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HEAVYCON male insert, DD108 series, 108-pos., 109 ... 216 color print, crimp connection. PE connection using tension sleeve technology.



## Key commercial data

Packing unit	11
Weight per Piece (excluding packing)	82.56 GRM
Custom tariff number	85366990
Country of origin	China

### Technical data

#### General

Note	For HEAVYCON ADVANCE and HEAVYCON housing of B24 type, crimp contacts CK 1,6-ED (crimp contacts not included in the scope of supply). Plug-in connections may only be operated only when there is no load/voltage.
Connection method	Crimp connection
Pollution degree	3
Surge voltage category	III
Constructional and testing regulations	DIN VDE 0627/86
	DIN VDE 0110/02.79
	DIN VDE 0110-1/04.97
	IEC 60664-1, DIN IEC 60512
	IEC 60352
Number of positions	108+PE
Insertion/withdrawal cycles	≥ 500
Design	B24
Connection in acc. with standard	IEC / EN
Conductor cross section	0.14 mm² 2.5 mm²

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### Technical data

### General

Connection cross section AWG	26 14	
Stripping length of the individual wire	8 mm (6 mm (2.5 mm²))	
	6 mm (2.5 mm²)	
Assembly instructions	-Housing heights with h >= 72 mm are recommended in the case of a large number of wiresUse of HC-CST (1676857) coding pins and HC-CBU (1676860) coding sockets has been prescribed.	
Connection	Connectors may be plugged in only when there is no load/voltage.	

### Ambient conditions

Ambient temperature (operation)	-40 °C 125 °C (including heating up of contacts)
, , , ,	, , ,

### Material data

Inflammability class according to UL 94	V0
Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PA

### Electrical characteristics

Rated voltage (III/3)	250 V
Rated surge voltage	4 kV
Rated current	10 A

### Classifications

### eCl@ss

eCl@ss 4.0	272607xx
eCl@ss 4.1	27260701
eCl@ss 5.0	27143424
eCl@ss 5.1	27143424
eCl@ss 6.0	27143424
eCl@ss 7.0	27440209
eCl@ss 8.0	27440209

### **ETIM**

ETIM 3.0	EC000438
ETIM 4.0	EC000437
ETIM 5.0	EC000437

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### Classifications

### **UNSPSC**

UNSPSC 6.01	30211923
UNSPSC 7.0901	39121522
UNSPSC 11	39121522
UNSPSC 12.01	39121522
UNSPSC 13.2	39121522

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A	pp	ro	va	ls

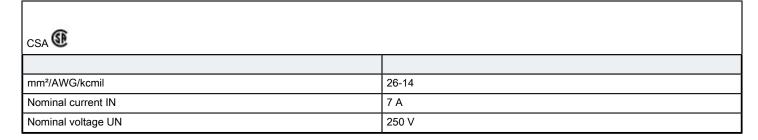
Approvals

CSA / UL Recognized / cUL Recognized / cULus Recognized

Ex Approvals

Approvals submitted

### Approval details



UL Recognized <b>3</b>	
mm²/AWG/kcmil	14
Nominal current IN	10 A
Nominal voltage UN	250 V

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### Approvals

cUL Recognized	
mm²/AWG/kcmil	14
Nominal current IN	7 A
Nominal voltage UN	250 V

cULus Recognized c Sus

### Accessories

Accessories

Assembly tool

Removal tool - VC-EW 1,6 - 1884869



Contact removal tool, for turned and rolled CK- 1.6-... contacts

### Coding element

Coding profile - CP-HC - 1686478



Encoding profile, 4 encoding profiles per strip, 40 strips per unit pack, for insertion in encoding grooves

Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

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### Accessories

Coding bolt - HC-CB - 1772722



Coding pin, prevents mismating of up to six connectors with an identical number of positions

Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

#### Crimp contact

Crimp contact - CK1,6-ED-0,37ST AG - 1663336



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm<sup>2</sup>, silver-plated

Crimp contact - CK1,6-ED-0,50ST AG - 1663349



Turned 1.6 crimp contact, individual male contact, core diameter 0.5 mm², silver-plated

