

SAW Duplexer

Cellular/ WCDMA Band 5

Series/type: B8576

Ordering code: B39881B8576P810

Date: September 23, 2015

Version: 2.2

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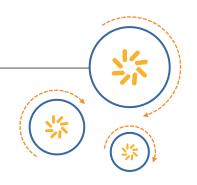
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RF360 Europe GmbH

A Qualcomm - TDK Joint Venture



SAW Components

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SAW Duplexer

836.5 / 881.5 MHz

Data sheet

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SAW Duplexer 836.5 / 881.5 MHz

Data sheet

1 Application

- Multimode SAW duplexer for mobile telephone Cellular / WCDMA Band 5 systems.
- Low insertion attenuation.
- Low amplitude ripple.
- High Tx band isolation.
- Single ended to balanced transformation in Antenna Rx path.
- Impedance transformation from 50Ω to 100Ω in Antenna Rx path.



- Package size 1.8 mm × 1.4 mm.
- Max. package height 0.475 mm.
- Approximate weight 0.0042 g.
- RoHS compatible.
- Package for Surface Mount Technology (SMT).
- Ni, Au-plated terminals.
- Electrostatic Sensitive Device (ESD).
- Moisture Sensitivity Level 3 (MSL3).



Figure 1: Picture of component with example of marking.



B8576

SAW Duplexer

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Pin configuration

TX

ANT

Ground

3

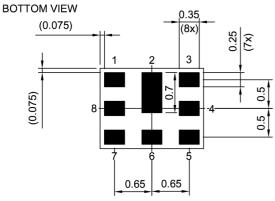
6

2, 4, 5, 7

RX balanced

Data sheet

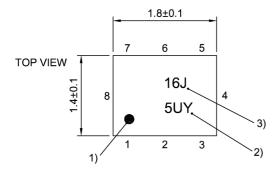
3 Package



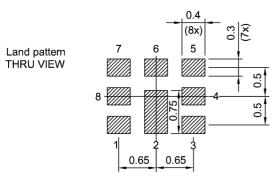
Pad and pitch tolerance ±0.05

SIDE VIEW





- 1) Marking for pad number 1
- 2) Example of encoded lot number
- 3) Example of encoded filter type number



Landing pad tolerance -0.02

Figure 2: Drawing of package with package height A = 0.475 mm (max.). See Simplified drawings (p. 23).



SAW Duplexer 836.5 / 881.5 MHz

Data sheet

5 Matching circuit

■ L_{p6} = 8.2 nH

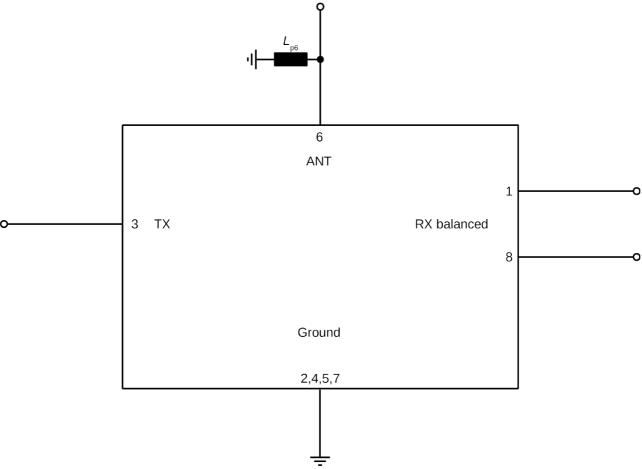


Figure 3: Schematic of matching circuit.



SAW Duplexer 836.5 / 881.5 MHz

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6 Characteristics

6.1 TX – ANT

Temperature range for specification

TX terminating impedance

ANT terminating impedance RX terminating impedance

 $T = -30 \, ^{\circ}\text{C} \text{ to } +90 \, ^{\circ}\text{C}$

 $Z_{TX} = 50 \Omega$

 Z_{ANT} = 50 Ω with par. 8.2 nH Z_{BY} = 100 Ω (balanced)

