

Data sheet

SAW RF downlink filter

Base stations TD-LTE band 40

Series/type: B5312

Ordering code: B39232B5312U410

Date: June 13, 2019

Version: 2.1

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RF360 Europe GmbH
A Qualcomm – TDK Joint Venture

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Please read **Cautions and warnings** and **Important notes** at the end of this document.

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1 Application

- RF filter for band 40 downlink
- Unbalanced to unbalanced operation
- Low amplitude ripple
- Usable pass band 50 MHz
- No matching required for operation at 50 Ω

2 Features

- Package code DCC6C
- Package size 3.0±0.1 mm × 3.0±0.1 mm
- Package height 1.1±0.125 mm
- Approximate weight 0.04 g
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Lead free soldering compatible with J-STD20C
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 1 (MSL1)

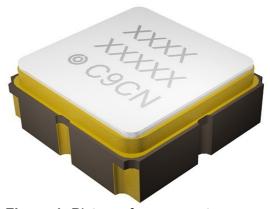
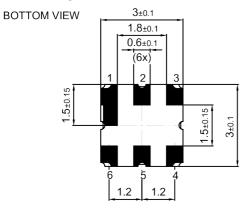
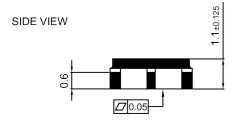


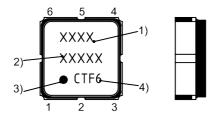
Figure 1: Picture of component with example of product marking.

3 Package





TOP VIEW



SIDE VIEW

- 1)Device designation
- 2)Last five digits of the lot number
- 3)Marking for pad number 1
- 4)Example of production location and date code

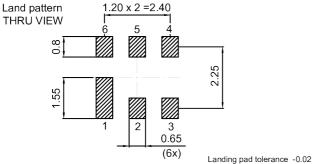


Figure 2: Drawing of package. See Sec. Package information (p. 18).

4 Pin configuration

■ 2 Input

■ 5 Output

■ 1, 3, 4, 6 Ground

5 Matching circuit

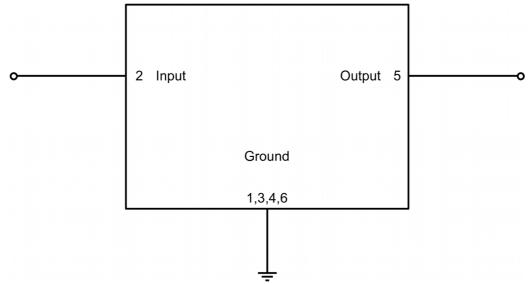


Figure 3: Schematic of matching circuit. No external matching components required.



6 Characteristics

Temperature range for specification $T_{\text{SPEC}} = -40 \,^{\circ}\text{C} \dots +85 \,^{\circ}\text{C}$

 $\begin{array}{lll} \text{Input terminating impedance} & Z_{_{\rm IN}} & = 50 \ \Omega \\ \text{Output terminating impedance} & Z_{_{\rm OUT}} & = 50 \ \Omega \\ \end{array}$

Characteristics				$\begin{array}{c} \text{min.} \\ \text{for } T_{\text{SPEC}} \end{array}$	typ. @ +25 °C	$\begin{array}{c} \text{max.} \\ \text{for } T_{\text{\tiny SPEC}} \end{array}$	
Center frequency			f _C	_	2345	_	MHz
Maximum insertion attenuation			α_{max}				
	2320 2370	MHz		_	2.5	3.0	dB
Amplitude ripple (p-p)			Δα				
	2320 2370	MHz		_	0.7	1.2	dB
Group delay ripple			Δau_{var}				
	2320 2370	MHz		_	10	30	ns
Maximum VSWR			VSWR _{max}				
@ input port	2320 2370	MHz		_	1.5	1.8	
@ output port	2320 2370	MHz		_	1.5	1.9	
Minimum attenuation			$\alpha_{_{min}}$				
	10 2190	MHz		30	38	_	dB
	2190 2250	MHz		25	32	_	dB
	2250 2300	MHz		6	20	_	dB
	2390 2400	MHz		6	19	_	dB
	2400 2460	MHz		15	31	_	dB
	2460 2550	MHz		30	43	_	dB
	2550 4000	MHz		25	30	_	dB
	5000 5700	MHz		15	28	_	dB
	5700 6000	MHz		15	32	_	dB



