RS485 | Pure black | | AIG05SQ0 | | | | |
| | | | N34227 N3405 | Hairline silver | Available | AIG05SQ0 | | | | |
| | | | RS232C | Pure black | Not available | AIG12MQ0 | | | | |
| | | | | Hairline silver | | AIG12MQ0 | | | | |
| | | | RS422 / RS485 | Pure black | Not available | AIG12MQ0 | | | | |
| GT12M | STN monochrome LCD (white/pink/red backlight) | 24 V DC - | | Hairline silver Pure black | | AIG12MQ0 AIG12MQ1 | | | | |
| | (times prime real backing it) | | _ | - | | | RS232C | Hairline silver | Available | AIG12MQ1 |
| | | | | | | Pure black | | AIG12MQ1 | | |
| | | | RS422 / RS485 | Hairline silver | Available | AIG12MQ1 | | | | |
| | | | DECOC | Pure black | Notovoilabla | AIG12GQ0 | | | | |
| | | | RS232C | Hairline silver | Not available | AIG12GQ0 | | | | |
| | | 24 V DC | RS422 / RS485 | Pure black | Not available | AIG12GQ0 | | | | |
| GT12G | STN monochrome LCD | | 24 V DC | Hairline silver | | AIG12GQ0 | | | | |
| | (green/orange/red backlight) | | RS232C | Pure black | Available | AIG12GQ12 | | | | |
| | | | | Hairline silver Pure black | | AIG12GQ1 AIG12GQ1 | | | | |
| | | | RS422 / RS485 | Hairline silver | Available | AIG12GQ1 | | | | |
| | | | | Pure black | | AIG12GQ1 AIG32MQ0 | | | | |
| 07001 | 071 | 041455 | RS232C | Hairline silver | Available | AIG32MQ0 | | | | |
| GT32M | STN monochrome LCD | 24 V DC | DC400 / DC405 | Pure black | Augilah!- | AIG32MQ0 | | | | |
| | | | RS422 / RS485 | Hairline silver | Available | AIG32MQ0 | | | | |
| | | | RS232C | Pure black | Available | AIG32TQ02 | | | | |
| GT32T0 | TFT color LCD | 24 V DC | 102020 | Hairline silver | | AIG32TQ0 | | | | |
| | | | RS422 / RS485 | Pure black | Available | AIG32TQ04 | | | | |
| | | | | Hairline silver | | AIG32TQ0 | | | | |
| | | | RS232C | Pure black Hairline silver | Available | AIG32TQ12 | | | | |
| GT32T1 | TFT color LCD | 24 V DC | | Hairline silver | | AIG32TQ13 AIG32TQ14 | | | | |
| 010211 | | | | Pure black | | | | | | |

FP2SH System Configurations and Unit Lineup

Unit combinations

- Each unit is counted in the number of modules occupied. Most of the units occupy one module each. Some units occupy two modules each.
 Each unit is mounted on a backplane chosen depending on the total number of modules occupied by the all units used. The power supply unit and CPU unit must be mounted on the CPU backplane.
- Only one backplane other than the 5-module type can be added by using an expansion cable. Also, the 5-module type can not be used with expansion backplane. A power supply unit must be mounted on the expansion backplane.
- If the backplane is of the H type, up to three backplanes can be added.
- Most of the units can be used in any combination; however, some combinations are subject to constraints due to the unit type, current consumption, and other factors besides the above requirements. Please contact us for details.





Programming

Control FPWIN Pro (IEC61131-3 compliant Windows version software)

Compliant with international standard IEC61131-3 -- Programming software approved by PLCopen





Five programming languages can be used.

Programming can be done using the language most familiar to the developer or using the language most suited to the process to be performed.

High-level (structured text) languages that allow structuring, such as C, are supported.
Easy to reuse well-proven programs

Efficiency when writing programs has been greatly increased by being able to split programming up for each function and process using structured programming.

■Keep know-how from getting out

By "black boxing" a part of a program, you can prevent know-how from leaking out and improve the program's maintainability.

Source program from PLC can be uploaded.

Serviceability is improved by being able to read programs and comments from a PLC. Programming for all models in the FP series possible. * This only applies to FP-X, FP2, FP2 (with comment memory), FP2SH and FP10SH (with card board).

Programming for all models in the FP series possible.

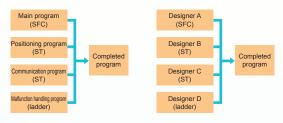
Any model can be used.

[Programming in the most suitable language]

Programming in the language most suited to the process Easy-to-understand, efficient programs can be created, for example, by using a ladder program for machine control or ST for communications control.

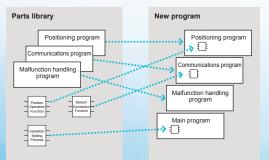
Programming in the language you are good at

Programming time can be greatly reduced by the easy ability to split and then integrate programming for each function and process.



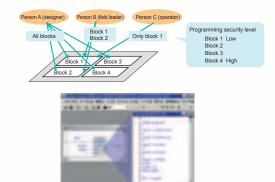
[Reuse of programs is easy.]

Register well-proven programs by block in the library. By using variable identifiers (names), there is no need to be concerned with addresses for each model when reusing programs.



["Black boxing" of programs]

Multiple passwords for protection of each block The security level (8 levels) can be input for each block in a program. Only users of a set security level or higher can make changes.



[Operational environment]

| OS | Windows 2000 / XP / Vista / 7*1 |
|--------------------|--|
| Hard disk capacity | At least 120 MB |
| CPU | Pentium III 700 MHz or higher |
| Onboard memory | At least 256 MB (depends on OS) |
| Screen resolution | At least 1,024 × 768 |
| Display colors | High Color (16-bit) or higher |
| Applicable PLC | FPΣ / FP-X / FP-e / FP0 / FP0R / FP1 / FP-M / FP2 / FP2SH / FP3 / FP10SH |

Note: Production of FP1, FP-M, FP3, and FP10SH was discontinued in August 2006, and they are no longer sold.

*1 Windows 7 is supported from Ver. 6.2.

Control FPWIN GR (for Windows version software)

The ladder programming software for FP series -- highly operational software tool for maximizing convenience in the field

- Easy field operations not requiring the use of a mouse for data entry, search, writing, monitoring and timer changes, all carried out only from the keyboard.
- All FP series PLCs are supported. The software assets produced by using Ver. 4 or Ver. 3 of NPST-GR are usable.
- Easy programming with wizard functions.
- Communication with GTWIN, PCWAY simultaneously through the same port.
- A simulation function is available.

[Operational environment]

| Le presente de la companya de | |
|---|--|
| OS | Windows 98 / Me / 2000 / XP / Vista / 7*1 |
| Hard disk capacity | At least 40 MB |
| CPU | Pentium 100 MHz or higher |
| Onboard memory | At least 64 MB (depends on OS) |
| Screen resolution | At least 1,024 × 768 |
| Display colors | High Color (16-bit) or higher |
| Applicable PLC | FP0R / FP0 / FPΣ / FP-X / FP-e / FP1 / FP-M / FP2 / FP2SH / FP3 / FP10SH |

Note: Production of FP1, FP-M, FP3, and FP10SH was discontinued in August 2006, and they are no longer sold.

*1 Windows 7 is supported from Ver. 2.90.

Tool bar Access often-used functions using icons. Program status display Data monitoring window Search window **Relay monitoring window** Allows you to search various data ALC: N. M. M. 7.2.2 Program display 1-11-12 **Function bar** -Buttons for command input and confirmation, on-line / off-line selection and PLC mode selection. 2023

Function instruction list



Classified by type, function instructions can be selected from the displayed list. (Simple help included.)

Text compiler

This software is for importing and

exporting programs created in text format to and from **FPWIN GR**.

Programs created on the PLC of

FP Series without difficulty

another company can be edited as text and then be transferred to the

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I/O comment edit function

Successive I/O comments can be input for each device type. Data from Excel and other applications can be copied and pasted via the clipboard.

| | rext command input in | out |
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Text

A ladder diagram is displayed as a mnemonic code is entered from the keyboard.



Displays information concerning PLC usage situation and settings, and detailed information when an error occurs.

Accompanying Tools

Data Editor

This software for the PC is for reading and writing data stored in the memory of **FP** Series main unit or on an IC card. If a large data table is required in a PLC, the data can be created and edited on a PC and then download to the PLC.

Modem connection

Communication via modem is easy with **FP** Series units in isolated locations.

Wizard function

A Wizard function included in **FPWIN GR** since versions 2.2 can automatically generate ladder programs by simply entering and selecting required items in the dedicated screen. It can be used to assist in positioning, PID instruction input, and FP-e screen display instruction input.

Personal preference settings

It is possible to switch among preference settings for **FPWIN GR**, Data Editor and Text Compiler that are set up for different individuals.