Center frequency f _c — 836.5 — MHz Maximum insertion attenuation 824849 MHz α _{max} — 1.5 2.3 dB @ f _{carner} 826.4846.6 MHz α _{wccMAAnax} — 1.3 2.1 dB Amplitude ripple (p-p) 824849 MHz — 0.6 1.4 dB Maximum error vector magnitude 826.4846.6 MHz — 0.6 1.4 dB Maximum VSWR VSWR _{max} — 2.1 4.0 % @ TX port 824849 MHz — 1.5 2.0 % @ ANT port 824849 MHz — 1.4 2.0 MB 440 Minimum attenuation — 1.4 2.0 — 1.4 2.0 MB 494701 MHz 38 42 — dB 440 — dB 701728 MHz 35 40 — dB	Characteristics TX – ANT				min.	typ. @+25 °C	max.	
824849 MHz α _{max} — 1.5 2.3 dB	Center frequency			f _C	_	836.5	_	MHz
## Amplitude ripple (p-p) ## Amplitude ripple (p-p) ## Acc	Maximum insertion attenuation							
## Amplitude ripple (p-p) ## Amplitude ripple (p-p) ## Accurate 826.4846.6 MHz α _{NCDMA,max} 1		824849	MHz	$\alpha_{\sf max}$	_	1.5	2.3	dB
S24849 MHz EVM Maximum error vector magnitude EVM S26.4846.6 MHz WSWR WSWR MHz MHz MHz MHz MI MI MI MI MI MI MI M	@f _{carrier}	826.4846.6	MHz		_	1.3	2.1	dB
Maximum error vector magnitude EVM _{max} ² — 2.1 4.0 % Maximum VSWR VSWR _{max} — 2.1 4.0 % Maximum VSWR VSWR _{max} — 1.5 2.0 % Maximum VSWR VSWR _{max} — 1.5 2.0 % MAT — 1.5 2.0 % MID AND — 1.5 2.0 % MHz — 1.5 2.0 % MHz — 1.5 2.0 % MID — 1.4 0.0 % MID — 1.5 2.0 dB 494 420 MHz — 1.5 2.1 4B — 1.5 <th< td=""><td>Amplitude ripple (p-p)</td><td></td><td></td><td>Δα</td><td></td><td></td><td></td><td></td></th<>	Amplitude ripple (p-p)			Δα				
826.4 846.6 MHz MHz — 2.1 4.0 % Maximum VSWR VSWR _{max} — 2.1 4.0 % @ TX port 824 849 MHz — 1.5 2.0 — @ ANT port 824 849 MHz — 1.4 2.0 — Minimum attenuation — 40 45 — dB 420 494 MHz 38 42 — dB 494 701 MHz 35 39 — dB 701 728 MHz 35 40 — dB 764 804 MHz 35 41 — dB 860 869 MHz 30 37 — dB 869 894 MHz 45 52 — dB 869 894 MHz 45 52 — dB 1236 1341 MHz 40 47 — dB 1574 1577 MHz 35 39 — dB 1638 1708 MHz 30 34 — dB 40 47 —		824849	MHz		_	0.6	1.4	dB
Maximum VSWR VSWR _{max} — 1.5 2.0 @ TX port 824 849 MHz — 1.4 2.0 Minimum attenuation — 1.4 2.0 — Minimum attenuation — 40 45 — dB 420 494 MHz 38 42 — dB 494 701 MHz 35 39 — dB 701 728 MHz 35 40 — dB 764 804 MHz 30 37 — dB 860 869 MHz 3 10 — dB 869 894 MHz 45 52 — dB 1236 1341 MHz 40 47 — dB 1574 1577 MHz 35 39 — dB 1638 1708 MHz 30 34 — dB	Maximum error vector magnitude			EVM _{max} ²⁾				
@ TX port @ ANT port 824 849 MHz Antiport Minimum attenuation 10 420 MHz 420 494 MHz 494 701 MHz 701 728 MHz 728 764 MHz 860 869 MHz 869 869 MHz 869 894 MHz 869 894 MHz 871.4 891.6 MHz 871.4 891.6 MHz 871.4 891.6 MHz 1574 1577 MHz 1638 1708 MHz 1638 1708 MHz 30 34 — dB 1844.9 1879.9 MHz 30 34 — dB		826.4846.6	MHz		_	2.1	4.0	%
@ ANT port Minimum attenuation 10 420 MHz 420 494 MHz 420 494 MHz 420 494 MHz 38 42 — dB 494 701 MHz 35 39 — dB 701 728 MHz 35 40 — dB 728 764 MHz 35 41 — dB 764 804 MHz 360 869 MHz 370 MHz 3800 869 MHz 38	Maximum VSWR			VSWR _{max}				
