Qualcom

RF360 Europe GmbH

SAW components

SAW duplexer M2M LTE band 31

Series/type:	B1220
Ordering code:	B39461B1220P810
Date:	October 16, 2017
Version:	2.0

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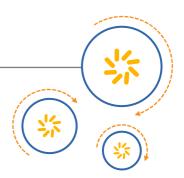
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1 Application

- Low-loss SAW duplexer
- Usable pass band 5MHz
- Single-ended to balanced conversion

2 Features

- Package size 2.5±0.1 mm × 2.0±0.1 mm
- Package height 0.53 mm (max.)
- Approximate weight 9 mg
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 3 (MSL3)



Figure 1: Picture of component with example of product marking.

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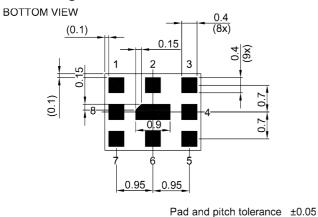
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3 Package



4 Pin configuration

- 1, 8 RX balanced
- 3 TX

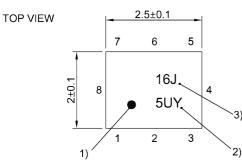
9

■ 6 ANT

■ 2, 4, 5, 7, Ground

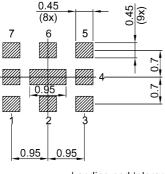
SIDE VIEW





- 1) Marking for pad number 1
- 2) Example of encoded lot number
- 3) Example of encoded filter type number

Land pattern THRU VIEW



Landing pad tolerance -0.02 **Figure 2:** Drawing of package with package height A = 0.53 mm (max.). See Sec. Package information (p. 22).

8



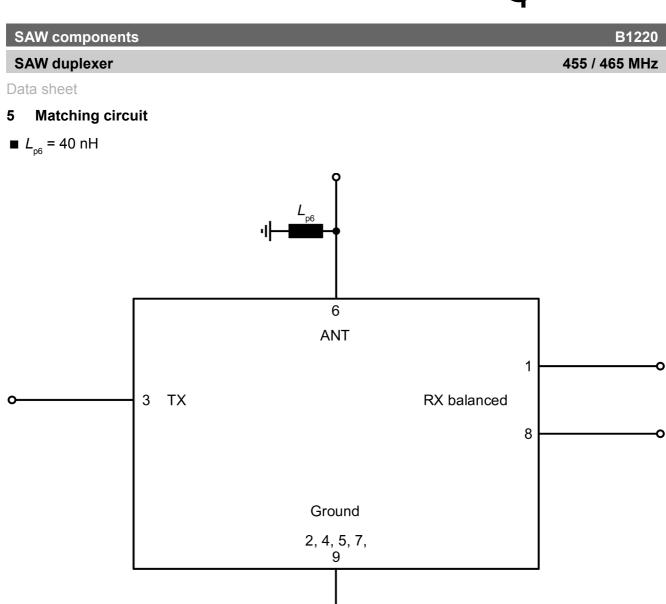


Figure 3: Schematic of matching circuit.

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6 Characteristics

6.1 TX – ANT

Temperature range for specification	$T_{_{\rm SPEC}}$	= −30 °C +85 °C
TX terminating impedance	Z _{TX}	= 50 Ω
ANT terminating impedance	Z _{ANT}	= 50 Ω with par. 40 nH ¹⁾
RX terminating impedance	Z _{RX}	= 100 Ω

Characteristics TX – ANT				min. for T _{SPEC}	typ. @ +25 °C	max. for $T_{\rm SPEC}$	
Center frequency			f _c		455		MHz
Maximum insertion attenuation			$\alpha_{_{max}}$				
	452.5 457.5	MHz		_	1.8	4.2	dB
Amplitude ripple (p-p)			Δα				
	452.5 457.5	MHz		—	0.8	3.4	dB
Maximum VSWR			$VSWR_{max}$				
@ TX port	452.5 457.5	MHz		_	1.3	2.4	
@ ANT port	452.5 457.5	MHz		—	1.2	2.4	
Minimum attenuation			α_{min}				
	50 430	MHz		20	23	_	dB
	442.5 447.5	MHz		15	22	—	dB
	462.5 467.5	MHz		43	55	—	dB
	480 1100	MHz		21	24	—	dB
	1200 1500	MHz		24	27	—	dB
	1500 1600	MHz		24	28	_	dB
	1600 4000	MHz		10	18	—	dB

¹⁾ See Sec. Matching circuit (p. 6).



