



**RF360**  
**Europe GmbH**

## **SAW Components**

### **SAW Duplexer**

LTE Band 2

Series/type: B8618  
Ordering code: B39202B8618P810

Date: October 13, 2015  
Version: 2.1

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## SAW Components

### SAW Duplexer LTE Band 2

|                |                  |
|----------------|------------------|
| Series/type:   | B8618            |
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Data sheet

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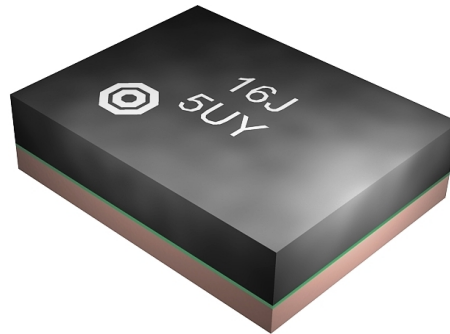
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## 1 Application

- Low-loss SAW duplexer for mobile telephone LTE Band 2 (PCS) systems.
- Low insertion attenuation.
- Low amplitude ripple.
- Usable pass band 60 MHz.
- Single ended to balanced transformation in Antenna – Rx path.
- Impedance transformation 50Ω to 100Ω in Antenna – Rx path.

## 2 Features

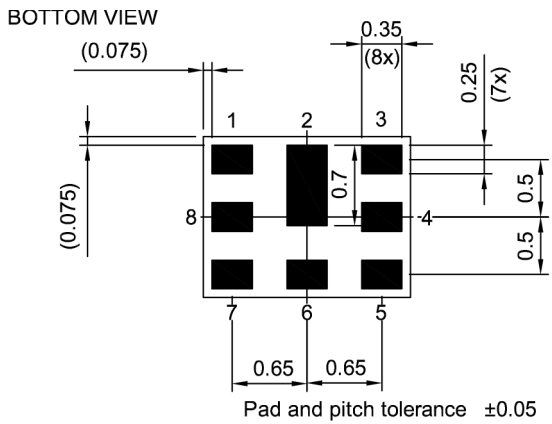
- Package size 1.8 mm × 1.4 mm.
- Package height (max.) 0.475 mm.
- Approximate weight 0.0035 g.
- RoHS compatible.
- Package for Surface Mount Technology (SMT).
- Ni, gold-plated terminals.
- Electrostatic Sensitive Device (ESD).
- Moisture Sensitivity Level 3 (MSL3).



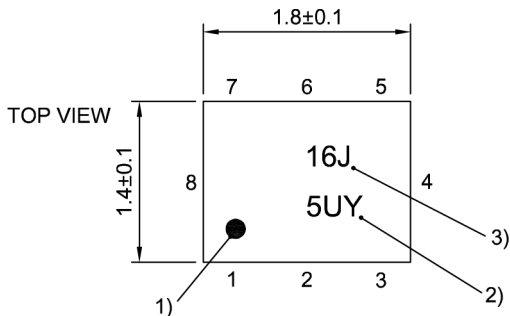
**Figure 1:** Picture of component with example of marking.

Data sheet

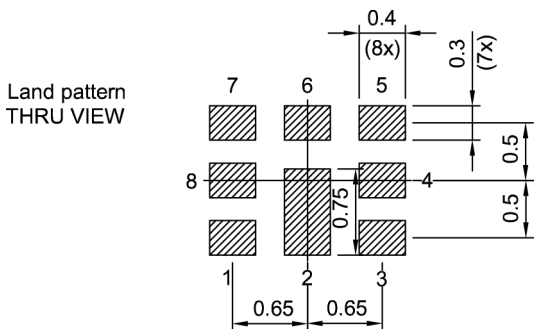
3 Package



SIDE VIEW



- 1) Marking for pad number 1
- 2) Example of encoded lot number
- 3) Example of encoded filter type number



**Figure 2:** Drawing of package with package height A = 0.475 mm (max.). See Simplified drawings (p. 21).

4 Pin configuration

- 1, 8 RX balanced
- 3 TX
- 6 ANT
- 2, 4, 5, 7 Ground

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5 Matching circuit

■  $L_{p1,8} = 9.5 \text{ nH}$

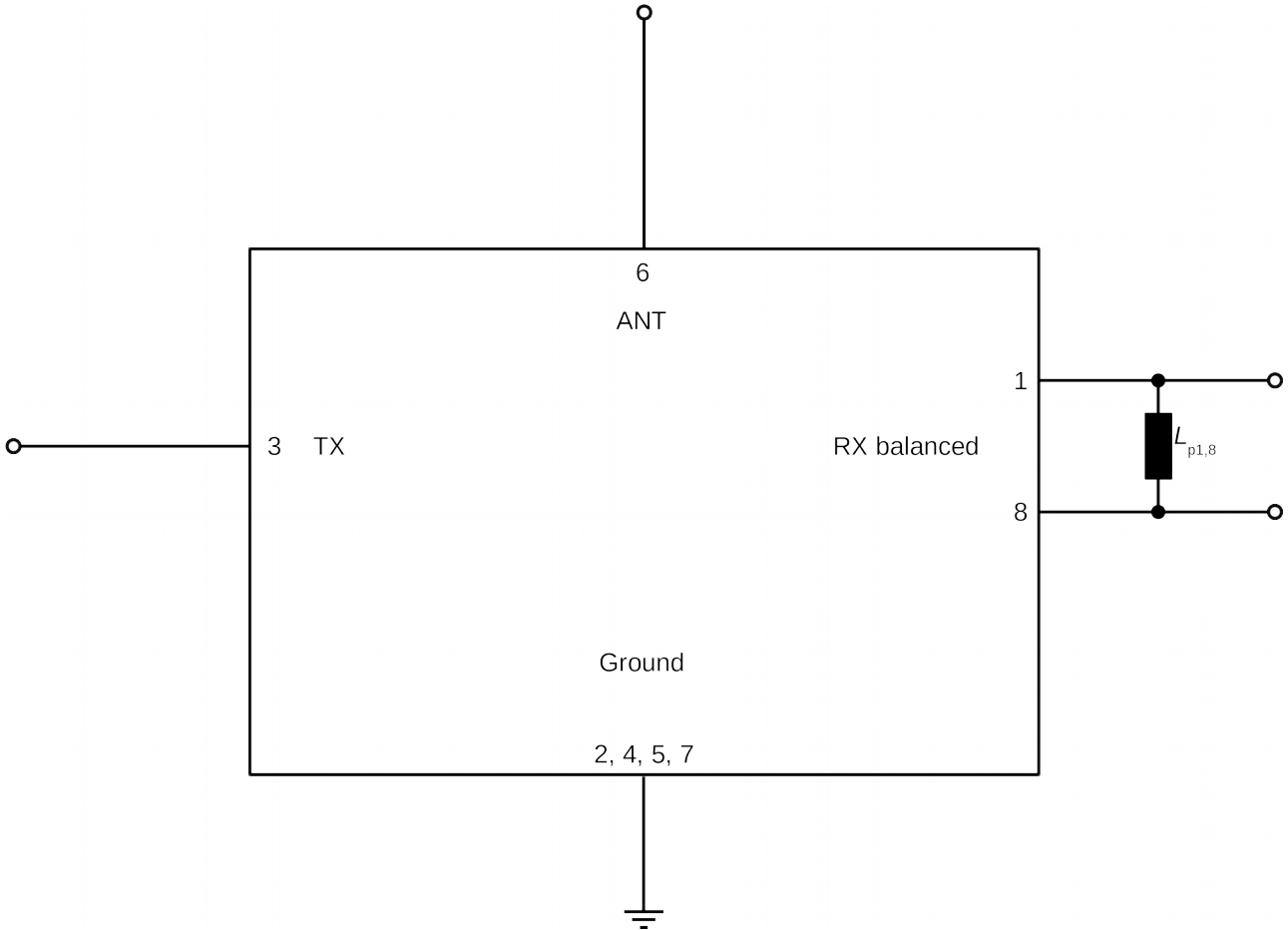


Figure 3: Schematic of matching circuit.