List of Unit Specifications ①

CPU units

| Item | | | | FP2SH (| CPU unit | | | |
|------------------------|------------------------------|--|---------------------------------------|------------------------|-------------------|-------------------|--|--|
| Product No. (Part No.) | | | FP2-C2L (AFP2221) | FP2-C2 (AFP2231) | FP2-C2P (AFP2235) | FP2-C3P (AFP2255) | | |
| Operation | for Basic instruction | | From 0.03 µs | | | | | |
| speed | for High-level | nstruction | | From 0 |).06 µs | | | |
| Program | Built-in RAM | Λ | 32 k steps | 60 k : | steps | 120 k steps | | |
| capacity | When expa | nded | · · · · · · · · · · · · · · · · · · · | Not av | ailable | | | |
| No | No | Conventional type | | Max. 76 | 8 points | | | |
| Number of | expansion | H type | Max. 512 points | | | | | |
| controllable | When expanded | Conventional type | Max. 1,600 points | | | | | |
| /O points | | H type | Max. 2,048 points | | | | | |
| | When using remote I/O system | | Max. 8,192 points | | | | | |
| | Internal rela | ıy | 14,192 points | | | | | |
| Operation | Data registe | er | | 10,240 words | | | | |
| memory | File register | | 32,765 words | 32,765 words x 3 banks | | | | |
| | Link registe | r | 8,448 words | | | | | |
| Optional memory | | F-ROM/EP-ROM Small PC card (F-ROM/S-RAM) | | | | | | |
| Comment me | emory | | | Bui | lt-in | | | |
| Calendar tim | er | | | Bui | lt-in | | | |

Power supply units

| Product No. (Part No.) | | FP2-PSA1 (AFP2631) | FP2-PSA2 (AFP2632) | FP2-PSA3 (AFP2633) | FP2-PSD2 (AFP2634) | | |
|-------------------------------------|---------------------------|------------------------------|-----------------------------|---|--------------------|--|--|
| | Rated voltage | 100 V to 120 V AC | 200 V to 240 V AC | 100 V to 240 V AC | 24 V DC | | |
| | Current consumption | 0.4 A or less (at 100 V AC) | 0.2 A or less (at 200 V AC) | 0.7 A or less (at 100 V AC) 0.4 A or less (at 200 V AC) | 2.5 A or less | | |
| Input | Surge current | 40 A or less (a | t 55°C 131 °F) | 30 A or less (at 25°C 77 °F) | 10 A or less | | |
| | Frequency | | 47 Hz to 63 Hz | | - | | |
| | Voltage fluctuation range | 85 to 132 V AC | 170 to 264 V AC | 85 to 264 V AC | 20.4 to 31.2 V DC* | | |
| Output | Output capacity at 5 V | y at 5 V Max. 2.5 A Max. 5 A | | | | | |
| Alarm c | ontact capacity | | | 1 A 30 V DC | | | |
| Alarm contact operation When | | | When the AL | ALARM LED of CPU unit is lit | | | |
| Alarm contact type 1 Form C contact | | | | Form C contact | | | |
| Leakag | e current | | Between input and g | ground terminals, 0.75 mA or less | | | |
| Breakdo | own voltage | | 1,500V AC for 1 minute | (between input and ground terminals) | | | |
| Insulatio | on resistance | | 100 MΩ 500 V DC (be | etween input and ground terminals) | | | |
| Guaran | teed lifetime | | 20,000 | hours at 55°C 131 °F | | | |
| Overcur | rent protection function | | Built-in c | overcurrent protection | | | |
| Fuse Built-in | | | | | | | |
| Termina | al screw | | | M3 | | | |
| Module | size | 1 module | 1 module | 2 modules | 2 modules | | |

Note: Allowable voltage fluctuation range after startup for the FP2-PSD2 is -35 % to +30 %. At startup, apply -15 % to + 30 % the rated voltage for 100 ms or more.

Input units

| | | | DC input units | | I/O mixed uni | ts (input side) |
|---------------------------------|------------------|---|----------------------------|----------------------------|--|--|
| Item | | 16-point type | 32-point type | 64-point type | (Note 1) DC input type/Transistor output (NPN) type | (Note 2) DC input type/Transistor output (PNP) type |
| | | FP2-X16D2 (AFP23023) | FP2-X32D2 (AFP23064) | FP2-X64D2 (AFP23067) | FP2-XY64D2T (AFP23467) | FP2-XY64D2P (AFP23567) |
| Rated input vo | oltage | 12 to 24 V DC | 24 V DC | 24 V DC | 24 V DC | 24 V DC |
| Rated input cu | urrent | 8 mA approx. (at 24V DC) | 4.3 mA approx. (at 24V DC) | 4.3 mA approx. (at 24V DC) | 4.3 mA approx. (at 24V DC) | 4.3 mA approx. (at 24V DC) |
| Impedance | | 3 kΩ approx. | 5.6 kΩ approx. | 5.6 kΩ approx. | 5.6 kΩ approx. | 5.6 kΩ approx. |
| Min. ON voltage/Min. ON current | | 9.6 V/4 mA | 19.2 V/4 mA | 19.2 V/4 mA | 19.2 V/4 mA | 19.2 V/4 mA |
| Max. OFF voltage/ | Max. OFF current | 2.5 V/1 mA | 5.0 V/1.5 mA | 5.0 V/1.5 mA | 5.0 V/1.5 mA | 5.0 V/1.5 mA |
| Response | OFF→ON | 0.2 ms or less | 0.2 ms or less | 0.2 ms or less | 0.2 ms or less | 0.2 ms or less |
| time | ON→OFF | 0.2 ms or less | 0.3 ms or less | 0.3 ms or less | 0.3 ms or less | 0.3 ms or less |
| Input points per common | | 8 points/common (Either the positive or negative of the input power supply can be connected to the common terminal.) | 32 points/common | 32 points/common | 32 points/common | 32 points/common |
| Connection m | ethod | Terminal block (M3 screw) | Connector (one 40-pin) | Connector (two 40-pin) | Connector (two 40-pin) | Connector (two 40-pin) |

Notes: The number of ON points that can be actuated simultaneously is limited by the input voltage and the ambient temperature. 1) The specifications also apply to the DC input, transistor output (NPN) type I/O mixed unit with ON pulse catch input FP2-XY64D7T (AFP23477). However, the response time is as follows: OFF→ON: 0.2 ms or less (X0 to X1F); ON→OFF: 0.3 ms or less (X0 to X1B), 1.0 to 5.0 ms (X1 to X1F) 2) The specifications also apply to the DC input, transistor output (PNP) type I/O mixed unit with ON pulse catch input FP2-XY64D7T (AFP23477). However, the response time is as follows: OFF→ON: 0.2 ms or less (X0 to X1F); ON→OFF: 0.3 ms or less (X0 to X1B), 1.0 to 5.0 ms (X1 to X1F) However, the response time is as follows: OFF→ON: 0.2 ms or less (X0 to X1F); ON→OFF: 0.3 ms or less (X0 to X1B), 1.0 to 5.0 ms (X1 to X1F)

Output units

| | | Relay ou | tput units | | | Transistor | output units | | | I/O mixed units (c | utput side) (Note 3, 4) |
|--------------------------|-------------|---|--|---|---|--------------------------------|--|---------------------------|---------------------------|--------------------------------|--|
| Item | ltem | | 16-point type | NPN open collector 16-point type (Note 2) | PNP open collector 16-point type (Note 2) | NPN open collector | PNP open collector | NPN open collector | PNP open collector | DC input type/Transistor | DC input type/Transistor output (PNP) type |
| | | | FP2-Y16R (AFP23103) | FP2-Y16T (AFP23403) | FP2-Y16P (AFP23503) | FP2-Y32T (AFP23404) | FP2-Y32P (AFP23504) | FP2-Y64T (AFP23407) | FP2-Y64P (AFP23507) | FP2-XY64D2T (AFP23467) | FP2-XY64D2P (AFP23567) |
| Rated control c | apacity | 5A250 V AC (10 A/common) 5A 30 V DC (10 A/common) Min. Ioad: 100 mA 10 V (resistor Ioad) | 2A 30 V DC (5 A/common) Min. load: 100 µA | _ | _ | - | - | _ | - | - | - |
| Rated load volt | age | - | - | 5 to 24 V DC | 5 to 24 V DC | 5 to 24 V DC | 5 to 24 V DC | 5 to 24 V DC | 5 to 24 V DC | 5 to 24 V DC | 5 to 24 V DC |
| Max. load curre | nt | - | | | | | 0.1 A (at 12 to 24 V DC) 50 mA (at 5 V DC) | | | | |
| Max. surge curr | rent | - | - | 3 A 10 ms or less | 3 A 10 ms or less | 0.3 A | 0.3 A | 0.3 A | 0.3 A | 0.3 A | 0.3 A |
| OFF state leaka | age current | - | - | 1 µA or less | 1 µA or less | 1 µA or less | 1 µA or less | 1 µA or less | 1 µA or less | 1 µA or less | 1 µA or less |
| ON state maxin drop | num voltage | - | _ | 0.5 V or less | 0.5 V or less | 0.5 V or less | 1.5 V or less (at 6 to 26.4 V DC) 0.5 V or less (at 6 V DC or less) | 0.5 V or less | 0.5 V or less | 0.5 V or less | 0.5 V or less |
| Repose time | OFF→ON | 10 ms or less | 10 ms or less | 0.1 ms or less | 0.1 ms or less | 0.1 ms or less | 0.1 ms or less | 0.1 ms or less | 0.1 ms or less | 0.1 ms or less | 0.1 ms or less |
| Repose time | ON→OFF | 8 ms or less | 8 ms or less | 0.3 ms or less | 0.3 ms or less | 0.3 ms or less | 0.3 ms or less | 0.3 ms or less | 0.3 ms or less | 0.3 ms or less | 0.3 ms or less |
| Power supply for driving | Voltage | 24 V DC ±10 % (21.6 V to 26.4 V DC) | 24 V DC ±10 % (21.6 V to 26.4 V DC) | 4.75 to 26.4 V DC | 4.75 to 26.4 V DC | 4.75 to 26.4 V DC | 4.75 to 26.4 V DC | 4.75 to 26.4 V DC | 4.75 to 26.4 V DC | 4.75 to 26.4 V DC | 4.75 to 26.4 V DC |
| internal circuit | Current | 70 mA or less | 160 mA or less | | 70 mA or less (at 24 V DC) | 140 mA or less (at 24 V DC) | 150 mA or less (at 24 V DC) | | | 120 mA or less (at 24 V DC) | 130 mA or less (at 24 V DC) |
| Input points per | common | 2 points/common | 8 points/common | 8 points/common | 8 points/common | 32 points/common | 32 points/common | 32 points/common | 32 points/common | 32 points/common | 32 points/common |
| Connection me | thod | Terminal block (M3 screw) | Terminal block (M3 screw) | Terminal block (M3 screw) | Terminal block (M3 screw) | Connector (one 40-pin) | Connector (one 40-pin) | Connector (two 40-pin) | Connector (two 40-pin) | Connector (two 40-pin) | Connector (two 40-pin) |

Notes: • The number of ON points that can be actuated simultaneously is limited by the input voltage and the ambient temperature. • The load current is limited by the external power supply voltage.
1) The current capacity of each common terminal is 5 A or less. 2) The maximum load current of the transistor output unit is limited by the external power supply voltage.
3) The specifications also apply to the DC input, transistor output (NPN) type I/O mixed unit with ON pulse catch input FP2-XY64D7T (AFP23477).
4) The specifications also apply to the DC input, transistor output (PNP) type I/O mixed unit with ON pulse catch input FP2-XY64D7P (AFP23577).