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6.2 ANT – RX

Temperature range for specification	$T_{_{\rm SPEC}}$	= −30 °C +85 °C
TX terminating impedance	Z _{TX}	= 50 Ω
ANT terminating impedance	Z	= 50 Ω with par. 40 nH ¹⁾
RX terminating impedance	Z _{RX}	= 100 Ω

Characteristics ANT – RX				min. for $T_{\rm SPEC}$	typ. @ +25 °C	max. for T _{SPEC}	
Center frequency			f _c	—	465	_	MHz
Maximum insertion attenuation			$\alpha_{_{max}}$				
	462.5 467.5	MHz		_	2.7	3.1	dB
Amplitude ripple (p-p)			Δα				
	462.5 467.5	MHz		—	0.9	1.5	dB
Maximum VSWR			VSWR _{max}				
@ ANT port	462.5 467.5	MHz		_	1.7	2.3	
@ RX port	462.5 467.5	MHz		—	2.0	2.3	
Variation of amplitude imbalance			$\Delta_{_{var}}$				
	462.5 467.5	MHz		-1.3	-1.0	1.3	dB
Variation of phase imbalance			Θ_{var}				
	462.5 467.5	MHz		-10	-2.0	10	•
Minimum attenuation			$\alpha_{_{min}}$				
	50 451	MHz		47	55	_	dB
	452.5 457.5	MHz		45	57	_	dB
	475 480	MHz		5	11	_	dB
	481 4000	MHz		24	32	_	dB

¹⁾ See Sec. Matching circuit (p. 6).



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6.3 TX – RX

Temperature range for specification	T _{SPEC}	= −30 °C +85 °C
TX terminating impedance	Z _{TX}	= 50 Ω
ANT terminating impedance	Z _{ANT}	= 50 Ω with par. 40 nH ¹⁾
RX terminating impedance	Z _{RX}	= 100 Ω

Characteristics TX – RX				min. for $T_{\rm SPEC}$	typ. @ +25 °C	max. for $T_{_{\rm SPEC}}$	
Minimum isolation			$\alpha_{_{min}}$				
	452.5 457.5	MHz		50	56	—	dB
	462.5 467.5	MHz		50	58	—	dB

¹⁾ See Sec. Matching circuit (p. 6).

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7 Maximum ratings

Operable temperature	<i>T</i> _{OP} = -40 °C +85 °C	
Storage temperature	$T_{\rm STG}^{1)} = -40 ^{\circ}{\rm C} \dots +85 ^{\circ}{\rm C}$	
DC voltage	$ V_{\rm DC} ^{2)} = 0 V$	
ESD voltage		
	$V_{\rm ESD}^{3)} = 175 \rm V$	Machine model.
	$V_{\rm ESD}^{4)} = 325 \rm V$	Human body model.
Input power @ TX port: 452.5 457.5 MHz	$P_{\rm IN} = 26 \rm dBm^{5),6)}$	5 MHz LTE uplink signal for 50000 h @ 55 °C.

¹⁾ Not valid for packaging material. Storage temperature for packaging material is -25 °C to +40 °C.

²⁾ In case of applied DC voltage blocking capacitors are mandatory.

³⁾ According to JESD22-A115B (MM – Machine Model), 10 negative & 10 positive pulses.

⁴⁾ According to JESD22-A114F (HBM – Human Body Model), 1 negative & 1 positive pulse.

⁵⁾ Expected lifetime according to accelerated power durability simulations and wear-out models.

