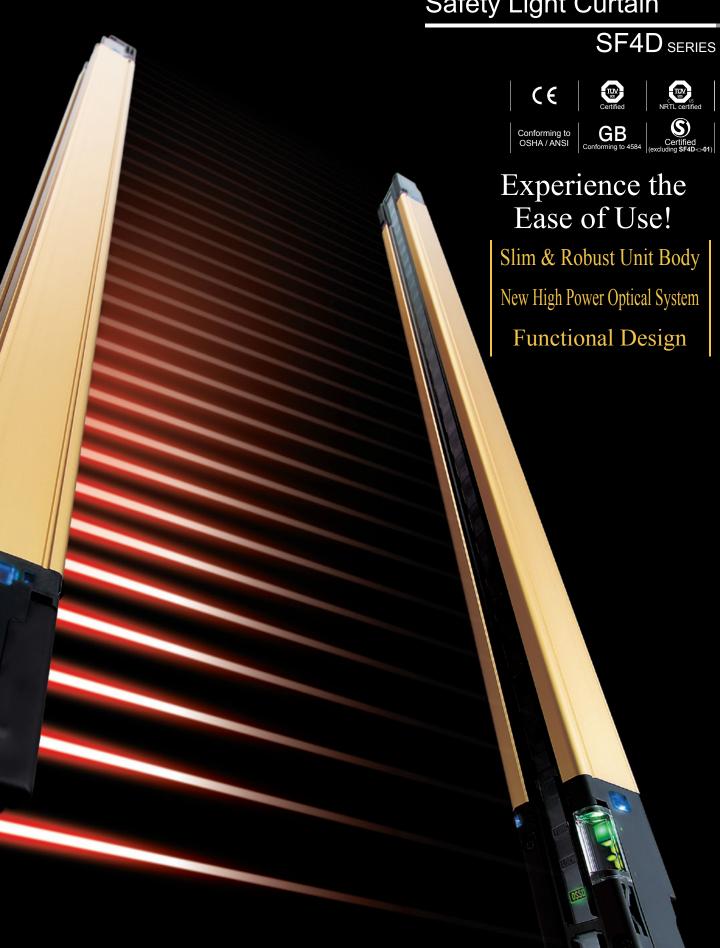
Panasonic

Compact & Robust

Type4 PLe SIL3

Safety Light Curtain



Slim & Robust Unit Body Combined with New Optical System

Experience the ease of use achieved by reflecting the opinions of people involved in installation design, installation, operation and maintenance

Compact Robust Safety Light Curtain

Introducing the

SF4D

Series

Perfect fit to 30 mm × 30 mm 1.181 in × 1.181 in aluminum frame • When installed on back side



Slim & Robust

Robust unit body for reliable operation even under harsh conditions

New Optical System

Ample power and easy beam adjustment

Evolved
Performance
and Functional
Design

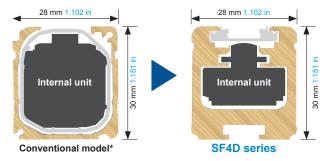
Experience the Ease of Use!

Slim & Robust Unit Body + New High Power Optical System

= Stable Operation Even under Harsh Environment

The **SF4D** series features a slim and robust unit body and new high power optical system. The tough unit body prevents entry of liquids and dust. The new series ensures stable and reliable operation of safety light curtain even under an inhospitable environment.

Slim and robust unit body resists twisting, warping and impact

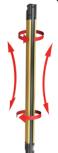


Downsized internal unit, increased case thickness

The internal unit was redesigned and downsized extensively. The internal unit was downsized to less than 40% (volume ratio) as compared to the conventional model while achieving higher performance. The case structure was also optimized and offers high rigidity without any change in external dimensions. The **SF4D** series provides high performance and high reliability while maintaining the installation and wiring compatibility with the previous models.

*SF4B series Ver. 2 (excluding robust type SF4B-□G□ <V2>)

Resists twisting and bending!



Resists shock!





■ Unit size (width × depth)

 $\begin{array}{c} 28~\text{mm} \times 30~\text{mm} \\ 1.102~\text{in} \times 1.181~\text{in} \end{array}$

■ Width of detection surface

8.1 mm 0.319 in

Narrower sensing surface for improved protection against collisions

Mounting brackets feature both rigidity and ease of handling

Completely new mounting brackets and structure. In addition to strengthening the rigidity of the mounting brackets, we have also improved the method of attachment to the safety light curtain unit to significantly increase the mount strength. The dead zoneless mounting bracket and the optional mounting bracket* that does not extend from aluminum frame are also available for easier use.

*in case of rear mounting



Beam adjustment mounting bracket

M5 \times 2 tightening type: **MS-SFD-1-5** M6 \times 1 tightening type: **MS-SFD-1-6** M8 \times 1 tightening type: **MS-SFD-1-8**



Dead zoneless mounting bracket MS-SFD-3-6



SF4B-G compatible mounting bracket MS-SFD-4BG



Conventional model

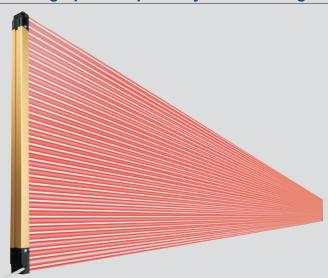
Mounting brackets are attached to the top case and bottom case. When the unit was subjected to intense shock, a large load was occasionally placed on the aluminum case joint.



SF4D series

The mounting brackets is attached to the back of the rigid aluminum case. This reduces the load on the top case and bottom case, and helps prevent beam misalignment and failure due to shock.

New high power optical system offering stable operation even for long distance setup



Increased power of emitter element

The power of the emitter has been increased significantly. The high resistance to dust and dirt contributes to the reduction of maintenance frequency.

Operating range

■Short mode (factory setting)

· Finger protection type

0.2 to 7 m 0.2 to 9 m 0.656 to 22.966 ft 0.656 to 29.528 ft

- Finger protection type

0.8 to 12 m 0.8 to 15 m 2.625 to 39.370 ft 2.625 to 49.213 ft

- Hand protection typeArm / Foot protection type
- Hand protection typeArm / Foot protection type

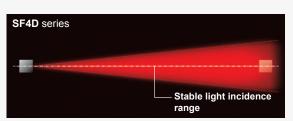


Minimization of deviations among elements

We incorporated the element alignment technology that we cultivated for fiber sensors in the safety light curtain. This minimizes curves due to emitter and receiver mounting deviations and quality deviations due to differences in individual elements.

Redesigned emitter element layout and structure

The scattering light energy from each emitter element is guided efficiently through the lens. The light energy of the emitter element is utilized fully, and the light distribution characteristics were optimized for the specific aperture angle.



The aperture angle of a Type 4 safety light curtain is specified as a maximum of 2.5° each on the right and left at a detection distance of 3 m 9.843 ft or more.

Other benefits

"Slim & robust unit body" and "new high power optical system"

mean easy alignment of beam axes even over a long distance. The **SF4D** series offers improved resistance to twisting and warping to enable easier adjustment of beam axes over a long distance. Combined with the new high power optical system featuring the redesigned emitter element, light distribution characteristics and layout, the new series has realized the ease of beam axis

Furthermore, the SF4D series is equipped with an application indicator to further facilitate beam axis adjustment as well as a digital indicator with a numeric display of light incidence margin, thus helping reduce the time required for beam axis adjustment.

Shuts out liquids and dust IP67, IP65 (IEC) NEMA Type 13 (NEMA 250) The **SF4D** series complies with IP67 and IP65 (IEC) as well as NEMA Type 13 (NEMA 250)*1. The unit structure prevents the entry of not only water but also coolant and other liquids*2 to protect the internal unit

Downloaded From Oneyac.com

Experience the Ease of Installation,

Construction and Maintenance!

Multifunctional indicators for an at-a-glance understanding of the status of safety light curtain

Digital indicator with a numeric display of light incidence margin facilitates beam axis adjustment and preventive maintenance.

The light incidence margin is indicated by the "stable light incidence indicator" and "digital indicator". This function enables appropriate beam adjustment and work quality control during installation of the device. The indicators also show whether there is dirt on the detection surface or beam misalignment due to play. This enables the numeric display to be used for startup inspection and preventative maintenance.

* When optical synchronization is set, only the indicator on the receiver lights up.



Stable light incidence indicator

- · Stable light incidence: Lights green
- Unstable light incidence: Lights orange
- Light blocked: Off

Digital indicator

- Incident light level 3: Lights green "3"
- Incident light level 2: Lights green "2"
- Incident light level 1: Lights green "1"
- · Light blocked: Off

Unstable light incidence







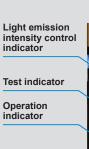


Low Margin of incident light intensity High

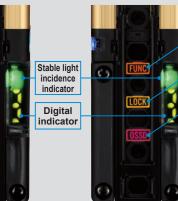
Other features! /

Well-thought-out indicators

The indicators show stable light incidence status and notify various conditions. The OSSD indicator, interlock indicator and function setting indicator are arranged between the beam axes for easy visibility.







Function setting Interlock indicator **OSSD** indicator



Light incidence intensity indication

The indicator shows the light incidence margin with a numeric display (1 to 3). The displayed number decreases when there is dirt on the detection surface or beam axis misalignment occurs due to a loose mounting condition. This provides useful information during pre-operation inspection and preventive maintenance.

Only the indicator on the receiver lights when optical synchronization is set

Polarity indication

The indicator shows the set polarity when power is turned on. This makes it easy to confirm proper operation after wiring.



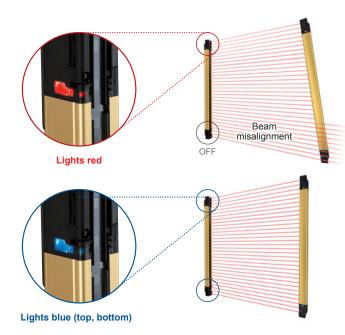
Error indication

The new series is also equipped with the error indication function, a well-received feature of our previous models. In an environment where a PC cannot be brought in or when a problem occurs at a remote location, the displayed error number lets you identify the cause of problem. This facilitates restoration work.

Receiver

Indicator for improved work efficiency

The application indicator improves work efficiency in a variety of ways by providing support to work activities ranging from daily equipment operation to installation and maintenance. The indicator function can be switched between two options.



Beam axis adjustment mode

The color of the indicator notifies whether the beam axes of both top and bottom ends are aligned properly. The indicator is easy to see from any direction so mistakes can be prevented in a long-distance setup.

When beam axes of both top and bottom ends are aligned properly: All application indicators light blue.

When beam axis of either of top end or bottom end is aligned: The indicators of only the aligned side light red.

When beam axes of both top and bottom ends are misaligned: All application indicators are OFF.

* When optical synchronization is set, only the indicator on the receiver lights up.

Laser alignment tool enables pre-operation adjustment

The optional laser alignment tool, SF-LAT-2N, enables the adjustment of beam axes by emitting a laser spot

Since it is powered by batteries, adjustment can be made before power is supplied to the equipment, thus reducing the pre-operation setup time.

Laser alignment tool



Application indicator mode

Can light and blink in three colors (green, red, and orange) according to an external input. The indicator can be used to indicate work instructions or equipment status.

- *When optical synchronization is set, only the
- indicator on the receiver lights up.

 *The DIP switches in the unit must be set to use this

For details, see the manual,

The manual can be downloaded from our website.



When indicator input 1 is ON and indicator input 2 is OFF



When indicator input 1 is OFF and indicator input 2 is ON



When both indicator inputs 1 and 2 are ON

COLUMN

Stable light incidence indicator that even shows the amount of margin

The stable light incidence indicator is commonly used when installing a new safety light curtain to equipment or when checking if the existing safety light curtain is operating properly. Previously, however, even if the stable light incidence indicator was ON, there was no way of knowing whether there was an ample margin or the condition is close to unstable light incidence.

The SF4D series not only shows whether the light incidence is stable or unstable but also the amount of margin with a numeric display. Therefore, it is possible to numerically manage the stability margin of the safety light curtain. When the amount of received beam intensity decreases during equipment operation due to oil mist or other reasons, the digital display shows the stability margin of the safety light curtain. Thus, cleaning can be scheduled and conducted at the most suitable timing.



Experience the Ease of Installation Designing, Installation and Construction!

Evolved performance and functional design

We paid careful attention to details during the product design stage, ranging from the calculation of safety distance to installation, wiring and additional installation ease.

We improved the performance and achieved the functional design so that users can appreciate the "ease of use" in any situations.

Response time is the fastest class in the industry*

The OFF response time of the control outputs (OSSD 1, OSSD 2) of the **SF4D** series is 10 ms or less, the fastest class* in the industry (when not connected in series or in parallel). [18 ms or less when connected in series or in parallel] The **SF4D** series contributes to the reduction of equipment size.

Not connected in series / parallel

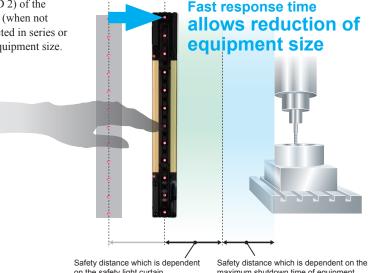
ms or less

Connected in series / parallel

8 ms or less

Regarding the response time by number of beams, see "Control output (OSSD 1, OSSD 2) OFF response times" (p.26).

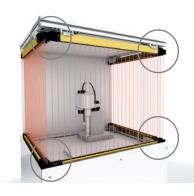
*As of November 2016, in-company survey

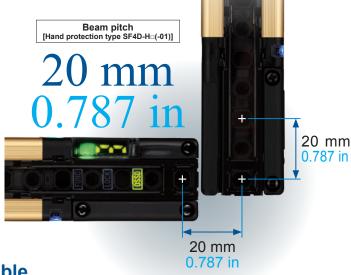


Dead zoneless design enables easy calculation of safe distance.

Inherits the dead zoneless design of the previous SF4B series. Even in an L-shaped layout or a U-shaped layout, the beam pitch does not change*, making calculation of the safe distance easier.

* Excluding the finger protection type SF4D-F (-01)

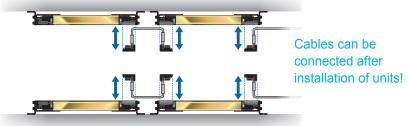




Easy to attach / detach front access cable



Uses the well-received front access cable of previous models. The cable can be attached and detached after the safety light curtain is installed on the equipment. This allows easy replacement in the event that the cable is damaged.





Series connection of up to 5 units

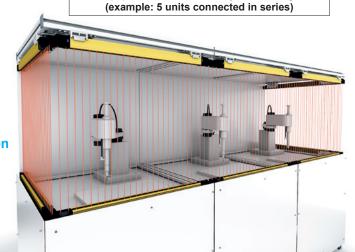
Up to five units (1 main sensor and 4 sub-sensors) can be connected in series, and the maximum number of beams has been increased to 256. This provides extra convenience when installing additional equipment, when increasing the detection width (protection height), and when using one system for protection of multiple locations.

Present (example: 3 units connected in series)



Adapts to additional equipment installation and safety area enlargement.





After equipment addition / safety area enlargement





Selectable synchronization method and cable to suit various applications

When choosing and installing a safety light curtain, the synchronization method and cable can be selected flexibly according to the customer's specific application and needs, such as the basic configuration or safety-enhanced configuration with improved operability.

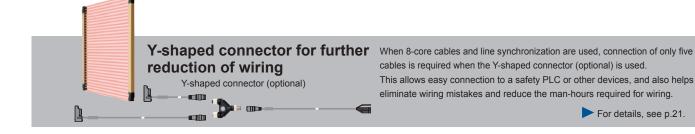
o: Functional by default

Software: Functional when setting software is used o (Software): Functional by default.

Function can be expanded when setting software is used

S	Optical separating to synchronization receiver cab	chronization is suitable when the emitter cables from the eles in a long-distance setup.	Line for maximu synchronization indicator ar	ronization (12-core) is suitab m use of the application and muting function.
ш	5-core	12-core	l 8-core	12-core

Cable type		5-core	12-core	8-core	12-core
	Interlock function		Software	o (Software)	o (Software)
	Lockout release function	0	0	0	0
	Test input function	0	0	0	0
	Auxiliary output (non-safety output) function		o (Software)	o (Software)	o (Software)
Function	External device monitor function		∘ (Software)	∘ (Software)	o (Software)
FullCuon	Muting / Override function		Software		o (Software)
	Application indicator function	Software	∘ (Software)	Software	o (Software)
	Parallel interference prevention function				Software
	Fix blanking function	Software	Software	Software	Software
	Floating blanking function	Software	Software	Software	Software



Experience the Ease of Setting!

Simple setup of complex safety control

Setting software

Configurator Light Curtain

The handy controller software, which was well-received by users of our previous models, has evolved. The new setting software, Configurator Light Curtain, allows visually intuitive



It provides powerful support to maintaining stable operation and troubleshooting by allowing the internal setup of the SF4D series product, collection of error history, planning of corrective measures and real-time monitoring of light incidence condition.

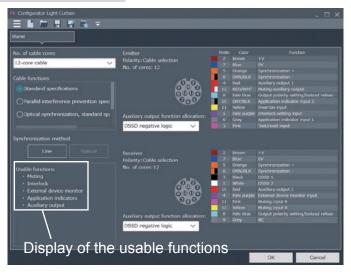
Main functions

- · Operation monitoring function
 - Monitoring of received light intensity / extraneous light of individual beam
 - L• I/O monitoring
- · Error history display
- · Light blockage history, unstable light
- incidence history
- Muting setting function
- Override setting function
- Blanking setting function
 - Fixed blanking setting function
- Floating blanking setting function
- External device monitoring setting function
- Auxiliary output setting function
- * Note that the usable functions vary depending on the synchronization method (optical synchronization, line synchronization) and the type of cables (5-core, 8-core, 12-core) used.

 For details, refer to "Selectable synchronization method and cable to suit various applications" (p.9) and the manual. The manual can be downloaded from our website.

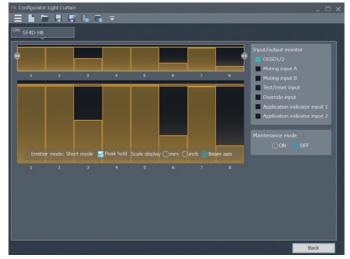


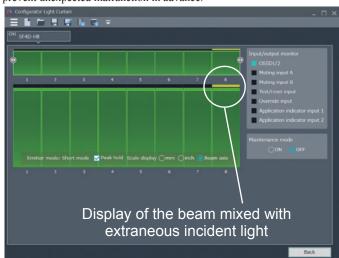




Operation monitoring function (monitoring of received light intensity / extraneous light of individual beam)

This function displays the light incidence conditions of individual beams in real time. It facilitates the setup work and streamlines the maintenance planning by enabling visual confirmation of changes in the light incidence intensity resulting from dirty detection surface or beam misalignment. In addition, the function can also monitor extraneous incident lights. It helps prevent unexpected malfunction in advance.





Muting setting function

This function is used to set the arrangement of muting sensors and select the most suitable settings using the application. It is also equipped with a time chart function, which obtains actual input timing to facilitate adjustment work.

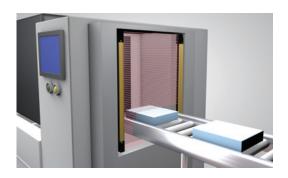
Muting sensor arrangement model	Description	
Exit-only	This is used when a muting input cannot be set up at the outlet side such as a workpiece discharge section. Since the workpiece passing time can be set in the timer, muting input on the outlet side is not required.	
Simultaneous input	This is used when there is no space for acquiring the muting input time difference between two systems. There is no need to provide a time difference for muting inputs. *When the muting sensor output is NO / NC.	
Parallel 4-sensor Cross 2-sensor Invalid when rising	The input time difference between the muting inputs of two systems is detected and the muting condition is controlled.	