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## 6 Characteristics

### 6.1 TX – ANT

|                                     |           |   |
|-------------------------------------|-----------|---|
| Temperature range for specification | $T$       | = -30 °C to +85 °C                                  |
| TX terminating impedance            | $Z_{TX}$  | = 50 $\Omega$                                       |
| ANT terminating impedance           | $Z_{ANT}$ | = 50 $\Omega$                                       |
| RX terminating impedance            | $Z_{RX}$  | = 100 $\Omega$ with par. 9.5 nH (differential mode) |
| RX terminating impedance            | $Z_{RX}$  | = 25 $\Omega$ (common mode)                         |

| Characteristics TX – ANT <sup>1)</sup> |                                  | min. | typ.<br>@+25 °C | max. |     |
|--|----------------------------------|------|-----------------|------|-----|
| <b>Center frequency</b>                | $f_C$                            | —    | 1880            | —    | MHz |
| <b>Maximum insertion attenuation</b>   | $\alpha_{max}$                   | —    | 1.9             | 2.5  | dB  |
|  | 1850.24... 1909.76 MHz           |      |                 |      |     |
| <b>Amplitude ripple (p-p)</b>          | $\Delta\alpha^{2)}$              | —    | 0.3             | 1.5  | dB  |
|  | 1850.24... 1909.76 MHz           |      |                 |      |     |
| <b>Maximum VSWR</b>                    | VSWR <sub>max</sub>              |      |                 |      |     |
| @ TX port                              | 1850.24... 1909.76 MHz           | —    | 1.4             | 2.0  |     |
| @ ANT port                             | 1850.24... 1909.76 MHz           | —    | 1.4             | 2.0  |     |
| <b>Maximum error vector magnitude</b>  | EVM <sub>max</sub> <sup>3)</sup> |      |                 |      |     |
|  | 1852.4... 1907.6 MHz             | —    | 0.5             | 3.0  | %   |
| <b>Minimum attenuation</b>             | $\alpha_{min}$                   |      |                 |      |     |
|  | 50... 787 MHz                    | 30   | 42              | —    | dB  |
|  | 728... 764 MHz                   | 40   | 43              | —    | dB  |
|  | 869... 894 MHz                   | 40   | 43              | —    | dB  |
|  | 1226... 1250 MHz                 | 43   | 50              | —    | dB  |
|  | 1559... 1606 MHz                 | 43   | 54              | —    | dB  |
|  | 1605.9... 1680 MHz               | 30   | 54              | —    | dB  |
|  | 1930.24... 1989.76 MHz           | 44   | 57              | —    | dB  |
|  | 2010... 2025 MHz                 | 20   | 52              | —    | dB  |
|  | 2110... 2155 MHz                 | 44   | 49              | —    | dB  |
|  | 2400... 2500 MHz                 | 25   | 35              | —    | dB  |
|  | 3700... 3820 MHz                 | 26   | 29              | —    | dB  |
|  | 4900... 5950 MHz                 | 21   | 29              | —    | dB  |
|  | 5550... 5730 MHz                 | 23   | 27              | —    | dB  |

<sup>1)</sup> Specified min/max values are valid for a testing power of +10 dBm.

<sup>2)</sup> Over any channel with band width of 5 MHz.

<sup>3)</sup> Error Vector Magnitude (EVM) based on definition given in 3GPP TS 25.141.



Data sheet

**6.2 ANT – RX**

|                                     |           |   |
|-------------------------------------|-----------|---|
| Temperature range for specification | $T$       | = -30 °C to +85 °C                                  |
| TX terminating impedance            | $Z_{TX}$  | = 50 $\Omega$                                       |
| ANT terminating impedance           | $Z_{ANT}$ | = 50 $\Omega$                                       |
| RX terminating impedance            | $Z_{RX}$  | = 100 $\Omega$ with par. 9.5 nH (differential mode) |
| RX terminating impedance            | $Z_{RX}$  | = 25 $\Omega$ (common mode)                         |

| Characteristics ANT – RX <sup>1)</sup> |                        | min. | typ.<br>@+25 °C | max. |     |
|--|------------------------|------|-----------------|------|-----|
| <b>Center frequency</b>                | $f_C$                  | —    | 1960            | —    | MHz |
| <b>Maximum insertion attenuation</b>   | $\alpha_{max}$         |      |                 |      |     |
|  | 1930.24... 1989.76 MHz | —    | 2.7             | 3.5  | dB  |
| <b>Maximum VSWR</b>                    | VSWR <sub>max</sub>    |      |                 |      |     |
| @ ANT port                             | 1930.24... 1989.76 MHz | —    | 1.6             | 2.0  |     |
| @ RX port                              | 1930.24... 1989.76 MHz | —    | 1.6             | 2.0  |     |
| <b>Minimum attenuation</b>             | $\alpha_{min}$         |      |                 |      |     |
|  | 50... 1850 MHz         | 45   | 49              | —    | dB  |
|  | 80 MHz                 | 50   | >60             | —    | dB  |
|  | 1850.24... 1909.76 MHz | 45   | 52              | —    | dB  |
|  | 2050... 2075 MHz       | 25   | 39              | —    | dB  |
|  | 2075... 2350 MHz       | 30   | 37              | —    | dB  |
|  | 2350... 2550 MHz       | 20   | 31              | —    | dB  |
|  | 2550... 6000 MHz       | 40   | 51              | —    | dB  |
|  | 5610... 5845 MHz       | 48   | 52              | —    | dB  |

<sup>1)</sup> Specified min/max values are valid for a testing power of +10 dBm.

Data sheet

**6.3 TX – RX**

|                                     |           |   |
|-------------------------------------|-----------|---|
| Temperature range for specification | $T$       | = -30 °C to +85 °C                                  |
| TX terminating impedance            | $Z_{TX}$  | = 50 $\Omega$                                       |
| ANT terminating impedance           | $Z_{ANT}$ | = 50 $\Omega$                                       |
| RX terminating impedance            | $Z_{RX}$  | = 100 $\Omega$ with par. 9.5 nH (differential mode) |
| RX terminating impedance            | $Z_{RX}$  | = 25 $\Omega$ (common mode)                         |

| Characteristics TX – RX <sup>1)</sup>      |                        | min. | typ.<br>@+25 °C | max. |    |
|--|------------------------|------|-----------------|------|----|
| <b>Minimum differential-mode isolation</b> | $\alpha_{min}$         |      |                 |      |    |
|  | 1574... 1577 MHz       | 40   | 67              | —    | dB |
|  | 1850.24... 1909.76 MHz | 54   | 57              | —    | dB |
|  | 1930.24... 1989.76 MHz | 55   | 61              | —    | dB |
|  | 3700... 3820 MHz       | 20   | 58              | —    | dB |
| 5550... 5850 MHz                           | 20                     | 49   | —               | dB   |    |
| <b>Minimum common-mode isolation</b>       | $\alpha_{min}$         |      |                 |      |    |
|  | 1850.24... 1909.76 MHz | 43   | 48              | —    | dB |

<sup>1)</sup> Specified min/max values are valid for a testing power of +10 dBm.

