

SAW RF filter
Automotive telematics
LTE band 8

Series/type: B2606

Ordering code: B39941B2606P810

Date: March 06, 2018

Version: 2.0

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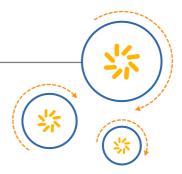
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RF360 Europe GmbH
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### 1 Application

- Low-loss RF filter for LTE Band 8 systems (Rx)
- Usable pass band 35 MHz
- $\blacksquare$  No matching network required for operation at 50  $\Omega$

#### 2 Features

- Package size 1.1±0.1 mm × 0.9±0.1 mm
- Package height 0.45 mm (max.)
- Approximate weight 2 mg
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Filter surface passivated
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 2a (MSL2a)
- AEC-Q200 qualified component family (Grade 1: -40 °C to +125 °C)

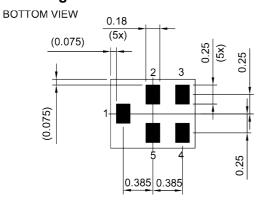


**Figure 1:** Picture of component with example of product marking.

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### 3 Package



Pad and pitch tolerance ±0.05

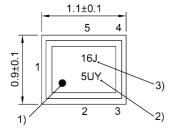
# 4 Pin configuration

- 1 Input
- 4 Output
- 2, 3, 5 Ground

SIDE VIEW

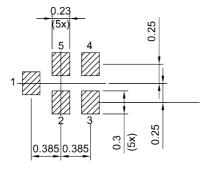


TOP VIEW



- 1) Marking for pad number 1
- 2) Example of encoded lot number
- 3) Example of encoded filter type number

Land pattern THRU VIEW



Landing pad tolerance -0.02

**Figure 2:** Drawing of package with package height A = 0.45 mm (max.). See Sec. Package information (p. 18).



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# 5 Matching circuit

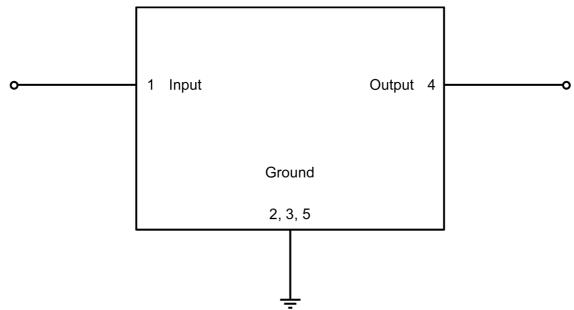


Figure 3: Schematic of matching circuit. No external matching components required.



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### **Characteristics**

Temperature range for specification Input terminating impedance Output terminating impedance

= -30 °C ... +85 °C

 $T_{ ext{SPEC}} \ Z_{ ext{IN}} \ Z_{ ext{OUT}}$ = 50 Ω = 50 Ω

Characteristics				$\begin{array}{c} \text{min.} \\ \text{for } T_{\text{\tiny SPEC}} \end{array}$	<b>typ.</b> @ +25 °C	$\begin{array}{c} \text{max.} \\ \text{for } T_{\text{\tiny SPEC}} \end{array}$	
Center frequency			f <sub>C</sub>	_	942.5	_	MHz
Maximum insertion attenuation			$\boldsymbol{\alpha}_{\text{max}}$				
	925 960	MHz		_	2.7	4.0	dB
Amplitude ripple (p-p)			Δα				
	925 960	MHz		_	1.3	2.6	dB
Maximum VSWR			$VSWR_{max}$				
@ input port	925 960	MHz		_	1.9	2.2	
@ output port	925 960	MHz		_	1.8	2.2	
Minimum attenuation			$\alpha_{_{min}}$				
	50 880	MHz		43	46	_	dB
	835 870	MHz		45	50	_	dB
	880 915	MHz		29	39	_	dB
	902.5 910	MHz		37	42	_	dB
	1020 1710	MHz		40	44	_	dB
	1710 1785	MHz		40	43	_	dB
	1805 1920	MHz		40	42	_	dB
	1920 1980	MHz		40	42	_	dB
	1980 2400	MHz		34	39	_	dB
	2400 2500	MHz		34	38	_	dB
	2685 2790	MHz		33	37	_	dB
	2775 2880	MHz		32	37	_	dB
	3700 3840	MHz		29	34	_	dB
	4625 4800	MHz		27	32	_	dB
	4900 5950	MHz		25	32	_	dB
	5550 5725	MHz		26	32	_	dB