⁶⁾ T_{SPEC} is the ambient temperature of the PCB at component position. Specified min./max values from Section 6

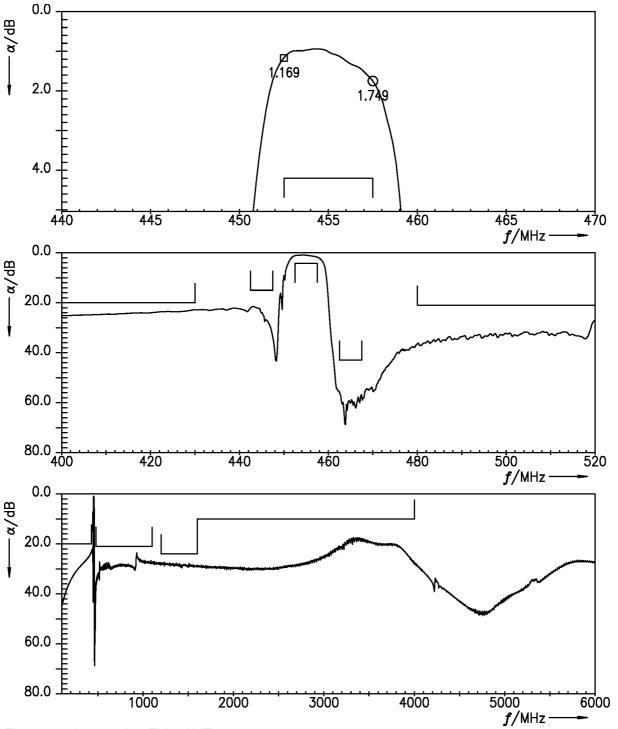
"Characteristics" for maximum input power of 26dBm are valid for temperature up to 65 °C.

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8 Transmission coefficients

8.1 TX – ANT

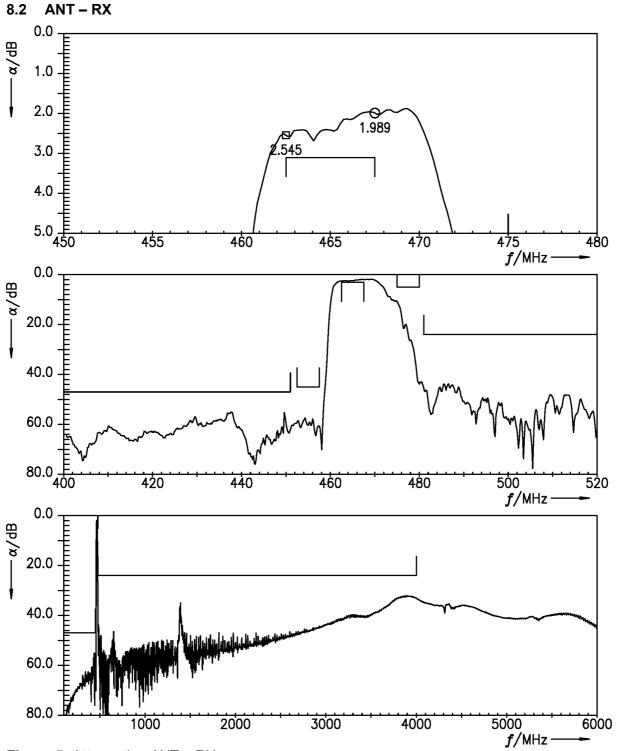


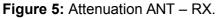


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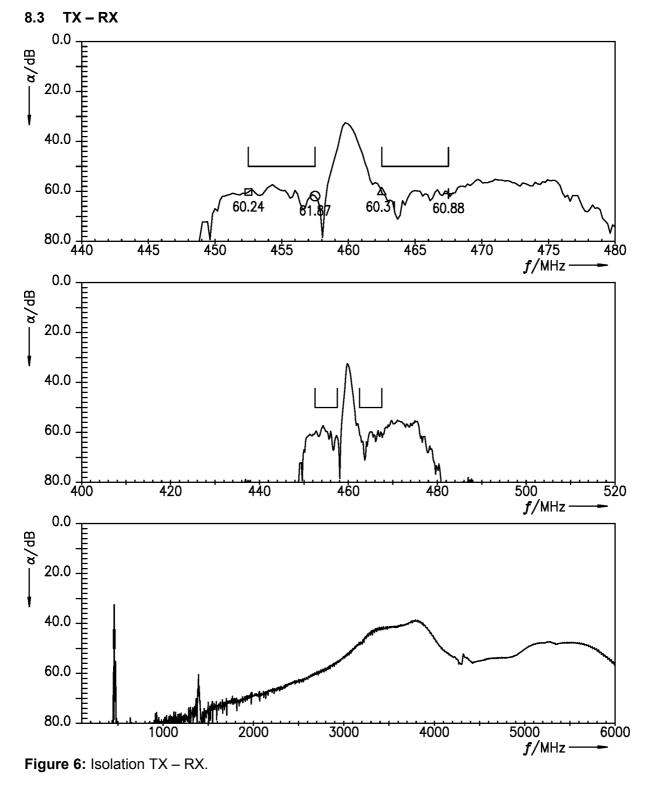