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## 7 Maximum ratings

|  |   |  |
|--|---|--|
| Storage temperature  | $T_{STG} = -40\text{ °C to }+90\text{ °C}$        |  |
| DC voltage   | $V_{DC} = 0\text{ V (max.)}^{1)}$                 |  |
| ESD voltage  |   |  |
|  | $V_{ESD}^{2)}$ 300 V (max.)                       | Human body model.                      |
|  | $V_{ESD}^{3)}$ 600 V (max.)                       | Charged device model.                  |
| Input power @ TX port:<br>1850.24 ... 1909.76 MHz<br>elsewhere | $P_{IN} = 29\text{ dBm}$<br><br>$= 10\text{ dBm}$ | Continuous wave for<br>5000 h @ 50 °C. |

- <sup>1)</sup> DC resistance at RX output might be less than 100 MΩ at elevated temperatures. Hence, using blocking capacitors is recommended.
- <sup>2)</sup> According to JESD22-A114F (HBM – Human Body Model), 1 negative & 1 positive pulse.
- <sup>3)</sup> According to JESD22-C101C (CDM – Field Induced Charged Device Model), 3 negative & 3 positive pulses.

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8 Transmission coefficients

8.1 TX – ANT

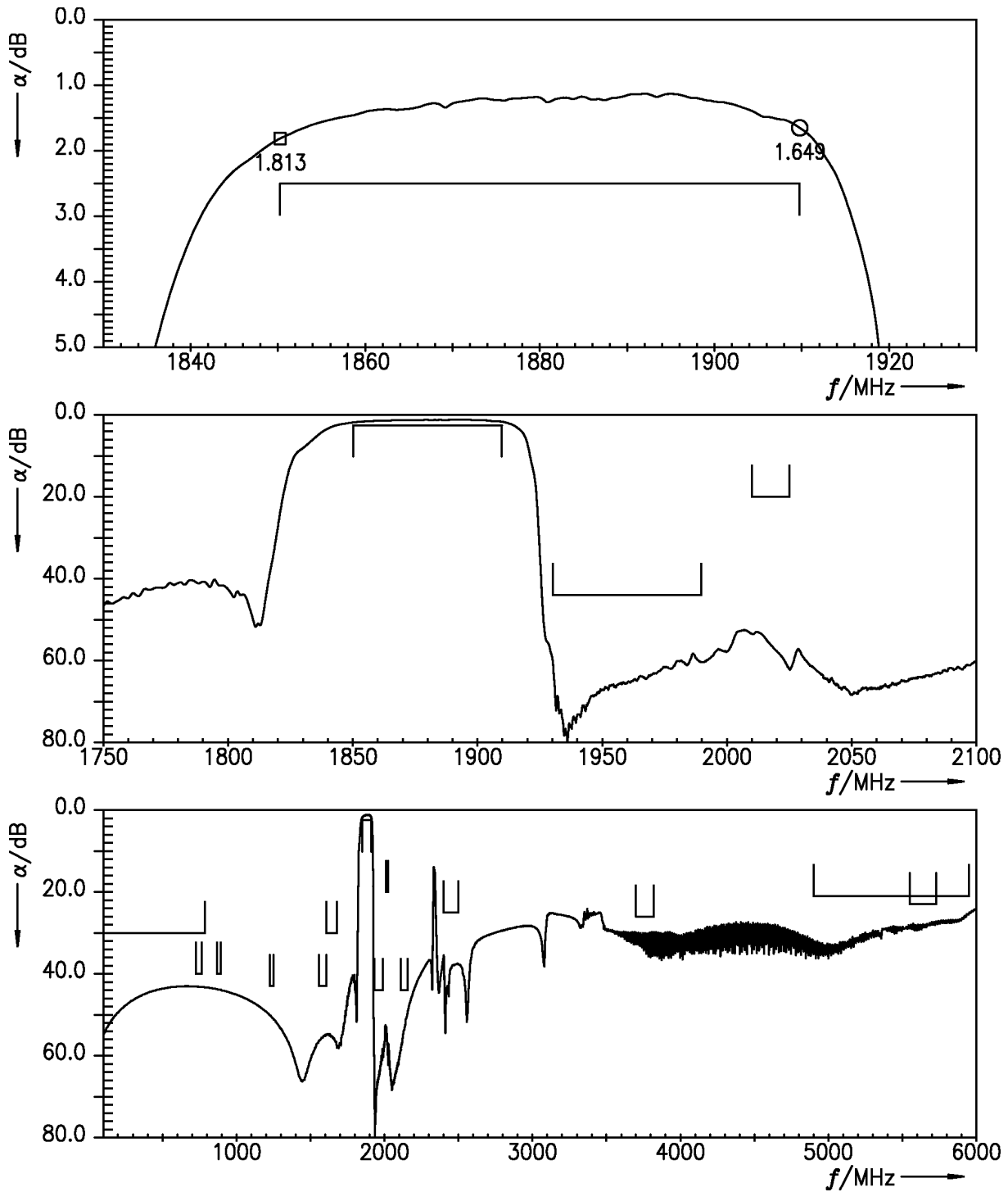
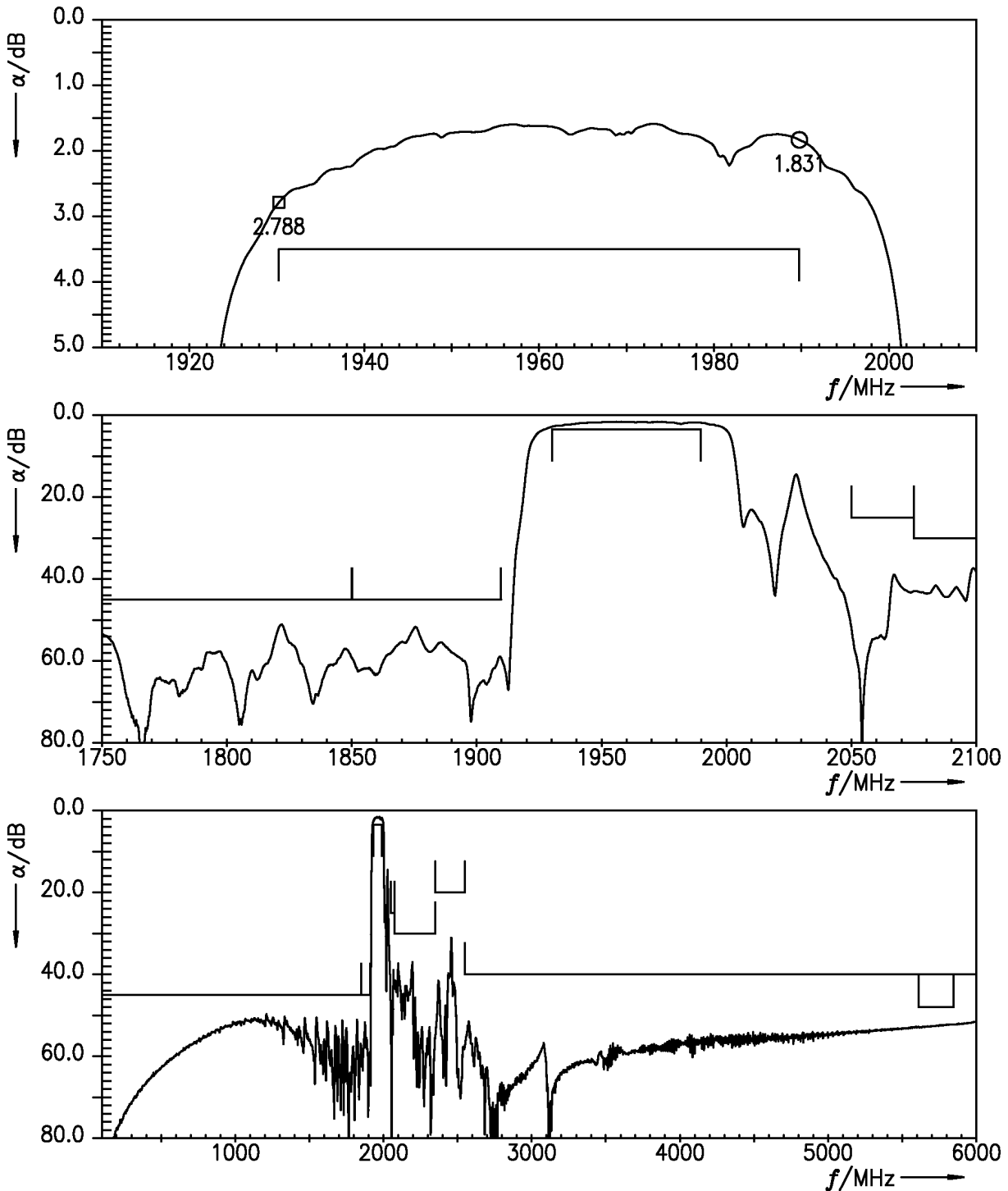