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# **Maximum ratings**

Operable temperature	T <sub>OP</sub> = -40 °C +125 °C	
Storage temperature	T <sub>STG</sub> <sup>1)</sup> = -40 °C +125 °C	
DC voltage	$ V_{DC} ^{2)} = 0 V$	
Input power @ input port: 925 960 MHz	P <sub>IN</sub> = 15 dBm	Continuous wave for 2000 h @ 50 °C.

Not valid for packaging material. Storage temperature for packaging material is -25 °C to +40 °C. In case of applied DC voltage blocking capacitors are mandatory.



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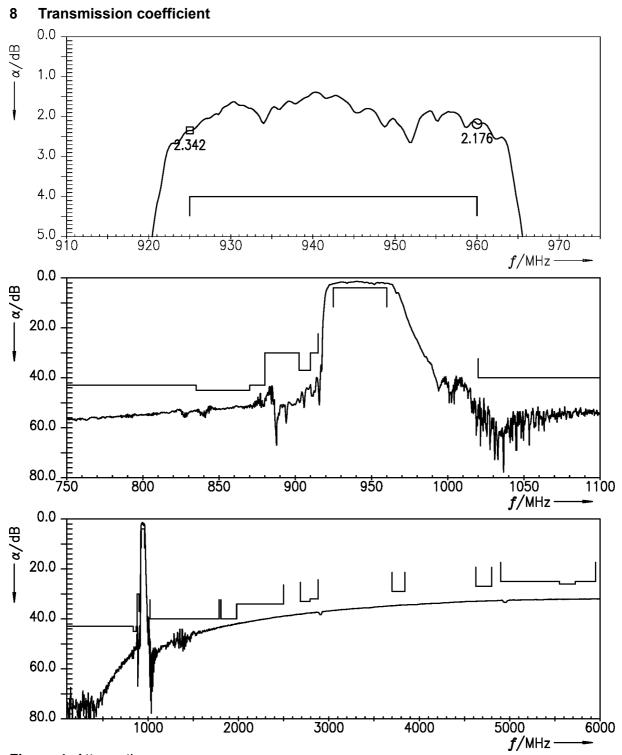


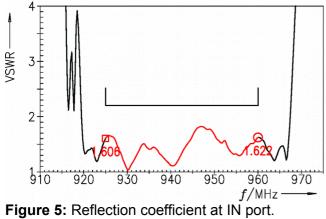
Figure 4: Attenuation.

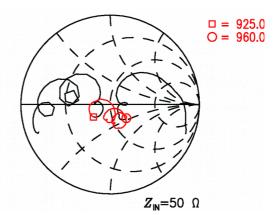


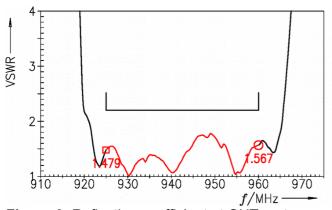
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#### 9 **Reflection coefficients**







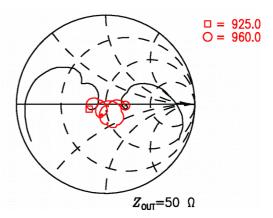


Figure 6: Reflection coefficient at OUT port.

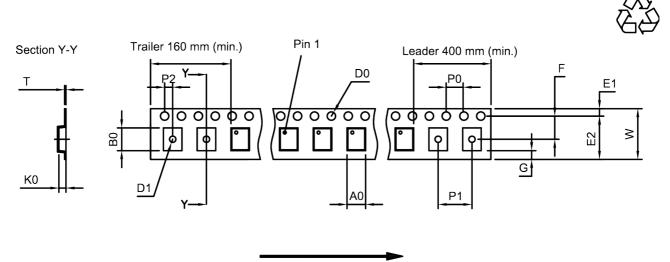


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# 10 Packing material

# 10.1 Tape



User direction of unreeling

Figure 7: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

<b>A</b> <sub>0</sub>	1.02±0.05 mm	E	6.25 mm (min.)	P <sub>1</sub>	2.0±0.1 mm
B <sub>0</sub>	1.22±0.05 mm	F	3.5 <sub>±0.05</sub> mm	P <sub>2</sub>	2.0±0.05 mm
$D_0$	1.55±0.05 mm	G	i –	Т	0.25±0.03 mm
D <sub>1</sub>	0.55±0.1 mm	K	0.6±0.05 mm	W	8.0+0.3/-0.1 mm
E <sub>1</sub>	1.75±0.1 mm	Po	4.0±0.1 mm		

Table 1: Tape dimensions.