Analog I/O units

Analog input

| lte | em | FP2-AD8X (AFP2401) | FP2-RTD (AFP2402) | FP2-AD8VI (AFP2400L) | | |
|-----------------------------|----------------|---|--|---|--|--|
| Number of input | t points | 8 channels | 8 channels | 8 channels | | |
| | | ±10 V (1/65,536) | - | ±10 V (1/65,536) | | |
| | Voltage | 1 V to 5 V (1/13,107) | - | 1 V to 5 V (1/13,107) | | |
| | | ±100 mV (1/65,536) | - | - | | |
| | Current | _ (Note) | - | ±20 mA (1/32,768) 4 mA to 20 mA (1/13,107) | | |
| Input range (resolution) | | $\begin{array}{llllllllllllllllllllllllllllllllllll$ | - | | | |
| | R.T.D. | JPt100: -200 to +650 °C -328 JPt100: -100 to +200 °C -148 JPt1000: -100 to +100 °C -144 | to +392 °F (0.1 °C 32.18 °F) | - | | |
| | Voltage | 500 µs/ch (not insulated), 5 ms (insulated) | _ | 500 µs/ch | | |
| onversion | Current | - | - | 500 µs/ch | | |
| peed | Thermocouple | 20 ms/ch | - | _ | | |
| | R.T.D. | 20 ms/ch | 20 ms/ch | | | |
| verall accurac | у | Voltage: ±0.1 % FS (25 °C 77 °F), Voltage and temperature: ±0.3 % (0 to 55 °C 32 to 131 °F) | ±0.3 % F.S. (0 to 55 °C 32 to 131 °F) | ±0.3 % F.S. (0 to 55 °C 32 to 131 °F) | | |
| sulation metho | od | Between the input ter | rminal and FP2 internal circuits: Photocoupler | and DC/DC converter | | |
| isulation metric | | Between channels: PhotoMOS relay | _ | - | | |
| egital output | Averaging | | each channel (Moving average after cutting th | · · · · · · · · · · · · · · · · · · · | | |
| <u> </u> | Offset setting | | ectable from K -2048 to K +2047 for each char | nnel | | |
| roken wire sen | ising | Each channel (only when a thermocouple or R.T.D. is inputted) | Each channel | - | | |
| put range cha | nge method | By the | e range setting switch: Batch switching of all ch By shared memory setting: Each channels | annels | | |

Note: Current inputs can be converted into voltage inputs by attaching the supplied external resistor to the input terminal section.

Analog output

| Item | | Analog output unit FP2-DA4 (AFP2410) | | | | | |
|-------------------------|---------|--|--|--|--|--|--|
| Number of output points | | 4 channels | | | | | |
| Output range Voltage | | ±10 V (K-2048 to K+2047) | | | | | |
| (digital input) | Current | 0 to 20 mA (K0 to K4095) | | | | | |
| Resolution | | 1/4,096 | | | | | |
| Conversion spee | ed | 500 ms/ch | | | | | |
| Overall accuracy | 1 | ±1.0 % F.S. or less (0 to 55 °C 32 to 131 °F) | | | | | |
| Insulation method | | - Between the analog output terminal and FP2 internal circuits: Photocoupler - Between analog output channels: Not insulated | | | | | |
| Analog output | | Hold/Non-hold setting by shared memory setting | | | | | |

ET-LAN2 unit (AFP27901)

Performance specification

| Item | | Specifications |
|---------------------------------|----------|---|
| Communications function | 5 | - MEWTOCOL-COM: computer link function (Max. 2 kB) - MEWTOCOL-DAT: data transfer (Max. 1,020 words) - Transparent communication |
| Number of commun connections | nication | Max. 8 connections |
| Transparent Transmit | | Factory setting: (1k words/connection) x 3 |
| communications buffer | Receive | Factory setting: (1k words/connection) x 3 |

Transmission specifications for communication interface

| Item | 100BASE-TX (Note 1) | 10BASE-T (Note 1) |
|-----------------------------------|---------------------------|-----------------------------|
| Transmission speed | 100 Mbit/s | 10 Mbit/s |
| Transmission method | Base band | Base band |
| Max. segment length | 100 m 328 ft (Note 2) | 100 m 328 ft (Note 2) |
| Max. distance between nodes | 205 m 673 ft (2 segments) | 500 m 1,640 ft (5 segments) |
| Communication cable of connection | UTP (Category 5) | UTP (Category 3, 4 and 5) |

Notes: 1) Switching between 100BASE-TX and 10BASE-T is done automatically by auto negotiation function. 2) The standards cite 100 m 328 ft as the maximum, but noise resistance measures such as attaching a ferrite core may be necessary in some cases, depending on the usage environment. Also, if the hub is positioned close to a control board, we recommend using it at a distance of 10 m 32.8 ft or less.

MEWNET-VE2 link unit (AFP279601)

| | VE mode (PLC link) | FL-net mode | | | | |
|---------------------|-----------------------------------|------------------------------------|--|--|--|--|
| Communication | Ethe | ernet | | | | |
| interface | 10BA | SE-T | | | | |
| Communication speed | 10 Mbit/s | | | | | |
| Cycle time | 50 ms/3 | 32 units | | | | |
| example | (2,048 points | /2,048 words) | | | | |
| Cable length | 10BASE-T : 100 m 3 | 28 ft (500 m 1,640 ft) | | | | |
| Cable leligti | *The lengths in parentheses are a | available when a repeater is used. | | | | |
| Communication | MEWTOCOL | FL-net | | | | |
| protocol | MEWTOCOL | [FA link protocol (UDP/IP)] | | | | |
| Link | Link relay | | | | | |
| communication | 8,192 points/unit | | | | | |
| specifications | Link register | | | | | |
| specifications | 8,192 w | ords/unit | | | | |
| Message | Max. 2,048 bytes | Max. 1,024 bytes | | | | |
| communication | (Compatible with | (Not compatible with | | | | |
| specifications | MEWTOCOL) | MEWTOCOL) | | | | |
| Number of nodes | Max. 99 units | Max. 254 units | | | | |
| | Computer link | | | | | |
| Other functions | Data transfer | Interconnection with other | | | | |
| Other functions | Remote programming | companies' units | | | | |
| | Multilevel link communications | | | | | |

Multi-communication unit (AFP2465)

| | | | | | ⊖: Available X: Not available |
|--|--|--|--|--|--|
| Item | General-purpose se | erial communications | Compute (Open protocol "MEWT | PLC link function (MEWNET-W0) | |
| | 1:1 communications | 1:N communications | 1:1 communications | 1:N communications | (IVIE VVINE 1-VVO) |
| Communication block used | AFP2803 AFP2804 | AFP2805 | AFP2803 AFP2804 | AFP2805 | AFP2803 AFP2805 |
| Interface | RS232C RS422 | RS485 | RS232C RS422 | RS485 | RS232C RS485 |
| Communication method | Full duplex | Two-wire half duplex | Full duplex | Two-wire half duplex | Token bus (Floating master) |
| Synchronous method | | | Start-stop synchronization | | |
| Transmission cable | Three-core or five-core shielded wire | Twisted-pair cable or VCTF | Three-core or five-core shielded wire | Twisted-pair cable or VCTF | Twisted-pair cable or VCTF |
| Transmission distance | 15 m 49.2 ft Max. 1,200 m 3,937 ft | Max. 1,200 m 3,937 ft | 15 m 49.2 ft Max. 1,200 m 3,937 ft | Max. 1,200 m 3,937 ft | 1,200 m 3,937 ft (RS485) 15 m 49.2 ft (RS232C) |
| Transmission speed (To be set in the system register) | 300 to 230,400 bps | 300 to 230,400 bps (19,200 bps when our C-NET adapter is connected) | 300 to 230,400 bps | 300 to 230,400 bps (19,200 bps when our C-NET adapter is connected) | 115,200 bps |
| Transmission code | ASCII, JIS7, J | IS8 and Binary | ASCII, JIS | _ | |
| | | Data length: | 7 bits/8 bits | | |
| Transmission format | | | | | |
| (To be set in the | | | | | |
| system register) | | STX / without STX | | | |
| | End code: CR/CR + | LF/Time setting/ETX | | - | - |
| Number of stations | - | Max. 99 stations (Max. 32 stations when our C-NET adapter is connected) | - | Max. 99 stations (Max. 32 stations when our C-NET adapter is connected) | Max. 16 stations |
| PLC link capacity | - | - | - | - | Link relay: 1,024 points Link register: 128 words |
| COM1 (upper channel) | 0 | 0 | 0 | 0 | 0 |
| COM2 (lower channel) | 0 | 0 | 0 | 0 | × |
| Number of attachable units | | Max. 23 units (including 8 u | inits for the computer link and 2 | 2 channels for the PLC link) | |
| Supported versions | | CPU unit: Ver. 1.4 or later, F | PWIN-GR: Ver. 2.4 or later, FI | PWIN-PRO: Ver. 5.1 or later | |