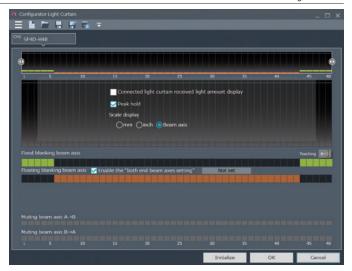


Blanking setting function

*Excluding SF4D---01

The blanking setting function has also advanced. It supports not only manual setting while allowing the user to check the light reception condition in real time and but also batch setting based on teaching. Furthermore, fixed blanking and floating blanking can be set using the same screen. It alleviates the cumbersome setting work.

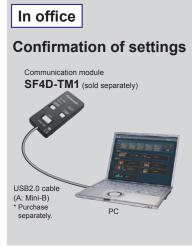




Communication module copy function

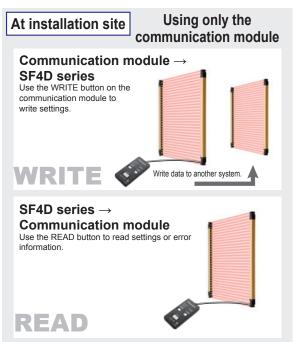
*Excluding SF4D---01

When a PC cannot be brought in, the communication module can be used to write the setting data of the safety light curtain and also to read error information.



* USB cable is not supplied with the product. USB2.0 cable (A: Mini-B) must be procured by the user.





Configuration Light Curtain can be downloaded free from our website.

Global specifications for anywhere use in the world

The **SF4D** series' global specifications comply with the following standards.

International standards

IEC 61496-1/2 (Type 4), ISO 13849-1 (Category 4, PLe), IEC 61508-1 to 7 (SIL3)

Europe

EN 61496-1/2 (Type 4)

EN ISO 13849-1 (Category 4, PLe)

EN 55011

EN 61000-6-2

EN 50178

Chinese

Korean

S1-G-1-2009¹

S2-W-5-2009*1

GB 4584

Japan

JIS B 9704-1/2 (Type 4)

JIS B 9705-1 (Category 4)

JIS C 0508-1 to 7 (SIL3)

North America

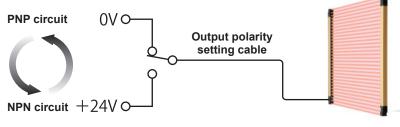
ANSI/UL 61496-1/2 (Type 4) CAN/CSA C22.2 No.14

CAN/CSA E61496-1/2

Presses and shearing machines (paper cutting machines) used in Japan In compliance with the safety device structure standards 2

Supports both PNP and NPN polarities

Every model in the SF4D series supports both PNP transistor output and NPN transistor output. Thus, the SF4D series products adapt to any control circuits used around the world, making it possible to use the product when PNP is installed overseas, when NPN sensors are replaced, when the positive pole is grounded in the factory, when moving equipment to overseas facilities, etc.





Easy change of polarity by simple cable connection

Connecting the output polarity setting cable to 0 V results in PNP output. Connecting the output polarity setting cable to +24 V results in NPN output.

PNP / NPN polarity indicator

At the time of power ON, the indicator shows the selected polarity (PNP or NPN).

Configuration of simple safety circuit by combining a control unit



SF-C21 Easy compliance with control category 4 specifications. Designed for optimum control of SF4D series.

Safety control unit

This safety controller does not require a knowledge of programming. The simple settings only require selection of an internal logic. A free software tool allows intuitive operation. Logic customization, monitoring, and simulation functions are also provided to enable surprisingly easy circuit building.

- · Supports up to control category 4
- Supports PNP polarity



SF-C11

Connector connection control unit

The wiring with the light curtain can be done easily with 8-core cable with connector. It reduces time for installation and replacement.

- Supports up to control category 4
- · Supports presses used in Japan (shearing machines not supported)
- · Supports both PNP and NPN



SF-C13

Thin control unit

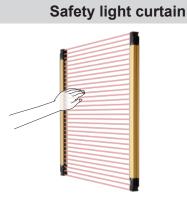
22.5 mm 0.886 in thinness has been realized. Possible to install in a small space of the board.

- Supports up to control category 4
- · Supports presses used in Japan (shearing machines not supported)
- · Supports both PNP and NPN

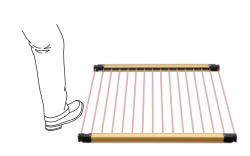
^{*1:} Excluding **SF4D--01** *2: **SF4D--01** only

List of Options for Safety Light Curtain

Finger protection type Min. sensing object ø14 mm ø0.551 in (10 mm 0.394 in beam pitch)



Hand protection type Min. sensing object ø25 mm ø0.984 in (20 mm 0.787 in beam pitch)



Arm / Foot protection type Min. sensing object ø45 mm ø1.772 in (40 mm 1.575 in beam pitch)

Sold separately

Mounting bracket



1 P.15



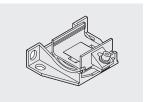
Beam adjustment mounting bracket



Dead zoneless mounting bracket



SF4B-G compatible mounting bracket



Intermediate supporting bracket

Sold separately

Cable / protective tube



Extension cable

















Discrete wire

Connector

With connector on one end With connectors on both ends

Cable for series connection

Bottom cap cable



Protective tube



Sold separately

Options

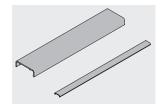




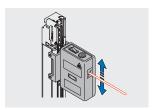
Communication module



Y-shaped connector



Front protection cover



Laser alignment tool Downloaded From Oneyac.com



Corner mirror

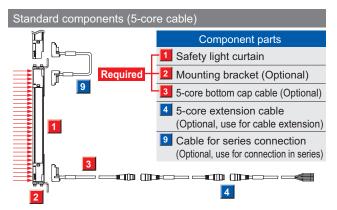


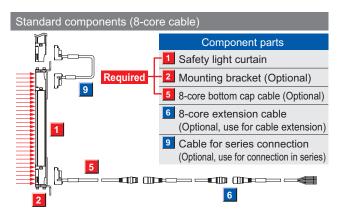
Control units

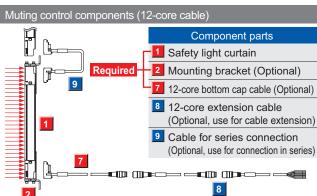
PRODUCT CONFIGURATION



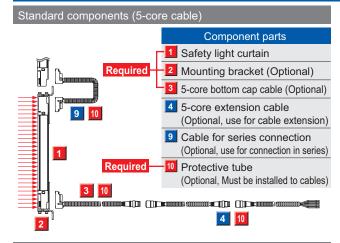
Mounting bracket, mating cable and protective tube are sold separately.

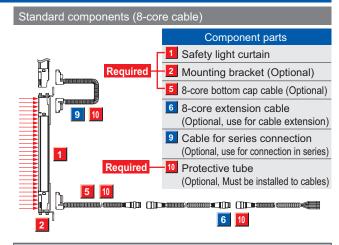


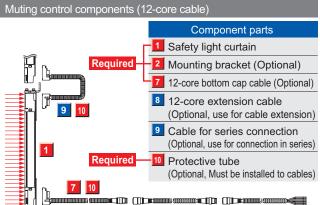




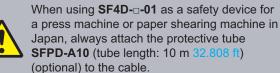
Using SF4D-□-01 as a safety device for a press or shearing machine (paper cutting machine) in Japan (See the above when using SF4D-□-01 as a safety device for other types of machine)







8 10

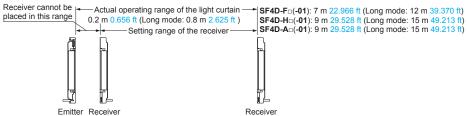


1 Safety Light Curtain

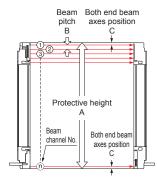
Mounting bracket and bottom cap cable are not supplied with the safety light curtain. Be sure to order them separately.

Туре		Model No.	Japanese press machine or paper shearing machine	Operating range (Note 1)	Number of beam channels	Protective height (Note 2)	When using as safety equipment for Chinese press machine or when using SF4D0-01 for Japanese press machine	Beam pitch	Both end beam axes position
			compliant			Α	or paper shearing machine	В	С
	.⊑	SF4D-F15	SF4D-F15-01		15	150 mm 5.906 in	140 mm 5.512 in		
	1221	SF4D-F23	SF4D-F23-01		23	230 mm 9.055 in	220 mm 8.661 in		
Φ	30.5	SF4D-F31	SF4D-F31-01		31	310 mm 12.205 in	300 mm 11.811 in		
₽	[등 등	SF4D-F39	SF4D-F39-01	0.2 to 7 m	39	390 mm 15.354 in	380 mm 14.961 in		
ţi	4 n	SF4D-F47	SF4D-F47-01	0.656 to 22.966 ft	47	470 mm 18.504 in	460 mm 18.110 in		
tec	t ø1	SF4D-F55	SF4D-F55-01	(Short mode)	55	550 mm 21.654 in	540 mm 21.260 in	10 mm	5 mm
Finger protection type	sensing object ø14 mm ø0.551 in nm 0.394 in beam pitch)	SF4D-F63	SF4D-F63-01		63	630 mm 24.803 in	620 mm 24.409 in	0.394 in	0.197 in
ger	g ok	SF4D-F71	SF4D-F71-01	0.8 to 12 m	71	710 mm 27.953 in	700 mm 27.559 in		
Ë	o.3	SF4D-F79	SF4D-F79-01	2.625 to 39.370 ft	79	790 mm 31.102 in	780 mm 30.709 in		
	seu	SF4D-F95	SF4D-F95-01	(Long mode)	95	950 mm 37.402 in	940 mm 37.008 in		
	Min. sensing object ø14 mm (10 mm 0.394 in beam pitch)	SF4D-F111	SF4D-F111-01	(selectable by DIP switch)	111	1,110 mm 43.701 in	1,110 mm 43.701 in		
	2 0	SF4D-F127	SF4D-F127-01		127	1,270 mm 50.000 in	1,260 mm 49.606 in		
	-	SF4D-H8	SF4D-H8-01		8	150 mm 5.906 in	140 mm 5.512 in		
	-	SF4D-H12	SF4D-H12-01		12	230 mm 9.055 in	220 mm 8.661 in		
	.⊑	SF4D-H16	SF4D-H16-01		16	310 mm 12.205 in	300 mm 11.811 in	-	
	984	SF4D-H20	SF4D-H20-01		20	390 mm 15.354 in	380 mm 14.961 in		
d)	Ø0.	SF4D-H24	SF4D-H24-01		24	470 mm 18.504 in	460 mm 18.110 in		
typ	sensing object ø25 mm ø0.984 in mm 0.787 in beam pitch)	SF4D-H28	SF4D-H28-01	0.2 to 9 m	28	550 mm 21.654 in	540 mm 21.260 in		
io		SF4D-H32	SF4D-H32-01	0.656 to 29.528 ft	32	630 mm 24.803 in	620 mm 24.409 in		
tect		SF4D-H36	SF4D-H36-01	(Short mode)	36	710 mm 27.953 in	700 mm 27.559 in	20 mm	5 mm 0.197 in
Hand protection type	bjec	SF4D-H40	SF4D-H40-01	0.8 to 15 m 2.625 to 49.213 ft (Long mode) (selectable by DIP switch)	40	790 mm 31.102 in	780 mm 30.709 in	0.787 in	
and	9 0 0	SF4D-H48	SF4D-H48-01		48	950 mm 37.402 in	940 mm 37.008 in		
坣	nisr 0.7	SF4D-H56	SF4D-H56-01		56	1,110 mm 43.701 in	1,110 mm 43.701 in		
	Min. sensing obje (20 mm 0.787 in	SF4D-H64	SF4D-H64-01		64	1,270 mm 50.000 in	1,260 mm 49.606 in		
	Min.	SF4D-H72	SF4D-H72-01		72	1,430 mm 56.299 in	1,420 mm 55.906 in		
	- 0	SF4D-H80	SF4D-H80-01		80	1,590 mm 62.598 in	1,580 mm 62.205 in		
	-	SF4D-H88	SF4D-H88-01	_	88	1,750 mm 68.898 in	1,740 mm 68.504 in		
		SF4D-H96	SF4D-H96-01		96	1,910 mm 75.197 in	1,900 mm 74.803 in		
	-	SF4D-A4	SF4D-A4-01		4	150 mm 5.906 in	120 mm 4.724 in		
	-	SF4D-A6	SF4D-A6-01 SF4D-A8-01		6 8	230 mm 9.055 in	200 mm 7.874 in		
	.⊑	SF4D-A8			10	310 mm 12.205 in 390 mm 15.354 in	280 mm 11.024 in 360 mm 14.173 in		
4)	ø45 mm ø1.772 in am pitch)	SF4D-A10 SF4D-A12	SF4D-A10-01 SF4D-A12-01		10	470 mm 18.504 in	440 mm 17.323 in		
type	ø1.	SF4D-A12 SF4D-A14	SF4D-A12-01		14	550 mm 21.654 in	520 mm 20.472 in		
uo	E S	SF4D-A14	SF4D-A16-01	0.2 to 9 m	16				
ect	ø45 mm am pitch)	SF4D-A18	SF4D-A18-01	0.656 to 29.528 ft (Short mode)	18	630 mm 24.803 in 710 mm 27.953 in	600 mm 23.622 in	40	45
prof	t ø4	SF4D-A10		(enert mede)	20	790 mm 31.102 in	680 mm 26.772 in 760 mm 29.921 in	40 mm 1.575 in	15 mm
oot	ojec		SF4D-A20-01					1.575 111	0.591 in
Arm / Foot protection type	sensing object mm 1.575 in bea	SF4D-A24	SF4D-A24-01	0.8 to 15 m	24	950 mm 37.402 in	920 mm 36.220 in 1,080 mm 42.520 in		
Y-m	1.5	SF4D-A28 SF4D-A32	SF4D-A28-01 SF4D-A32-01	2.625 to 49.213 ft (Long mode)	28 32	1,110 mm 43.701 in 1,270 mm 50.000 in	1,080 mm 42.520 in 1,240 mm 48.819 in		
4	sen mm	SF4D-A32 SF4D-A36	SF4D-A36-01	(selectable by DIP switch)	36	1,430 mm 56.299 in	1,240 mm 48.819 in 1,400 mm 55.118 in		
	Min. (40 r			(Selectable by DIF SWICH)	40		1,560 mm 61.417 in		
	2 0	SF4D-A44	SF4D-A40-01 SF4D-A44-01		44	1,590 mm 62.598 in			
		SF4D-A44 SF4D-A48			48	1,750 mm 68.898 in	1,720 mm 67.717 in 1,880 mm 74.016 in		
		3F4D-A40	SF4D-A48-01		40	1,910 mm 75.197 in	1,000 HIIII /4.010 IN		<u></u>

Notes: 1) The operating range is the possible setting distance between the emitter and the receiver.



2) In the case of "When used as safety device for presses in China" or "When SF4D
-01 is used for presses or shearing machines (paper cutting machines) in Japan," the distance between the center of the first beam axis and the center of the last beam axis of the device becomes the protective height.



2 Mounting brackets | Mounting bracket is not supplied with the safety light curtain. Be sure to order it separately.

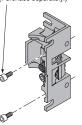
Designation	Model No.	Description			
	MS-SFD-1-5	For mounting with M5 / M8 hexagon-socket head bolt	Mounting bracket for rear or side installation of safety light		
Beam adjustment mounting bracket	MS-SFD-1-6	For mounting with M6 hexagon-socket head bolt	curtain. 4 pcs./set for emitter and receiver		
	MS-SFD-1-8	For mounting with M8 hexagon-socket head bolt	Material: Cold rolled carbon steel (SPCC)		
Dead zoneless beam adjustment mounting bracket (Note 1)	MS-SFD-3-6	Dead zoneless mounting is possible in which mounting brackets do not extend beyond the protective height. (4 pcs./set for emitter and receiver) Material: Die-cast zinc alloy			
Intermediate supporting bracket (Note 2)	MS-SFB-2	This bracket holds the safety light curtain at the middle. (2 pcs./set for emitter and receiver) Use when installing the safety light curtain in a location subject to vibration Material: Die-cast zinc alloy			
SF4B-G compatible mounting bracket	MS-SFD-4BG	Mounting bracket for replacement of previous SF4B-□G□ <v (4="" (spcc)<="" and="" carbon="" change="" cold="" device.="" emitter="" for="" hole="" is="" material:="" model="" mounting="" need="" no="" pcs.="" pitch.="" receiver)="" rolled="" set="" steel="" td="" the="" there="" this="" to="" with=""></v>			

- Notes: 1) The required numbers of emitters and receivers vary depending on the number of beam channels. For details, refer to DIMENSIONS (p.39).
 - 2) When the number of beam channels is SF4D-F (-01): 111 or more beam channels, SF4D-H□(-01): 56 or more beam channels, SF4D-A□(-01): 28 or more beam channels, one set is required.

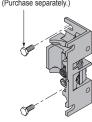
Dead zoneless beam adjustment mounting bracket

• MS-SFD-3-6 (4 pcs./set for emitter and receiver) <Rear mounting>

M5 hexagon-socket head bolt (Purchase separately.)

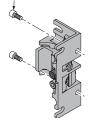


M6 hexagon-socket head bolt (Purchase separately.)

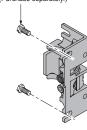




M5 hexagon-socket head bolt (Purchase separately.)



M6 hexagon-socket head bolt (Purchase separately.)

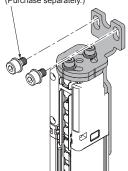


Beam adjustment mounting bracket

• MS-SFD-1-5 (4 pcs./set for emitter and receiver)

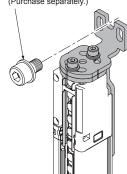
M5 hexagon-socket head bolt

When using M5 hexagon-socket head bolt



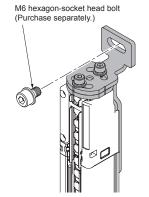
When using M8 hexagon-socket head bolt

M8 hexagon-socket head bolt (Purchase separately.)



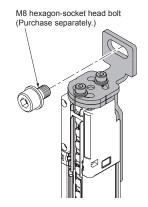
• MS-SFD-1-6

(4 pcs./set for emitter and receiver)



• MS-SFD-1-8

(4 pcs./set for emitter and receiver)



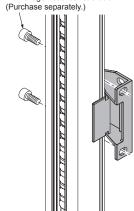
Intermediate supporting bracket

• MS-SFB-2 (2 pcs./set for emitter and receiver)

<Rear mounting> M5 hexagon-socket head bolt (Purchase separately.)

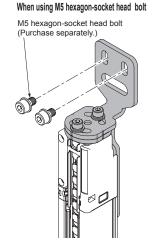
<Side mounting>

M5 hexagon-socket head bolt (Purchase separately.)

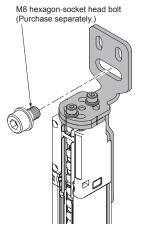


SF4B-G compatible mounting bracket

• MS-SFD-4BG (4 pcs./set for emitter and receiver)



When using M8 hexagon-socket head bolt



3 4 5 6 Mating cable / Extension cable | Mating cable is not supplied with the safety light curtain. Be sure to order it separately.



When using $SF4D-\Box-01$ as a safety device for a press machine or paper shearing machine in Japan, always attach the protective tube SFPD-A10 (tube length: 10 m 32.808 ft) (optional) to the cable.