Minimum attenuation α min 40 45 — dB 420494 MHz 38 42 — dB 494701 MHz 35 39 — dB 701728 MHz 35 40 — dB 764804 MHz 35 41 — dB 860869 MHz 30 37 — dB 869894 MHz 3 10 — dB 869894 MHz 45 52 — dB 48 53 — dB 12361341 MHz 40 47 — dB 15741577 MHz 35 39 — dB 16381708 MHz 33 36 — dB 1844.91879.9 MHz 30 34 — dB					_			
10420 MHz 40 45 — dB 420494 MHz 38 42 — dB 494701 MHz 35 39 — dB 701728 MHz 35 40 — dB 728764 MHz 35 41 — dB 764804 MHz 30 37 — dB 860869 MHz 3 10 — dB 869894 MHz 45 52 — dB 869894 MHz 45 52 — dB 12361341 MHz 40 47 — dB 15741577 MHz 35 39 — dB 16381708 MHz 33 36 — dB 1844.91879.9 MHz 30 34 — dB	•	824849	MHz		_	1.4	2.0	
420494 MHz 38 42 — dB 494701 MHz 35 39 — dB 701728 MHz 35 40 — dB 728764 MHz 35 41 — dB 764804 MHz 30 37 — dB 860869 MHz 3 10 — dB 869894 MHz 45 52 — dB 871.4891.6 MHz α _{WCDMA,min} 48 53 — dB 12361341 MHz 40 47 — dB 15741577 MHz 35 39 — dB 16381708 MHz 33 36 — dB 1844.91879.9 MHz 30 34 — dB	Minimum attenuation			$\alpha_{_{ m min}}$				
494701 MHz 35 39 — dB 701728 MHz 35 40 — dB 728764 MHz 35 41 — dB 764804 MHz 30 37 — dB 860869 MHz 3 10 — dB 869894 MHz 45 52 — dB (@f _{carrier} 871.4891.6 MHz α _{WCDMA,min}) 48 53 — dB 12361341 MHz 40 47 — dB 15741577 MHz 35 39 — dB 16381708 MHz 33 36 — dB 1844.91879.9 MHz 30 34 — dB							_	
701728 MHz 35 40 — dB 728764 MHz 35 41 — dB 764804 MHz 30 37 — dB 860869 MHz 3 10 — dB 869894 MHz 45 52 — dB 871.4891.6 MHz α _{WCDMA,min} 48 53 — dB 12361341 MHz 40 47 — dB 15741577 MHz 35 39 — dB 16381708 MHz 33 36 — dB 1844.91879.9 MHz 30 34 — dB			MHz		38	42		dB
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		494701	MHz		35	39	_	dB
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		701728	MHz		35	40	_	dB
860869 MHz 3 10 — dB 869894 MHz 45 52 — dB 871.4891.6 MHz α _{WCDMA,min} 48 53 — dB 12361341 MHz 40 47 — dB 15741577 MHz 35 39 — dB 16381708 MHz 33 36 — dB 1844.91879.9 MHz 30 34 — dB		728764	MHz		35	41	<u>—</u>	dB
869894 MHz 45 52 — dB @f _{carrier} 871.4891.6 MHz α _{WCDMA,min} 48 53 — dB 12361341 MHz 40 47 — dB 15741577 MHz 35 39 — dB 16381708 MHz 33 36 — dB 1844.91879.9 MHz 30 34 — dB		764804	MHz		30	37	_	dB
@f _{carrier} 871.4891.6 MHz α _{WCDMA,min} 48 53 — dB 12361341 MHz 40 47 — dB 15741577 MHz 35 39 — dB 16381708 MHz 33 36 — dB 1844.91879.9 MHz 30 34 — dB		860869	MHz		3	10	_	dB
12361341 MHz 40 47 — dB 15741577 MHz 35 39 — dB 16381708 MHz 33 36 — dB 1844.91879.9 MHz 30 34 — dB		869894	MHz		45	52	_	dB
12361341 MHz 40 47 — dB 15741577 MHz 35 39 — dB 16381708 MHz 33 36 — dB 1844.91879.9 MHz 30 34 — dB	@ f _{carrier}	871.4891.6	MHz	α _{WCDMA,min} 1)	48	53	_	dB
16381708 MHz 33 36 — dB 1844.91879.9 MHz 30 34 — dB		12361341	MHz		40	47	<u>—</u>	dB
1844.91879.9 MHz 30 34 — dB		15741577	MHz		35	39	_	dB
		16381708	MHz		33	36	_	dB
		1844.9 1879.9	MHz		30	34	_	dB
					30	34	_	dB