Note: 1) The protocol can be downloaded from: http://www.panasonic.net/id/pidsx/global

Multi-wire link unit

| S- | JK | un | it |
|----|----|----|----|
| | | | |

Item Number of channels

Number of I/O points

Rated power

supply voltage

| Item | | FP2-MW (AFP2720) | | |
|--------------------------------------|------------------------------|---|--------------------------------------|--|
| Mode | W mode | W2 mode | F mode | |
| Communication method | Tokei | n bus | Polling | |
| Transmission method | | Base band | | |
| Transmission speed | 500 kbit/s | 500 kbit/s, 250 kbit/s | 500 kbit/s | |
| Transmission distance | Extendable to 800 m 2,625 ft | Extendable to 800 m 2,625 ft 250 kbits/s: 1,200 m 3,937 ft 500 kbits/s: 800 m 2,625 ft | Extendable to 700 m 2,297 ft | |
| Number of connectable stations | Max. 32 stations | | 1 master + Max. 32 slave stations | |
| Transmission error check | CRC (Cyc | clic Redundancy Chec | k) system | |
| Synchronous method | Start-stop synchronization | | | |
| Interface | | | | |
| Transmission cable | Twisted-pair cable | | Twisted-pair cable or VCTF cable | |
| RAS function | Hard | ware self-diagnosis fur | nction | |

Note: When the unit is used in W2 mode, it must be set by user programs

| supply vollage | (S-LINK terminal block IN-24 V, 1.6 A DC of less) | | | |
|--|--|--|--|--|
| Power consumption (Note 1) | [Current consumption of the S-LINK controller (incl. D-G line current consumption)] +24 V DC 1.6 A or less [Maximu allowable current supply (supply to the S-LINK and I/O devices through the 24 V - 0 V line)] +24 V DC 5 A (Fuse: 5A or less) | | | |
| Transmission method | Bi-directional time division multiplex transmission | | | |
| Synchronous method | Bit synchronization and Frame synchronization | | | |
| Transmission protocol | S-LINK protocol | | | |
| Transmission speed | 28.5 kbit/s | | | |
| Transmission distance (Note 2) | Main signal line: Extendable to 200 m 656 ft (max. 400 m 1,312 ft when a booster is used) | | | |
| FAN-OUT (Note 2) | 320 | | | |
| Connection method | T-branch multi-drop wiring or standard multi-drop wiring [+24, 0 V, D-G (with a function of D-G short-circuit protection)] | | | |
| Notes: 1) Refer to the "Power Capacity Determination" section of S-LINK Design Manual for details of | | | | |

S-LINK unit FP2-SL2 (AFP2780)

Max. 128 points

The number of input and output points for each channel can be selected by the switch in the unit body. Input: 0, 32, 64, 96 or 128 points Output: 0, 32, 64, 96 or 128 points

+24 V DC ±10 % Allowable ripples P-P: ±10 % or less

(S-LINK terminal block IN-24 V, 1.6 A DC or less)

the current consumption. esign Manual for the booster and FAN-OUT.

Positioning units RTEX (Network type)

| _ | | | | | a 1 | | | | |
|------------------------------|--|----------------------------------|---|---|------------------------------------|--|--|--|--|
| Item | | | 2 axes type | 4 axes type | 8 axes type | | | | |
| | Part N | lo. | AFP243610 | AFP243620 | AFP243630 | | | | |
| | Produ | ct No. | FP2-PN2AN | FP2-PN4AN | FP2-PN8AN | | | | |
| | Number | of axes controlled | 2 axes (2 axes x 1 system) | 4 axes (4 axes x 1 system) | 8 axes (8 axes x 1 system) | | | | |
| | | Control method | PTP contr | PTP control, Continuous Path (CP) control | | | | | |
| | | Interpolation control | Two/Three axis linear interpolat | tion, two axis circular interpolatio | n, three axis spiral interpolation | | | | |
| | | Unit of control | ри | ulse / mm / inch / degre | ee | | | | |
| | Position | Positioning data | 650 points per axis (Star | ndard area: 600 points, Ex | (pansion area: 25 points) | | | | |
| ŝ | function | Backup | Parameters an | d data tables can be s | aved in FROM. | | | | |
| Jnit specifications | | Acceleration/deceleration method | Linear/S-cu | irve acceleration and c | leceleration | | | | |
| Scifi | | Acceleration/deceleration time | 0 to 10,0 | 0 to 10,000 ms (in increments of 1 ms) | | | | | |
| spe | | Positioning range | (-1,073,741,823 to +1,073,741,823 pulses) Increment/Absolute specification | | | | | | |
| Jnit | Speed | control function | Supported by a JOG operation (free-run operation) | | | | | | |
| 2 | Torque | control function | Supported by a real-time torque control function | | | | | | |
| | Home | Search method | Home proximity (DOG) search | | | | | | |
| | return | Creep rate | | Can be set freely | | | | | |
| | | | Pulse | er input operation supp | orted | | | | |
| | 0.1 | | Auxiliary output code and auxiliary output contact | | | | | | |
| | Others | 5 | | Dwell time supported | | | | | |
| | | | In-position contact monitoring available | | | | | | |
| ions | Comm | unication speed | | 100 Mbps | | | | | |
| cificat | Cable | S | Commercially-available LAN straight cable (Shielded type cable Category 5e) | | | | | | |
| n spe | Conne | ection system | Ring method | | | | | | |
| Communication specifications | Communication cycle/ Number of connectable stations | | 0.5 ms, up to 8 axes/system (Command cycle: 1 ms) | | | | | | |
| Com | Transn | nission distance | Between stations: 60 r | m 197 ft Extendable tot | al length: 200 m 656 ft | | | | |

Positioning units Multifunction type (Pulse output type)