Туре			Appearance	Model No.		Description (Note)		
	cable	Discrete wire			SFD-CCB5-S	Length: 5 m 16.404 ft Net weight: 420 g approx. (2 cables) Length: 10 m 32.808 ft		the safety light curtain and to
able)	Bottom cap cable	, ic	Š		SFD-CCB10-S	Net weight: 830 g approx. (2 cables)	2 cables/set for entitler	and receiver
Standard components (5-core cable)	3 Bott	Johnson			SFD-CB05-S	Length: 0.5 m 1.640 ft Net weight: 75 g approx. (2 cables)	Used for connecting to the safety light curtain and to an extension cable. 2 cables/set for emitter and receiver Connector outer diameter: Ø14 mm Ø0.551 in max.	
d compone	able	With	one end		SFD-CC3-S	Length: 3 m 9.843 ft Net weight: 260 g approx. (2 cables) Length: 10 m 32.808 ft	Used for cable extension or connecting to the SF-C13 / SF-C21 control unit. 2 cables/set for emitter and receiver	
Standar	Extension cable				SFD-CC10-S	Net weight: 830 g approx. (2 cables) Length: 10 m 32.808 ft	Connector outer diamet	er: ø14 mm ø0.551 in max.
	4 Exte	With connectors on both ends	For receiver For emitter		SFD-CCJ10E-S	Net weight: 420 g approx. (1 cable) Length: 10 m 32.808 ft	1 cable for emitter Connector color: Gray	Used for cable extension Connector outer diameter:
		With c	For receive		SFD-CCJ10D-S	Net weight: 440 g approx. (1 cable)	1 cable for receiver Connector color: Black	ø14 mm ø0.551 in max.
					SFD-CCB3	Length: 3 m 9.843 ft Net weight: 290 g approx. (2 cables)		
	Bottom cap cable	Discrete wire			SFD-CCB7	Length: 7 m 22.966 ft Net weight: 620 g approx. (2 cables)	Used for connecting to the safety light curtain and to other cables or the SF-C13 / SF-C21 control unit. 2 cables/set for emitter and receiver	
					SFD-CCB10	Length: 10 m 32.808 ft Net weight: 900 g approx. (2 cables)		
					SFD-CCB15	Length: 15 m 49.213 ft Net weight: 1,300 g approx. (2 cables)		
cable)	2 B	or		SFD-CB05	Length: 0.5 m 1.640 ft Net weight: 80 g approx. (2 cables)	Used for connecting to the safety light curtain and to an extension cable or the SF-C11 control unit. 2 cables/set for emitter and receiver Connector outer diameter: ø14 mm ø0.551 in max.		
ard components (8-core cable)		Connector			SFD-CB5			Length: 5 m 16.404 ft Net weight: 480 g approx. (2 cables)
ponents					SFD-CB10			Length: 10 m 32.808 ft Net weight: 950 g approx. (2 cables)
dard com		10,50	ne end		SFD-CC3	Length: 3 m 9.843 ft Net weight: 290 g approx. (2 cables)	Used for connecting to an extension cable or the SF-C13 / SF-C21 control unit. 2 cables/set for emitter and receiver Connector outer diameter: ø14 mm ø0.551 in max.	
Standa	cable	With	0 0	LH	SFD-CC10	Length: 10 m 32.808 ft Net weight: 900 g approx. (2 cables)		
	Extension cal	th ends	For emitter		SFB-CCJ3E	Length: 3 m 9.843 ft Net weight: 190 g approx. (1 cable)	1 cable for emitter	
	6 Exter	rs on bo	For		SFB-CCJ10E	Length: 10 m 32.808 ft Net weight: 580 g approx. (1 cable)	Connector color: Gray	Used for connecting to an extension cable or the SF-C11 control unit.
	<u>©</u>	With connectors on both ends	For receiver	<u> </u>	SFB-CCJ3D	Length: 3 m 9.843 ft Net weight: 210 g approx. (1 cable)	1 cable for receiver	SF-C11 control unit. Connector outer diameter: ø14 mm ø0.551 in max.
		With c	For re		SFB-CCJ10D	Length: 10 m 32.808 ft Net weight: 600 g approx. (1 cable)	Connector color: Black	
Compatible cable		SF4-A	- 1		SFD-CB05-A-P	Length: 0.5 m 1.640 ft Net weight: 80 g approx.	control circuit side) used curtains can be connec	es. The connector cables (on d with previous safety light led without any modification, acement of the existing
3 Com		For SF4-AH □- N (NPN type)			SFD-CB05-A-N	Net weight: 80 g approx. (2 cables) thus enabling easy replacement of the devices with the SF4D series products 2 cables/set for emitter and receiver Connector outer diameter: ø14 mm ø0		series products. and receiver

Note: Where the cable color has not been specified, it is gray for emitter, gray with black line for receiver, outer diameter is ø5.7 mm ø0.224 in or ø6 mm ø0.236 in, min. bending radius is R6 mm R0.236 in.

The minimum bending radius of the cable with the protective tube SFPD-A10 attached is R55 mm R2.165 in.

7 8 9 10 Mating cable / Extension cable / Cables for series connection / Protective tube

Mating cable is not supplied with the safety light curtain. Be sure to order it separately.



When using SF4D--01 as a safety device for a press machine or paper shearing machine in Japan, always attach the protective tube SFPD-A10 (tube length: 10 m 32.808 ft) (optional) to the cable.

Туре		ре	Appearance	Model No.		Description (Note)		
		ire	(Th	SFD-CCB3-MU	Length: 3 m 9.843 ft Net weight: 340 g approx. (2 cables)			
	p cable	Discrete wire		SFD-CCB7-MU	Length: 7 m 22.966 ft Net weight: 700 g approx. (2 cables)	Used for connecting to the safety light curtain and to other cables or the SF-C13 / SF-C21 control unit. 2 cables/set for emitter and receiver		
	Bottom cap cable	ā		SFD-CCB10-MU	Length: 10 m 32.808 ft Net weight: 980 g approx. (2 cables)			
Standard components (12-core cable)	7 B	Connector		SFD-CB05-MU	Length: 0.5 m 1.640 ft Net weight: 95 g approx. (2 cables)	an extension cable. 2 cables/set for emitter	the safety light curtain and to and receiver ter: ø16 mm ø0.630 in max.	
ints (12-c		or on		SFD-CC3-MU	Length: 3 m 9.843 ft Net weight: 340 g approx. (2 cables)	Lload for poble outopoi	on or connecting to the SE C42	
sompone		With connector on one end		SFD-CC7-MU	Length: 7 m 22.966 ft Net weight: 700 g approx. (2 cables)	/ SF-C21 control unit. 2 cables/set for emitter	and receiver ter: ø16 mm ø0.630 in max.	
andard o	8 Extension cable	With cor		SFD-CC10-MU	Length: 10 m 32.808 ft Net weight: 980 g approx. (2 cables)		to it	
ξ		on both ends For emitter		SFB-CCJ3E-MU	Length: 3 m 9.843 ft Net weight: 190 g approx. (1 cable)	1 cable for emitter	Used for cable extension Connector outer diameter:	
		rs on bo		SFB-CCJ10E-MU	Length: 10 m 32.808 ft Net weight: 660 g approx. (1 cable)	Connector color: Gray		
		With connectors on both ends For receiver For emitter		SFB-CCJ3D-MU	Length: 3 m 9.843 ft Net weight: 210 g approx. (1 cable)	1 cable for receiver	ø16 mm ø0.630 in max.	
	With	With c For re		SFB-CCJ10D-MU	(1 cable)	Connector color: Black		
				SFD-CSL005	Length: 0.05 m 0.164 ft Net weight: 35 g approx. (2 cables)	Used to connect safety light curtains in series. 2 cables/set for emitter and receiver (common for emitter and receiver)		
				SFD-CSL01	Length: 0.1 m 0.328 ft Net weight: 40 g approx. (2 cables)			
Ca	ble fo	or series		SFD-CSL05	Length: 0.5 m 1.640 ft Net weight: 80 g approx. (2 cables)			
connection				SFD-CSL1	Length: 1 m 3.281 ft Net weight: 130 g approx. (2 cables)	Cable color: Gray with black line (common for emitter and receiver)		
				SFD-CSL5	Length: 5 m 16.404 ft Net weight: 480 g approx. (2 cables)			
				SFD-CSL10	Length: 10 m 32.808 ft Net weight: 950 g approx. (2 cables)			
Protective tube				SFPD-A10	Tube length: 10 m 32.808 ft Net weight: 220 g approx. (1 tube)	Protective tubes must be installed to the cables when SF4D-□-01 is used as a safety device for a press or shearing machine (paper cutting machine) in Japan. Outside diameter: Ø18 mm Ø0.709 in approx., Inside diameter: Ø9 mm Ø0.354 in Minimum bending radius: R55 mm R2.165 in Material: Polycarbonate		

Note: Where the cable color has not been specified, it is gray for emitter, gray with black line for receiver, outer diameter is ø5.7 mm ø0.224 in or ø6 mm ø0.236 in, min. bending radius is R6 mm R0.236 in.

The minimum bending radius of the cable with the protective tube SFPD-A10 attached is R55 mm R2.165 in.

Spare parts (Accessories for safety light curtain)

Designation Model No.		Description		
Test rod ø14 SF4B-TR14		Min. sensing object for regular checking (ø14 mm ø0.551 in), with finger protection type (min. sensing object ø14 mm ø0.551 in)		
Test rod ø25 SF4B-TR25		Min. sensing object for regular checking (ø25 mm ø0.984 in), with hand protection type (min. sensing object ø25 mm ø0.984 in)		

OPTIONS

Control units

Туре	Appearance	Model No.	Application cable	Description (Note)
Safety control unit		SF-C21	Safety light curtain Bottom cap cable: SFD-CCB Extension cable: SFD-CC	Use a discrete wire cable to connect to the safety light curtain. Logic customization, monitoring, and simulation functions are also provided. Compatible with up to Control Category 4.
Connector connection type control unit (Supports presses used in Japan	, m	SF-C11	Safety light curtain Bottom cap cable: SFD-CB□ Extension cable: SFB-CCJ□	Use 8-core cable with connector to connect to the safety light curtain. Muting function cannot be used. Compatible with up to Control Category 4. Supports presses used in Japan when combined with SF4D-□-01 (shearing machines not supported)
Slim type control unit (Supports presses used in Japan	Designation of the Control of the Co	SF-C13	Safety light curtain Bottom cap cable: SFD-CCB Extension cable: SFD-CC	Use a discrete wire cable to connect to the safety light curtain. Muting function can be used. Compatible with up to Control Category 4. Supports presses used in Japan when combined with SF4D-□-01 (shearing machines not supported)

•Recommended safety relays

Panasonic Corporation SF relay, slim type





SF relay, slim type SFS3-L-DC24V (AG1S132) SFS4-L-DC24V (AG1S142)



DIN terminal block SFS4-SFD (AG1S847) [for 4 poles] SFS6-SFD (AG1S867) [for 6 poles]

Note: Contact Panasonic Corporation for details on recommended products.

Туре	With LED indicator				
Model No.	SFS3-L-DC24V	SFS4-L-DC24V			
Item Part No.	AG1S132	AG1S142			
Contact arrangement	3a1b	4a2b			
Rated nominal switching capacity	6 A / 250 V AC, 6 A / 30 V DC				
Min. switching capacity	1 mA / 5 V DC				
Coil rating	15 mA / 24 V DC	20.8 mA / 24 V DC			
Rated power consumption	360 mW	500 mW			
Operation time	20 ms or less				
Release time	20 ms or less				
Ambient temperature	-40 to +85 °C -40 to +185 °F (Humidity: 5 to 85 % RH)				
Applicable standards	UL, C-UL, TÜV, Korea's S-mark				

OPTIONS

Communication module

Туре	Appearance	Model No.	Description
Communication module		SF4D-TM1	The setting software, Configurator Light Curtain, is required when using the SF4D-TM1 communication module. The setting software can be downloaded free from our website. USB cable is not provided with the product. USB2.0 cable (A: Mini-B) must be prepared by the user. In the case of SF4D-F□/H□/A□> The communication module serves as a conversion module for the connection of a PC to the SF4D series for changing function settings and monitoring statuses (light incidence / light blockage, lockout, etc.). The communication module can also be used to copy settings from SF4D series products without the connection of a PC. In the case of SF4D-□-01> The communication module serves as a conversion module for the connection of a PC to the SF4D series for monitoring statuses (light incidence / light blockage, lockout, etc.). The communication module cannot be used by itself.

Front protection cover / Corner mirror

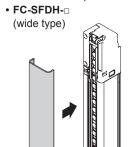
Designation Applicable beam axes			Front protection cover (wide type) (Note 1)	Front protection cover (slim type) (Note 1)	Corner mirror (Note 1, 2)	
Finger	Hand	Arm / Foot	Model No.	Model No.	Model No.	Effective reflective surface
15	8	4	FC-SFDH-8	FC-SFDH-8-S	RF-SFBH-8	173 × 72 mm 6.811 × 2.835 in
23	12	6	FC-SFDH-12	FC-SFDH-12-S	RF-SFBH-12	236 × 72 mm 9.291 × 2.835 in
31	16	8	FC-SFDH-16	FC-SFDH-16-S	RF-SFBH-16	316 × 72 mm 12.441 × 2.835 in
39	20	10	FC-SFDH-20	FC-SFDH-20-S	RF-SFBH-20	396 × 72 mm 15.591 × 2.835 in
47	24	12	FC-SFDH-24	FC-SFDH-24-S	RF-SFBH-24	476 × 72 mm 18.740 × 2.835 in
55	28	14	FC-SFDH-28	FC-SFDH-28-S	RF-SFBH-28	556 × 72 mm 21.890 × 2.835 in
63	32	16	FC-SFDH-32	FC-SFDH-32-S	RF-SFBH-32	636 × 72 mm 25.039 × 2.835 in
71	36	18	FC-SFDH-36	FC-SFDH-36-S	RF-SFBH-36	716 × 72 mm 28.189 × 2.835 in
79	40	20	FC-SFDH-40	FC-SFDH-40-S	RF-SFBH-40	796 × 72 mm 31.339 × 2.835 in
95	48	24	FC-SFDH-48	FC-SFDH-48-S	RF-SFBH-48	956 × 72 mm 37.638 × 2.835 in
111	56	28	FC-SFDH-56	FC-SFDH-56-S	RF-SFBH-56	1,116 × 72 mm 43.937 × 2.835 in
127	64	32	FC-SFDH-64	FC-SFDH-64-S	RF-SFBH-64	1,276 × 72 mm 50.236 × 2.835 in
	72	36	FC-SFDH-72	FC-SFDH-72-S	RF-SFBH-72	1,436 × 72 mm 56.535 × 2.835 in
_	80	40	FC-SFDH-80	FC-SFDH-80-S	RF-SFBH-80	1,596 × 72 mm 62.835 × 2.835 in
_	88	44	FC-SFDH-88	FC-SFDH-88-S	RF-SFBH-88	1,756 × 72 mm 69.134 × 2.835 in
_	96	48	FC-SFDH-96	FC-SFDH-96-S	RF-SFBH-96	1,916 × 72 mm 75.433 × 2.835 in

Notes: 1) The model Nos. given above denote a single unit, not a pair of units. 2 units are required for use in mounting to the emitter / receiver. (Except for corner mirror)

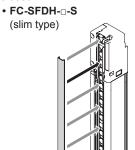
2) The corner mirror has not received type examination by the Ministry of Health, Labour and Welfare; therefore, it cannot be used for presses or shearing machines (paper cutting machines) in Japan.

Front protection cover

Protects sensing surface of the safety light curtain from flying objects such as welding spatter. The operating range reduces when the front protection cover is used.



Material: Polycarbonate



Material: Polycarbonate

• Operating range

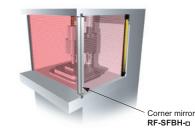
	Eront protocti	on cover	Operating range (Note)			
	Front protecti	on cover	Short mode	Long mode		
Finger	FC-SFDH-□	Only emitter installed	0.2 to 6 m 0.656 to 19.685 ft	0.8 to 9.5 m 2.625 to 31.168 ft		
	(wide type) FC-SFDH-□-S (slim type)	Only receiver installed	0.2 to 6 m 0.656 to 19.685 ft	0.8 to 9.5 m 2.625 to 31.168 ft		
		Both emitter and receiver installed	0.2 to 5.5 m 0.656 to 18.045 ft	0.8 to 9 m 2.625 to 29.528 ft		
	FC-SFDH-□	Only emitter installed	0.2 to 7.5 m 0.656 to 24.606 ft	0.8 to 12 m 2.625 to 39.370 ft		
Hand, Arm / Foot	(wide type) FC-SFDH-□-S	Only receiver installed	0.2 to 7.5 m 0.656 to 24.606 ft	0.8 to 12 m 2.625 to 39.370 ft		
	(slim type)	Both emitter and receiver installed	0.2 to 7 m 0.656 to 22.966 ft	0.8 to 11 m 2.625 to 36.089 ft		

Note: The operating range is the possible setting distance between the emitter and the receiver.

Corner mirror

• RF-SFBH-

Normally for L-shaped or U-shaped installation, 2 or 3 sets of safety light curtains are needed. With the use of a corner mirror reflecting the light, one set of safety light curtain is possible for L-shaped or U-shaped installation.



* The corner mirror has not received type examination by the Ministry of Health, Labour and Welfare; therefore, it cannot be used for presses or shearing machines (paper cutting machines) in Japan.

Operating range

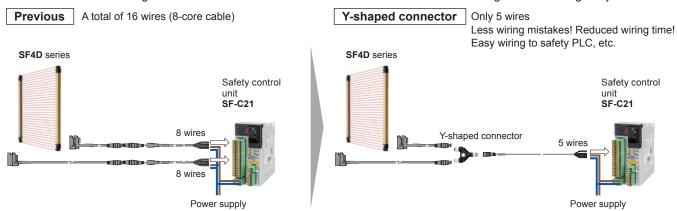
With 1 mirror	Declined to 90 %
With 2 mirrors	Declined to 80 %
With 3 mirrors	Declined to 70 %

OPTIONS

Y-shaped connector

Туре	Appearance	Model No.	Description				
Wire-saving Y-shaped connector		SFB-WY1	Wire-saving connector for standard components (8-core cable). Cables of e and receiver are consolidated into one cable for wire-saving. Wiring has +24 V, 0 V, OSSD 1, OSSD 2, output polarity setting wire, and lo release input. Net weight: 35 g approx. Power wire and synchronization wire are connected inside the connector. Interlock is disabled (automatic reset).				
Cable with connector on one side		WY1-CCN3	Cable length: 3 m 9.843 ft Net weight: 200 g approx. (1 cable)	Mating cable for Y-shaped connector Cable color: Gray (with black line) Connector color: Black			
		WY1-CCN10	Cable length: 10 m 32.808 ft Net weight: 620 g approx. (1 cable)	The min. bending radius: R6 mm R0.236 in Connector outer diameter: ø14 mm ø0.551 in			

By using the Y-shaped connector, the least required wires such as power or safety output are consolidated into one cable. Man-hours taken for wiring is eliminated to the minimum. Construction times as well as wiring mistakes are greatly reduced.



Refer to the instruction manual of Y-shaped connector and safety control unit for more detail such as installation of Y-shaped connector, terminal wiring, and wiring example.