Figure 4: Attenuation TX – ANT.

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**8.2 ANT – RX**



**Figure 5:** Attenuation ANT – RX.

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8.3 TX – RX

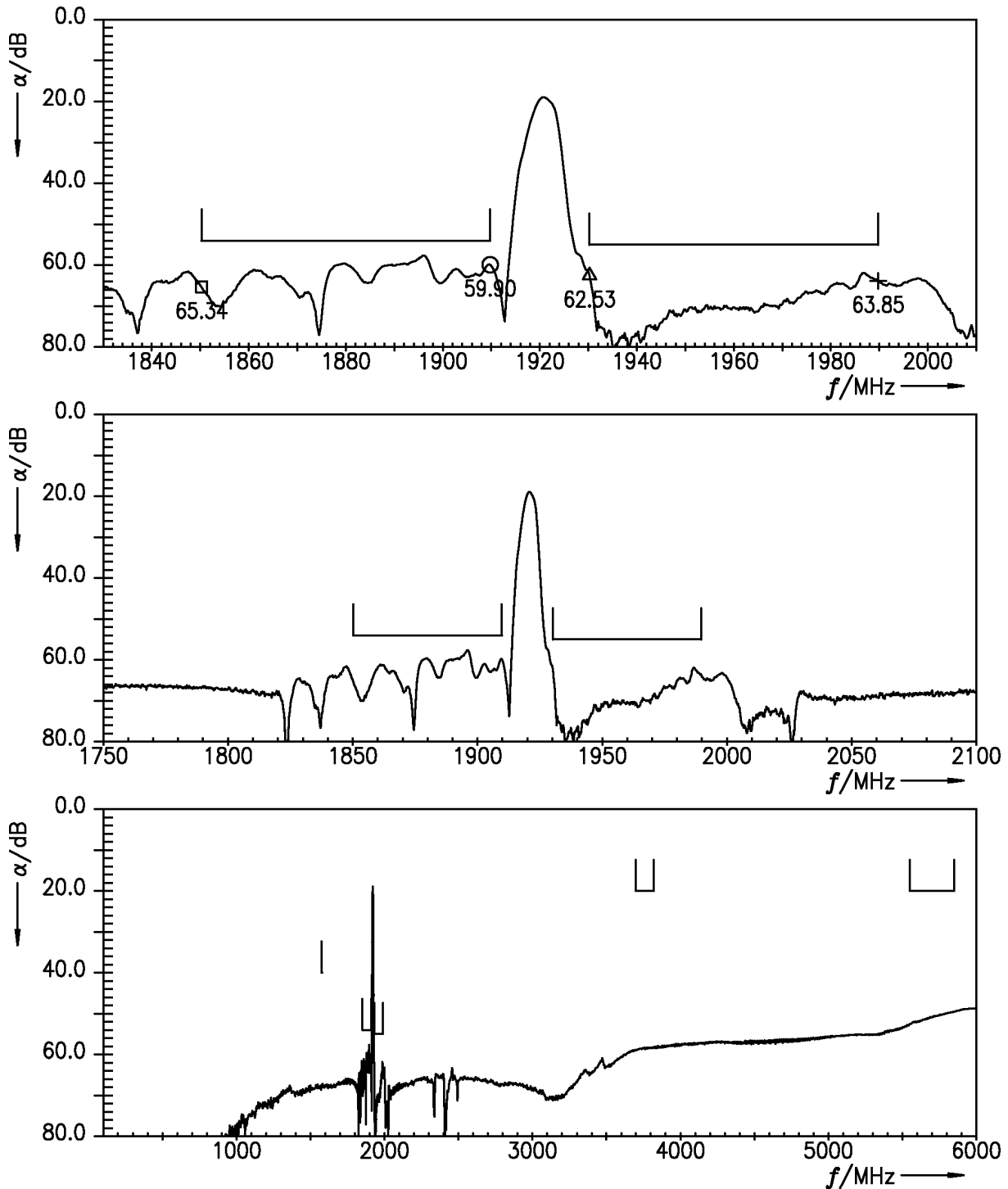
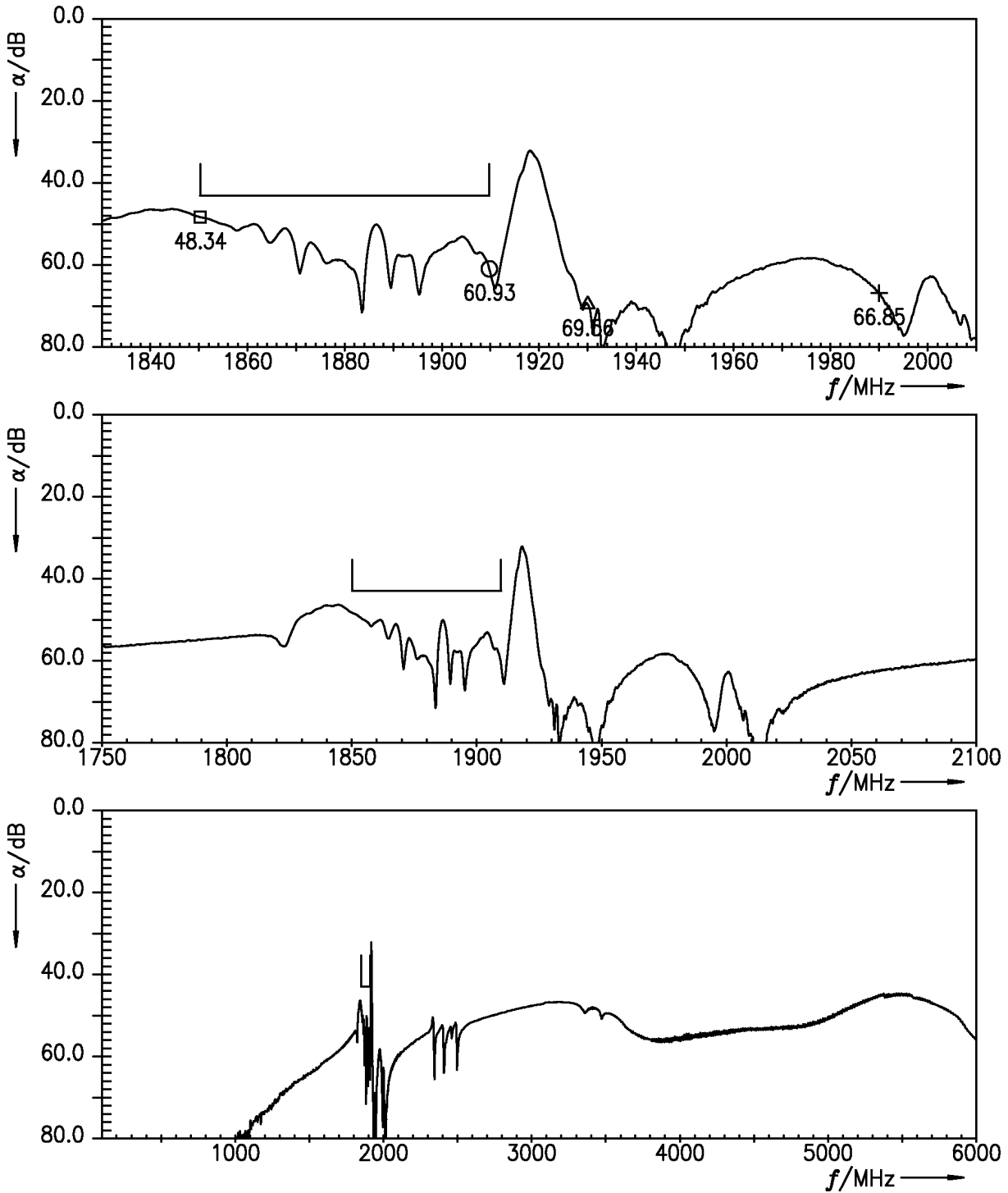