| Internal current consumption (at 5 V DC) Max. 200 mA Max. 350 mA Max. 200 mA Max. 350 mA External Voltage 21.6 V DC to 26.4 V DC Voltage | | | | | | | | | |
|--|------------------|--------------------------------|---|--|--|-------------------------|--|--|--|
| Output type Transistor Line driver Number of axes controlled 2 axes, independent 4 axes, independent 2 axes, independent 4 axes, independent Position Command units Pulse (The program specifies whether Increment or Absolute is used.) command Max. pulse count Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulses) Speed Command rang 1 pps to 500 kpps 1 pps to 4 Mpps command Acceleration/deceleration Linear acceleration/deceleration, S acceleration/deceleration (this takes the form of an "S" Acceleration/deceleration Can set in 1 pps) Can set in 1 mps) Home Unear acceleration/deceleration, S acceleration/deceleration (this takes the form of an "S" Acceleration/deceleration Can set in 1 mps) Home return speed Home return O to 32,767 ms (can set in 1 ms) Home return speed Home return E point control (Linear and S accelerations/decelerations) P or point control (Linear and S accelerations/decelerations) • P point control (Linear and S accelerations/decelerations) • P point control (Linear and S accelerations/decelerations) • P point control (Linear and S accelerations/decelerations) • P op ont control (Linear and S accelerations/deceler | F | Part No. | AFP2432 | AFP2433 | AFP2434 | AFP2435 | | | |
| Number of axes controlled 2 axes, independent 4 axes, independent 2 axes, independent A axes, independent | Pro | oduct No. | FP2-PP21 | FP2-PP41 | FP2-PP22 | FP2-PP42 | | | |
| Position command Command units Pulse (The program specifies whether Increment or Absolute is used.) Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulses) Speed command Command rang 1 pps to 500 kpps (can set in 1 pps) 1 pps to 4 Mpps (can set in 1 pps) Acceleration/ deceleration Acceleration/deceleration Linear acceleration/deceleration, S acceleration/deceleration (this takes the form of an "S" deceleration/ deceleration Speed Speed Command rang 1 pps to 500 kpps (can set in 1 pps) Acceleration/ deceleration/ deceleration Mome return speed Speed setting possible (changes return speed and search speed Input terminals Home input, Near home input, Over limit input (+). Over limit input (-) Output terminals Home return For the return operation Speed setting possible (changes return speed and search speed Input terminals Deviation counter clear output signal Operation mode P point control (Linear and S accelerations/decelerations) • P point control (Linear and S accelerations/decelerations) • Home return operation • JOG operation Speed Speed Operation mode Pulser input function Transfer multiplication ratio (× 1, × 2, × 5, × 10, × 50, × 100, × 500, × 1,000) • Real-time frequency change • Infinity output Startup time 0.02 ms or 0.005 ms selecting possible Output inferace Dulse output (Pulse/Sign), 2 pulse output (CW/CCW) <td>Output ty</td> <td>уре</td> <td>Trans</td> <td>sistor</td> <td>Line</td> <td>driver</td> | Output ty | уре | Trans | sistor | Line | driver | | | |
| command symptometry Max. pulse count Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulses) Speed command command Command rang command 1 pps to 500 kpps (can set in 1 pps) 1 pps to 4 Mpps (can set in 1 pps) Acceleration/ decel | Number of | of axes controlled | 2 axes, independent | 4 axes, independent | 2 axes, independent | 4 axes, independent | | | |
| Speed command Command rang 1 pps to 500 (2, nm, record to 12, n | Position | Command units | Pulse (The prog | ram specifies whet | her Increment or A | bsolute is used.) | | | |
| command Command rang (can set in 1 pps) (can set in 1 pps) Acceleration/ deceleration/ deceleration/ deceleration/ ecommand Acceleration/deceleration (this takes the form of an "S" Acceleration/deceleration (this takes the form of an "S" Acceleration/deceleration Acceleration/deceleration Home return Home return speed Speed setting possible (changes return speed and search speed Input terminals Home return Home return speed Speed setting possible (changes return speed and search speed Input terminals Operation Output terminals Deviation counter clear output signal • E point control (Linear and S accelerations/decelerations) • P point control (Linear and S accelerations/decelerations) • Home return operation • JOG operation • JOG operation • Pulser input function Transfer multiplication ratio (× 1, × 2, × 5, × 10, × 50, × 100, × 500, × 1,000) • Real-time frequency change • Infinity output Startup time 0.02 ms or 0.005 ms selecting possible Output infrace Countable range Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulse) speed counter Input mode 2-phase input*, Direction distinction input, Individual input (transfer multiple available for each.) Other functions The flag to compare the elapsed value is built in. (The timing signal outputs at the optio | command | Max. pulse count | Signed 32 bi | ts (-2,147,483,6 | 48 to +2,147,483 | ,647 pulses) | | | |
| Proceedation Staceleration decederation Staceleration decederation Staceleration decederation Home return Speed setting possible (changes return speed and search speed Input terminals Home return Home return speed Output terminals Deviation counter clear output signal Operation mode • E point control (Linear and S accelerations/decelerations) • P point control (Linear and S accelerations/decelerations) • Home return operation (Home search) • JOG operation Operation mode • E point control (Linear and S accelerations/decelerations) • Home return operation (Home search) • JOG operation • Startup time 0.02 ms or 0.005 ms selecting possible Output infrate 0 utput mode 1 pulse output (Pulse/Sign), 2 pulse output (CW/CCW) High- speed counter 1 pulse output (Pulse/Sign), 2 pulse output (CW/CCW) High- speed counter 1 pulse output, Direction distinction input, Individual input (transfer multiple available for each.) Other functions The flag to compare the elapsed value is built in. (The timing signal outputs at the optional postion during an operation.) Input mode 2-phase input*, Direction distinction unring an operation. (The timing signal outputs at the optional postion during an operation.) The flag to compare the elapsed value is built in. (The timing signal outputs at the optional postion during an operation.) <td></td> <td>Command rang</td> <td></td> <td></td> <td></td> <td></td> | | Command rang | | | | | | | |
| command Acceleration/texceleration time 0 to 32,767 ms (can set in 1 ms) Home return Home return speed Speed setting possible (changes return speed and search speed Input terminals Home return Home input, Near home input, Over limit input (+). Over limit input (- Output terminals Deviation counter clear output signal Operation • E point control (Linear and S accelerations/decelerations) • P point control (Linear and S accelerations/decelerations) • Home return operation (Home search) • JOG operation • JOG operation • Startup time 0.02 ms or 0.005 ms selecting possible Output iterface 0 utput mode 1 pulse output (Pulse/Sign), 2 pulse output (CW/CCW) High- speed counter Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulse) Contrable range Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulse) The flag to compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation.) Input mode Compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation.) Input mode Max. 200 mA Max. 350 mA Max. 320 mA Max. 350 mA | Acceleration/ | Acceleration/deceleration | Linear acceleration/de | celeration, S accelerati | on/deceleration (this ta | kes the form of an "S") | | | |
| Home return Home return speed Speed setting possible (changes return speed and search speed Input terminals Home return Home return speed Speed setting possible (changes return speed and search speed Input terminals Output terminals Home input, Near home input, Over limit input (+). Over limit input (-) Output terminals Operation • E point control (Linear and S accelerations/decelerations) • P point control (Linear and S accelerations/decelerations) • Home return operation (Home search) • JOG operation • JOG positioning operation • Pulser input function Transfer multiplication ratio (× 1, × 2, × 5, × 10, × 50, × 100, × 500, × 1,000) • Real-time frequency change • Infinity output Startup time 0.02 ms or 0.005 ms selecting possible Output infraise Output torput fulse output (Pulse/Sign), 2 pulse output (CW/CCW) High- speed counter Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulse) Other functions The flag to compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation.) Internal current consumption (at 5V DC) Max. 200 mA Max. 350 mA Max. 200 mA Max. 350 mA | deceleration | "S" Acceleration/deceleration | Can select from Si | n curve, Secondary | curve, Cycloid curv | e and Third curve. | | | |
| Home return Input terminals Home input, Near home input, Over limit input (+), Over limit input (-) Output terminals Output terminals Deviation counter clear output signal • E point control (Linear and S accelerations/decelerations) • P point control (Linear and S accelerations/decelerations) • P point control (Linear and S accelerations/decelerations) • JOG operation • JOG operation • JOG positioning operation • Puiser input function Transfer multiplication ratio (× 1, × 2, × 5, × 10, × 50, × 100, × 500, × 1,000) • Real-time frequency change • Infinity output Startup time 0.02 ms or 0.005 ms selecting possible Output infertize Output mode 1 pulse output (Pulse/Sign), 2 pulse output (CW/CCW) High- speed counter Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulse) 2-phase input*, Direction distinction input, Individual input (transfer multiple available for each.) Other functions The flag to compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation.) Internal current consumption (at5 VDC) Max. 200 mA Max. 350 mA Max. 200 mA Max. 350 mA | command | Acceleration/deceleration time | | 0 to 32,767 ms (| (can set in 1 ms) | | | | |
| Input terminals Home input, Near home input, Over limit input (+), Over limit input (-) Output terminals Deviation counter clear output signal Period E point control (Linear and S accelerations/decelerations) • E point control (Linear and S accelerations/decelerations) • Point control (Linear and S accelerations/decelerations) • JOG operation • JOG operation • JOG operation • JOG operation • Pulser input function Transfer multiplication ratio (× 1, × 2, × 5, × 10, × 50, × 100, × 500, × 1,000) • Real-time frequency change • Infinity output 0.02 ms or 0.005 ms selecting possible Output inteface Output mode 1 pulse output (Pulse/Sign), 2 pulse output (CW/CCW) High-speed Countable range Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulse) Speed Input mode 2-phase input*, Direction distinction input, Individual input (transfer multiple available for each.) Other functions The flag to compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation). Internal current consumption (at5 VDC) Voltage 21.6 V DC to 26.4 V DC VDC | | Home return speed | Speed setting p | ossible (changes | return speed an | d search speed) | | | |
| Output terminals Deviation counter clear output signal Verticity E point control (Linear and S accelerations/decelerations) P point control (Linear and S accelerations/decelerations) P point control (Linear and S accelerations/decelerations) Operation Point control (Linear and S accelerations/decelerations) JOG operation JOG operation * JOG operation * JOG operation * Pulser input function Transfer multiplication ratio (× 1, × 2, × 5, × 10, × 50, × 100, × 500, × 1,000) * Real-time frequency change * Infinity output 0.02 ms or 0.005 ms selecting possible Output infrate 0.02 ms or 0.005 ms selecting possible Output infrate Output toutput Phase input*, Direction distinction input, Individual input (transfer multiple available for each.) Other functions The flag to compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation.) Internal current consumption (at5 VDC) Max. 200 mA Max. 350 mA Max. 200 mA Max. 350 mA External Voltage 21.6 V DC to 26.4 V DC Vector 26.4 V DC Vector 26.4 V DC | | Input terminals | Home input, Nea | r home input, Ove | er limit input (+), C | ver limit input (–) | | | |
| Operation mode P point control (Linear and S accelerations/decelerations) Home return operation (Home search) JOG operation JOG operation (Home search) JOG positioning operation Pulser input function Transfer multiplication ratio (× 1, × 2, × 5, × 10, × 50, × 100, × 500, × 1,000) Real-time frequency change Infinity output Startup time O.02 ms or 0.005 ms selecting possible Output intrace Output mode 1 pulse output (Pulse/Sign), 2 pulse output (CW/CCW) High-speed Countable range Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulse) 2-phase input*, Direction distinction input, Individual input (transfer multiple available for each.) Other functions The flag to compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation.) Internal current consumption (at 5VDC) Max. 200 mA Max. 350 mA Max. 200 mA | return | Output terminals | D | Deviation counter clear output signal | | | | | |
| Dutput interface Output mode 1 pulse output (Pulse/Sign), 2 pulse output (CW/CCW) High- speed counter Countable range Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulse) Duput mode 2-phase input*, Direction distinction input, Individual input (transfer multiple available for each.) Other functions The flag to compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation.) Internal current consumption (at 5V DC) Max. 200 mA Max. 350 mA Max. 200 mA Max. 350 mA External Voltage 21.6 V DC to 26.4 V DC Voltage Voltage Voltage | Operatio | n mode | P point control Home return o JOG operation JOG positionin Pulser input fu × 10, × 50, × Real-time frequencies | (Linear and S ac peration (Home s og operation nction Transfer n 100, × 500, × 1,0 | ccelerations/dece search) nultiplication ratio | lerations) | | | |
| High-speed counter Countable range Signed 32 bits (-2,147,483,648 to +2,147,483,647 pulse) speed counter Input mode 2-phase input*, Direction distinction input, Individual input (transfer multiple available for each.) Other functions The flag to compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation.) Internal current consumption (at 5V DC) Max. 200 mA Max. 350 mA Max. 200 mA Max. 350 mA External Voltage 21.6 V DC to 26.4 V DC VDC VDC VDC | Startup t | ime | 0.02 ms or 0.005 ms selecting possible | | | | | | |
| Speed counter Input mode 2-phase input*, Direction distinction input, Individual input (transfer multiple available for each.) Other functions The flag to compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation.) Internal current consumption (at 5VDC) Max. 200 mA Max. 350 mA Max. 200 mA Max. 350 mA External Voltage 21.6 V DC to 26.4 V DC V V | Output interface | Output mode | 1 pulse ou | tput (Pulse/Sign) | , 2 pulse output (| CW/CCW) | | | |
| counter Input mode Input for activity Other functions The flag to compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation.) Internal current consumption (at 5V DC) Max. 200 mA Max. 350 mA Max. 200 mA Max. 350 mA External Voltage 21.6 V DC to 26.4 V DC VDC VDC VDC | | Countable range | Signed 32 b | its (-2,147,483,6 | 648 to +2,147,483 | 3,647 pulse) | | | |
| Other functions (The timing signal outputs at the optional position during an operation.) Internal current consumption (at 5 V DC) Max. 200 mA Max. 350 mA Max. 200 mA Max. 350 mA External Voltage 21.6 V DC to 26.4 V DC VDC | | Input mode | | | | | | | |
| External Voltage 21.6 V DC to 26.4 V DC | Other fu | nctions | The flag to compare the elapsed value is built in. (The timing signal outputs at the optional position during an operation.) | | | | | | |
| | Internal current | t consumption (at 5 V DC) | Max. 200 mA | Max. 350 mA | Max. 200 mA | Max. 350 mA | | | |
| power supply Current consumption 50 mA 90 mA 50 mA | External | Voltage | | 21.6 V DC t | o 26.4 V DC | | | | |
| SUB WHY CUTCH WINDOW SUTTA SUTTA SUTTA SUTTA SUTTA | power supply | Current consumption | 50 mA | 90 mA | 50 mA | 90 mA | | | |