7 Maximum ratings

Operable temperature	T _{OP} = −40 °C +125 °C	
Storage temperature	T _{STG} ¹⁾ = -40 °C +125 °C	
DC voltage	V _{DC} = 5.0 V	
ESD voltage		
	V _{ESD} ²⁾ = 100 V	Machine model.
	$V_{\rm ESD}^{3)} = 150 \rm V$	Human body model.
Input power	P _{IN}	
@ input port: 2320 2370 MHz	20 dBm	Continuous wave for 2 h @ 85 °C.
@ input port: 2320 2370 MHz	15 dBm	Continuous wave for 1000 h @ 85 °C.
@ input port: 2320 2370 MHz	10 dBm	Continuous wave for 100000 h @ 85 °C.

Not valid for packaging material. Please refer to definition of Shelf life (p. 17).

²⁾ According to JESD22-A115B (MM – Machine Model), 10 negative & 10 positive pulses.

³⁾ According to JESD22-A114F (HBM – Human Body Model), 1 negative & 1 positive pulse.

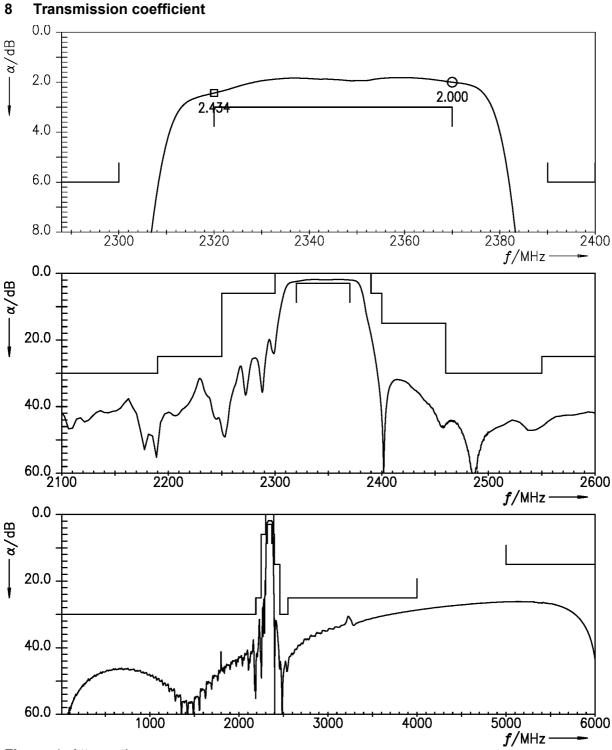


Figure 4: Attenuation.

 \Box = 2320.0 O = 2370.0

9 Reflection coefficients

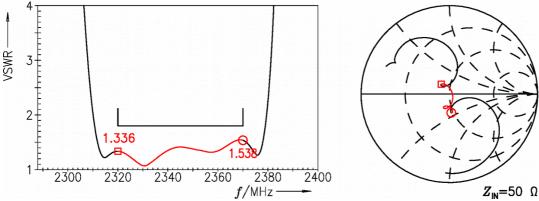


Figure 5: Reflection coefficient at input port.

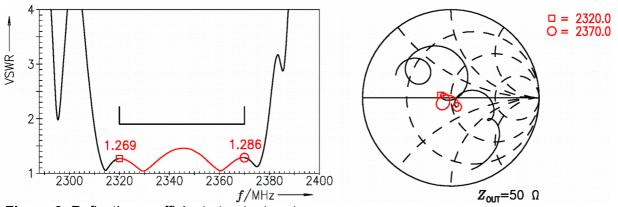


Figure 6: Reflection coefficient at output port.

10 Group delay

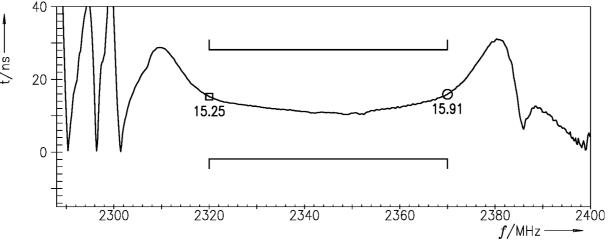


Figure 7: Group delay ripple.