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Characteristics TX – ANT			min.	typ. @+25 °C	max.	
19301990	MHz	$\alpha_{_{min}}$	30	33	_	dB
21102170	MHz		28	31	_	dB
24002557	MHz		25	28	_	dB
32863406	MHz		20	25	_	dB
41104255	MHz		20	24	_	dB
49345350	MHz		10	14	_	dB
57255953	MHz		5	10	_	dB

Attenuation of WCDMA signal ("power transfer function"). Please refer to definition of Power Transfer Function (PTF) of WCDMA signal (p. 22).

²⁾ Error Vector Magnitude (EVM) based on definition given in 3GPP TS 25.141.



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Data sheet

6.2 ANT - RX

 Z_{TX} $= -30 \, ^{\circ}\text{C}$ to $+90 \, ^{\circ}\text{C}$ Temperature range for specification

TX terminating impedance $=50 \Omega$

 Z_{ANT} ANT terminating impedance = 50 Ω with par. 8.2 nH RX terminating impedance

 $Z_{\rm RX}$ = 100Ω (balanced)

Characteristics ANT – RX				min.	typ. @+25 °C	max.	
Center frequency			f _C	_	881.5	_	MHz
Maximum balanced insertion attenuation	า						
	869894	MHz	α_{max}	_	1.7	2.4	dB
@f _{carrier}	871.4891.6	MHz	$\alpha_{\text{WCDMA,max}}^{3)}$	_	1.5	2.2	dB
Amplitude ripple (p-p)			Δα				
	869894	MHz		_	0.5	1.2	dB
Maximum error vector magnitude			EVM _{max} ¹⁾				
	871.4891.6	MHz		_	1.7	3.5	%
Maximum VSWR			VSWR _{max}				
@ ANT port	869894	MHz		_	1.7	2.0	
@ RX port	869894	MHz	OMBB 4)	_	1.6	2.0	
Minimum common-mode rejection ratio			CMRR _{min} ⁴⁾				
Minimum halamaad attamustian	869894	MHz	~	23	27	_	dB
Minimum balanced attenuation	40 447	N 41 1-	α_{min}	45	7.5		-10
	10447	MHz		45	75	<u> </u>	dB
	447824	MHz		45	61	_	dB
	824849	MHz		50	60	_	dB
@ f_{carrier}	826.4846.6	MHz	α _{WCDMA,min} 3)	55	61	-	dB
	849854	MHz		10	56		dB
	854871.5	MHz		0.9	1.3	_	dB
	909914	MHz		10	20	<u>—</u>	dB
	914940	MHz		20	27	_	dB
	9401000	MHz		40	49	_	dB
	10001693	MHz		40	53	_	dB
	16931850	MHz		45	54	_	dB
	18501920	MHz		40	54	_	dB
	19205000	MHz		40	46	_	dB



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Characteristics ANT – RX				min.	typ. @+25 °C	max.	
	50006000	MHz	$\alpha_{_{min}}$	30	41	_	dB
IMD product levels ²⁾							
IMD2							
Blocker 1	45	MHz		_	-125	-109	dBm
Blocker 3	1718	MHz		_	-106	-96	dBm
IMD3							
Blocker 2	791.5	MHz		_	-106	-96	dBm
Blocker 4	2554.5	MHz		_	-115	-105	dBm

¹⁾ Error Vector Magnitude (EVM) based on definition given in 3GPP TS 25.141.

²⁾ Power levels: 21.5 dBm Tx signal, -15dBm blocker at antenna port.

Attenuation of WCDMA signal ("power transfer function"). Please refer to definition of Power Transfer Function (PTF) of WCDMA signal (p. 22).

⁴⁾ A combination of 10` phase balance and 1 dB amplitude balance corresponds to 19.6 dB CMRR.



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6.3 TX - RX

 Z_{TX} $= -30 \, ^{\circ}\text{C}$ to $+90 \, ^{\circ}\text{C}$ Temperature range for specification

TX terminating impedance $= 50 \Omega$

 Z_{ANT} ANT terminating impedance = 50 Ω with par. 8.2 nH RX terminating impedance = 100Ω (balanced)

Characteristics TX – RX					min.	typ. @+25 °C	max.	
Differential Mode Isolation				$\alpha_{_{min}}$				
		824849	MHz		54	63	_	dB
	@f _{carrier}	826.4846.6	MHz	α _{WCDMA,min} 1)	57	63	_	dB
		869894	MHz		50	55	_	dB
	@f _{carrier}	871.4891.6	MHz	α _{WCDMA,min} 1)	52	56	_	dB
		1574 1577	MHz		40	64	_	dB
		16381708	MHz		40	62	_	dB
		24622557	MHz		40	56	_	dB
Common Mode Isolation								
		824849	MHz		42	47	_	dB
	@f _{carrier}	826.4846.6	MHz	α _{WCDMA,min} 1)	42	48	_	dB

Attenuation of WCDMA signal ("power transfer function"). Please refer to definition of Power Transfer Function (PTF) of WCDMA signal (p. 22).