* Previous FP2 positioning units (AFP2430 and AFP2431) are not compatible with the Multi-function type FP2 positioning unit.
* 2-phase input cannot be used with multiples of one.

Flexible Network Slave Units (FNS)

| Item | PROFIBUS | DeviceNet | CANopen | |
|---------------------|---|--|--|--|
| Communication speed | 9,600 bps to 12 Mbps Auto detection/Setting | 125 kbps to 500 kbps Auto detection/Setting | 10 kbps to 1 Mbps Auto detection/Setting | |
| Communication data | Input / Output: 76 words (one unit avarge: 1 to 4 words) | Input: 128 words / Output: 128 words (at cyclic mode) | 128 words (for TPDO and RPDO) | |
| Connection type | Reading operation data as serial I/O data via the PROFIBUS network | Cyclic connection Change Of State (COS) Bitstroup connection Polled connection Explicit connection | Synchronous cyclic method Asynchronous cyclic method COS method Exchanging PDO (Process Data Object) using the timer operation connection method | |
| Insulation | Galvanic insulation | Galvanic insulation | Galvanic insulation | |
| Others | Self-diagnosis function equipped | UCMM CPI parameter Self-diagnosis function equipped | Self-diagnosis function equipped | |

High-speed counter units and Pulse I/O units

| Item | | | FP2 High-speed counter units | FP2 Pulse I/O units | | |
|---------------------|-----------------------|----------------------|--|--|--|--|
| Item | | | AFP2441 (NPN) | AFP2442 (NPN) | | |
| Part No. | | | AFP2451 (PNP) | AFP2442 (NPN) | | |
| Insulation method | | | | | | |
| | Rated input v | | Photocoupler insulation 24 V DC | | | |
| | Rated input v | | 7.5 mA approx. (wh | | | |
| | Input impeda | | 3.2 kΩ : | <u> </u> | | |
| | Usage voltag | | 20.4 V DC to | 11 | | |
| Input | Min. ON voltage/ | | 19.2 V | | | |
| input | Min. OFF voltage/ | | 5.0 V/1 | | | |
| | Response | OFF→ON | 1 µs c | | | |
| | time (Note 1) | ON→OFF | 2 µs c | | | |
| | Input time cor | | None, 4 μs, 8 μs, 16 μs, 3 | | | |
| | Common me | | 16 points | | | |
| | Number of cou | | 4 cha | | | |
| | Countable ra | | Signed 32 bits (-2,147,48 | | | |
| | Max. countabl | | 200 | | | |
| Counter | Input modes | c specu | | | | |
| | Min. input pul | se width (Note 1) | 3 modes (direction control, individual input, phase input) 2.5 µs | | | |
| | Other | | 8 comparison outputs, multiplier function (1, 2, 4) | | | |
| | Number of interr | unt noints (Note 2) | | | | |
| Interrupt | Interrupt proce | | 50 µs or less (when using FP2SH CPU unit) | | | |
| | Insulation me | <i>,</i> | Photocoupler insulation | | | |
| | Rated load voltage | | 5 to 24 V DC | | | |
| | Rated load vo | | 4.75 V DC to 26.4 V DC | | | |
| | Max. load cu | <u> </u> | 0.1 A (A11 to A18, B11 to B14 pins), 0.8 A (B15 to B18 pins) | | | |
| | Leakage curre | ent when OFF | 1 µA or less | | | |
| | Max. voltage d | rop when ON | 0.5 V or less | | | |
| Output | _ | OFF→ON | 1 µs or less | | | |
| specifi- cations | Response time | 01 055 | NPN output type: 1 µs or less | | | |
| cations | ume | ON→OFF | PNP output type: 5 µs or less | | | |
| | Surge absort | ber | Zener diode | | | |
| | Common me | thod | 16 points | /common | | |
| | | Voltage | 20.4 V DC to | 26.4 V DC | | |
| | External power supply | Current | NPN output type | e: 90 mA or less | | |
| | power suppry | (when using 24 V DC) | PNP output type: 200 mA or less | | | |
| Counter | r Comparison output | | 8 points (A11 | to A18 pins) | | |
| Pulse output | Channels | | | 4 channels (B11 to B18 pins) | | |
| | Max. output f | requency | | 100 kHz | | |
| output | Output mode | | | 2 modes (direction control, individual output) | | |
| | Number of ou | utput points | - | 4 channels (B15 to B18 pins) | | |
| PWM | Max. load cu | rrent | | 0.8 A | | |
| output | Cycle (Note 3) | | | 1 Hz to 30 kHz | | |
| | Duty (Note 3) | | | 0 to 100 % (unit: 1 %) | | |

Notes: 1) This value is effective when the input time constant (filter) setting was set to "No setting". 2) If interrupts are used at the 1 point/unit setting, the interrupt from the external input terminal B1 (X8) or the interrupt program from the comparison 0 (one of among INT16 to INT23) is booted. 3) At maximum load current and resistance load. There may be distortion in the output waveform, depending on the load current and type of load.

Remote I/O Slave Unit (Common to MEWNET-F)

| _ | | | ltem | | Specifications | | |
|----------------------|--|-------------------------------------|----------------------------|---|--|--|--|
| Communication method | | | ation meth | od | Two-wire half duplex | | |
| | | | us method | | Start-stop synchronization | | |
| | | | on distance | 9 | Extendable to 700 m 2,297 ft per port (at two cabling routes) | | |
| Tr | ans | missi | on speed | | 0.5 Mbps | | |
| Tr | ans | missi | on cable | | 2-wire cable (VCTF 0.75 mm ² × 2C) | | |
| In | terf | ace | | | Multidrop (RS485) | | |
| Tr | ans | missi | on error ch | eck | Cyclic Redundancy Check (CRC) method | | |
| | Nur | nber of r | naster units pe | r CPU unit | Max. 4 units | | |
| | Con | nectable r | number of station | s per master unit | Max. 32 stations | | |
| | s | Controlla | ble number of poi | nts per master unit | Max. 4, 096 points | | |
| | /O point | ă și | I/O Termir | al Board | 32 points (16 points input and 16 points output) per unit or 24 points (16 points input and 8 points output) per unit * I/O numbers are assigned from the input points first. | | |
| I/O control | | r of ach | I/O Terminal Unit | | Per unit used alone: 16 points When expanded: 32 points * The number of occupied points of the 8-point and 16-point units is identical. If the input and output are used in combination, the I/O numbers are assigned from the input points first, and the number of points is as follows: 16 input points and 16 output points. | | |
| | slots | Numb | er of slots | per CPU unit | Max. 128 slots | | |
| | l d' | | er of slots p | er master unit | Max. 64 slots | | |
| | - filler | lots | FP2 Slave | Unit System | Max. 24 slots | | |
| | - Bel | - of s h star | I/O Termir | al Board | 1 slot | | |
| | Controllable number of | Number of slots per each station | I/O Terminal Unit | | 1 slot * There is only one slot even with the expanded configuration. | | |
| | Units that can and cannot be connected to slave stations | | | Connectable unit | • I/O units • Serial Data Unit (SDU) • S-LINK Unit | | |
| | | | Not connectable unit | Analog-related I/O units (A/D, D/A and RTD) High-speed Counter Unit and Pulse I/O Unit (Connectable unless the interrupt function is used) Link-related units (ET-LAN, VE, MW, FNS, MCU and CCU) Positioning Unit Interpolation type Positioning Unit RTEX type | | | |