Others

Туре	Model No.	Description			
Test rod ø45	SF4B-TR45	Min. sensing object for regular checking (ø45 mm ø1.772 in), with arm / foot protection type (min. sensing object ø45 mm ø1.772 in			
Laser alignment tool	SF-LAT-2N	Allows easy beam axis alignment using easy-to-see laser beam			

Laser alignment tool

• SF-LAT-2N



Safety light curtain individual specifications

SF4D-F□(-01) (Finger protection type)

Туре	Min. ser	nsing object ø14 mm ø0.551	in type (10 mm 0.394 in bea	m pitch)	
Item Model No.	SF4D-F15(-01)	SFD-F23(-01)	SF4D-F31(-01)	SF4D-F39(-01)	
Number of beam channels	15	23	31	39	
Protective height (Note 2)	150 mm 5.906 in	230 mm 9.055 in	310 mm 12.205 in	390 mm 15.354 in	
When using as safety equipment for Chinese press machine or when using SF4D-0-01 for Japanese press machine or paper shearing machine	140 mm 5.512 in	220 mm 8.661 in	300 mm 11.811 in	380 mm 14.961 in	
Current consumption	Emitter: 110 mA or less,	Receiver: 130 mA or less	Emitter: 120 mA or less, Receiver: 130 mA or less	Emitter: 120 mA or less, Receiver: 140 mA or less	
PFHd / MTTFd	1.21 × 10 ⁻⁹ / 1,031 years	1.48 × 10 ⁻⁹ / 833 years	1.80 × 10 ⁻⁹ / 672 years	2.07 × 10 ⁻⁹ / 582 years	
Net weight (Total of emitter and receiver)	270 g approx.	470 g approx.	680 g approx.	890 g approx.	
Item Model No.	SF4D-F47(-01)	SF4D-F55(-01)	SF4D-F63(-01)	SF4D-F71(-01)	
Number of beam channels	47	55	63	71	
Protective height (Note 2)	470 mm 18.504 in	550 mm 21.654 in	630 mm 24.803 in	710 mm 27.953 in	
When using as safety equipment for Chinese press machine or when using SF4D-□-01 for Japanese press machine or paper shearing machine	460 mm 18.110 in	540 mm 21.260 in	620 mm 24.409 in	700 mm 27.559 in	
Current consumption	Emitter: 120 mA or less, Receiver: 140 mA or less		Emitter: 120 mA or less, Receiver: 150 mA or less		
PFHd / MTTFd	2.40 × 10 ⁻⁹ / 498 years	2.66 × 10 ⁻⁹ / 447 years	2.99 × 10 ⁻⁹ / 396 years	3.25 × 10 ⁻⁹ / 363 years	
Net weight (Total of emitter and receiver)	1,100 g approx.	1,300 g approx.	1,500 g approx.	1,700 g approx.	
Item Model No.	SF4D-F79(-01)	SF4D-F95(-01)	SF4D-F111(-01)	SF4D-F127(-01)	
Number of beam channels	79	95	111	127	
Protective height (Note 2)	790 mm 31.102 in	950 mm 37.402 in	1,110 mm 43.701 in	1,270 mm 50.000 in	
When using as safety equipment for Chinese press machine or when using SF4D-0-01 for Japanese press machine or paper shearing machine	780 mm 30.709 in	940 mm 37.008 in	1,100 mm 43.307 in	1,260 mm 49.606 in	
Current consumption	Emitter: 120 mA or less, Receiver: 150 mA or less	Emitter: 120 mA or less, Receiver: 160 mA or less	Emitter: 120 mA or less, Receiver: 170 mA or less	Emitter: 120 mA or less, Receiver: 180 mA or less	
PFHd / MTTFd	3.58 × 10 ⁻⁹ / 328 years	4.17 × 10 ⁻⁹ / 281 years	4.76 × 10 ⁻⁹ / 245 years	5.36 × 10 ⁻⁹ / 217 years	
Net weight (Total of emitter and receiver)	1,900 g approx.	2,300 g approx.	2,800 g approx.	3,200 g approx.	

SF4D-H□(-01) (Hand protection type)

Туре	Min. ser	sing object ø25 mm ø0.984	in type (20 mm 0.787 in bea	am pitch)	
Item Model No.	SF4D-H8(-01)	SF4D-H12(-01)	SF4D-H16(-01)	SF4D-H20(-01)	
Number of beam channels	8	12	16	20	
Protective height (Note 2)	150 mm 5.906 in	230 mm 9.055 in	310 mm 12.205 in	390 mm 15.354 in	
When using as safety equipment for Chinese press machine or when using SF4D-0-01 for Japanese press machine or paper shearing machine	140 mm 5.512 in	220 mm 8.661 in	300 mm 11.811 in	380 mm 14.961 in	
Current consumption		Emitter: 100 mA or less,	Receiver: 120 mA or less		
PFHd / MTTFd	9.57 × 10 ⁻¹⁰ / 1,340 years	1.12 × 10 ⁻⁹ / 1,119 years	1.26 × 10 ⁻⁹ / 988 years	1.40 × 10 ⁻⁹ / 881 years	
Net weight (Total of emitter and receiver)	270 g approx.	470 g approx.	680 g approx.	890 g approx.	
Model No.	SF4D-H24(-01)	SF4D-H28(-01)	SF4D-H32(-01)	SF4D-H36(-01)	
Number of beam channels	24	28	32	36	
Protective height (Note 2)	470 mm 18.504 in	550 mm 21.654 in	630 mm 24.803 in	710 mm 27.953 in	
When using as safety equipment for Chinese press machine or when using SF4D-0-01 for Japanese press machine or paper shearing machine	460 mm 18.110 in	540 mm 21.260 in 620 mm 24.409		700 mm 27.559 in	
Current consumption	Emitter: 100 mA or less, Receiver: 130 mA or less	Emitter: 110 mA or less,	Receiver: 130 mA or less	Emitter: 120 mA or less, Receiver: 130 mA or less	
PFHd / MTTFd	1.56 × 10 ⁻⁹ / 782 years	1.73 × 10 ⁻⁹ / 701 years	1.87 × 10 ⁻⁹ / 647 years	2.04 × 10 ⁻⁹ / 591 years	
Net weight (Total of emitter and receiver)	1,100 g approx.	1,300 g approx.	1,500 g approx.	1,700 g approx.	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

PFHd: Probability of dangerous failure per hour, MTTFd: Mean time to dangerous failure (in years).

²⁾ In the case of "When used as safety device for presses in China" or "When SF4D-□-01 is used for presses or shearing machines (paper cutting machines) in Japan," the distance between the center of the first beam axis and the center of the last beam axis of the device becomes the protective height.

Туре	Min. sensing object ø25 mm ø0.984 in type (20 mm 0.787 in beam pitch)						
Item Model No.	SF4D-H40(-01)	SF4D-H48(-01)	SF4D-H56(-01)	SF4D-H64(-01)			
Number of beam channels	40	48	56	64			
Protective height (Note 2)	790 mm 31.102 in	950 mm 37.402 in	1,110 mm 43.701 in	1,270 mm 50.000 in			
When using as safety equipment for Chinese press machine or when using SF4D-u-01 for Japanese press machine or paper shearing machine	780 mm 30.709 in	940 mm 37.008 in	1,100 mm 43.307 in	1,260 mm 49.606 in			
Current consumption	Emitter:	A or less	Emitter: 120 mA or less, Receiver: 150 mA or less				
PFHd / MTTFd	2.17 × 10 ⁻⁹ / 552 years	2.48 × 10 ⁻⁹ / 481 years	2.78 × 10 ⁻⁹ / 426 years	3.09 × 10 ⁻⁹ / 383 years			
Net weight (Total of emitter and receiver)	1,900 g approx.	2,300 g approx. 2,800 g approx.		3,200 g approx.			
Item Model No.	SF4D-H72(-01)	SF4D-H80(-01)	SF4D-H88(-01)	SF4D-H96(-01)			
Number of beam channels	72	80	88	96			
Protective height (Note 2)	1,430 mm 56.299 in	1,590 mm 62.598 in	1,750 mm 68.898 in	1,910 mm 75.197 in			
When using as safety equipment for Chinese press machine or when using SF4D-u-01 for Japanese press machine or paper shearing machine	1,420 mm 55.906 in	1,580 mm 62.205 in	1,740 mm 68.504 in	1,900 mm 74.803 in			
Current consumption	Emitter: 120 mA or less, Receiver: 150 mA or less		Emitter: 120 mA or less, Receiver: 160 mA or less				
PFHd / MTTFd	3.39 × 10 ⁻⁹ / 347 years	3.69 × 10 ⁻⁹ / 318 years	4.00 × 10 ⁻⁹ / 293 years	4.30 × 10 ⁻⁹ / 272 years			
Net weight (Total of emitter and receiver)	3,600 g approx.	4,000 g approx.	4,400 g approx.	4,800 g approx.			

SF4D-A□(-01) (Arm / Foot protection type)

Туре		sing object ø45 mm ø1.772	71 (
Item Model No.	SF4D-A4(-01)	SF4D-A6(-01)	SF4D-A8(-01)	SF4D-A10(-01)			
Number of beam channels	4	6	8	10			
Protective height (Note 2)	150 mm 5.906 in	230 mm 9.055 in	310 mm 12.205 in	390 mm 15.354 in			
When using as safety equipment for Chinese press machine or when using SF4D-u-01 for Japanese press machine or paper shearing machine	120 mm 4.724 in	200 mm 7.874 in	280 mm 11.024 in	360 mm 14.173 in			
Current consumption		Emitter: 100 mA or less,	Receiver: 120 mA or less				
PFHd / MTTFd	8.29 × 10 ⁻¹⁰ / 1,577 years	9.34 × 10 ⁻¹⁰ / 1,378 years	1.01 × 10 ⁻⁹ / 1,267 years	1.11 × 10 ⁻⁹ / 1,136 years			
Net weight (Total of emitter and receiver)	270 g approx.	470 g approx.	680 g approx.	890 g approx.			
Item Model No.	SF4D-A12(-01)	SF4D-A14(-01)	SF4D-A16(-01)	SF4D-A18(-01)			
Number of beam channels	12	14	16	18			
Protective height (Note 2)	470 mm 18.504 in	550 mm 21.654 in	630 mm 24.803 in	710 mm 27.953 in			
When using as safety equipment for Chinese press machine or when using SF4D-0-01 for Japanese press machine or paper shearing machine	440 mm 17.323 in	520 mm 20.472 in	600 mm 23.622 in	680 mm 26.772 in			
Current consumption	Emitter: 100 mA or less, Receiver: 130 mA or less						
PFHd / MTTFd	1.18 × 10 ⁻⁹ / 1,060 years	1.29 × 10 ⁻⁹ / 966 years	1.36 × 10 ⁻⁹ / 910 years	1.46 × 10 ⁻⁹ / 840 years			
Net weight (Total of emitter and receiver)	1,100 g approx.	1,300 g approx.	1,500 g approx.	1,700 g approx.			
Item Model No.	SF4D-A20(-01)	SF4D-A24(-01)	SF4D-A28(-01)	SF4D-A32(-01)			
Number of beam channels	20	24	28	32			
Protective height (Note 2)	790 mm 31.102 in	950 mm 37.402 in	1,110 mm 43.701 in	1,270 mm 50.000 in			
When using as safety equipment for Chinese press machine or when using SF4D-u-01 for Japanese press machine or paper shearing machine	760 mm 29.921 in	920 mm 36.220 in	1,080 mm 42.520 in	1,240 mm 48.819 in			
Current consumption	Emitter: 100 mA or less, Receiver: 130 mA or less	Emitter: 100 mA or less,	Receiver: 140 mA or less	Emitter: 110 mA or less, Receiver: 140 mA or les			
PFHd / MTTFd	1.54 × 10 ⁻⁹ / 798 years	1.71 × 10 ⁻⁹ / 710 years	1.89 × 10 ⁻⁹ / 640 years	2.07 × 10 ⁻⁹ / 582 years			
Net weight (Total of emitter and receiver)	1,900 g approx.	2,300 g approx.	2,800 g approx.	3,200 g approx.			
Item Model No.	SF4D-A36(-01)	SF4D-A40(-01)	SF4D-A44(-01)	SF4D-A48(-01)			
Number of beam channels	36	40	44	48			
Protective height (Note 2)	1,430 mm 56.299 in	1,590 mm 62.598 in	1,750 mm 68.898 in	1,910 mm 75.197 in			
When using as safety equipment for Chinese press machine or when using SF4D-□-01 for Japanese press machine or paper shearing machine	1,400 mm 55.118 in	1,560 mm 61.417 in	1,720 mm 67.717 in	1,880 mm 74.016 in			
Current concumption	Emitter: 1	110 mA or less, Receiver: 150 m	or less, Receiver: 150 mA or less				
Current consumption							
PFHd / MTTFd	2.24 × 10 ⁻⁹ / 534 years	2.42 × 10 ⁻⁹ / 493 years	$2.60 \times 10^{-9} / 458 \text{ years}$	2.77 × 10 ⁻⁹ / 428 years			

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F. PFHd: Probability of dangerous failure per hour, MTTFd: Mean time to dangerous failure (in years).

2) In the case of "When used as safety device for presses in China" or "When SF4D-□-01 is used for presses or shearing machines (paper cutting machines)

in Japan," the distance between the center of the first beam axis and the center of the last beam axis of the device becomes the protective height.

Safety light curtain common specifications

	Туре	Min. sensing object ø14 mm ø0.551 in (10 mm 0.394 in beam pitch)	Min. sensing object ø25 mm ø0.984 in (20 mm 0.787 in beam pitch)	Min. sensing object ø45 mm ø1.772 ir (40 mm 1.575 in beam pitch)				
	Model No.	SF4D-F□	SF4D-H□	SF4D-A□				
tem	Japanese press machine or paper shearing machine compliant	SF4D-F□-01	SF4D-H□-01	SF4D-A□-01				
S	International standards	IEC 61496-1/2 (Typ	ee 4), ISO 13849-1 (Category 4, PLe), IEC	61508-1 to 7 (SIL3)				
dard	Japan	JIS B 9704-1/2 (T	Type 4), JIS B 9705-1 (Category 4), JIS C 0	508-1 to 7 (SIL3)				
stan	Europe (EU)	EN 61496-1/2 (Type 4), EN	ISO 13849-1 (Category 4, PLe), EN 5501	, EN 61000-6-2, EN 50178				
able	North America	ANSI/UL 61496-	1/2 (Type 4),CAN/CSA C22.2 No.14, CAN/	CSA E61496-1/2				
Applicable standards	South Korea (S-Mark) (Note 2)		S1-G-1-2009, S2-W-5-2009					
₹	China (GB)		GB 4584					
Appli	cable CE marking directives	Mach	ninery Directive, EMC Directive, RoHS Directive	ctive				
Oper	rating range (Note 3)	Short mode: 0.2 to 7 m 0.656 to 22.966 ft Long mode: 0.8 to 12 m 2.625 to 39.370 ft (selectable by DIP switch)	Short mode: 0.2 to 9 to Long mode: 0.8 to 15 (selectable by DIP sw	m 2.625 to 49.213 ft				
Min.	sensing object (Note 4)	ø14 mm ø0.551 in opaque object	ø25 mm ø0.984 in opaque object	ø45 mm ø1.772 in opaque object				
Effec	tive aperture angle	±2.5° or less at a se	ensing range of 3 m 9.843 ft or longer (base	ed on IEC 61496-2)				
Supp	oly voltage	24 V DC ⁺²⁰ % Ripple	P-P 10 % or less (excluding voltage drop	due to cable) (Note 5)				
	rol outputs SD 1, OSSD 2)	<pnp output="" selected=""> Maximum source current: 350 mA Applied voltage: Same as supply voltage (between control output) Residual voltage: 2 V or less (source current) (excluding voltage drown of the current) Leakage current: 0.2 mA or less (includir) Maximum load capacity: 2.2 μF Load wiring resistance: 3 Ω or less </pnp>	it and +V) (() rrent 350 mA) • Residual voltage: 2 op due to cable)	rent: 350 mA ame as supply voltage between control output and 0 V) 2 V or less (sink current 350 mA) (excluding voltage drop due to cable) .2 mA or less (including power OFF state bacity: 2.2 µF				
	Operation mode	ON when all beams are received, OFF when one or more beams are blocked (Also OFF when internal sensor error or synchronization signal error occurs) (No						
	Protection circuit	Incorporated						
	Response time	OFF response: 10 ms or less (Not cont ON response: 50 ms or less (Note 8) (I	nected in series / parallel), 18 ms or less (C Note 9)	Connected in series / parallel) (Note 7)				
	iary output (AUX) -safety output)	PNP open-collector transistor / NPN open collector transistor (selectable) <pnp output="" selected=""> Maximum source current: 60 mA Applied voltage: Same as supply voltage (between auxiliary output and +V) Residual voltage: 2 V or less (source current 60 mA) (excluding voltage drop due to cable) Leakage current: 0.2 mA or less (including power OFF state)</pnp>						
	Operation mode	Control output ON: OFF, Control output OFF: ON (Note 6)						
	Protection circuit		Incorporated					
	Response time	OFF res	sponse: 60 ms or less, ON response: 60 ms	s or less				
Sync	hronization method	Line synchroni	zation / optical synchronization (selectable	by DIP switch)				
Inter	ference prevention ion	<not connected="" in="" parallel="" series=""></not>						
Test	input function		Incorporated					
nter	ock function	Incorporated [Manual res	et / auto reset (selectable by wiring)] (8-cor	e cable or 12-core cable)				
_ock	out release function		Incorporated					
Exte	nal device monitor function	lı	ncorporated (8-core cable or 12-core cable)				
Appli	cation indicator function	Incorporated (only	y the receiver lights up when optical synchr	onization is used)				
Mutir	ng function		Incorporated (12-core cable)					
	ride function		Incorporated (12-core cable)					
	er save function		Incorporated					
Powe								

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Туре		Min. sensing object ø14 mm ø0.551 in (10 mm 0.394 in beam pitch)	Min. sensing object ø25 mm ø0.984 in (20 mm 0.787 in beam pitch)	Min. sensing object ø45 mm ø1.772 in (40 mm 1.575 in beam pitch)			
	Model No.	SF4D-F□	SF4D-H□	SF4D-A□			
Item	Japanese press machine or paper shearing machine compliant	SF4D-F□-01	SF4D-H□-01	SF4D-A□-01			
Pollu	tion degree		3				
Ope	rating altitude		2,000 m 6,561.68 ft or less (Note 11)				
	Degree of protection	IF	P67, IP65 (IEC), NEMA Type 13 (NEMA 250	0)			
(I)	Ambient temperature	-10 to +55 °C +14 to +131 °F (No	o dew condensation or icing allowed), Stora	age: -25 to +60 °C -13 to +140 °F			
tance	Ambient humidity		30 to 85 % RH, Storage: 30 to 95 % RH				
resistance	Ambient illumination	Incandesc	ent light: 5,000 & or less at the light-receivi	ng surface			
ntalı	Dielectric strength voltage	1,000 V AC for one minu	ute, between all supply terminals connected	together and enclosure			
nme	Insulation resistance	20 MΩ, or more, with 500 V DC megger, between all supply terminals connected together and enclosure					
Environmental	Vibration resistance	10 to 55 Hz, 0.75 mm 0.030 in double amplitude in X, Y, and Z directions for two hours each Malfunction resistance 10 to 55 Hz, 0.75 mm 0.030 in double amplitude in X, Y, and Z directions twenty times each					
	Shock resistance	300 m/s² acceleration (30 G approx.) in X, Y, and Z directions three times each Malfunction resistance 100 m/s² acceleration (10 G approx.) in X, Y, and Z directions 1,000 times each					
SFF	(Safe Failure Fraction)	99%					
HFT	(Hardware Fault Tolerance)	1					
Subs	system type	Type B (IEC 61508-2)					
T1 (proof test interval)	20 years					
Failu	re response time	Within response time (OFF response)					
Safe	ty state	Control output (OSSD 1 / 2) OFF state					
Emit	ter element	Infrared LED (peak emission wavelength: 850 nm 0.0335 mil)					
Mate	rial	Enclosure: Aluminum, Detection surface: Polycarbonate resin and stainless steel (SUS304), Upper cap / lower cap: Nylon					
Con	necting method	By connector					
Cab	e extension	Total length of emitter / receiver can be end of series mating cables) (Note 5)	xtended up to 70 m 229.659 ft each using o	ptional mating cable (including the length			
Acce	essories	SF4B-TR14 (test rod): 1 pc.	SF4B-TR25 (test rod): 1 pc.				