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Maximum ratings

Storage temperature	$T_{\text{STG}} = -40 ^{\circ}\text{C} \text{ to } +85 ^{\circ}\text{C}$	
DC voltage	$V_{DC} = 5.0 \text{ V (max.)}^{1)}$	
ESD voltage	$V_{\rm ESD}^{2)} = 100 \rm V (max.)$	Machine model.
Input power	P _{IN}	
@ TX port: elsewhere MHz (min.)	10 dBm	Continuous wave for 5000 h @ 50 °C.
@ TX port: 824 849 MHz	29 dBm	Continuous wave for 5000 h @ 50 °C.

¹⁶⁸h Damp Heat Steady State acc. IEC 60068-2-67 Cy. According to JESD22-A115B (MM – Machine Model), 10 negative & 10 positive pulses.



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8 Transmission coefficients

8.1 TX - ANT 0.0 ·α/dB 1.0 .222 1.517 2.0 3.0 4.0 5.0 850 820 830 840 860 *f*/MHz 0.0 20.0 40.0 60.0 0.08 800 900 950 750 850 1000 *f/*MHz 0.0 20.0 40.0 60.0

Figure 4: Attenuation TX – ANT.

1000

2000

80.0

3000

4000

5000

f/MHz-

6000



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SAW Duplexer 836.5 / 881.5 MHz

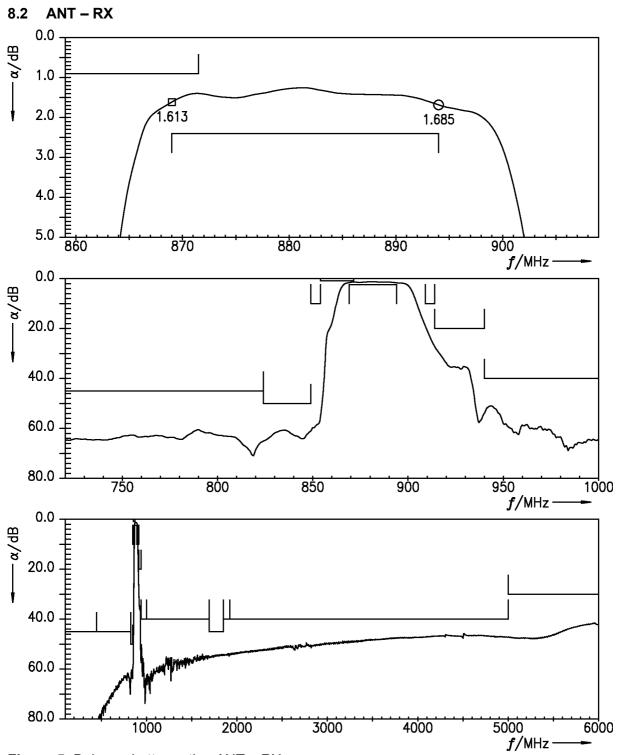


Figure 5: Balanced attenuation ANT – RX.



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SAW Duplexer 836.5 / 881.5 MHz