Product types

CPU units (Built-in RAM)

| Product name | | Operation Built-in | | | Optional memo | ry | Other | | | |
|--------------|--|--------------------|---------------|-------------------------|------------------------------------|------------------------------------|-------------------------|-------------------------|-------------|----------|
| | | speed | RAM | Expansion RAM | ROM | IC memory card | Calendar timer | Comment memory | Product No. | Part No. |
| | 32 k Standard type | - | 32 k steps | Not available | Available (separately sales) | Not available | Available (built-in) | Available (built-in) | FP2-C2L | AFP2221 |
| | 60 k Standard type | | 60 k steps | Not available | Available (separately sales) | Not available | Available (built-in) | Available (built-in) | FP2-C2 | AFP2231 |
| FP2SH | 60 k type with IC memory card interface 0.03 μs | 60 k steps | Not available | Available (built-in) | Available (separately sales) | Available (built-in) | Available (built-in) | FP2-C2P | AFP2235 | |
| - | 120 k type with IC memory card interface | | 120 k steps | Not available | Available (built-in) | Available (separately sales) | Available (built-in) | Available (built-in) | FP2-C3P | AFP2255 |

Optional memories

| Product name | | Specifications | | |
|---|------|---|---------|--|
| Expansion memory board | | Memory board in which the nonvolatile memory was mounted beforehand | AFP2208 | |
| IC memory card (Small PC card) for FP2SH CPU unit with IC memory card interface | SRAM | Perfect for data memory Can also be used for program backup. Battery backups. | | |
| FP Memory Loader | | Data clear type | AFP8670 | |
| | | Data hold type | AFP8671 | |

Backplanes

| Product name | | Specifications | | Part No. |
|---------------------|-------------------|---|------------|------------|
| | | 5-module type (for master) | FP2-BP05 | AFP25005 |
| | | 7-module type (for master and expansion) | FP2-BP07 | AFP25007 |
| | Conventional type | 9-module type (for master and expansion) | FP2-BP09 | AFP25009 |
| FP2 Backplane | | 12-module type (for master and expansion) | FP2-BP12 | AFP25012 |
| | | 14-module type (for master and expansion) | FP2-BP14 | AFP25014 |
| | H type | 8 slots (for master) | FP2-BP11MH | AFP25011MH |
| | | 8 slots (for expansion) | FP2-BP10EH | AFP25010EH |
| FP2 Expansion Cable | | 0.6 m 2.0 ft | FP2-EC | AFP2510 |
| | | 2 m 6.6 ft | FP2-EC2 | AFP2512 |

Power supply units

| Product name | Specifications | | Part No. |
|-----------------------|---------------------------------------|----------|----------|
| FP2 Power Supply Unit | Input: 100 to 120 V AC, Output: 2.5 A | FP2-PSA1 | AFP2631 |
| | Input: 200 to 240 V AC, Output: 2.5 A | FP2-PSA2 | AFP2632 |
| | Input: 100 to 240 V AC, Output: 5 A | FP2-PSA3 | AFP2633 |
| | Input: 24 V DC, Output: 5 A | FP2-PSD2 | AFP2634 |

I/O units

| Product name | Туре | Number of point | Connection method | Specifications | Product No. | Part No. |
|-----------------|--------------------------|-------------------------------------|----------------------|---|-------------|----------|
| | | 16 points | Terminal block | 12 to 24 V DC | FP2-X16D2 | AFP23023 |
| FP2 Input Unit | DC input | 32 points | Connector | 24 V DC | FP2-X32D2 | AFP23064 |
| | | 64 points | Connector | 24 V DC | FP2-X64D2 | AFP23067 |
| | Delevievitevit | 6 points | Terminal block | 5 A, 2 points per one common | FP2-Y6R | AFP23101 |
| | Relay output | 16 points | Terminal block | 2 A, 8 points per one common | FP2-Y16R | AFP23103 |
| | Tanan internet and | 16 points | Terminal block | 0.5 A (12 to 24 V DC), 0.1 A (5 V DC) | FP2-Y16T | AFP23403 |
| | FP2 Output Unit NPN | 32 points | Connector | 0.1 A (12 to 24 V DC), 50 mA (5 V DC) | FP2-Y32T | AFP23404 |
| FP2 Output Unit | | 64 points | Connector | 0.1 A (12 to 24 V DC), 50 mA (5 V DC) | FP2-Y64T | AFP23407 |
| | | 16 points | Terminal block | 0.5 A (12 to 24 V DC), 0.1 A (5 V DC) | FP2-Y16P | AFP23503 |
| | Transistor output | 32 points | Connector | 0.1 A (12 to 24 V DC), 50 mA (5 V DC) | FP2-Y32P | AFP23504 |
| | | 64 points | Connector | 0.1 A (12 to 24 V DC), 50 mA (5 V DC) | FP2-Y64P | AFP23507 |
| | DC input, | Input: 32 points | | Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V DC) | FP2-XY64D2T | AFP23467 |
| FP2 | | Transistor output Output: Connector | | FP2-XY64D7T | AFP23477 | |
| I/O Mixed Unit | DC input, | | | FP2-XY64D2P | AFP23567 | |
| | Transistor output PNP | Output: 32 points | Connector | Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V DC) with ON pulse catch input | FP2-XY64D7P | AFP23577 |

* Pressure welding socket is supplied. A special tool (Part No.: **AXY52000FP**) is needed for connection. Please purchase separately if you are using a terminal or flat cable socket.

Intelligent units for Analog I/O

| Product name | | Specifications | Number of I/O points | Product No. | Part No. |
|--------------|-------------|---|---------------------------|-------------|----------|
| | FP2-AD8VI | Between channels: Not insulated, Voltage: 1 to 5 V, ±10 V Current: 4 to 20 m A, ±20 mA | Analog input: 8 channels | FP2-AD8VI | AFP2400L |
| Input Unit | FP2-AD8X | Between channels: Insulated, Voltages, Currents, Thermocouples, R.T.D. (Resistance Thermometer Devices) | Analog input: 8 channels | FP2-AD8X | AFP2401 |
| input Onit | FP2-RTD | R.T.D.: Pt100, JPt100, JPt1000 type | R.T.D. input: 8 channels | FP2-RTD | AFP2402 |
| FP2 Analog | Output Unit | Voltage: -10 to +10 V, Current: 0 to 20 mA, Resolution: 1/4,096 | Analog output: 4 channels | FP2-DA4 | AFP2410 |

Positioning units, High-speed counter units and Pulse I/O units

| Product name | | | Product No. | Part No. | | |
|--|---|--|-------------------|-------------|-----------|-----------|
| Product name | Output type | Number of axes controlled Speed command | | | | Part No. |
| FP2 | | 2 axes type | | | FP2-PN2AN | AFP243610 |
| Positioning Unit | Network | 4 axes type | 1 pps t | o 32 Mpps 🛛 | FP2-PN4AN | AFP243620 |
| RTEX | | 8 axes type | | | FP2-PN8AN | AFP243630 |
| Control Configurator | | Dedicated tool software for positioning unit RTEX, Japanese version | | | AFPS66110 | AFPS66110 |
| PM | Dedicated tool software for positioning unit RTEX, English version | | | | | AFPS66510 |
| | Transistan | 2 axes, independent | | 500 kmma | FP2-PP21 | AFP2432 |
| FP2 Desitioning Unit | Transistor | 4 axes, independent | i pps ti | o 500 kpps | FP2-PP41 | AFP2433 |
| Positioning Unit Multi function type (Note 3) | Line driver | 2 axes, independent | 1 pps to 4 Mpps | | FP2-PP22 | AFP2434 |
| mail farfolion type | Line unver | 4 axes, independent | i pps | to 4 Mpps | FP2-PP42 | AFP2435 |
| | Transistor | 2 axes (Linear/circular, interpolation and synchronization) | 1 pps to 500 kpps | | FP2-PP2T | AFP243710 |
| FP2 | TIANSISTON | 4 axes (2-axis linear, 2-axis circular, 3-axis linear, 3-axis spiral interpolation and 2-axis synchronization) | | | FP2-PP4T | AFP243720 |
| Positioning Unit Interpolation type | line duiven | 2 axes (Linear/circular, interpolation and synchronization) | | | FP2-PP2L | AFP243711 |
| interpolation type | Line driver | 4 axes (2-axis linear, 2-axis circular, 3-axis linear, 3-axis spiral interpolation and 2-axis synchronization) | 1 pps to 4 Mpps | | FP2-PP4L | AFP243721 |
| FP2 | 2 8 interrupt inputs, 4-channel high-speed counter, 8 comparison outputs, | | | NPN output | FP2-HSCT | AFP2441 |
| High-speed Counter Unit | | | | | FP2-HSCP | AFP2451 |
| FP2 | | 8 interrupt inputs, 4-channel high-speed counter, 8 comparison outputs, | | NPN output | FP2-PXYT | AFP2442 |
| Pulse I/O Unit | 4- | 4-channel pulse output, 4-channel PWM output, Input: 24 V DC, Output: 5 to 24 V DC (0.1 A, 12 points / 0.8 A, 4 points) | | | | AFP2452 |

Notes: 1) Pressure welding socket is supplied. A special tool (Part No. **AXY52000FP**) is needed for connection. Please purchase separately if you are using a terminal or flat cable socket. 2) Please refer to "**FPΣ** catalog" for model No. of Motor driver I/F terminal II. 3) Previous **FP2** positioning units (**AFP2430** and **AFP2431**) are not compatible with the multi function type **FP2** positioning unit. Please contact us.