Figure 6: Differential-mode isolation TX – RX.

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**Figure 7:** Common-mode isolation TX – RX.

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9 Reflection coefficients

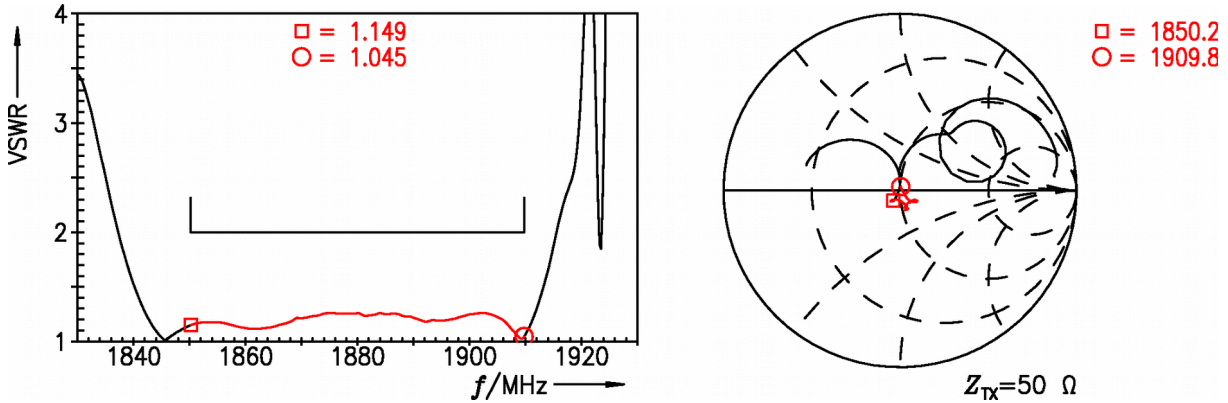


Figure 8: Reflection coefficient at TX port.

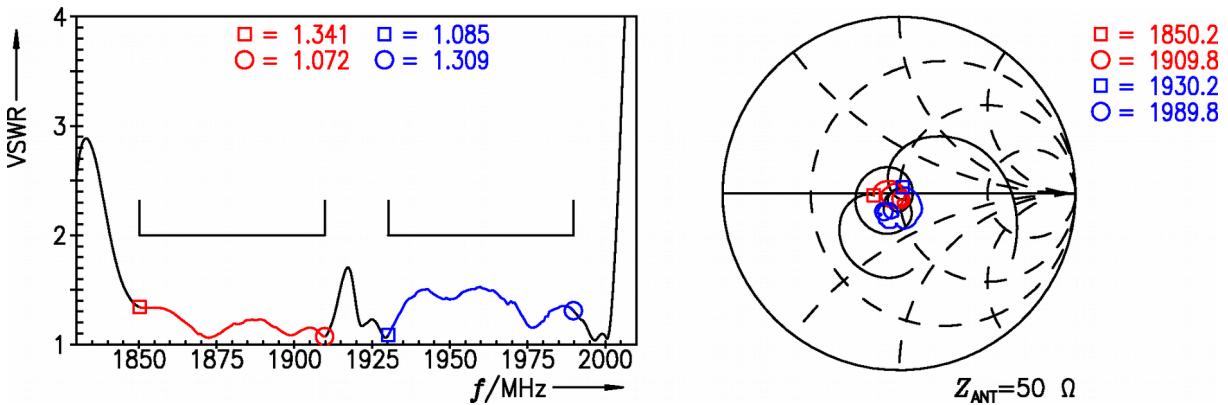


Figure 9: Reflection coefficient at ANT port (TX and RX frequencies).