11 Packing material

11.1 Tape

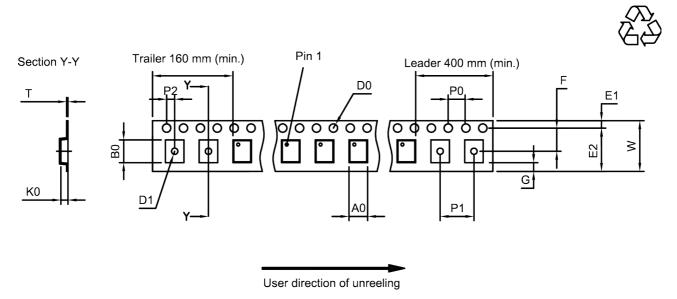


Figure 8: Drawing of tape (first-angle projection) for illustration only and not to scale. The valid tape dimensions are listed in Table 1.

A ₀	3.25±0.1 mm		E ₂ 10.25 mm (min.)	P ₁	4.0±0.1 mm
B ₀	3.3±0.1 mm		F 5.5±0.05 mm	P_2	2.0±0.1 mm
D ₀	1.5+0.1/-0 mm		G 0.75 mm (min.)	Т	0.3±0.05 mm
D ₁	1.5 mm (min.)		ζ ₀ 1.5 _{±0.1} mm	W	12.0+0.3/-0.1 mm
E ₁	1.75 _{±0.1} mm	-	P ₀ 4.0 _{±0.1} mm		

Table 1: Tape dimensions.

11.2 Reel with diameter of 180 mm

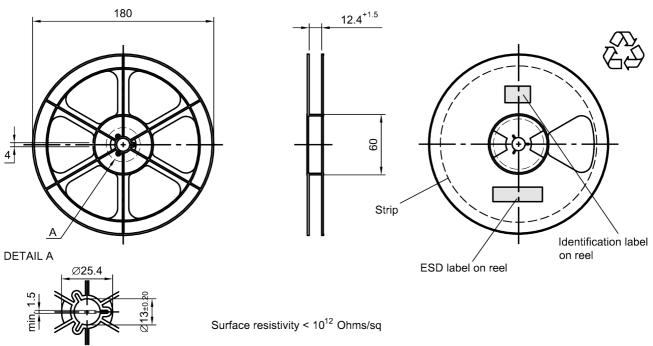


Figure 9: Drawing of reel (first-angle projection) with diameter of 180 mm.

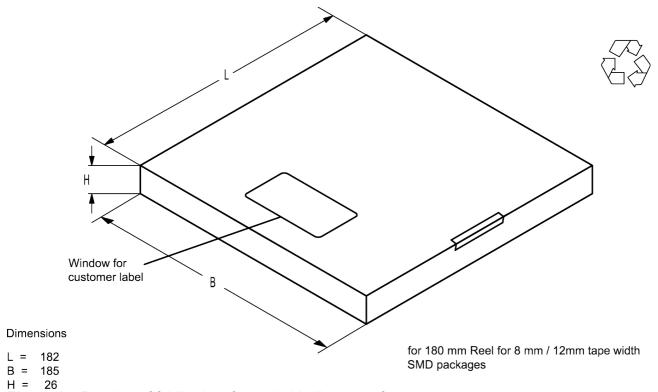


Figure 10: Drawing of folding box for reel with diameter of 180 mm.

11.3 Reel with diameter of 330 mm

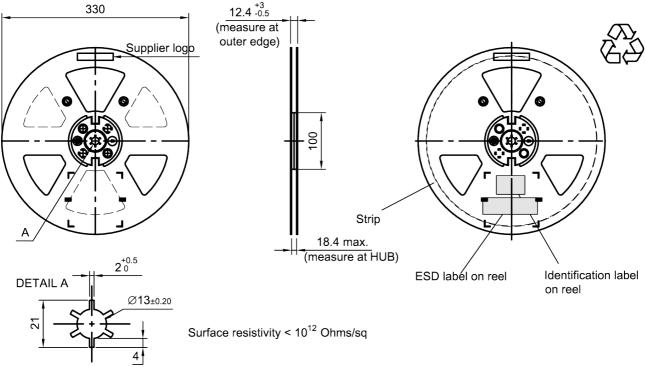


Figure 11: Drawing of reel (first-angle projection) with diameter of 330 mm.