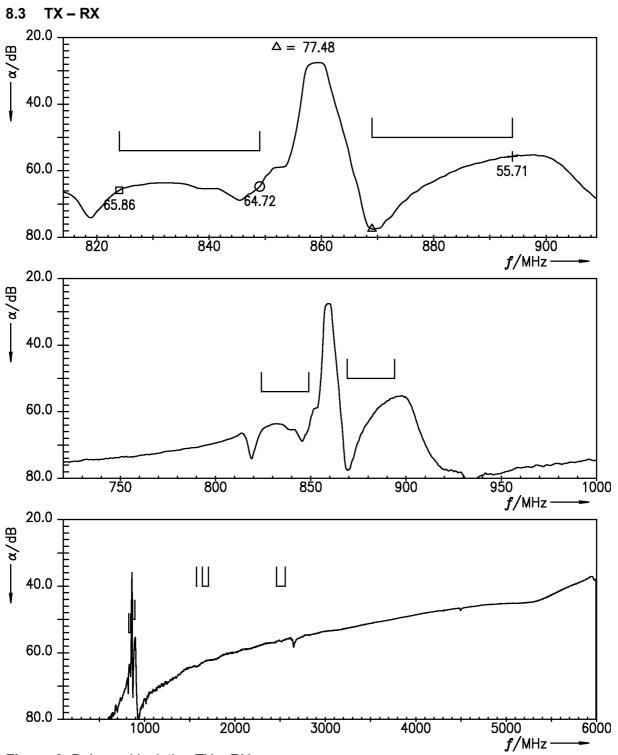


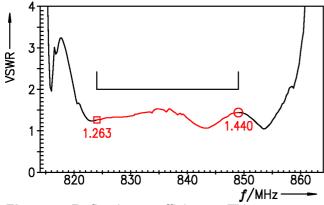
Figure 6: Balanced isolation TX – RX.



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9 Reflection coefficients



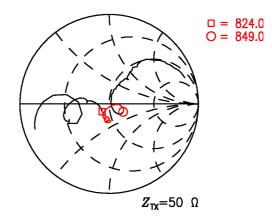
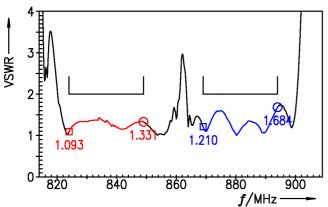


Figure 7: Reflection coefficient at TX port.



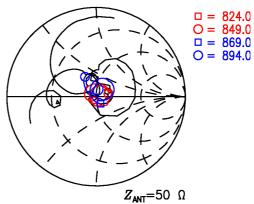
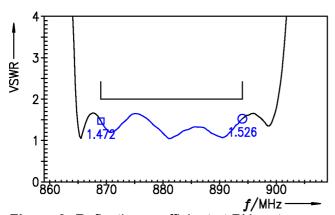


Figure 8: Reflection coefficient at ANT port (TX and RX frequencies).



 $\Box = 869.0$ O = 894.0 $Z_{RX} = 100 \Omega$

Figure 9: Reflection coefficient at RX port.

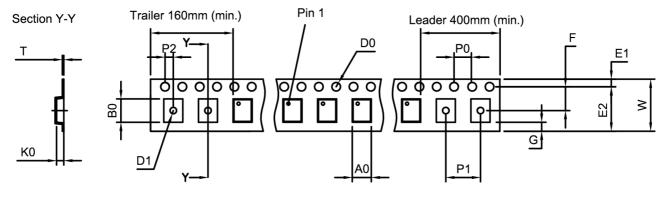


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10 Packing material

10.1 Tape



User direction of unreeling

Figure 10: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

A ₀	1.62±0.05 mm
B ₀	2.04±0.05 mm
D ₀	1.5±0.05 mm
D ₁	0.8±0.05 mm
E ₁	1.75±0.1 mm

Е	2	6.25 mm (min.)
F	F	3.5±0.05 mm
	3	0.75 mm (min.)
K	0	0.62±0.05 mm
Р	0	4.0 _{±0.1} mm

P_1	4.0 _{±0.1} mm
P_2	2.0±0.05 mm
Т	0.25 _{±0.02} mm
W	8.0 _{±0.1} mm

Table 1: Tape dimensions.

10.2 Reel with diameter of 180 mm

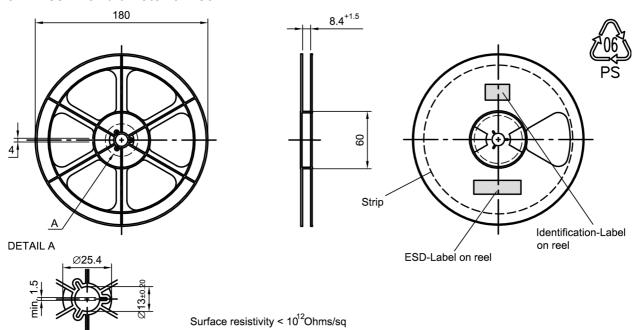


Figure 11: Drawing of reel (first-angle projection) with diameter of 180 mm.