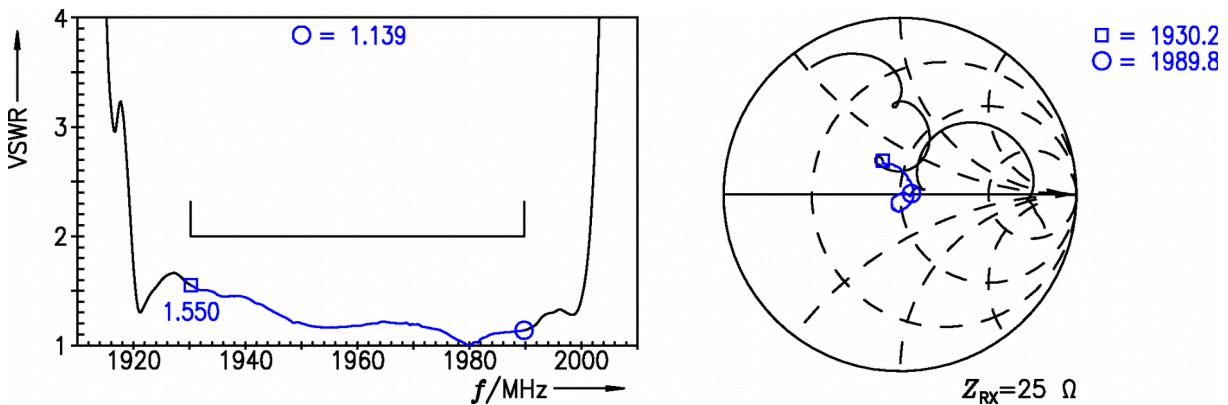


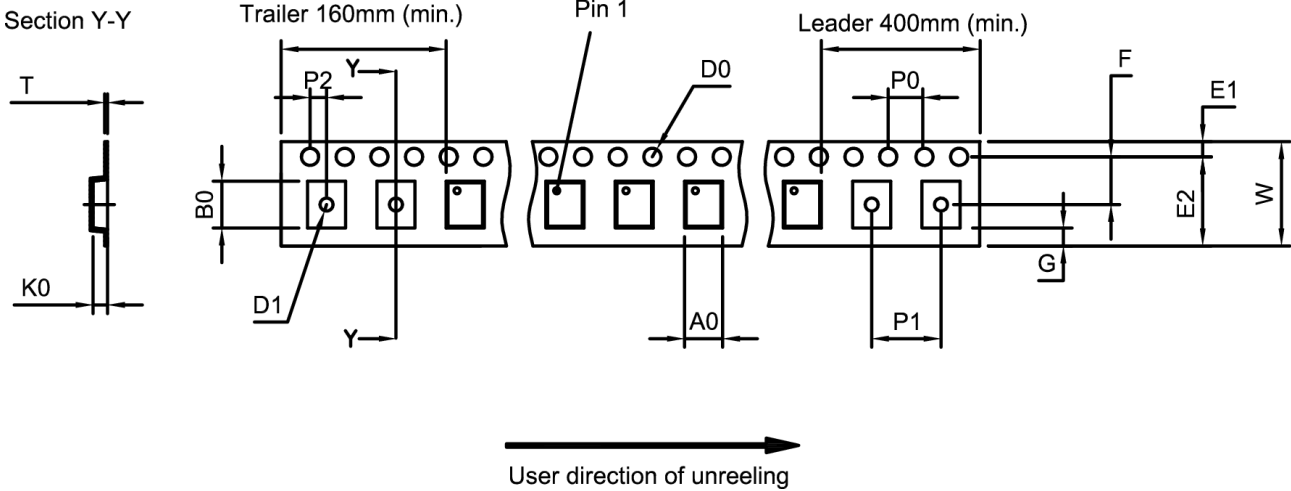
Figure 10: Reflection coefficient at RX port.



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**10 Packing material**

**10.1 Tape**



**Figure 11:** Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

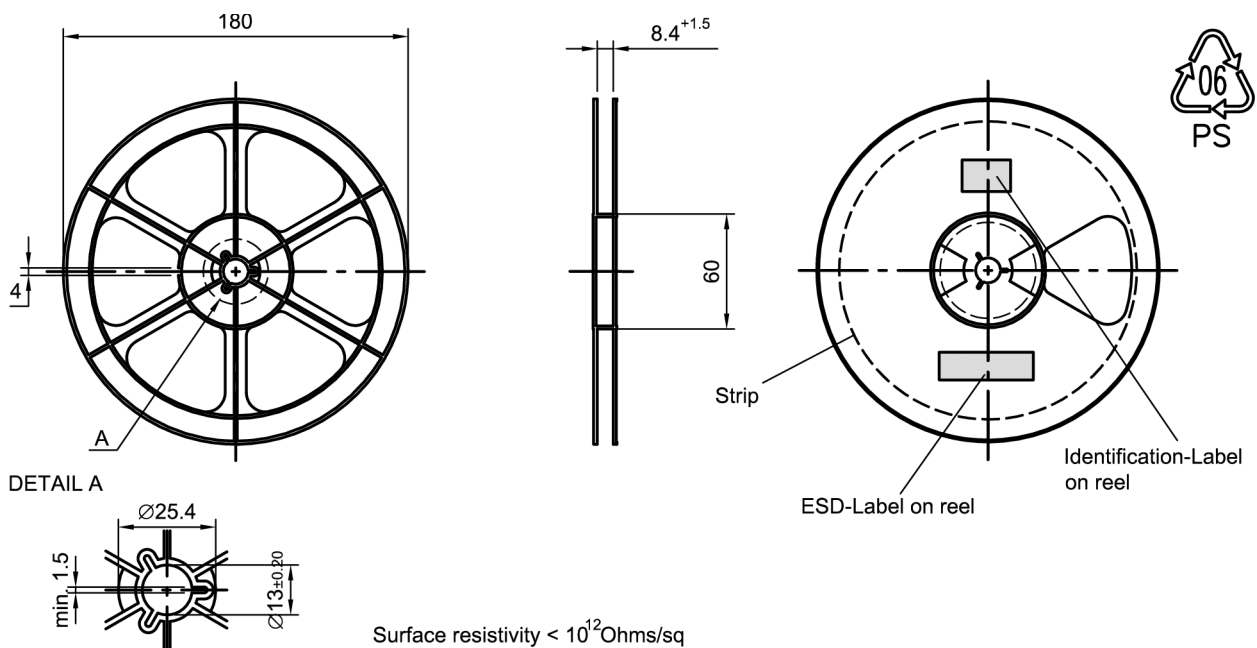
|                |              |
|----------------|--------------|
| A <sub>0</sub> | 1.62±0.05 mm |
| B <sub>0</sub> | 2.04±0.05 mm |
| D <sub>0</sub> | 1.5±0.05 mm  |
| D <sub>1</sub> | 0.8±0.05 mm  |
| E <sub>1</sub> | 1.75±0.1 mm  |

|                |                |
|----------------|----------------|
| E <sub>2</sub> | 6.25 mm (min.) |
| F              | 3.5±0.05 mm    |
| G              | 0.75 mm (min.) |
| K <sub>0</sub> | 0.62±0.05 mm   |
| P <sub>0</sub> | 4.0±0.1 mm     |

|                |              |
|----------------|--------------|
| P <sub>1</sub> | 4.0±0.1 mm   |
| P <sub>2</sub> | 2.0±0.05 mm  |
| T              | 0.25±0.02 mm |
| W              | 8.0±0.1 mm   |