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Please read **Cautions and warnings** and **Important notes** at the end of this document.

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□ = 452.5 O = 457.5

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9 Reflection coefficients

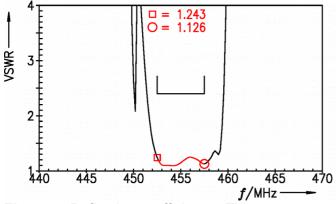


Figure 7: Reflection coefficient at TX port.

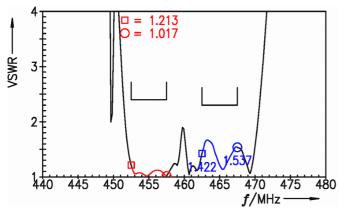
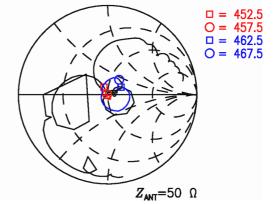
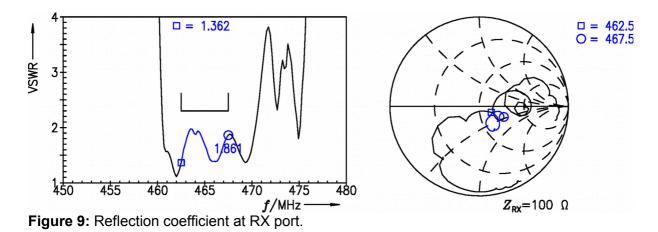


Figure 8: Reflection coefficient at ANT port.



*Z*_{TX}=50 Ω



Please read Cautions and warnings and

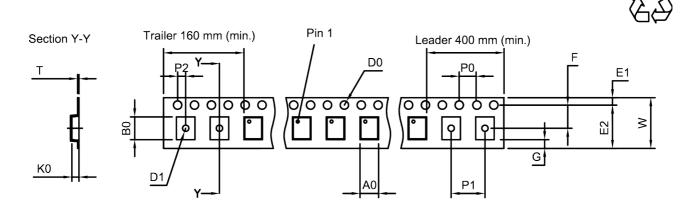
Important notes at the end of this document.

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10 Packing material

10.1 Tape



User direction of unreeling

Figure 10: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

A ₀	2.25±0.05 mm
B ₀	2.75±0.05 mm
D ₀	1.5+0.1/-0 mm
D ₁	1.0 mm (min.)
E1	1.75±0.1 mm

Table 1: Tape dimensions.