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- 2) Excluding SF4D- \square -01
- 3) The operating range is the possible setting distance between the emitter and the receiver.
- 4) When the floating blanking function is used, the size of the minimum sensing object varies. For the detail, refer to the section on **Safety distance** (p.35).
- 5) In consideration of the voltage drop caused by the cable, use Control output (OSSD 1, OSSD 2) source / sink current and cable length (p.26) as a guideline.
- 6) The setting can be changed when the **SF4D-TM1** (optional) and **Configurator Light Curtain** setting software are used. Note that the setting cannot be changed when **SF4D-**□-01 is used.
- 7) For response times by number of beams, refer to the Control output (OSSD 1, OSSD 2) OFF response times (p.26).
- 8) Because the control output (OSSD 1, OSSD 2) must be OFF for at least 80 ms, the ON response will be delayed more than 50 ms when the light blocked time is less than 30 ms.
- 9) When optical synchronization is selected, if the beam axes of both the top end and bottom end are blocked, the ON response speed decreases by as much as 1 sec.
- 10) To use optional functions, the SF4D-TM1 (optional) and Configurator Light Curtain setting software are required. Note that optional functions cannot be used when SF4D-□-01 is used.
- 11) Do not use or store in an environment pressurized to atmospheric pressure or higher at an altitude of 0 m.

Control output (OSSD 1, OSSD 2) source / sink current and cable length

	Control output	Power supply cable length	Cable			
Number of sub-sensors	Control output (OSSD 1, OSSD 2) source / sink current	Length of cable for series connection (Total cable length)	Power supply cable length	Cable length for series connection		
0	100 mA	70 m 229.659 ft or less				
(No series	200 mA	70 III 229.039 It 01 less				
connection)	350 mA	10.5 m 34.449 ft or less				
	100 mA					
1	200 mA	50 m 164.042 ft or less				
	350 mA		10.5 m 34.449 ft or less			
	100 mA			Cable length obtained by		
2	200 mA	50 m 164.042 ft or less				
	350 mA		10.5 m 34.449 ft or less	subtracting power supply		
	100 mA			cable length from total		
3	200 mA	50 m 164.042 ft or less	40.5 m 132.874 ft or less	cable length		
	350 mA		10.5 m 34.449 ft or less			
	100 mA					
4	200 mA	25.5 m 83.661 ft or less	20.5 m 67.257 ft or less			
	350 mA		10.5 m 34.449 ft or less			

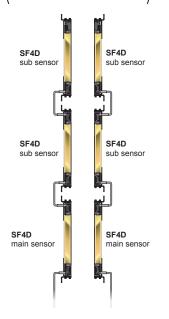
^{*} Power supply cable: Cable consisting of the bottom cap cable (optional) and extension cable (optional)

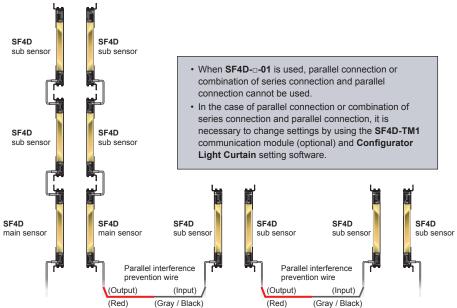
Control output (OSSD 1, OSSD 2) OFF response times

							OFF respo	onse time					
		Main sensor						Sub sensor					
Number of units connected in series Number of units connected in parallel			1 unit	2 units	3 units	4 units	0 units	0 units	1 unit	1 unit	2 units	2 units	3 units
		1 unit	0 units	0 units	0 units	0 units	1 unit	2 units	1 unit	2 units	1 unit	2 units	1 unit
ms	4 to 48	6 ms	10 ms	10 ms	12 ms	12 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms
beams	49 to 96	8 ms	10 ms	10 ms	12 ms	12 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms
ar of	97 to 127	10 ms	12 ms	12 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms
Total number of	128 to 144		12 ms	12 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms	14 ms
2	145 to 192		14 ms	14 ms	16 ms	16 ms	14 ms	14 ms					
iğ 1	193 to 256		16 ms	16 ms	18 ms	18 ms							

• Example of series connection 5 units or fewer (Total number of beam channels must be 256 or less.) • Example of combination of series connection and parallel connection 5 units or fewer (Total number of beam channels must be 144 or less.)

when using 1 main sensor, 2 sub-sensors connected \ when using 1 main sensor and 2 sub-sensors





Emitter

Receiver

Emitter

Receiver

in series and 2 sub-sensors connected in parallel

Receiver Note: Refer to the manual on our website for details

Emitter

Receiver

Emitter

Control units

		Product name	Safety control unit			
Item Model No.			SF-C21			
Safety Safety EMC			IEC 61508-1 to 7, EN 61508-1 to 7(SIL3), ISO 13849-1 (Up to Category 4, PLe) IEC 61131-2, IEC 61010-2-201, IEC 62061(SILCL3), UL 61010-1, UL 61010-2-201, UL 1998			
Appli	EMC		IEC 61000-6-2, IEC 61326-3-1, EN 55011			
	ted stan	darde	IEC 60947-1, IEC 60947-5-1, IEC 60947-5-2, IEC 60947-5-5			
			IEC 60947-5-8, IEC 61496-1, IEC TS 62046, ISO 13851			
		E marking directives	EMC Directive, RoHS Directive			
Suppl	ge 🗀	ower supply for internal	24 V DC ⁺¹⁰ % Ripple P-P10 % or less			
(Note	- /	ower supply for external	24 V DC ⁺¹⁰ % Ripple P-P10 % or less			
Curren	mption	ower supply for internal	200 mA or less			
(Note	-, -,	ower supply for external	100 mA or less			
Sate	 	(IN1 to IN8)	2 × 4 inputs, Rated voltage: Same as the voltage of the power supply for internal			
}		el / OFF level ut current / Input impedance	Input voltage: 18 V, Input current: 3.5 mA / Input voltage: 5 V, Input current: 1.0 mA 5 mA approx. / 4.7 KΩ approx.			
		of detectable ON state	10 ms or more			
}		of undetectable OFF state	0.7 ms or less			
0			PNP open-collector transistor with 2 outputs × 2			
	trol outpo T1 to OU		Maximum source current: 300 mA / output Applied voltage: Same as the voltage of the power supply for external			
100)			• Residual voltage: 2.5 V or less • Leakage current: 100 µA or less (Including power supply OFF condition)			
	Output		True : ON, False : OFF			
}		function / OFF delay function	Incorporated / Incorporated			
ΔιινίΙ	liary out	it protection / Response time	Incorporated / OFF response: 10 ms or less, ON response: 100 ms or less PNP open-collector transistor with 1 output × 4			
	K1 to AU		Maximum source current: 60 mA / output Applied voltage: Same as the voltage of the power supply for external			
(Non	-safety	output)	• Residual voltage: 2.5 V or less • Leakage current: 100 µA or less (Including power supply OFF condition)			
	Output (Factor	mode ry defaults)	AUX1: Negative logic of OUT1 / OUT2 (ON when OUT1 / OUT2 is OFF) AUX3: Reset trigger output (ON under reset release wait condition) AUX4: Lockout output (OFF when lockout)			
	output	mode f the auxiliary ts can be mized using ftware tool	Negative logic of OUT1 / OUT2(ON when OUT1 / OUT2 is OFF) Positive logic of OUT1 / OUT2 (ON when OUT1 / OUT2 is ON) Outputs A, B, C, and D of diagnosis results of input blocks (ON when logic is true) Reset trigger output (ON under reset release wait condition) Muting indicator output (ON when muting / override) No output (normally OFF) Negative logic of OUT3 / OUT4 (ON when OUT3 / OUT4 is ON) Outputs E, F, and G of internal logic circuit diagnostic results (ON when logic is true) Lockout output (OFF when lockout) Monitor output in response to IN1 to IN8 (ON when input)			
	Short-circu	it protection / Response time	Incorporated / 10 ms or less			
Mutir	ng indica	ator output	Semiconductor photo MOS relay output × 1 • Maximum load current: 60 mA • Residual voltage: 2.5 V or less • Leakage current: 100 µA or less (Including power supply OFF condition)			
	Output	mode	ON when muting / override			
	Short-circu	it protection / Response time	Incorporated / 10 ms or less			
		/ Lockout release function	Incorporated / Incorporated			
		ce monitor function	Incorporated			
		function (MODBUS RTU) on function	Interface: RS-485, Protocol: MODBUS RTU, Maximum transmission distance: 100 m 328.084 ft, Maximum number of units that can be connected: 8 units (slaves) No.0: Customization control No.3: Sequential muting control No.4: Partial stop control 1 No.6: Two-hand control No.7: OR control No.8: Operation mode selection control			
		function	Input mode, control mode, output mode, reset mode, auxiliary output mode			
		Excess voltage category	2/			
		de (Note 3)	2,000 m 6561.680 ft or less			
Start		after power on	2 sec. or less			
		e of protection	IP20 (IEC) (must be installed in a control panel with protection IP54 or higher)			
e		nt temperature nt humidity	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +60 °C -13 to +140 °F			
Environmental resistance		ric strength	30 to 85% RH, Storage: 30 to 85% RH 1,000 V AC for one min. All inputs connected together - USB port, all inputs connected together - RS-485 port, USB port - RS-485 port, between all supply terminals connected together and enclosure, all outputs connected together - all input connected together, all outputs connected together - USB port, all outputs connected together - RS-485 port			
Environmer	Insulati	ion resistance	20 MΩ, or more, with 500 V DC megger All inputs connected together - USB port, all inputs connected together - RS-485 port, USB port - RS-485 port, between all supply terminals connected together and enclosure, all outputs connected together - all input connected together, all outputs connected together - USB port, all outputs connected together - RS-485 port			
		on resistance	5 to 8.4 Hz frequency, 3.5 mm 0.138 in half amplitude, 8.4 to 150 Hz frequency, Acceleration 9.8 m/s ² (1 G), in X, Y and Z directions for two hours each (IEC / EN 60068-2-6)			
Shock resistance			147 m/s² (15 G) 11 ms in X, Y and Z directions three times each (IEC / EN 60068-2-27)			
Connection method			Input / output and power supply: Detachable spring cage terminal blocks, RS-485: Detachable spring-cage terminal block, USB: Mini-B male			
Maximum cable length			100 m 328.084 ft or less			
Material Weight			Main unit enclosure: Polycarbonate / ABS polymer alloy, Enclosure: Polycarbonate Net weight: 190 g approx., Gross weight: 320 g approx.			
Neter	, 1) "D-	and the state of	net weight. 190 g. approx., Gloss weight. 320 g. approx.			

Notes: 1) "Power supply for internal" is the power supply for safety input. "Power supply for external" is the power supply for control output / auxiliary output. The power supplies for internal and external are insulated.

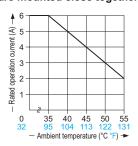
- The power supply unit connected to this device must satisfy the conditions below.
 - Output voltage within 20.4 V to 26.4 V DC (Ripple P-P: 10% or less.)
 - Power supply unit SELV (safety extra low voltage) / PELV (protected extra low voltage) conforming to the EMC Directive and Low Voltage Directive (In case CE Marking conformity is required.)
 - Power supply unit conforming to the Low Voltage Directive and with an output of 100 VA or less
 - Power supply unit with an output holding time of 20 ms or more.
- Power supply unit corresponding to CLASS 2 (In case C-TÜV US Listing Mark conformity is required.)
- 3) Do not use or store in an environment pressurized to atmospheric pressure or higher at an altitude of 0 m.

	Product name	Connector connection control unit (Japanese press machine compliant)	Thin control unit (Japanese press machine compliant)		
Iten	n Model No.	SF-C11	SF-C13		
Connectable safety light curtains		SF4D / SF4B / SF2B series	Safety light curtains manufactured by Panasonic Industrial Devices SUNX		
Applicable standards		EN 61496-1 (Type 4), EN 55011, EN ISO 13849-1 (Category 4, , PLe), IEC 61496-1 (Type 4), ISO 13849-1 (Category 4, PLe), JIS B 9704-1 (Type 4), JIS B 9705-1 (Category 4), ANSI/UL 61496-1 (Type 4), UL 1998 (Class 2) (Note 2)			
Appl	icable CE marking directives	Machinery Directive, Low Voltage Dire	ective, EMC Directive, RoHS Directive		
Sup	ply voltage	24 V DC ±10 % Rip	ple P-P 10 % or less		
Curr	ent consumption	100 mA or less (exclud	ling safety light curtain)		
Fuse	e rating	Built-in electronic fuse, Triggering curren	t: 0.5 A or more, Reset after power down		
Enal	bling path	NO contact × 3 (13	3-14, 23-24, 33-34)		
	Utilization	AC-15, DC-13 (IEC 60947-5-1)		
	Rated operation voltage (Ue) / Rated operation current (le)	30 V DC / 6 A, 230 V AC / 6 A, resistive load (For inductive load, during contact protection) Min. applicable load: 10 mA (at 24 V DC) (Note 3)	30 V DC / 4 A, 230 V AC / 4 A, resistive load (For inductive load, during contact protection) Min. applicable load: 10 mA (at 24 V DC) (Note 3)		
	Contact material / contacts	Silver tin oxide (AgSnO), se	olf cleaning, positively driven		
	Contact resistance	100 mΩ or les	s (initial value)		
	Contact protection fuse rating	6 A (slow blow)	4 A (slow blow)		
	Mechanical lifetime	10,000,000 times or more (open/close	e frequency of 180 times/min) (Note 4)		
	Electrical lifetime	100,000 times or more (open/close frequency of 20 times/min, 230 V AC, 3 A, using resistance load) (Note 4)			
Pick-u	up delay (Auto reset / Manual reset)	80 ms or less	/ 90 ms or less		
Res	ponse time	10 ms or less			
Auxi	iliary output	Safety relay contact (NC contact) ×	1 (41-42) (Related to enabling path)		
	Rated operation voltage / current	24 V DC / 2 A, Min. applicat	ole load: 10 mA (at 24 V DC)		
Semiconductor auxiliary output (AUX)		Minus ground (Setting for PNP)> PNP open-collector transistor Maximum source current: 60 mA Applied voltage: same as supply voltage (between the auxiliary output and +V) Residual voltage: 2.3 V or less (at 60 mA source current) Leakage current: 2 mA or less	PNP open-collector transistor • Maximum source current: 60 mA • Applied voltage: same as supply voltage (between the auxiliary output and +V) • Residual voltage: 2.3 V or less (at 60 mA source current) • Leakage current: 2 mA or less		
	Output operation	Related to auxiliary output of safety light curtain	ON when the safety light curtain is interrupted		
Exce	ess voltage category	ı	I		
	Power supply (Ui)	Green LED (lights up v	when the power is ON)		
Indicators	Enabling path (OUT)	Green LED (lights up when the enabling contacts are closed)			
dica	Interlock (INTER_LOCK)	Yellow LED (lights up when the enabling contacts are opened)			
=	Fault (FAULT)	Yellow LED (blinks when fault occurs)			
Exte	ernal relay monitor function	Incorporated			
Trail	ing edge function	Incorp	orated		
Polarity selection function (Note 5)		Incorporated (Sliding switch allows selection of plus / minus ground) Minus ground: Correspond to PNP output safety light curtain Plus ground: Correspond to NPN output safety light curtain Plus ground: Correspond to NPN output safety light curtain			
Poll	ution degree		2		
nta	Degree of protection	Enclosure: IP40	0, Terminal: IP20		
nne	Ambient temperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +70 °C -13 to +158 °F			
Environmenta resistance	Ambient humidity	35 to 85 % RH, Stor	rage: 30 to 95 % RH		
En	Vibration resistance	Malfunction resistance 10 to 55Hz, 0.35 mm 0.014 in double amplitude 20 times each in X, Y, and Z directions			
Con	nection terminal	Detachable spring-cage terminal	Spring-cage terminal		
	losure material	Al	38		
Encl					

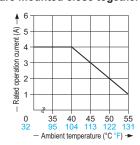
Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- 2) SF-C11 and SF-C13 comply with UL 1998 (Class 2).
- 3) If several SF-C11 or SF-C13 units are being used in a line together, leave a space of 5 mm 0.197 in or more between each unit. If the units are touching each other, reduce the rated operating current for safety output in accordance with the ambient operating temperature as shown in the graphs at right.
- The life expectancy of the relay varies depending on the type of load, open / close frequency, ambient conditions and others.
- 5) Please switch the sliding switch to the PNP side for minus ground and to the NPN side for plus ground.

/ Dilating when SF-C11 units \ are mounted close together /



Dilating when SF-C13 units are mounted close together



Communication module

Model No.	SF4D-TM1	
Communication system	Safety light curtain side: RS-485 bilateral communication (dedicated protocol) PC side: USB	
Connection system	Safety light curtain side: Connector PC side: USB (Mini-B male)	
Protection	IP40 (IEC)	
Ambient temperature	-10 to +55 °C +14 to +131 °F (no dew condensation or icing allowed), Storage: -25 to +60 °C -13 to +140 °F	
Ambient humidity	30 to 85% RH, Storage: 30 to 95% RH	
Usable altitude	2,000 m 6,561.68 ft or lower (Note 2)	
Cable	1.5 m 4.921 ft cable with connector (safety light curtain side) (Note 3)	
Weight	Net weight: 75 g approx.	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- 2) Do not use or store in an environment pressurized to atmospheric pressure or higher at an altitude of 0 m.
- 3) USB cable is not provided with the product. USB2.0 cable (A: Mini-B) must be prepared by the user.

Laser alignment tool

Model No.	CE LAT ON
Item	SF-LAT-2N
Supply voltage	3 V (LR6 battery × 2 pcs.)
Battery	1.5 V (LR6 battery) × 2 pcs. (replaceable)
Battery lifetime	30 hours approx. of continuous operation (LR6 battery, at +25 °C +77 °F ambient temperature)
Light source	Red semiconductor laser: Class 2 (IEC / JIS / FDA) (Max. output: 1 mW, Peak emission wavelength: 650 nm 0.026 mil) (Note 2)
Spot diameter	10 mm 0.394 in approx. (at 5 m 16.404 ft distance)
Ambient temperature	0 to +40 °C +32 to +104 °F (No dew condensation), Storage: 0 to +55 °C +32 to +131 °F
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH
Material	Enclosure: ABS, Mounting part: Aluminum
Weight	Net weight: 200 g approx. (including batteries)
Accessories	LR6 battery: 2 pcs.

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

Corner mirror

Model No.		RF-SFBH-□
Attenuation rate of operating range		With one mirror: Declined to 90 %, With two mirrors: Declined to 80 %, With three mirrors: Declined to 70 % (When used in combination with the SF4D series)
ntal	Ambient temperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +70 °C -13 to +158 °F
men	Ambient humidity	30 to 85 % RH, Storage: 30 to 95 % RH
Environmer resistance	Vibration resistance	10 to 55 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each
E S	Shock resistance	300 m/s ² acceleration (30 G approx.) in X, Y and Z directions three times each
Material		Enclosure: Aluminum, Mounting bracket: Stainless steel, Mirror (rear surface mirror): Glass, Side cover: EPDM
Accessories		Intermediate supporting bracket: 1 set (RF-SFBH-40/48/56/64), 2 sets (RF-SFBH-72/80/88/96)

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

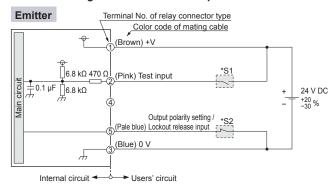
²⁾ As for FDA regulation, the product complies with 21 CFR 1040.10 and 1040.11 based on Laser Notice No. 50, dated June 24, 2007, issued by CDRH under the FDA.

²⁾ The corner mirror has not received type examination by the Ministry of Health, Labour and Welfare; therefore, it cannot be used for presses or shearing machines (paper cutting machines) in Japan.