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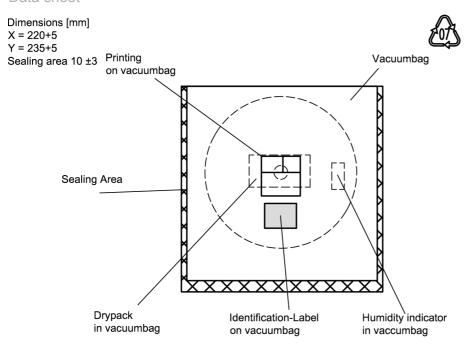


Figure 12: Drawing of moisture barrier bag (MBB) for reel with diameter of 180 mm.

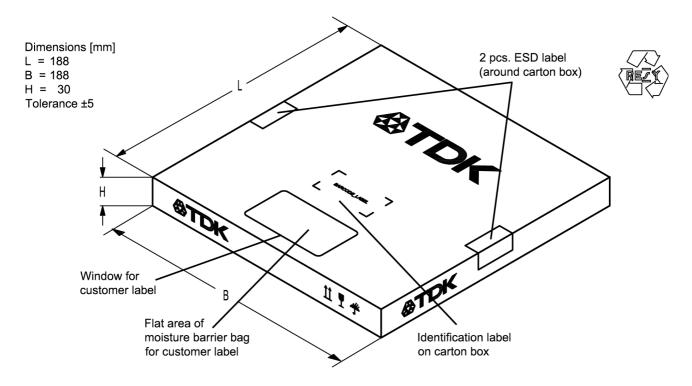


Figure 13: Drawing of folding box for reel with diameter of 180 mm.



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10.3 Reel with diameter of 330 mm

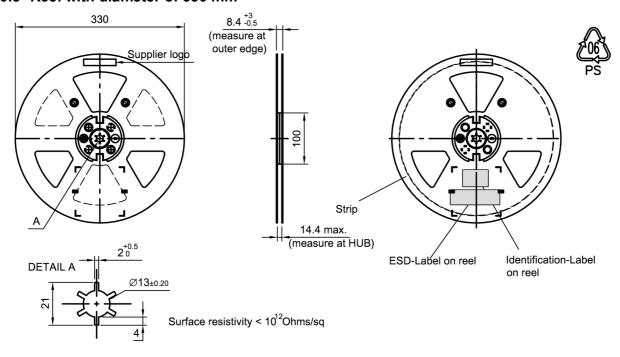


Figure 14: Drawing of reel (first-angle projection) with diameter of 330 mm.

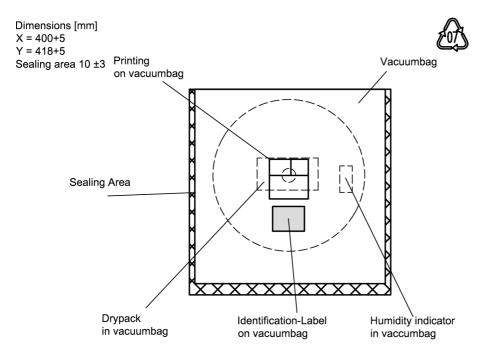


Figure 15: Drawing of moisture barrier bag (MBB) for reel with diameter of 330 mm.



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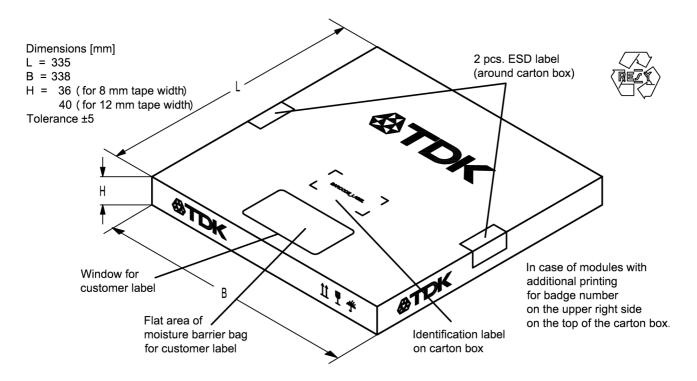


Figure 16: Drawing of folding box for reel with diameter of 330 mm.

11 Marking

Products are marked with product type number and lot number encoded according to Table 2:

■ Type number:

The 4 digit type number of the ordering code, is encoded by a special BASE32 code into a 3 digit marking.

Example of decoding type number marking on device in decimal code.

16J => 1234

1 x 32² + 6 x 32¹ + 18 (=J) x 32⁰ = 1234

The BASE32 code for product type B8576 is 8C0.