E2	6.25 mm (min.)
F	3.5±0.05 mm
G	0.75 mm (min.)
K ₀	0.6±0.05 mm
P ₀	4.0±0.1 mm

P ₁	4.0±0.1 mm
P ₂	2.0±0.05 mm
Т	0.25±0.03 mm
W	8.0+0.3/-0.1 mm

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Jalco



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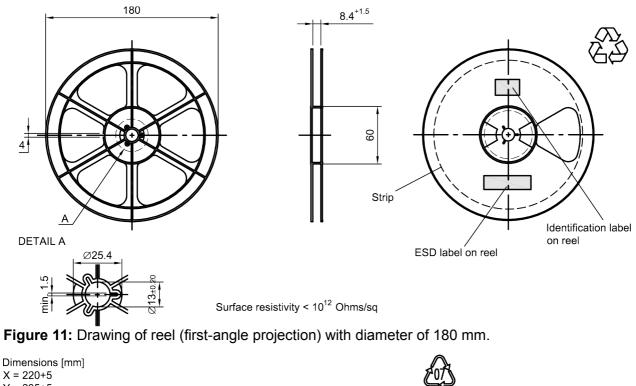
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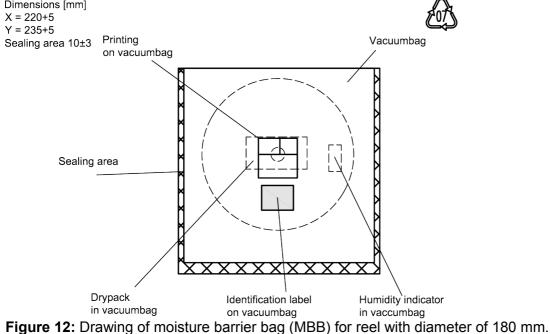
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10.2 Reel with diameter of 180 mm







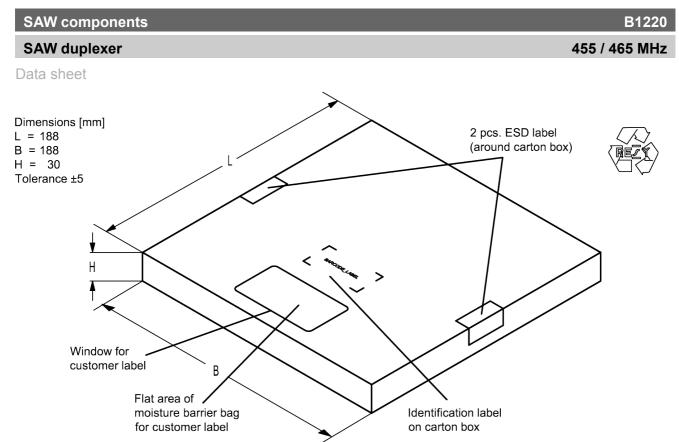
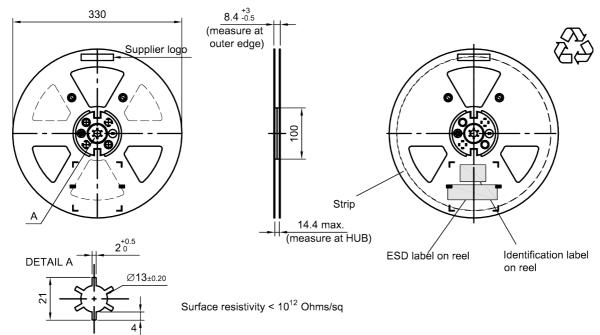
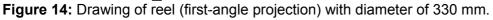


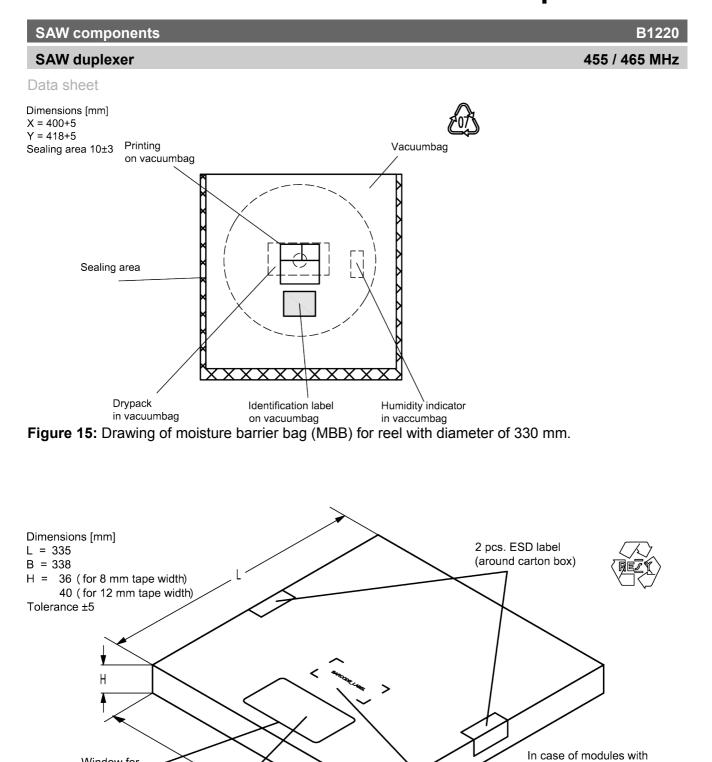
Figure 13: Drawing of folding box for reel with diameter of 180 mm.