**Table 1:** Tape dimensions.

**10.2 Reel with diameter of 180 mm**



**Figure 12:** Drawing of reel (first-angle projection) with diameter of 180 mm.

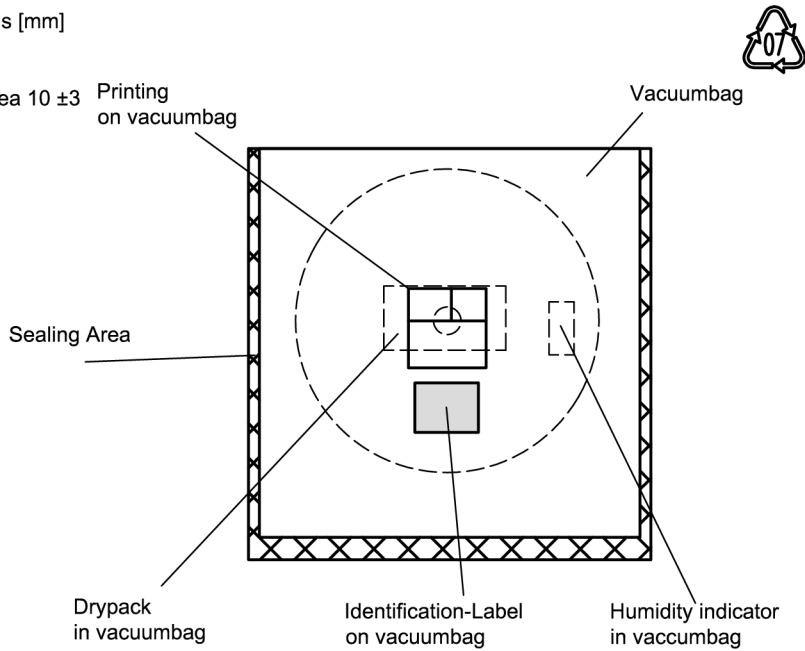
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Dimensions [mm]

X = 220±5

Y = 235±5

Sealing area 10 ±3



**Figure 13:** Drawing of moisture barrier bag (MBB) for reel with diameter of 180 mm.

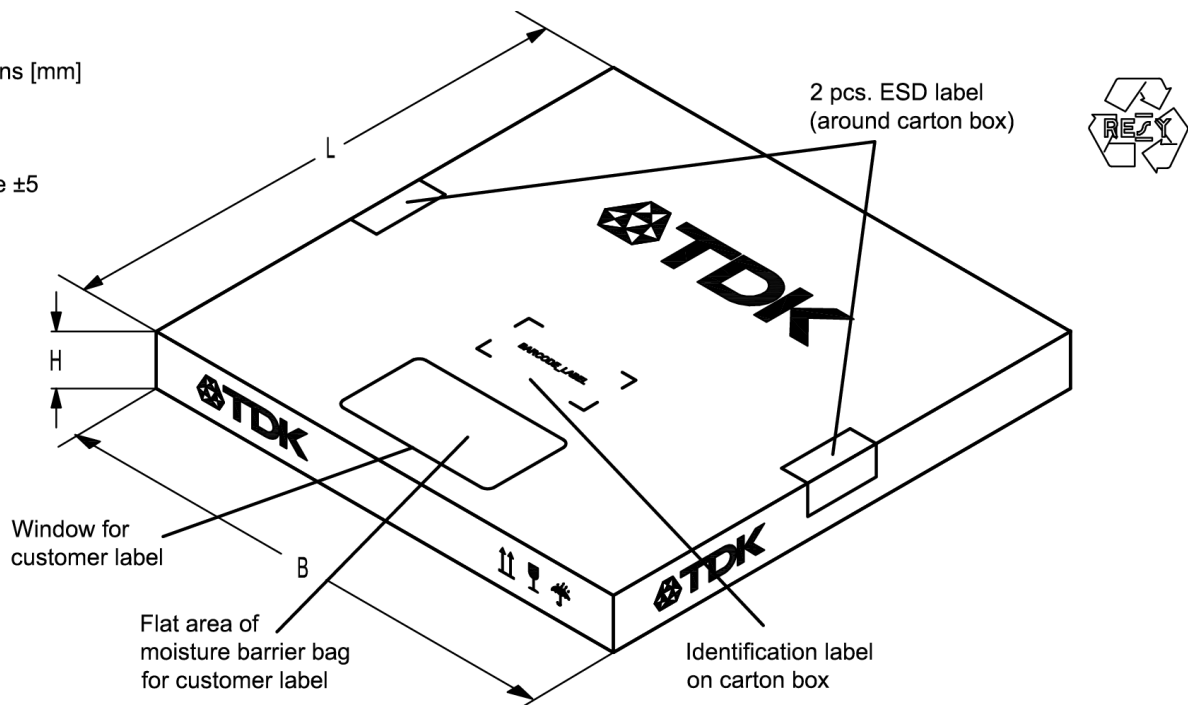
Dimensions [mm]