Crimp contact - CK1,6-ED-0,75ST AG - 1663352



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 mm², silver-plated



### Accessories

Crimp contact - CK1,6-ED-1,00ST AG - 1663365



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 to 1.00 mm², silver-plated

Crimp contact - CK1,6-ED-1,50ST AG - 1663378



Turned 1.6 crimp contact, individual male contact, core diameter 1.5 mm², silver-plated

Crimp contact - CK1,6-ED-2,50ST AG - 1663381



Turned 1.6 crimp contact, individual male contact, core diameter 2.5 mm², silver-plated

Crimp contact - CK1,6-ED-0,37ST AU - 1674901



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm², gold-plated

Crimp contact - CK1,6-ED-0,50ST AU - 1672453



Turned 1.6 crimp contact, individual male contact, core diameter 0.5 mm², gold-plated



### Accessories

Crimp contact - CK1,6-ED-0,75ST AU - 1674914



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 mm², gold-plated

Crimp contact - CK1,6-ED-1,00ST AU - 1674888



Turned 1.6 crimp contact, individual male contact, core diameter 0.75 to 1.00 mm², gold-plated

Crimp contact - CK1,6-ED-1,50ST AU - 1674875



Turned 1.6 crimp contact, individual male contact, core diameter 1.5 mm², gold-plated

Crimp contact - CK1,6-ED-2,50ST AU - 1674927



Turned 1.6 crimp contact, individual male contact, core diameter 2.5 mm², gold-plated

### Crimping tool

Crimping pliers - CRIMPFOX-1,6/2,5-ED-4,0 - 1687419



Crimping pliers, for turned contacts, CK 1.6 ED... and CK 2.5 ED...



#### Accessories

### Docking frame

Docking frames - HC-B 24-ANDOCK - 1586141



Docking frame for racks, for contact inserts of B24 type, with four M5 flat headed screws, rack balance x/y axis +- 1.5 mm

### Mounting material

Mounting material - HC-B-PES - 1604997



PE screw, for contact inserts HC-B / HC-BB / HC-DD / HC-D40 / HC-D64

### PE multiplier - HC-B-3PE - 1644326



PE multiplier, for three PE connections, for HC-B (besides HC-B..E..ZZ) / HC-BB / HC-DD / HC-D40 / HC-D64 contact inserts

### Strain relief clamp - HC-B-ZG - 1685327



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, straight cable exit

#### Strain relief clamp - HC-B-ZS - 1685330



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, lateral cable exit

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### Accessories

Plug assembly frame

Connector assembly frame - HC-SMR-B24 - 1687985



HEAVYCON connector assembly frame, for contact inserts of type B24

### Plug mounting plate

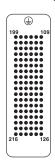
Connector assembly frame - HC-SMP 150-B24-AMQ - 1660944



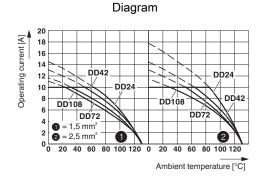
HEAVYCON connector assembly frame with panel mounting base with double locking latch, for contact inserts of type B24, 150 mm long

## Drawings

### Schematic diagram



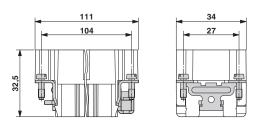
Connector pin assignment, connection side



Derating diagram

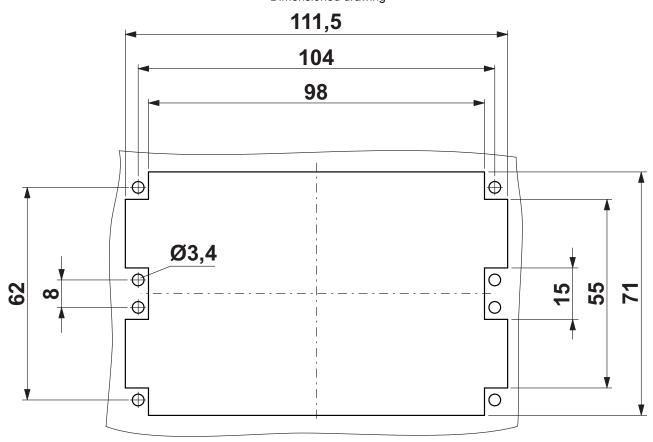


### Dimensioned drawing



Male insert

### Dimensioned drawing



Panel cutout



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