10.3 Reel with diameter of 330 mm









Window for customer label Flat area of moisture barrier bag for customer label on carton box

Figure 16: Drawing of folding box for reel with diameter of 330 mm.

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11 Marking

Products are marked with product type number and lot number encoded according to Table 2:

■ Type number:

The 4 digit type number of is encoded by a special E	e.g., B3xxxx	B 1234 xxxx,	
Example of decoding 16J	type number marking on device =>		in decimal code. 1234
1 x 32 ² + 6 x 32 ¹ + 18 (=J) x 32 ⁰ = The BASE32 code for product type B1220 is 164.			1234

Lot number:

The last 5 digits of the lot number, e.g., **12345**, are encoded based on a special BASE47 code into a 3 digit marking.

Example of decoding lot number marking on device

	in decimal code.
=>	12345
=	12345
Adopted BASE47 code for lot number	

Adopted BASE32 code for type number			
Decimal value	Base32 code	Decimal value	Base32 code
0	0	16	G
1	1	17	Н
2	2	18	J
3	3	19	K
4	4	20	М
5	5	21	N
6	6	22	Р
7	7	23	Q
8	8	24	R
9	9	25	S
10	A	26	Т
11	В	27	V
12	С	28	W
13	D	29	Х
14	E	30	Y
15	F	31	Z

Adopted BASE47 code for lot number			
Decimal	Base47	Decimal	Base47
value	code	value	code
0	0	24	R
1	1	25	S
2	2	26	Т
3	3	27	U
4	4	28	V
5	5	29	W
6	6	30	Х
7	7	31	Y
8	8	32	Z
9	9	33	b
10	A	34	d
11	В	35	f
12	С	36	h
13	D	37	n
14	E	38	r
15	F	39	t
16	G	40	v
17	Н	41	١
18	J	42	?
19	К	43	{
20	L	44	}
21	М	45	<
22	N	46	>
23	Р		

Table 2: Lists for encoding and decoding of marking.

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12 Soldering profile

The recommended soldering process is in accordance with IEC 60068-2-58 – 3rd edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
<i>T</i> > 220 °C	30 s to 70 s
<i>T</i> > 230 °C	min. 10 s
<i>T</i> > 245 °C	max. 20 s
T ≥ 255 °C	-
peak temperature T_{peak}	250 °C +0/-5 °C
wetting temperature T _{min}	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature T	measured at solder pads

 Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).

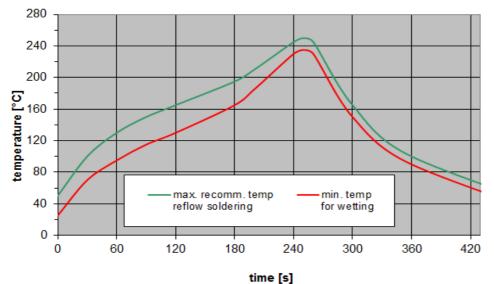


Figure 17: Recommended reflow profile for convection and infrared soldering – lead-free solder.

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13 Annotations

13.1 Matching coils

See TDK inductor pdf-catalog <u>http://www.tdk.co.jp/tefe02/coil.htm#aname1</u> and Data Library for circuit simulation <u>http://www.tdk.co.jp/etvcl/index.htm</u>.

13.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

13.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.

13.4 Ordering codes and packing units

Ordering code	Packing unit
B39461B1220P810	15000 pcs
B39461B1220P810S 5	5000 pcs

Table 4: Ordering codes and packing units.

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14 Cautions and warnings

14.1 Display of ordering codes for RF360 products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of RF360, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under <u>www.rf360jv.com/orderingcodes</u>.

14.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

14.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

14.4 Package information

Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

Projection method

Unless otherwise specified first-angle projection is applied.



Important notes

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- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.rf360jv.com/material). Should you have any more detailed questions, please contact our sales offices.
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