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### 10.2 Reel with diameter of 180 mm

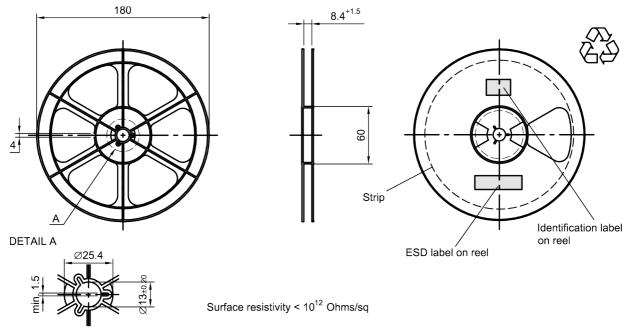


Figure 8: Drawing of reel (first-angle projection) with diameter of 180 mm.

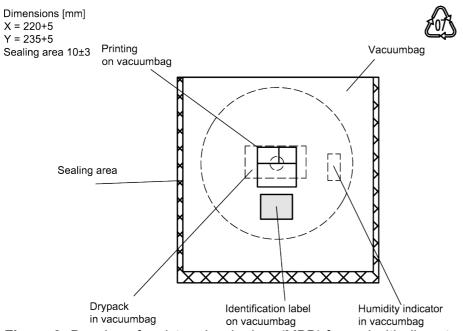


Figure 9: Drawing of moisture barrier bag (MBB) for reel with diameter of 180 mm.



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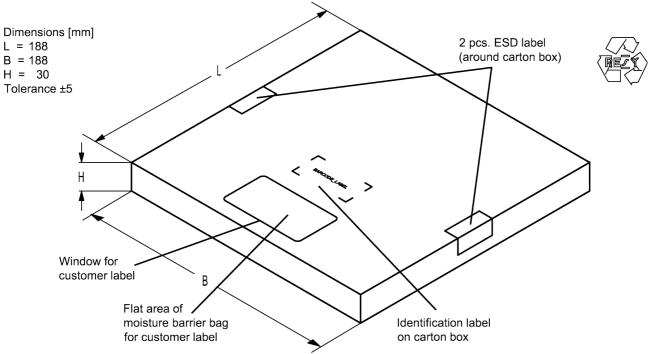


Figure 10: Drawing of folding box for reel with diameter of 180 mm.



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#### 11 Marking

Products are marked with product type number and lot number encoded according to Table 2:

#### ■ Type number:

The 4 digit type number of the ordering code, e.g., B3xxxxB**1234**xxxx, is encoded by a special BASE32 code into a 3 digit marking.

Example of decoding type number marking on device in decimal code.

16J => 1234 1 x 32<sup>2</sup> + 6 x 32<sup>1</sup> + 18 (=J) x 32<sup>0</sup> = 1234

The BASE32 code for product type B2606 is 2HE.

#### ■ Lot number:

The last 5 digits of the lot number, e.g., are encoded based on a special BASE47 code into a 3 digit marking.

Example of decoding lot number marking on device in decimal code.

5UY => 12345 5 x 47<sup>2</sup> + 27 (=U) x 47<sup>1</sup> + 31 (=Y) x 47<sup>0</sup> = 12345

Adopted BASE32 code for type number			
Decimal	Base32	Decimal	Base32
value	code	value	code
0	0	16	G
1	1	17	Н
2	2	18	J
3	3	19	K
4	4	20	M
5	5	21	N
6	6	22	Р
7	7	23	Q
8	8	24	R
9	9	25	S
10	Α	26	Т
11	В	27	V
12	С	28	W
13	D	29	Х
14	E	30	Y
15	F	31	Z