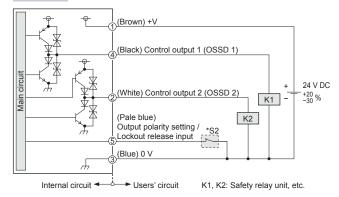
I/O CIRCUIT DIAGRAMS

I/O circuit diagram (using optical synchronization setting and 5-core cable, Not connected in series / parallel)

<In case of using I/O circuit for PNP output>



Receiver



*S1

Switch S1

Test input
 Vs to Vs – 2.5 V (sink current 5 mA or less): Emission halt (Note)
 Open: Emission

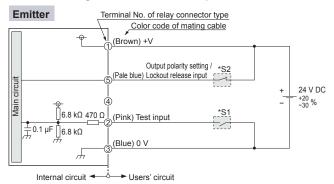
*S2

Switch S2

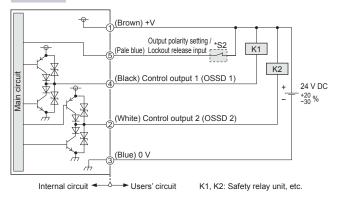
Output polarity setting / lockout release input
 0 to +2.5 V (source current: 5 mA or less): PNP output
 Short-circuited within 150 ms to 4 s approx. after released from short-circuiting condition: Lockout release

Note: Vs is the applying supply voltage.

<In case of using I/O circuit for NPN output>



Receiver



*S1

Switch S1

Test input
 0 to +2.5 V (source current 5 mA or less): Emission halt
 Open: Emission

*S2

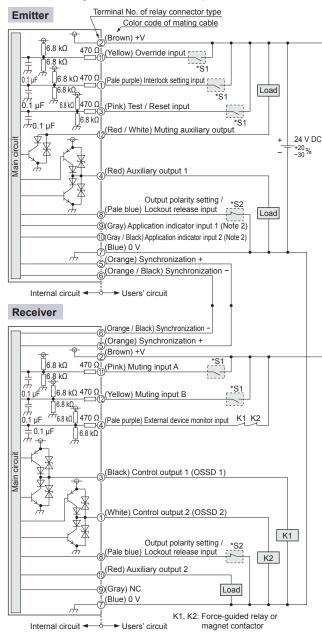
Switch S2

Output polarity setting / lockout release input
 Vs to Vs - 2.5 V (sink current: 5 mA or less): NPN output (Note)
 Short-circuited within 150 ms to 4 s approx. after released from short-circuiting condition: Lockout release

Note: Vs is the applying supply voltage.

I/O circuit diagram (using line synchronization setting and 12-core or 8-core cable, not connected in series/parallel)

<In case of using I/O circuit for PNP output>



Notes: 1) The above diagram is when using a 12-core cable. If an 8-core cable is used, the yellow, gray, red / white, gray / black, red (receiver side), pink (receiver side) lead wires are absent.

2) Vs to Vs - 2.5 V (sink current: 5 mA or less): ON (Note 3), Open:

*S1

Switch S1

Test / Reset input

<Manual reset>

Vs to Vs - 2.5 V (sink current 5 mA or less): Emission halt (Note 3) Open: Emission

<Auto reset>

Vs to Vs - 2.5 V (sink current 5 mA or less): Emission (Note 3) Open: Emission halt

interlock setting input, Override input, Muting input A / B, External device monitor input

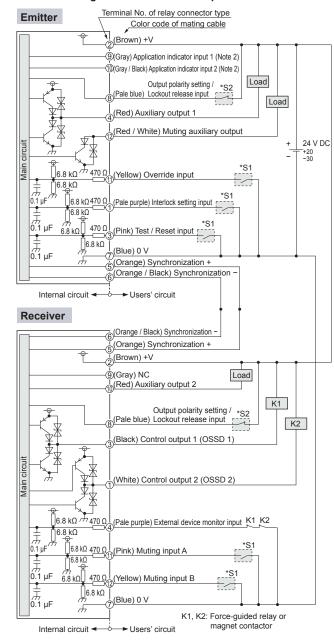
Vs to Vs - 2.5 V (sink current 5 mA or less): Valid (Note 3) Open: Invalid

*S2

Switch S2

Output polarity setting/lockout release input 0 to +2.5 V (source current: 5 mA or less): PNP output Short-circuited within 150 ms to 4 s approx. after released from short-circuiting condition: Lockout release

<In case of using I/O circuit for NPN output>



Notes: 1) The above diagram is when using a 12-core cable. If an 8-core cable is used, the yellow, gray, red / white, gray / black, red (receiver side), pink (receiver side) lead wires are absent.

2) 0 to +2.5 V (sink current: 5 mA or less): ON, Open: OFF

*S1

Switch S1

· Test / Reset input

<Manual reset>

0 to +2.5 V (source current 5 mA or less): Emission halt Open: Emission

<Auto reset>

0 to +2.5 V (source current 5 mA or less): Emission Open: Emission halt

• Interlock setting input, Override input, Muting input A / B, External device monitor input 0 to +2.5 V (source current 5 mA or less): Valid

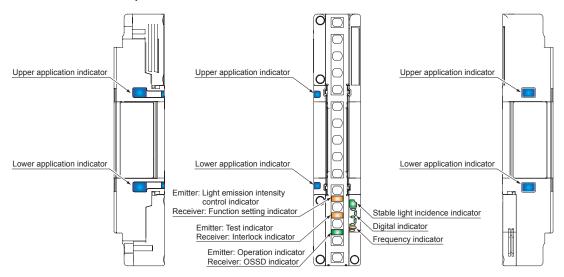
Open: Invalid

*S2

Switch S2

Output polarity setting/lockout release input Vs to Vs - 2.5 V (sink current: 5 mA or less): NPN output (Note 3) Short-circuited within 150 ms to 4 s approx. after released from short-circuiting condition: Lockout release

Description and function of each part



Emitter / receiver common

		Function			
Designa	tion	Line synchronization		Optical synchronization	
		Receiver Emitter		Receiver	Emitter
	When beam axis adjustment mode is set	All beams received [Control output (OSSD 1, OSSD 2) ON]: Light Top beam received: Lights red, Top beam blocked: Turns OFF			Turns OFF
Upper application indicator (Blue / Green / Red / Orange)	When application mode is set	When application indicator input 1 is ON: Lights green When application indicator input 2 is ON: Lights red When application indicator input 1 / 2 are ON: Lights orange When application indicator input 1 / 2 are OFF: Turns OFF		s OFF	
	When beam axis adjustment mode is set	All beams received [Control output (OSSD 1, OSSD 2) ON]: Lights bl Bottom beam received: Lights red, Bottom beam blocked: Turns OFF			Turns OFF
Lower application indicator (Blue / Green / Red / Orange)	When application mode is set	When application indicator input 1 is ON: Lights green When application indicator input 2 is ON: Lights red When application indicator input 1 / 2 are ON: Lights orange When application indicator input 1 / 2 are OFF: Turns OFF		s OFF	
Stable light incidence indicator (Green / Orange)		When light reception is stable: Lights green When light reception is unstable: Lights orange When light is blocked: Turns OFF		Turns OFF	
	Light receiving intensity (Green)		ights green "}", Incident light level 2: Lights green "}", ights green " ;", When light is blocked: Turns OFF		Turns OFF
Digital indicator (Green / Yellow)	Error (Yellow)	Normal operation: Turns OFF, Error: Yellow number blinks or		lights "🖟"	
(2.2	Polarity (Yellow)	When PNP output is set: Lights yellow "P" (only during sta When NPN output is set: Lights yellow "n" (only during sta			
Frequency indicator (Orange)		When frequency 1 is set: Lights orange "When frequency 2 is set: Lights orange "			

Emitter

Designation	Function		
(Note 1)	Line synchronization	Optical synchronization	
Light emission intensity control indicator (Orange) [CTRL]	Short mode: Turns OFF, Long mode: Lights orange		
Test indicator (Orange) [TEST]	During test: Lights orang, Normal operation: Turns OFF		
Operation indicator (Green / Red) [OP]	Control output (OSSD 1 / 2) ON: Lights green Control output (OSSD 1 / 2) OFF: Lights red	Normal operation: Lights green Error: Lights red	

Receiver

Designation	Function		
(Note 1)	Line synchronization	Optical synchronization	
Function setting indicator (Orange) [FUNC]	When communication module is connected: Blinks orange, When blanking function or parallel connection is used: Lights orange (Note 2)		
Interlock indicator (Yellow) [LOCK]	Interlock activated: Lights yellow, All other times: Turns OFF		
OSSD indicator (Green / Red) [OSSD]	Control output (OSSD 1 / 2) ON: Lights green Control output (OSSD 1 / 2) OFF: Lights red		

Notes: 1) Designations in brackets [] are names that are indicated on the device.

²⁾ For the details of blanking function and parallel connection, see the manual.

Error display of digital indicator

• If an error occurs, check the cause of the problem and take appropriate corrective action according to the following tables. Refer to the instruction manual for details.

Emitter / receiver common

En	ror display / Cause	Remedy
lights. Error in device	Noise outside the specified range.	Check the noise environment of the device. <using sf4d-f=" H= A="> If you used the communication module SF4D-TM1 (optional) and Configurator Light Curtain software, initialize the function.</using>
settings.	Internal failure	Contact our office.
	The number of sensors in series connection exceeds the specified limit.	Limit the number of sensors in series connection to 5 or less.
7	The total number of beam channels of the sensors in series connection exceeds the specified limit.	Limit the total number of beam channels to 256 or less.
blinks. Series connection	Incorrect emitter and receiver connection when connected in a series connection.	Connect emitters to emitters and receivers to receivers using a series connection cable.
error, error in total number of beam channels	In a series connection, the DIP switches 1 / 2 (synchronization method) are not all set to the same state.	Set all DIP switches 1 / 2 (synchronization method) to the same state.
	End cap is not attached.	Make sure the end cap is installed correctly.
	Series connection cable is disconnected.	Make sure the series connection cable is connected correctly. Replace the series connection cable.
	Another error has generated.	Check the operation of other sensors in series connection.
blinks. Error in wiring of output polarity setting / lockout release input wire (pale blue).	Output polarity setting / lockout release input wire (pale blue) is broken or shorted to another input / output wire. Incorrect connection of output polarity setting / lockout release input wire (pale blue) on receiver side of emitter / receiver.	 <using output="" pnp=""> Connect the output polarity setting / lockout release input wire (pale blue) to 0 V (blue). </using> <using npn="" output=""> Connect the output polarity setting / lockout release input wire (pale blue) to + V (brown). </using>
blinks. Power supply voltage error	The voltage of the power supplied to the device exceeds the specified range.	Make sure the power supply voltage conforms to the specification.

Emitter

En	ror display / 0	Cause	Remedy
blinks. Emitter and receiver system mismatch.	The emitter system and receiver system do not match.		Make sure the beam pitch, number of sensors and number of beam channels of the emitter and receiver match. Connect the output polarity setting / lockout release input wires (pale blue) of the emitter and receiver in the same way. * Using PNP output: Connect to 0 V (blue) * Using NPN output: Connect to + V (brown)
blinks.	Output is shorted to another input / output wire.		Use the muting auxiliary output at a current
Muting auxiliary	Excessive rus muting auxilia	h current in the ry output.	from 250 mA or less.
output error	Output circuit	error.	Output circuit damage. Replace the device.
🗸 lights.	Line synchronization	Synchronization + wire (orange) or synchronization - wire (orange / black) is shorted or broken.	Make sure that the synchronization + wire (orange) and synchronization - wire (orange / black) are connected correctly.
Synchronization error		The receiver has generated an error.	Check the operation of the receiver.
	Optical synchronization	Synchronization wires are connected using 8-core or 12-core cables.	For optical synchronization, use 5-core cables.
blinks. Emitter error	series is locked out.		Check the digital indicator (yellow) of the other emitter connected in series.
blinks. Effects of noise or power supply, or internal circuit failure.	The device is affected by noise or the power supply. An internal circuit has failed.		Check the noise environment of the device. Check the connections, supply voltage, and power supply capacity. If you are extending the synchronization + wire (orange) and synchronization - wire (orange / black) using a cable other than the special-use cable, use a 0.2mm² or more twisted pair cable. If the problem persists, check the number that is blinking in the digital indicator (yellow) and contact our office.
Synchronization error Receiver is in lockout state.		lockout state.	Check an digital indicator (yellow) of receiver.

Receiver

Er	ror display / (Callee	Remedy
blinks. Emitter and receiver system mismatch.	The emitter system and receiver system do not match.		Make sure the beam pitch, number of sensors and number of beam channels of the emitter and receiver match. Wire the output polarity setting / lockout release input wire (pale blue) of the emitter and the receiver in the same way. - Using PNP output: Connect to 0V (blue) - Using NPN output: Connect to +V (brown)
d blinks. Scattered light error.	Scattered light is received, or light emitted from a different model No. is received.		After turning on the power, make sure that the receiver does not receive scattered light.
ight onon	The control output 1 (OSSD 1) wire (black) or the control output 2 (OSSD 2) wire (white) is shorted to 0V or +V. The control output 1 (OSSD 1) wire (black) and control output 2 (OSSD 2) wire (white) are shorted to each other, or to another input / output wire. Excessive current is flowing in the control output 1 (OSSD 1) wire (black) or control output 2		Connect the control output 1 (OSSD 1) wire (black) and the control output 2 (OSSD 2) wire (white) to the safety relay unit, external device (forcible guide relay or magnetic conductor), safety controller, or safety PLC. The current values of the control output 1 (OSSD 1) wire (black) and the control output 2 (OSSD 2) wire (white) must be within the specified range.
, blinks. Control output (OSSD 1/2) error.	The output polarity setting / lockout release input wire (pale blue), and the control output 1 (OSSD 1) wire (black) and control output 2 (OSSD 2) wire (white) are not connected correctly.		
	Output circuit	error. The relay contact	Output circuit damage. Replace the device.
	When a safety relay is used	The r esponse time of the relay is slow.	Replace with a relay with a suitable response time. <using a□="" h□="" sf4d-f□=""> This can also be set using the communication module SF4D-TM1 (optional) and Configurator Light Curtain software.</using>
M		Relay contact "b" is not connected.	Correctly connect the relay.
l blinks. External device error.	When the external device monitor function is invalid.	The auxiliary output wire (red) and external device monitor input wire (pale purple) are not connected.	Connect the auxiliary output wire (red) and external device monitor input wire (pale purple). **CUSING SF4D-Fc/Hc/Ac> Using the communication module **SF4D-TM1 (optional) and Configurator Light Curtain software, set the external device monitor function to "Not used".
		Auxiliary output does not operate correctly.	Check if the auxiliary output wire (red) is broken or has shorted. VIsing SF4D-F:/IH_IA=> Using the communication module SF4D-TM1 (optional) and Configurator Light Curtain software, return the auxiliary output setting to the factory default setting (mode 0).
	Line synchronization	Synchronization + wire (orange) or synchronization - wire (orange / black) is shorted or broken.	Make sure that the synchronization + wire (orange) and synchronization - wire (orange / black) are connected correctly.
Lights. Synchronization error		The emitter has generated an error. The beam axis of the top end or bottom end is not received.	Check the operation of the emitter. Make sure the beam axis of either the top end or bottom end is received.
	Opticalsyn - chronization	Synchronization wires are connected using 8-core or 12-core cables.	For optical synchronization, use 5-core cables.
blinks. Emitter error	_		Check a digital indicator (yellow) of emitter.
Effects of noise or power supply, or internal			Check the noise environment of the device. Check the connections, supply voltage, and power supply capacity, and check for scattered light. If you are extending the synchronization + wire (orange) and synchronization - wire (orange / black) using a cable other than the special-use cable, use a 0.2mm² or more twisted pair cable. If the problem persists, check the number that is blinking in the digital indicator (yellow) and contact our office.
blinks. Synchronization	series is locke	eiver connected in ed out.	Check the digital indicator (yellow) of the other receiver connected in series.

 When this device is used in the "PSDI mode", an appropriate control circuit must be configured between this device and the machinery. For details, be sure to refer to the standards or regulations applicable in each region or country.



- Do not use SF4D-□ as a safety device for a press in Japan. For presses and shearing machines (paper cutting machines) in Japan, use SF4D-□-01.
- Do no use SF4D-□-01 as a safety device for a press in South Korea.
- To use this product in the U.S.A., refer to OSHA 1910. 212 and OSHA 1910. 217 for installation, and in Europe, refer to EN ISO 13855 as well. Observe your national and local requirements before installing this product.
- This catalog is a guide to select a suitable product. Be sure to read instruction manual attached to the product prior to its use.
- Make sure to carry out the test run before regular operation.
- This safety system is for use only on machinery in which the dangerous parts can be stopped immediately, either by an emergency stop unit or by disconnecting the power supply. Do not use this system with machinery which cannot be stopped at any point in its operation cycle.

When using SF4D-□-01 as a safety device for a press or shearing machine (paper cutting machine) in Japan



- Abide by the Standards for Power Press Structures, the Standards for the Structures of Safety Devices for Presses or Shearing Machines (Paper Cutting Machines) and the Guidelines on Management of Safety Devices for Presses announced by the Japanese Ministry of Health, Labour and Welfare.
- Be sure to install the protective tube, SFPD-A10 (tube length: 10 m 32.808 ft) (optional), to the cables.

About machines for which SF4D-□-01 is used

 When using SF4D-□-01 as a safety device for a press or shearing machine (paper cutting machine) in Japan, make sure that the press or shearing machine (paper cutting machine) satisfies the following specification requirements. Do not use SF4D-□-01 if the machine does not meet the specification requirements.

Press machine

Item	Specifications
Machine type	Press equipped with immediate stopping mechanism and restart prevention mechanism
Pressing capacity	50,000 kN or less
Immediate stopping time	500 ms or less
Stroke length	Within (Protective height – Die height)
Die size	Within bolster width

Shearing machine (paper cutting machine)

Item	Specifications
Machine type	Shearing machine (paper cutting machine) equipped with immediate stopping mechanism and restart prevention mechanism
Cutting thickness	200 mm 7.874 in or less
Cutting width	5,000 mm 196.850 in or less
Cutter length	5,500 mm 216.535 in or less

Communication module

The use of the communication module, **SF4D-TM1** (optional), enables setting of various functions of the device. (Note that settings cannot be changed when **SF4D-□-01** is used.)



Details related to the safety distance, such as the minimum size of detectable objects, varies for some of the functions. When making individual settings, calculate the safety distance and provide a space greater than the safety distance when setting up the device. Unless a sufficient space is provided, the machine will not stop before the dangerous parts of the machine is touched and death or serious injury can occur.

 For the details of function settings made using the SF4D-TM1 communication module (optional), see the manual for the communication module.

Corner mirror



- The corner mirror has not received type examination by the Ministry of Health, Labour and Welfare; therefore, it cannot be used for presses or shearing machines (paper cutting machines) in Japan.
- Be sure to carry out maintenance while referring to the instruction manual for the safety light curtain SF4D series.
- Do not use if dirt, water, or oil, etc. is attached to the reflective surface of this product. Appropriate sensing range may not be maintained due to diffusion or refraction.
- Make sure that you have read the instruction manual for the corner mirror thoroughly before setting up the corner mirrors and safety light curtains, and follow the instructions given. If the equipment is not set up correctly as stipulated in the instruction manual, incident light errors may result in unexpected situations which may result in serious injury or death.
- Please download the instruction manuals from our website.
- Safety light curtain SF4D series cannot be used as a retroreflective type. Avoid installing the safety light curtain as a retroreflective type when this product is applied.
- The mirror part of this product is made of glass. Note that if it is broken, the glass shards may fly apart.
- Do not use if crack or breakage appears on the reflective surface of this product. Proper sensing range may not be maintained due to diffusion or refraction. If crack or breakage appears on the reflective surface of this product, replace the product.
- When adjusting beam channels with a laser alignment tool, etc., take sufficient care that the laser beam reflected by this product does not enter the eyes.
- Failure to follow the above items may result in death or serious injury.