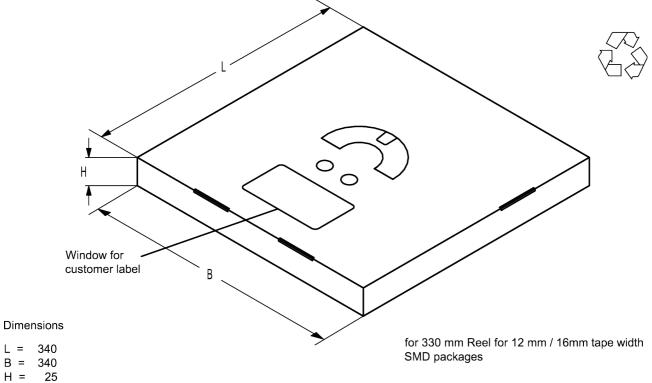


Figure 12: Drawing of folding box for reel with diameter of 330 mm.



12 Marking

Products are marked with device designation, lot number, as well as production location and date code.

■ Device designation: The 4-character device designation of the ordering code is used for the marking.

Example for 4-character device designation: B3xxxxB1234xxxx

■ Lot number: The last 5 digits of the lot number are used for the marking.

Example: <u>12345</u>

■ Production location and date code: The production location is Wuxi (encoded in the first character 'C'). The production date code is encoded in the last three characters according to Table 2.

1 st digit (day)					2 nd digit (year)			3 rd digit (month)					
Day	Code	Day	Code	Day	Code	Year	Code	Year	Code	Month	Code	Month	Code
1	1	11	Α	21	М	2010	Α	2022	Р	Jan	1	Jul	7
2	2	12	В	22	N	2011	В	2023	R	Feb	2	Aug	8
3	3	13	С	23	Р	2012	С	2024	S	Mar	3	Sep	9
4	4	14	D	24	R	2013	D	2025	Т	Apr	4	Oct	0
5	5	15	E	25	S	2014	E	2026	U	May	5	Nov	N
6	6	16	F	26	Т	2015	F	2027	V	Jun	6	Dec	D
7	7	17	Н	27	U	2016	Н	2028	W				
8	8	18	J	28	V	2017	J	2029	Х				
9	9	19	K	29	W	2018	K	2030	Z				
10	0	20	L	30	Х	2019	L	2031	Α				
				31	Z	2020	М	2032	В				
						2021	N	and	so on				

Table 2: Production date code.

Example of how to decode production location and date code:

Code: CTF6

Location: C \rightarrow Wuxi

Day: T \rightarrow 26th

Year: F \rightarrow 2015

Month: 6 \rightarrow June

13 Soldering profile

The recommended soldering process is in accordance with IEC $60068-2-58-3^{rd}$ edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
T > 220 °C	30 s to 70 s
T > 230 °C	min. 10 s
T > 245 °C	max. 20 s
<i>T</i> ≥ 255 °C	-
peak temperature T_{peak}	250 °C +0/-5 °C
wetting temperature T _{min}	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature <i>T</i>	measured at solder pads

Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).

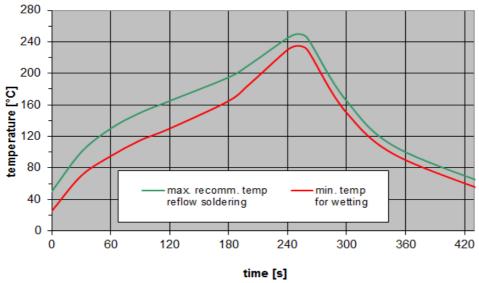


Figure 13: Recommended reflow profile for convection and infrared soldering – lead-free solder.



14 Annotations

14.1 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

14.2 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.

14.3 Shelf life

The shelf life of components is determined by solderability of the package terminals. It is specified as 2 years from manufacturing date assuming the following conditions:

- storage in original packaging and non-aggressive atmosphere,
- storage temperature ranging from -25 °C to +40 °C, and
- storage humidity with ≤ 75 % r.h. mean annual humidity, ≤ 95 % r.h. for max. 30 days / year, and no dew condensation.



15 Cautions and warnings

15.1 Display of ordering codes for RF360 products

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15.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

15.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

15.4 Package information

Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

Projection method

Unless otherwise specified first-angle projection is applied.



16 Important notes

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