Serial communication and link-related intelligent units

| Product name | Specifications | Number of channel | Product No. | Part No. | | |
|----------------------------------|---|--|-------------|-------------|--|--|
| FP2 VE2 Link Unit | 10 Mbps, 8,192 points / 8,192 words, Max. 99 units (VE mode), Max. 254 units (FL-net), 2,500 m 8,202 ft |), 2,500 m 8,202 ft 1 channel FP2-VE2 | | | | |
| FP2 ET-LAN2 Unit | Ethernet-compatible unit for FP2SH To be mounted on the CPU backplane | 1 channel | FP2-ET2 | AFP27901 | | |
| Control Configurator | ET-LAN unit setting software, Japanese version | - | AFPS32110 | AFPS32110 | | |
| ET | ET-LAN unit setting software, English version | - | AFPS32510 | AFPS32510 | | |
| FP2 Multi-wire Link Unit | For PLC links Compatible with MEWNET-W / MEWNET-W2 | 1 channel | FP2-MW | AFP2720 | | |
| FP2 PROFIBUS DP Master Unit | Number of connectable units: 1 master unit and 127 slave units Transmission speed / distance: 9.6 kbps to 12 Mbps / 12 km 39,370 ft (when using a repeater) | - | - | AFP27971 | | |
| FP2 DeviceNet Master Unit | Number of connectable units: 1 master unit and 63 slave units Transmission speed / distance: 500 kbps / 100 m 328 ft, 250 kbps / 250 m 820 ft, 150 kbps / 500 m 1,640 ft | - | - | AFP27972 | | |
| FP2 CANopen Master Unit | Number of connectable units: 127, including master and slave units Transmission speed / distance: 1 Mbps / 25 m 82 ft, 10 kbps / 500 m 1,640 ft | - | - | AFP27973 | | |
| FP2 FNS Unit | Can be connected to PROFIBUS DP / DeviceNet / CANopen as a slave unit by selecting a communication block. | 1 channel | FP2-FNS | AFP27930 | | |
| Communication block | For connection to PROFIBUS DP as a slave unit | - | AFPN-AB6200 | AFPN-AB6200 | | |
| Communication block | For connection to DeviceNet as a slave unit | - | AFPN-AB6201 | AFPN-AB6201 | | |
| Communication block | Communication block For connection to CANopen as a slave unit | | AFPN-AB6218 | AFPN-AB6218 | | |
| FP2 Multi- Communication Unit | Up to two blocks to be attached can be selected among RS232C, RS422, and RS485 blocks. General-purpose serial communications, computer links, PLC links (MEWNET-W0) | 2 channels | FP2-MCU | AFP2465 | | |
| RS232C block | (For the multi-communication unit) Max. 230 kbps, 15 m 49 ft | 1 channel | FP2-CB232 | AFP2803 | | |
| RS422 block | (For the multi-communication unit) Max. 230 kbps, 1,200 m 3,937 ft | 1 channel | FP2-CB422 | AFP2804 | | |
| RS485 block | (For the multi-communication unit) For PLC links (MEWNET-W0): 115 kbps, 16 stations, 1,200 m 3,937 ft | 1 channel | FP2-CB485 | AFP2805 | | |

Intelligent units for remote I/O control

| Product name | Specifications | | Controllable I/O poin | Product No. | Part No. | |
|------------------------------|--|------------------------------------|-------------------------------------|------------------|----------|----------|
| FP2 Multi-wire Link Unit | Can connect as the remote I/O system MEWNET Perfect for remote I/O systems using ma | Max. 4,096 points per on | e unit | FP2-SMW | AFP2720 | |
| FP2 Remote I/O Slave Unit | Can connect as the remote I/O system MEWNET-F slave station. I/O unit and positioning unit can be attached. | | Max. 3,072 points per on | e unit | FP2-RMS | AFP2745 |
| FP I/O Terminal Board | 12 V DC input / 0.2 A Transis | tor output | Input: 16 points, Output | : 16 points | AFP87445 | AFP87445 |
| [MIL connector type] | 24 V DC input / 0.2 A Transis | tor output | Input: 16 points, Output | : 16 points | AFP87446 | AFP87446 |
| FP I/O Terminal Board | 24 V DC input / 0.2 A Transistor output | | Input: 16 points, Output | AFP87444 | AFP87444 | |
| [Terminal block type] | block type] 24 V DC input / 2 A Relay output | | Input: 16 points, Output | AFP87432 | AFP87432 | |
| | Serves as a slave controller. | FP I/O Terminal Unit (basic) | Input upit 24 \/ DC input | Input 8 points | AFP87421 | AFP87421 |
| | | | Input unit 24 V DC input | Input 16 points | AFP87422 | AFP87422 |
| | | | | Output 8 points | AFP87423 | AFP87423 |
| FP | | | Output unit 0.5 A Transistor output | Output 16 points | AFP87424 | AFP87424 |
| I/O Terminal Unit | Expandable up to 32 points. (Operating voltage: 24 V DC) | | Input upit 24 \/ DC input | Input 8 points | AFP87425 | AFP87425 |
| | (operating voltage. 24 v DO) | FP I/O Terminal | Input unit 24 V DC input | Input 16 points | AFP87426 | AFP87426 |
| | | Expansion Unit | | Output 8 points | AFP87427 | AFP87427 |
| | | Gint | Output unit 0.5 A Transistor output | Output 16 points | AFP87428 | AFP87428 |
| FP2 S-LINK Unit | Direct connection to S-LINK reduced-wir Unit with 128 points × 2 channe | | 128 points per one unit | | FP2-SL2 | AFP2780 |

Maintenance parts

| Product name | Specifications | Product No. | Part No. |
|--|---|-------------|------------|
| Spare battery | For FP2SH CPU unit, battery with cable | | AFP8801 |
| Dummy unit | For blank slot | FP2-DM | AFP2300 |
| Small PC card | For AFP2209 | - | AFP2806 |
| Terminal block for FP2 I/O unit | FP2 I/O unit (terminal block type) supplied. (5 pieces) | - | AFP2800 |
| Discrete-wire connector set (supplied) | FP2 I/O unit and positioning unit supplied. (2 pieces) | - | AFP2801 |
| Flat cable connector set (40 leads) | For FP2 I/O unit and positioning unit. For simple connection using a flat cable. (2 pieces) | - | AFP2802 |
| Multi-wire connector pressure contact tool | Necessary when wiring transistor output type connectors. | - | AXY52000FP |

Control FPWIN Pro (IEC61131-3 compliant Windows version software)

| | | | | | | | | | | | 0 | Available |
|-------------------------------|------------------|--------------------|-----------|-----|-------|------|------|-------------|-------|------|-------|----------------|
| | | | | | | | Appl | icable m | nodel | | | |
| Product name | Туре | | Part No. | FP2 | FP2SH | FP-X | FPΣ | FP0 FP-e | FP0R | FP1* | FP-M* | FP3* FP10SH |
| Windows version tool software | Japanese version | CD-ROM for Windows | AFPS50160 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Control FPWIN Pro | English version | CD-ROM for Windows | AFPS50560 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | | | | | | | | | | | | |

* The production of FP1, FP-M, FP3 and FP10SH has been discontinued.

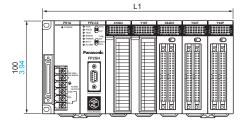
Note: FP-X compatible versions: Relay output type - Ver. 5.1 or later; Transistor output type - Ver. 5.3 or later

Control FPWIN GR (Windows version software)

| | | | | | | | | | | | | ○: Avail × : Not a | able available |
|---------------------|--------------------------------------|---|--------------|-----------|-----|-------|------|-------|-------------|-------|------|---|-------------------|
| | | | | | | | | Appli | cable n | nodel | | | |
| Product name | 1 | Туре | | Part No. | FP2 | FP2SH | FP-X | FPΣ | FP0 FP-e | FP0R | FP1* | FP-M* | FP3* FP10SH |
| Windows version | Japanese version tool kit with cable | CD-ROM for Windows, with cable (AFC8503) for connection of FP to DOS/V PC | FPWINGRF-JP2 | AFPS10122 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| tool software | English version, Full type | CD-ROM for Windows | FPWINGRF-EN2 | AFPS10520 | | | | | | | | | |
| Control FPWIN GR | English version, Small type | CD-ROM for Windows | | AFPS11520 | × | × | 0 | 0 | 0 | 0 | 0 | 0 | × |
| U.V. | Chinese version | CD-ROM for Windows | FPWINGRF-CN2 | AFPS10820 | 0 | | 0 | | 0 | | 0 | | |
| | Korean version | CD-ROM for Windows | FPWINGRF-KR2 | AFPS10920 | 0 | 0 | 0 | | 0 | | 0 | | |

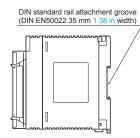
* The production of FP1, FP-M, FP3 and FP10SH has been discontinued. Note: FP-X compatible versions: Relay output type - Ver. 2.50 or later; Transistor output type - Ver. 2.70 or later

Dimensions (Unit: mm in)



Mounting dimension (Tolerance: ±1.0 ±0.04)







* The illustration shows a conventional 7-module type backplane

• H type backplanes

| | 11-module | 10-module |
|---------------|--------------------|----------------------|
| | (master backplane) | (expansion backplane |
| L1 (mm in) | 349 13.74 | 349 13.74 |
| L2 (mm in) | 339 13.35 | 339 13.35 |

Note: The 5-module type does not have an expansion connector.

209 8.23

199 7.83

5-module 7-module 9-module 12-module 14-module

265 10.43

255 10.04

349 13.74

339 13.35

405 1<mark>5.94</mark>

395

15 55

Conventional backplanes

140 5.51

130

 $L1\binom{mm}{in}$

 $L2\binom{mm}{in}$

Please contact

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