Others

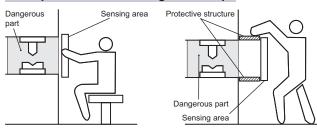
- This product has been developed and manufactured for industrial use only.
- Do not use during the initial transient time (2 sec.) after the power supply is switched on.
- · Avoid dust, dirt and steam.
- Take care that the safety light curtain does not come in direct contact with water, oil, grease, or organic solvents, such as, thinner, etc.
- Take care that the safety light curtain is not directly exposed to fluorescent light from a rapid-starter lamp or a high frequency lighting device, as it may affect the sensing performance.

Sensing area



- Make sure to install this product such that any part of the human body must pass through its sensing area in order to reach the dangerous parts of the machinery. If the human body is not detected, there is a danger of serious injury or death.
- Do not use any reflective type or retroreflective type arrangement.
- Multiple receivers (emitters) cannot be connected for use with a single emitter (receiver).

Example of correct sensing area setup



Example of incorrect sensing area setup



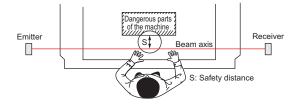


Safety distance

 Calculate the safety distance correctly, and always maintain a distance which is equal to or greater than the safety distance, between the sensing area of this safety light curtain and the dangerous parts of the machinery. (Please check the latest standards for the equation.) If the safety distance is miscalculated or if sufficient distance is not maintained, there is a danger of serious injury or death.



 Before designing the system, refer to the relevant standards of the region where this device is to be used and then install this device.





The sizes of the minimum sensing objects for this device vary depending on whether or not the floating blanking function is being used. Calculate the safety distance with the proper size of the minimum sensing object and appropriate equation.

Size of minimum sensing object when applying floating blanking function

		Min. sens	sing object	when app	lying floatii	ng blanking	g function		
			Setting (Note)						
		Not set	1 beam	2 beam	3 beam	4 beam	5 beam		
	\setminus		channel	channels	channels	channels	channels		
SF4D-F		ø14 mm	ø24 mm	ø34 mm	ø44 mm	ø54 mm	ø64 mm		
3140-1		ø0.551 in	ø0.945 in	ø1.339 in	ø1.732 in	ø2.126 in	ø2.520 in		
SF4D-H		ø25 mm	ø45 mm	ø65 mm	ø85 mm	ø105 mm	ø125 mm		
3F4D-F		ø0.984 in	ø1.772 in	ø2.559 in	ø3.346 in	ø4.134 in	ø4.921 in		
SEAD A						ø205 mm			
SF4D-A□	L	ø1.772 in	ø3.346 in	ø4.921 in	ø6.496 in	ø8.071 in	ø9.646 in		
Note: Whe	en S	6F4D-□-01	is used, th	e floating b	lanking fun	ction canno	ot be used.		

 The safety distance is calculated using the equations given on the following pages when a person moves perpendicularly (normal intrusion) into the sensing area of the device.
 If the intrusion direction is not perpendicular, always check the related standards (regional, machine standards, etc.)

For use in Europe (EU) (based on EN ISO 13855) (Also applies to ISO 13855 / JIS B 9715)

For intrusion perpendicular to the sensing area <When the minimum sensing object is ø40 mm ø1.575 in or less>

- Equation (1) $S = K \times T + C$
- S: Safety distance (mm)

Minimum required distance between the sensing area plane and the dangerous part of the machine

- K: Intrusion speed of person or object (mm/sec.) Normally 2,000 (mm/sec.) is used.
- T: Response time of overall system

 $T = T_m + T_{SF4D}$

T_m: Maximum response time of machine (sec.)

T_{SF4D}: Response time of device (sec.)

C: Additional distance calculated from the minimum sensing object of the device (mm)

The value of C cannot be less than 0.

 $C = 8 \times (d - 14)$

d: Diameter of minimum sensing object (mm)

- When calculating the safety distance S, the following five cases must be considered. First calculate using K = 2,000 (mm/sec.) in the above equation. Consider these three cases for the result: 1) S < 100, 2) 100 \leq S \leq 500, and 3) S > 500. If the result of the calculation is 3) S > 500, calculate again using K = 1,600 (mm/sec.). Consider these two cases for the result: 4) S \leq 500 and 5) S > 500. For details, refer to the manual.
- When the device is used in "PSDI mode", an appropriate safety distance S must be calculated. For details, refer to the standards and regulations that apply in your region or country.

<When the minimum sensing object is greater than ø40 mm ø1.575 in>

- Equation S = K × T + C
- S: Safety distance (mm)

Minimum required distance between the sensing area plane and the nearest dangerous part of the machine

K: Intrusion speed of person or object (mm/sec.) Normally 1,600 (mm/sec.) is used.

T: Overall response time of system

 $T = T_m + T_{SF4D}$

T_m: Maximum response time of machine (sec.)

T_{SF4D}: Response time of device (sec.)

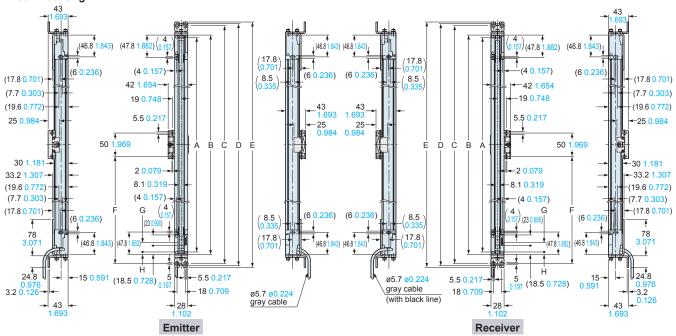
C: Additional distance calculated from the minimum sensing object of the device (mm)
C = 850 (mm) (Constant)

SF4D-□(-01) Safety light curtain

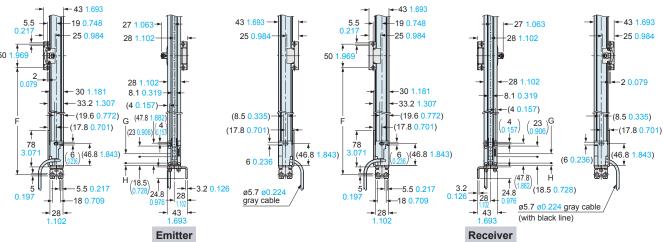
Assembly dimensions

Mounting drawing for the safety light curtains using the beam adjustment mounting bracket MS-SFD-1-5 (optional) and the intermediate support brackets MS-SFB-2 (optional).

<Rear mounting>



<Side mounting>



		Pr	otective hei	ght	Mountir	ng pitch	Total length	Intermediate support bracket mounting pitch (Note 4)	
Model No.			ote 1)		С	D			
		SF4D-F□(-01) SF4D-H□(-01)	SF4D-A□(-01)	В	(Note 2)	(Note 3)	Е	F	
SF4D-F15(-01) SF4D-H8(-01)	SF4D-A4(-01)	140 5.512	120 4.724	150 5.906	190 7.480	199 7.835	206 8.110		
SF4D-F23(-01) SF4D-H12(-01)	SF4D-A6(-01)	220 8.661	200 7.874	230 9.055	270 10.630	279 10.984	286 11.260		
SF4D-F31(-01) SF4D-H16(-01)	SF4D-A8(-01)	300 11.811	280 11.024	310 12.205	350 13.780	359 14.134	366 14.409		
SF4D-F39(-01) SF4D-H20(-01)	SF4D-A10(-01)	380 14.961	360 14.173	390 15.354	430 16.929	439 17.283	446 17.559		
SF4D-F47(-01) SF4D-H24(-01)	SF4D-A12(-01)	460 18.110	440 17.323	470 18.504	510 20.079	519 20.433	526 20.709		
SF4D-F55(-01) SF4D-H28(-01)	SF4D-A14(-01)	540 21.260	520 20.472	550 21.654	590 23.228	599 23.583	606 23.858		
SF4D-F63(-01) SF4D-H32(-01)	SF4D-A16(-01)	620 24.409	600 23.622	630 24.803	670 26.378	679 26.732	686 27.008		
SF4D-F71(-01) SF4D-H36(-01)	SF4D-A18(-01)	700 27.559	680 26.772	710 27.953	750 29.528	759 29.882	766 30.157		
SF4D-F79(-01) SF4D-H40(-01)	SF4D-A20(-01)	780 30.709	760 29.921	790 31.102	830 32.677	839 33.031	846 33.307		
SF4D-F95(-01) SF4D-H48(-01)	SF4D-A24(-01)	940 37.008	920 36.220	950 37.402	990 38.976	999 39.331	1,006 39.606		
SF4D-F111(-01) SF4D-H56(-01)	SF4D-A28(-01)	1,100 43.307	1,080 42.520	1,110 43.701	1,150 45.276	1,159 45.630	1,166 45.906	550 21.654	
SF4D-F127(-01) SF4D-H64(-01)	SF4D-A32(-01)	1,260 49.606	1,240 48.819	1,270 50.000	1,310 51.575	1,319 51.929	1,326 52.205	630 24.803	
———— SF4D-H72(-01)	SF4D-A36(-01)	1,420 55.906	1,400 55.118	1,430 56.299	1,470 57.874	1,479 58.228	1,486 58.504	710 27.953	
———— SF4D-H80(-01)	SF4D-A40(-01)	,	1,560 61.417	1,590 62.598	1,630 64.173	1,639 64.528	1,646 64.803	790 31.102	
———— SF4D-H88(-01)	SF4D-A44(-01)	1,740 68.504	1,720 67.717	1,750 68.898	1,790 70.472	1,799 70.827	1,806 71.102	870 34.252	
SF4D-H96(-01)	SF4D-A48(-01)	11.900 74.803	1.880 74.016	1.910 75.197	1.950 76.772	1.959 77.126	1.966 77.402	950 37.402	

Model No.	Beam pitch	First beam channel position		
	G	Н		
SF4D-F□(-01)	10 0.394	5 0.197		
SF4D-H□(-01)	20 0.787	5 0.197		
SF4D-A□(-01)	40 1.575	15 0.591		

Notes: 1) In the case of "When used as safety device for presses in China" or "When SF4D
of is used for presses or shearing machines (paper cutting machines) in Japan," the distance between the center of the first beam axis and the center of the last beam axis of the device becomes the protective height (A).

Mounting pitch when beam adjustment mounting bracket MS-SFD-1-5 (optional) is mounted with two M5 hexagon-socket head bolts.

Mounting pitch when beam adjustment mounting bracket MS-SFD-1-5 (optional) is mounted with one M8 hexagon-socket head bolt.

When the number of beam channels is SF4D-F□(-01): 111 or more beam channels. SF4D-H□(-01): 56 or more beam channels, SF4D-A□(-01): 28 or more beam channels, one set is required.

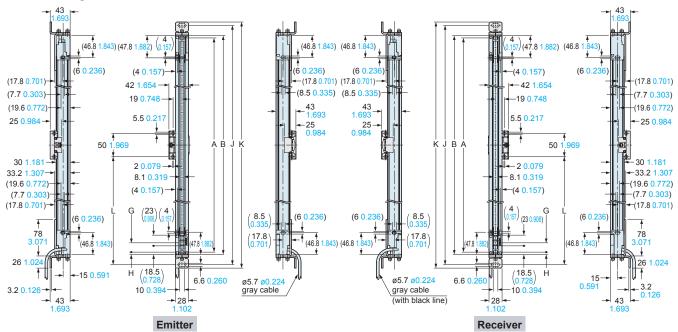
DIMENSIONS (Unit: mm in)

SF4D-□(-01) Safety light curtain

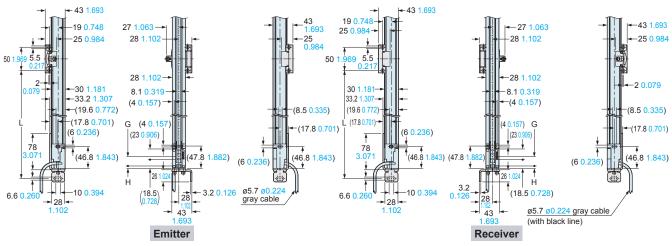
Assembly dimensions

Mounting drawing for the safety light curtains using the beam adjustment mounting bracket MS-SFD-1-6 (optional) and the intermediate support brackets MS-SFB-2 (optional).

<Rear mounting>



<Side mounting>



MedalNe			Р	rotective heig	ht	Mounting pitch	Total length	Intermediate support bracket mounting pitch (Note 2)
Model No.		A (Note 1) SF4D-F□(-01) SF4D-H□(-01) SF4D-H□(-01)		В	J	К	L	
SF4D-F15(-01)	SF4D-H8(-01)	SF4D-A4(-01)	140 5.512		150 5.906	194 7.638	208 8.189	
SF4D-F23(-01)	SF4D-H12(-01)	1 . /	220 8.661	200 7.874	230 9.055	274 10.787	288 11.339	
SF4D-F31(-01)	SF4D-H16(-01)		300 11.811	280 11.024	310 12.205	354 13.937	368 14.488	
SF4D-F39(-01)	SF4D-H20(-01)	SF4D-A10(-01)	380 14.961	360 14.173	390 15.354	434 17.087	448 17.638	
SF4D-F47(-01)	SF4D-H24(-01)	SF4D-A12(-01)	460 18.110	440 17.323	470 18.504	514 20.236	528 20.787	
SF4D-F55(-01)	SF4D-H28(-01)	SF4D-A14(-01)	540 21.260	520 20.472	550 21.654	594 23.386	608 23.937	
SF4D-F63(-01)	SF4D-H32(-01)	SF4D-A16(-01)	620 24.409	600 23.622	630 24.803	674 26.535	688 27.087	
SF4D-F71(-01)	SF4D-H36(-01)	SF4D-A18(-01)	700 27.559	680 26.772	710 27.953	754 29.685	768 30.236	
SF4D-F79(-01)	SF4D-H40(-01)	SF4D-A20(-01)	780 30.709	760 29.921	790 31.102	834 32.835	848 33.386	
SF4D-F95(-01)	SF4D-H48(-01)	SF4D-A24(-01)	940 37.008	920 36.220	950 37.402	994 39.134	1,008 39.685	
- (- /	SF4D-H56(-01)	/	1,100 43.307	1,080 42.520	1,110 43.701	, -	1,168 45.984	552 21.732
SF4D-F127(-01)	SF4D-H64(-01)	SF4D-A32(-01)	1,260 49.606	1,240 48.819	1,270 50.000	1,314 51.732	1,328 52.283	632 24.882
	SF4D-H72(-01)	SF4D-A36(-01)	1,420 55.906	1,400 55.118	1,430 56.299	1,474 58.031	1,488 58.583	712 28.031
	/	SF4D-A40(-01)	1,580 62.205	,	1,590 62.598	,	,	792 31.181
		SF4D-A44(-01)	1,740 68.504	,	,		,	872 34.331
	SF4D-H96(-01)	SF4D-A48(-01)	1,900 74.803	1,880 74.016	1,910 75.197	1,954 76.929	1,968 77.480	952 37.480

Model No.	Beam pitch	First beam channel position		
	G	Н		
SF4D-F□(-01)	10 0.394	5 0.197		
SF4D-H□(-01)	20 0.787	5 0.197		
SF4D-A□(-01)	40 1.575	15 0.591		

Notes: 1) In the case of "When used as safety device for presses in China" or "When **SF4D-**—**-01** is used for presses or shearing machines (paper cutting machines) in Japan," the distance between the center of the first beam axis and the center of the last beam axis of the device becomes the protective height (A).

²⁾ When the number of beam channels is SF4D-F□(-01): 111 or more beam channels, SF4D-H□(-01): 56 or more beam channels, SF4D-A□(-01): 28 or more beam channels, one set is required.

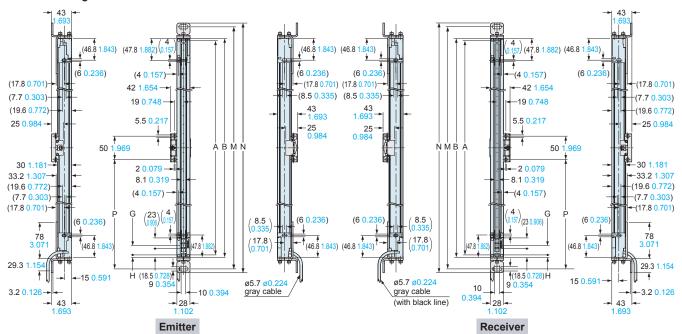
DIMENSIONS (Unit: mm in)

SF4D-□(-01) Safety light curtain

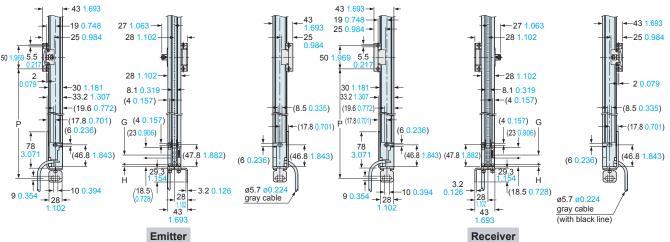
Assembly dimensions

Mounting drawing for the safety light curtains using the beam adjustment mounting bracket MS-SFD-1-8 (optional) and the intermediate support brackets MS-SFB-2 (optional).

<Rear mounting>



<Side mounting>



			Р	rotective heig	ht	Mounting pitch	Total length	Intermediate support bracket mounting pitch (Note 2)	
	Model No.		A (No	ote 1)					
		SF4D-F□(-01) SF4D-H□(-01)	SF4D-A□(-01)	В	M	N	Р		
SF4D-F15(-01)	SF4D-H8(-01)	SF4D-A4(-01)	140 5.512	120 4.724	150 5.906	199 7.835	215 8.465		
SF4D-F23(-01)	SF4D-H12(-01)	SF4D-A6(-01)	220 8.661	200 7.874	230 9.055	279 10.984	295 11.614		
SF4D-F31(-01)	SF4D-H16(-01)	SF4D-A8(-01)	300 11.811	280 11.024	310 12.205	359 14.134	375 14.764		
SF4D-F39(-01)	SF4D-H20(-01)	SF4D-A10(-01)	380 14.961	360 14.173	390 15.354	439 17.283	455 17.913		
SF4D-F47(-01)	SF4D-H24(-01)	SF4D-A12(-01)	460 18.110	440 17.323	470 18.504	519 20.433	535 21.063		
SF4D-F55(-01)	SF4D-H28(-01)	SF4D-A14(-01)	540 21.260	520 20.472	550 21.654	599 23.583	615 24.213		
SF4D-F63(-01)	SF4D-H32(-01)	SF4D-A16(-01)	620 24.409	600 23.622	630 24.803	679 26.732	695 27.362		
SF4D-F71(-01)	SF4D-H36(-01)	SF4D-A18(-01)	700 27.559	680 26.772	710 27.953	759 29.882	775 30.512		
SF4D-F79(-01)	SF4D-H40(-01)	SF4D-A20(-01)	780 30.709	760 29.921	790 31.102	839 33.031	855 33.661		
SF4D-F95(-01)	SF4D-H48(-01)	SF4D-A24(-01)	940 37.008	920 36.220	950 37.402	999 39.331	1,015 39.961		
SF4D-F111(-01)	SF4D-H56(-01)	SF4D-A28(-01)	1,100 43.307	1,080 42.520	1,110 43.701	1,159 45.630	1,175 46.260	555 21.850	
SF4D-F127(-01)	SF4D-H64(-01)	SF4D-A32(-01)	1,260 49.606	1,240 48.819	1,270 50.000	1,319 51.929	1,335 52.559	635 25.000	
	SF4D-H72(-01)	SF4D-A36(-01)	1,420 55.906	1,400 55.118	1,430 56.299	1,479 58.228	1,495 58.858	715 28.150	
	SF4D-H80(-01)	SF4D-A40(-01)	1,580 62.205	1,560 61.417	1,590 62.598	1,639 64.528	1,655 65.157	795 31.299	
	SF4D-H88(-01)	SF4D-A44(-01)	1,740 68.504	1,720 67.717	1,750 68.898	1,799 70.827	1,815 71.457	875 34.449	
	SF4D-H96(-01)	SF4D-A48(-01)	1.900 74.803	1.880 74.016	1.910 75.197	1.959 77.126	1.975 77.756	955 37.598	

Model No.	Beam pitch	First beam channel position		
	G	Н		
SF4D-F□(-01)	10 0.394	5 0.197		
SF4D-H□(-01)	20 0.787	5 0.197		
SF4D-A□(-01)	40 1.575	15 0.591		

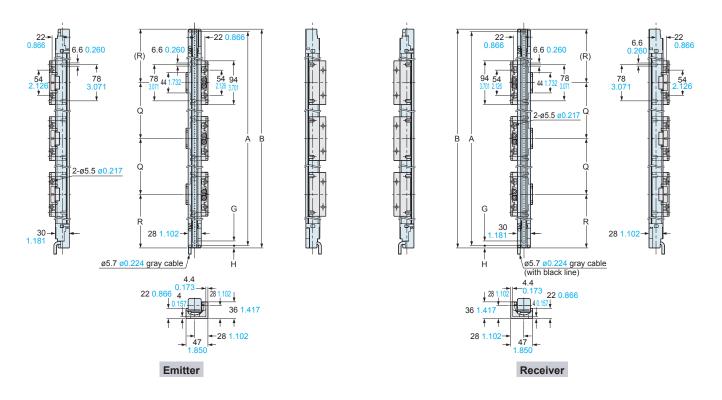
Notes: 1) In the case of "When used as safety device for presses in China" or "When **SF4D-**—**-01** is used for presses or shearing machines (paper cutting machines) in Japan," the distance between the center of the first beam axis and the center of the last beam axis of the device becomes the protective height (A).