■ Lot number:

The last 5 digits of the lot number, e.g., are encoded based on a special BASE47 code into a 3 digit marking.

Example of decoding lot number marking on device in decimal code.

5UY => 12345 5 x 47² + 27 (=U) x 47¹ + 31 (=Y) x 47⁰ = 12345



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Adopted BASE32 code for type number								
Decimal	Base32	Decimal	Base32					
value	code	value	code					
0	0	16	G					
1	1	17	Н					
2	2	18	J					
3	3	19	K					
4	4	20	М					
5	5	21	N					
6	6	22	Р					
7	7	23	Q					
8	8	24	R					
9	9	25	S					
10	Α	26	Т					
11	В	27	V					
12	С	28	W					
13	D	29	Х					
14	Е	30	Y					
15	F	31	Z					

Adopted BASE47 code for lot number			
Decimal	Base47	Decimal	Base47
value	code	value	code
0	0	24	R
1	1	25	S
2	2	26	Т
3	3	27	U
4	4	28	V
5	5	29	W
6	6	30	Х
7	7	31	Y
8	8	32	Z
9	9	33	b
10	Α	34	d
11	В	35	f
12	С	36	h
13	D	37	n
14	Е	38	r
15	F	39	t
16	G	40	V
17	Н	41	\
18	J	42	?
19	K	43	{
20	L	44	}
21	М	45	<
22	N	46	>
23	Р		

Table 2: Lists for encoding and decoding of marking.



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12 Soldering profile

The recommended soldering process is in accordance with IEC $60068-2-58-3^d$ edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
T > 220 °C	30 s to 70 s
T > 230 °C	min. 10 s
T > 245 °C	max. 20 s
<i>T</i> ≥ 255 °C	_
peak temperature T_{peak}	250 °C +0/-5 °C
wetting temperature T_{\min}	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature T	measured at solder pads

Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).

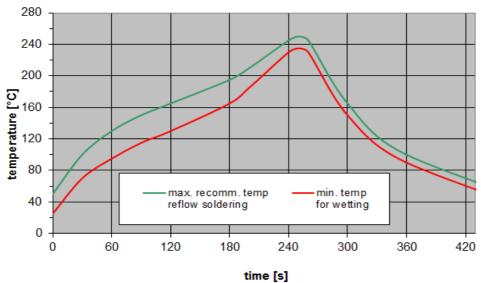


Figure 17: Recommended reflow profile for convection and infrared soldering – lead-free solder.



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13 Annotations

13.1 Matching coils

See TDK inductor pdf-catalog http://www.tdk.co.jp/tefe02/coil.htm#aname1 and Data Library for circuit simulation http://www.tdk.co.jp/etvcl/index.htm.

13.2 Power Transfer Function (PTF) of WCDMA signal

Attenuation of WCDMA signal, α_{WCDMA} , is defined by

$$\alpha_{\text{WCDMA}}(f_{\text{carrier}}) = 10 \log_{10} \left| \frac{1}{\text{PTF}(f_{\text{carrier}})} \right| dB$$

and

$$PTF(f_{carrier}) = \int_{-\infty}^{+\infty} |S_{21}(f)H_{RRC}(f - f_{carrier})|^2 df$$

with f_{carrier} according to 3GPP TS 25.101 (e.g., for the WCDMA B8 pass band, f_{carrier} ranges from 882.4 MHz to 912.6 MHz which correspond to the lowest and highest TX channels, respectively). $H_{\text{RRC}}(f)$ is the transfer function of the root-raised cosine transmit pulse shaping filter according to 3GPP TS 25.101 using the normalization

$$\int_{-\infty}^{+\infty} \left| H_{RRC}(f) \right|^2 \mathrm{d}f = 1$$

13.3 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

13.4 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local EPCOS sales office.

13.5 Ordering code and packing units

Ordering code	Packing units
B39881B8576P810	15000 pcs
B39881B8576P810S 5	5000 pcs

Table 4: Ordering codes and packing units.

14 Cautions and warnings

14.1 Moldability

Before using in overmolding environment, please contact your local EPCOS sales office.



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14.2 Simplified drawings

Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on EPCOS internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of EPCOS, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

Projection method

Unless otherwise specified first-angle projection is applied.

Contact and Important notes

For further information please contact your local EPCOS sales office or visit our web page at www.epcos.com.

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For questions on technology, prices and delivery please contact the sales offices of EPCOS AG or the international representatives.

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.



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