Adopted BASE47 code for lot number			
Decimal	Base47	Decimal	Base47
value	code	value	code
0	0	24	R
1	1	25	S
2	2	26	Т
3	3	27	U
4	4	28	V
5	5	29	W
6	6	30	X
7	7	31	Y
8	8	32	Z
9	9	33	b
10	Α	34	d
11	В	35	f
12	С	36	h
13	D	37	n
14	E	38	r
15	F	39	t
16	G	40	V
17	Н	41	\
18	J	42	?
19	K	43	{
20	L	44	}
21	M	45	<
22	N	46	>
23	Р		

**Table 2:** Lists for encoding and decoding of marking.



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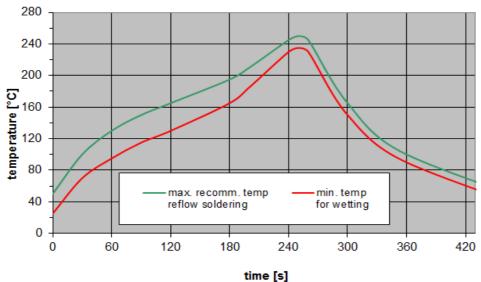
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### 12 Soldering profile

The recommended soldering process is in accordance with IEC  $60068-2-58-3^{rd}$  edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
T > 220 °C	30 s to 70 s
T > 230 °C	min. 10 s
T > 245 °C	max. 20 s
<i>T</i> ≥ 255 °C	-
peak temperature T <sub>peak</sub>	250 °C +0/-5 °C
wetting temperature T <sub>min</sub>	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature T	measured at solder pads

Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).



**Figure 11:** Recommended reflow profile for convection and infrared soldering – lead-free solder.



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#### 13 ESD protection of SAW filters

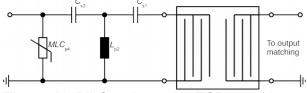
SAW filters are **E**lectro **S**tatic **D**ischarge sensitive devices. To reduce the probability of damages caused by ESD, special matching topologies have to be applied.

In general, "ESD matching" has to be ensured at that filter port, where electrostatic discharge is expected.

Electrostatic discharges predominantly appear at the antenna input of RF receivers. Therefore, only the input matching of the SAW filter has to be designed to short circuit or to block the ESD pulse.

Below three figures show recommended "ESD matching" topologies.

For wide band filters the high-pass ESD matching structure needs to be at least of 3<sup>rd</sup> order to ensure a proper matching for any impedance value of antenna and SAW filter input. The required component values have to be determined from case to case.



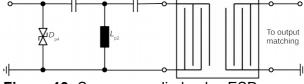
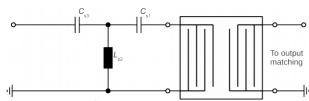


Figure 12: MLC varistor plus ESD matching.

**Figure 13:** Suppressor diode plus ESD matching.

In cases where minor ESD occur, following simplified "ESD matching" topologies can be used alternatively.



**Figure 14:** 3<sup>rd</sup> order high-pass structure for basic ESD protection.

In all three figures the shunt inductor  $L_{p2}$  could be replaced by a shorted microstrip with proper length and width. If this configuration is possible depends on the operating frequency and available PCB space.

Effectiveness of the applied ESD protection has to be checked according to relevant industry standards or customer specific requirements.

For further information, please refer to RF360 Application report: **"ESD protection for SAW filters".** This report can be found under <a href="https://www.rf360jv.com/rke">www.rf360jv.com/rke</a>. Click on "Applications Notes".



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#### 14 Annotations

# 14.1 Matching coils

See TDK inductor pdf-catalog <a href="http://www.tdk.co.jp/tefe02/coil.htm#aname1">http://www.tdk.co.jp/tefe02/coil.htm#aname1</a> and Data Library for circuit simulation <a href="http://www.tdk.co.jp/etvcl/index.htm">http://www.tdk.co.jp/etvcl/index.htm</a>.

### 14.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

# 14.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.



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#### 15 Cautions and warnings

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#### 15.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

#### 15.3 Moldability

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#### 15.4 Package information

# Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

#### **Dimensions**

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

Dimensions do not include burrs.

# **Projection method**

Unless otherwise specified first-angle projection is applied.



#### Important notes

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- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, RF360 Europe GmbH and its affiliates are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an RF360 product with the properties described in the product specification is suitable for use in a particular customer application.
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