²⁾ When the number of beam channels is SF4D-F□(-01): 111 or more beam channels, SF4D-H□(-01): 56 or more beam channels, SF4D-A□(-01): 28 or more beam channels, one set is required.

SF4D-□(-01) Safety light curtain

Assembly dimensions

Mounting drawing for the safety light curtains using the dead zoneless beam adjustment mounting bracket MS-SFD-3-6 (optional)



	Р	rotective heig	ht	Dead zoneless mounting bracket			
Model No.	A (N	lote)		Mounting	Required number		
	SF4D-F□(-01)		В	Q	R	of brackets for emitters / receivers	
SF4D-F15(-01) SF4D-H8(-01) SF4D-A4(-01)	140 5.512	120 4.724	150 5.906	0 0	75 2.953	2	
SF4D-F23(-01) SF4D-H12(-01) SF4D-A6(-01)	220 8.661	200 7.874	230 9.055	94 3.701	68 2.677		
SF4D-F31(-01) SF4D-H16(-01) SF4D-A8(-01)	300 11.811	280 11.024	310 12.205	110 4.331	100 3.937		
SF4D-F39(-01) SF4D-H20(-01) SF4D-A10(-01)	380 14.961	360 14.173	390 15.354	160 6.299	115 4.528		
SF4D-F47(-01) SF4D-H24(-01) SF4D-A12(-01)	460 18.110	440 17.323	470 18.504	200 7.874	135 5.315		
SF4D-F55(-01) SF4D-H28(-01) SF4D-A14(-01)	540 21.260	520 20.472	550 21.654	250 9.843	150 5.906		
SF4D-F63(-01) SF4D-H32(-01) SF4D-A16(-01)	620 24.409	600 23.622	630 24.803	290 11.417	170 6.693	4	
SF4D-F71(-01) SF4D-H36(-01) SF4D-A18(-01)	700 27.559	680 26.772	710 27.953	340 13.386	185 7.283	4	
SF4D-F79(-01) SF4D-H40(-01) SF4D-A20(-01)	780 30.709	760 29.921	790 31.102	380 14.961	205 8.071		
SF4D-F95(-01) SF4D-H48(-01) SF4D-A24(-01)	940 37.008	920 36.220	950 37.402	470 18.504	240 9.449		
SF4D-F111(-01) SF4D-H56(-01) SF4D-A28(-01)	1,100 43.307	1,080 42.520	1,110 43.701	560 22.047	275 10.827		
SF4D-F127(-01) SF4D-H64(-01) SF4D-A32(-01)	1,260 49.606	1,240 48.819	1,270 50.000	650 25.591	310 12.205		
———— SF4D-H72(-01) SF4D-A36(-01)	1,420 55.906	1,400 55.118	1,430 56.299	730 28.740	350 13.780		
———— SF4D-H80(-01) SF4D-A40(-01)	1,580 62.205	1,560 61.417	1,590 62.598	530 20.866	265 10.433		
———— SF4D-H88(-01) SF4D-A44(-01)	1,740 68.504	1,720 67.717	1,750 68.898	590 23.228	285 11.220	6	
SF4D-H96(-01) SF4D-A48(-01)	1,900 74.803	1,880 74.016	1,910 75.197	650 25.591	305 12.008		

Model No.	Beam pitch	First beam channel position
	G	Н
SF4D-F□(-01)	10 0.394	5 0.197
SF4D-H□(-01)	20 0.787	5 0.197
SF4D-A□(-01)	40 1.575	15 0.591

Note: In the case of "When used as safety device for presses in China" or "When SF4D- \square -01 is used for presses or shearing machines (paper cutting machines) in Japan," the distance between the center of the first beam axis and the center of the last beam axis of the device becomes the protective height (A).

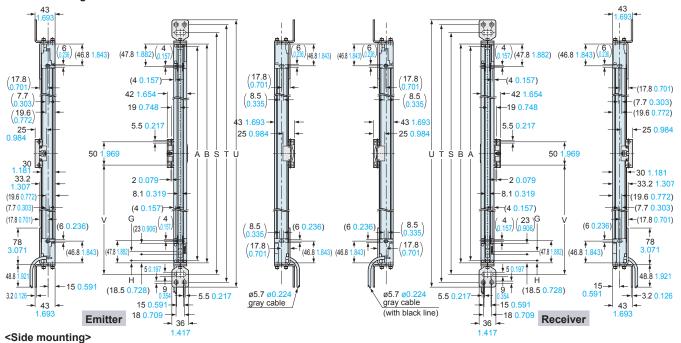
DIMENSIONS (Unit: mm in)

SF4D-□(-01) Safety light curtain

Assembly dimensions

Mounting drawing for safety light curtains using the SF4B-G compatible mounting bracket MS-SFD-4BG (optional) and the intermediate support bracket MS-SFB-2.

<Rear mounting>



5.5 + 19 0.748	27 1.063 → 1	→1111 ←43 1.693	43 1.693 5.5 1 19 0.748	₽ - 27 1.063	→111 ←43 1.693
0.217 25 0.984	28 1.102	-25 0.984	0.217 25 0.984	28 1.102	-25 0.984
1.969	28 1.102	50 1	.969	28 1.102	
0.079 - 30 1.181 - 33.2 1.307	8.1 0.319		→ 30 1.181 → 33.2 1.307	8.1 0.319 	
(19.6 0.772) V (17.8 0.701)	G (4 0.157)	(17.8 0.701	(19.6 0.772) V (17.8 0.701)	(0.157), 23 (0.906)	(17.8 0.701)
78 3.071 (6) (46.81.843) (47.81	* * * # # # # # # # # # # # # # # # # #	(6 0.236) (46.8 1.843)	78 3.071 6 0.236 46.8 1.84	(47.8 1.882)	0.236) (46.8 1.843)
5 0.197	H 48.8 1.921		5 0.197	48.8 1.921 H	
9 0.354 15 0.591 18 0.709	(18.5 0.728)	ø5.7 ø0.224 gray cable	9 0.354 15 0.591 18 0.709	3.2 (18.5 0.728) 0.126 28 Ø5.7 Ø0.224 gray cable (with black line)	
→ 36 ← 1.417 Emitte	43 1.693		→ 36 - 1.417	1.693 Receive	

Model No.	Pr	Protective height			ng pitch	Total length	Intermediate support bracket mounting pitch (Note 4)	
Model No.		A (Note 1) SF4D-F□(-01) SF4D-A□(-01)		В	S (Note 2)	T (Note 3)	U	V
SF4D-F15(-01) SF4D-H8(-01)	SF4D-A4(-01)	140 5.512	120 4.724	150 5.906	199 7.835	233 9.173	254 10.000	
SF4D-F23(-01) SF4D-H12(-01)	SF4D-A6(-01)	220 8.661	200 7.874	230 9.055	279 10.984	313 12.323	334 13.150	
SF4D-F31(-01) SF4D-H16(-01)	SF4D-A8(-01)	300 11.811	280 11.024	310 12.205	359 14.134	393 15.472	414 16.299	
SF4D-F39(-01) SF4D-H20(-01)	SF4D-A10(-01)	380 14.961	360 14.173	390 15.354	439 17.283	473 18.622	494 19.449	
SF4D-F47(-01) SF4D-H24(-01)	SF4D-A12(-01)	460 18.110	440 17.323	470 18.504	519 20.433	553 21.772	574 22.598	
SF4D-F55(-01) SF4D-H28(-01)	SF4D-A14(-01)	540 21.260	520 20.472	550 21.654	599 23.583	633 24.921	654 25.748	
SF4D-F63(-01) SF4D-H32(-01)	SF4D-A16(-01)	620 24.409	600 23.622	630 24.803	679 26.732	713 28.071	734 28.898	
SF4D-F71(-01) SF4D-H36(-01)	SF4D-A18(-01)	700 27.559	680 26.772	710 27.953	759 29.882	793 31.220	814 32.047	
SF4D-F79(-01) SF4D-H40(-01)	SF4D-A20(-01)	780 30.709	760 29.921	790 31.102	839 33.031	873 34.370	894 35.197	
SF4D-F95(-01) SF4D-H48(-01)	SF4D-A24(-01)	940 37.008	920 36.220	950 37.402	999 39.331	1,033 40.669	1,054 41.496	
SF4D-F111(-01) SF4D-H56(-01)	SF4D-A28(-01)	1,100 43.307	1,080 42.520	1,110 43.701	1,159 45.630	1,193 46.969	1,214 47.795	555 21.850
SF4D-F127(-01) SF4D-H64(-01)	SF4D-A32(-01)	1,260 49.606	1,240 48.819	1,270 50.000	1,319 51.929	1,353 53.268	1,374 54.094	635 25.000
SF4D-H72(-01)	SF4D-A36(-01)	1,420 55.906	1,400 55.118	1,430 56.299	1,479 58.228	1,513 59.567	1,534 60.394	715 28.150
SF4D-H80(-01)	SF4D-A40(-01)	1,580 62.205	1,560 61.417	1,590 62.598	1,639 64.528	1,673 65.866	1,694 66.693	795 31.299
SF4D-H88(-01)	SF4D-A44(-01)	1,740 68.504	1,720 67.717	1,750 68.898	1,799 70.827	1,833 72.165	1,854 72.992	875 34.449
———— SF4D-H96(-01)	SF4D-A48(-01)	1 900 74 803	1 880 74 016	1 910 75 197	1 959 77 126	1.993 78.465	2 014 79 291	955 37.598

Model No.	Beam pitch	First beam channel position		
	G	Н		
SF4D-F□(-01)	10 0.394	5 0.197		
SF4D-H□(-01)	20 0.787	5 0.197		
SF4D-A□(-01)	40 1.575	15 0.591		

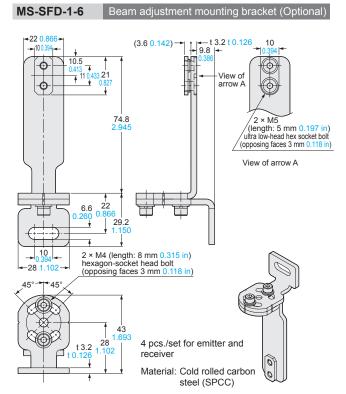
Notes: 1) In the case of "When used as safety device for presses in China" or "When SF4D
-01 is used for presses or shearing machines (paper cutting machines)

in Japan," the distance between the center of the first beam axis and the center of the last beam axis of the device becomes the protective height (A).

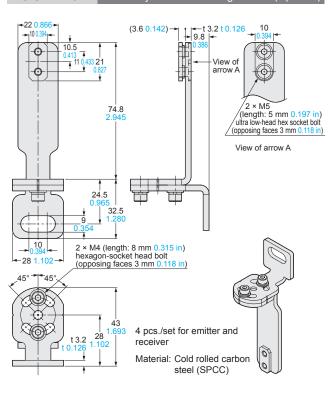
Nounting pitch when the SF4B-G compatible mounting bracket MS-SFD-4BG (optional) is installed using one M8 hexagon socket head bolt when the SF4B-G compatible mounting bracket MS-SFD-4BG (optional) is installed using two M5 hexagon socket head bolts when the number of beam channels is SF4D-F□(-01): 111 or more beam channels. SF4D-H□(-01): 56 or more beam channels, SF4D-A□(-01): 28 or

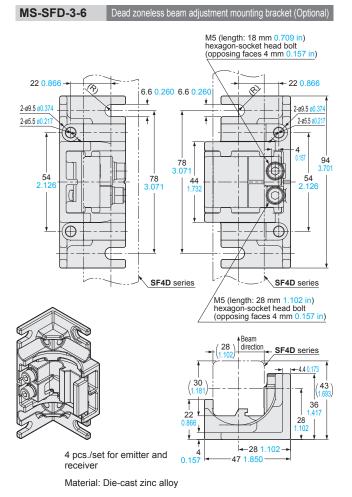
DIMENSIONS (Unit: mm in)

MS-SFD-1-5 Beam adjustment mounting bracket (Optional) (3.6 0.142)→ | + | + t 3.2 t 0.126 |+ | 9.8 | + **→**|10 0.394|**→** 10.5 φ. Φ arrow A 2 × M5 (length: 5 mm 0.197 in) ultra low-head hex socket bolt 74.8 (opposing faces 3 mm 0.118 in) View of arrow A 20 24.5 -5.5 <mark>0.217</mark> 2 × M4 (length: 8 mm 0.315 in) hexagon-socket head bolt (opposing faces 3 mm 0.118 in) **-18 0 709** -28 1.102 43 4 pcs./set for emitter and t 3.2 receiver Material: Cold rolled carbon steel (SPCC)



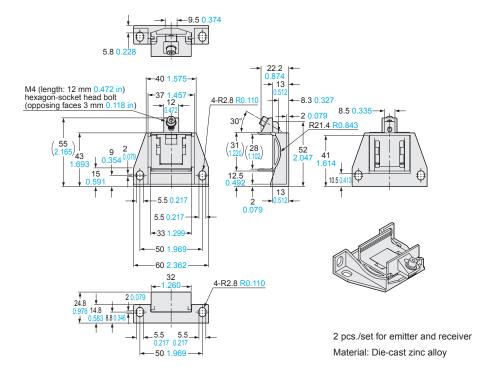
MS-SFD-1-8 Beam adjustment mounting bracket (Optional)





MS-SFB-2

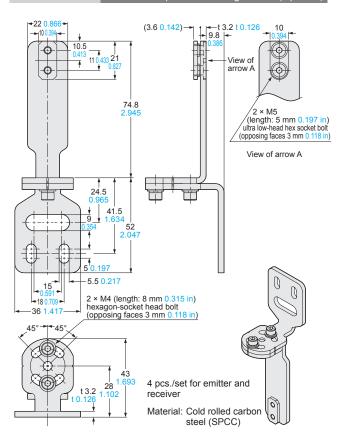
Intermediate support bracket (Optional)

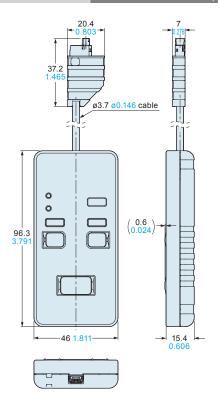


MS-SFD-4BG SF4B-G compatible mounting bracket (Optional)

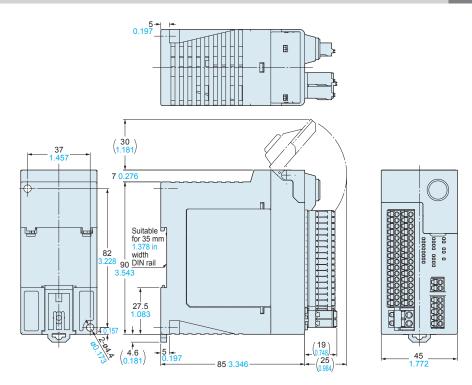
SF4D-TM1

Communication module (Optional)





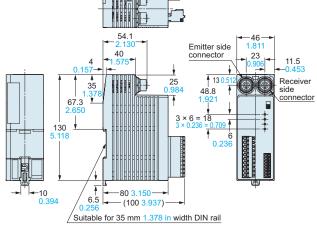
SF-C21 Control units (Optional)

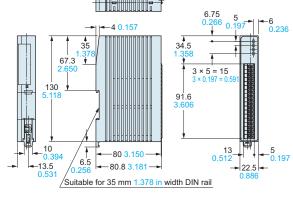


SF-C11 Control units (Optional)

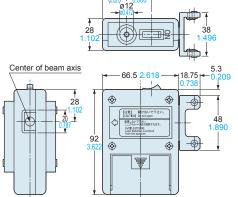
SF-C13 Control units (Optional)

6.75 5 0.266 0.197 6 0.236









Corner mirror (Optional)

Model No.	Α	В	С	D	Е	F	Net weight
RF-SFBH-8	173 6.811	183 7.205	235 9.252	_	_	209 8.228	810 g approx.
RF-SFBH-12	236 9.291	246 9.685	298 11.732	_	_	272 10.709	970 g approx.
RF-SFBH-16	316 12.441	326 12.835	378 14.882	_	_	352 13.858	1,170 g approx.
RF-SFBH-20	396 15.591	406 15.984	458 18.031	_	_	432 17.008	1,370 g approx.
RF-SFBH-24	476 18.740	486 19.134	538 21.181	_	_	512 20.157	1,570 g approx.
RF-SFBH-28	556 21.890	566 22.283	618 24.331	_	_	592 23.307	1,770 g approx.
RF-SFBH-32	636 25.039	646 25.433	698 27.480	_	_	672 26.457	1,970 g approx.
RF-SFBH-36	716 28.189	726 28.583	778 30.630	_	_	752 29.606	2,170 g approx.
RF-SFBH-40	796 31.339	806 31.732	858 33.780	458 ±50 18.031 ±1.969	_	832 32.756	2,660 g approx.
RF-SFBH-48	956 37.638	966 38.031	1,018 40.079	538 ±50 21.181 ±1.969	_	992 39.055	3,060 g approx.
RF-SFBH-56	1,116 43.937	1,126 44.331	1,178 46.378	618 ±50 24.331 ±1.969	_	1,152 45.354	3,460 g approx.
RF-SFBH-64	1,276 50.236	1,286 50.630	1,338 52.677	698 ±50 27.480 ±1.969	_	1,312 51.654	3,890 g approx.
RF-SFBH-72	1,436 56.535	1,446 56.929	1,498 58.976	538 ±50 21.181 ±1.969	1,018 ±50 40.079 ±1.969	1,472 57.953	4,550 g approx.
RF-SFBH-80	1,596 62.835		1,658 65.276	591 ±50 23.268 ±1.969	1,125 ±50 44.291 ±1.969	1,632 64.252	4,950 g approx.
RF-SFBH-88	1,756 69.134	1,766 69.528	1,818 71.575	645 ±50 25.394 ±1.969	1,231 ±50 48.464 ±1.969	1,792 70.551	5,350 g approx.
RF-SFBH-96	1,916 75.433	1,926 75.827	1,978 77.874	698 ±50 27.480 ±1.969	1,338 ±50 52.677 ±1.969	1,952 76.850	5,750 g approx.

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< When mounting at an angle of 45° >

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