L = 188

B = 188

H = 30

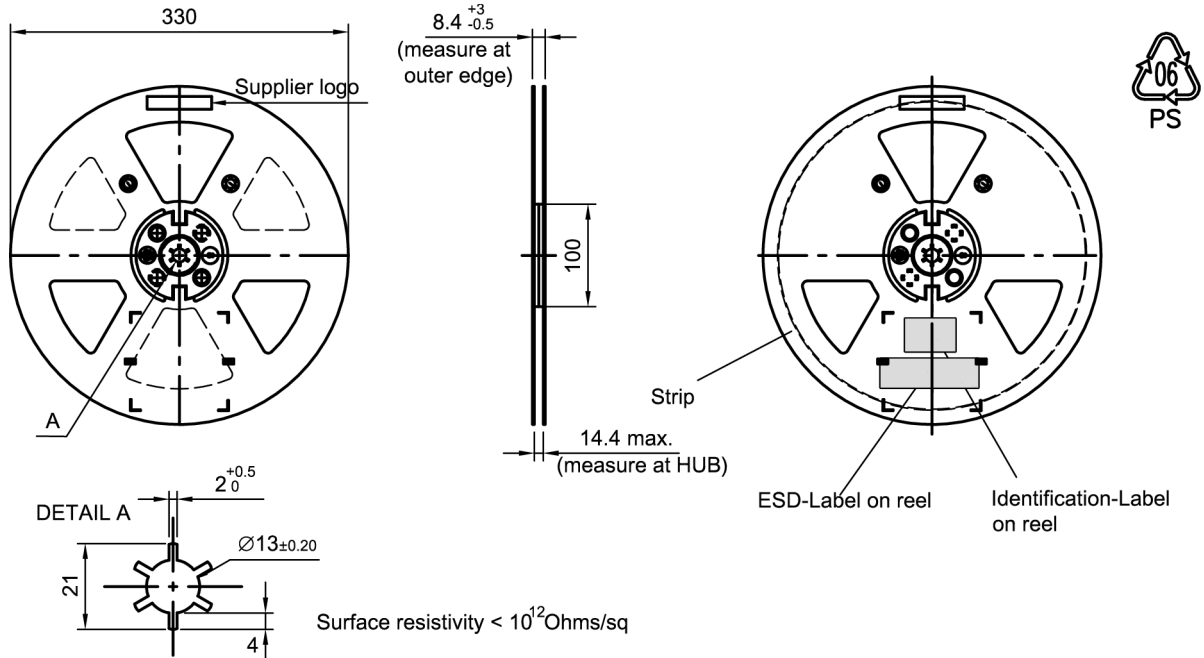
Tolerance ±5



**Figure 14:** Drawing of folding box for reel with diameter of 180 mm.

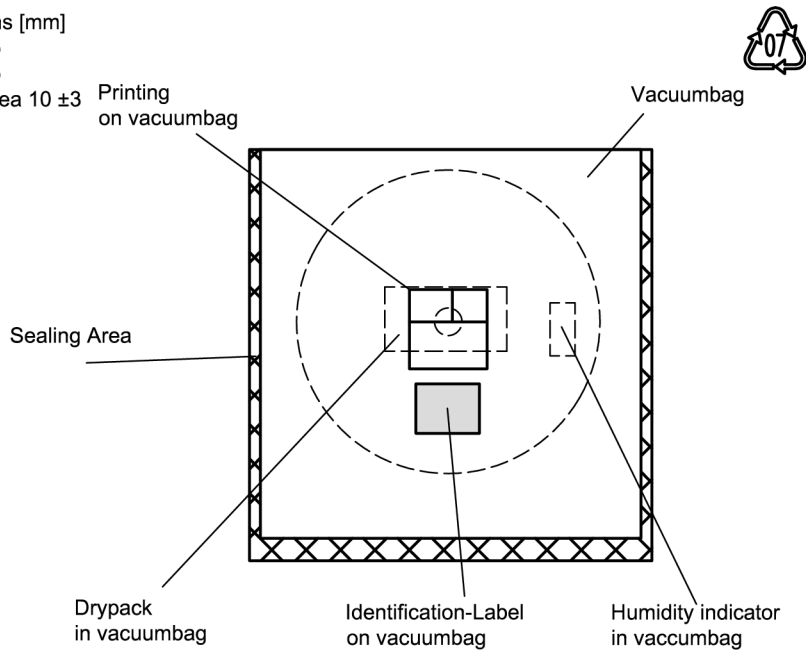
Data sheet

**10.3 Reel with diameter of 330 mm**



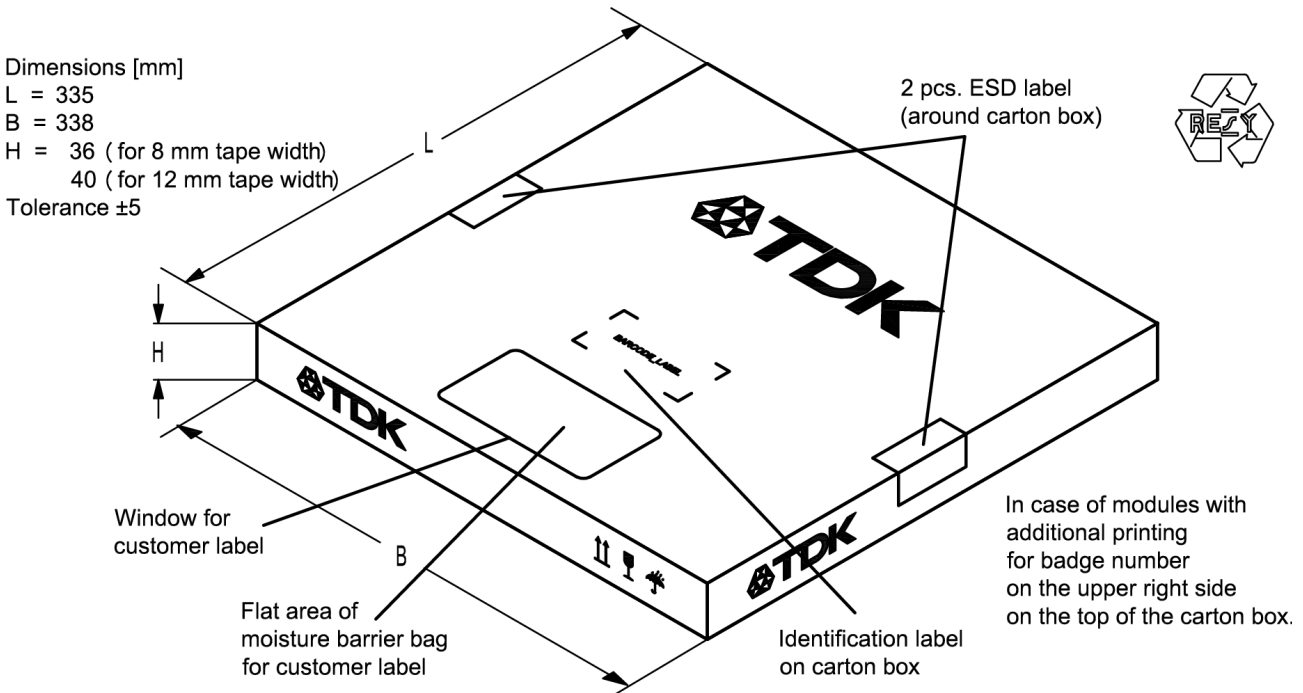
**Figure 15:** Drawing of reel (first-angle projection) with diameter of 330 mm.

Dimensions [mm]  
 X = 400+5  
 Y = 418+5  
 Sealing area 10 ±3



**Figure 16:** Drawing of moisture barrier bag (MBB) for reel with diameter of 330 mm.

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**Figure 17:** Drawing of folding box for reel with diameter of 330 mm.

**11 Marking**

Products are marked with product type number and lot number encoded according to Table 2:

**■ Type number:**

 The 4 digit type number of the ordering code, e.g., B3xxxxB**1234**xxxx,  
 is encoded by a special BASE32 code into a 3 digit marking.

|   |    |                  |
|---|----|------------------|
| Example of decoding type number marking on device     |    | in decimal code. |
| <b>16J</b>  | => | <b>1234</b>      |
| $1 \times 32^2 + 6 \times 32^1 + 18 (=J) \times 32^0$ | =  | <b>1234</b>      |

The BASE32 code for product type B8618 is 8DA.

**■ Lot number:**

 The last 5 digits of the lot number, e.g., **12345**,  
 are encoded based on a special BASE47 code into a 3 digit marking.

|   |    |                  |
|---|----|------------------|
| Example of decoding lot number marking on device            |    | in decimal code. |
| <b>5UY</b>  | => | <b>12345</b>     |
| $5 \times 47^2 + 27 (=U) \times 47^1 + 31 (=Y) \times 47^0$ | =  | <b>12345</b>     |

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| Adopted BASE32 code for type number |             |               |             |
|-------------------------------------|-------------|---------------|-------------|
| Decimal value                       | Base32 code | Decimal value | Base32 code |
| 0                                   | 0           | 16            | G           |
| 1                                   | 1           | 17            | H           |
| 2                                   | 2           | 18            | J           |
| 3                                   | 3           | 19            | K           |
| 4                                   | 4           | 20            | M           |
| 5                                   | 5           | 21            | N           |
| 6                                   | 6           | 22            | P           |
| 7                                   | 7           | 23            | Q           |
| 8                                   | 8           | 24            | R           |
| 9                                   | 9           | 25            | S           |
| 10                                  | A           | 26            | T           |
| 11                                  | B           | 27            | V           |
| 12                                  | C           | 28            | W           |
| 13                                  | D           | 29            | X           |
| 14                                  | E           | 30            | Y           |
| 15                                  | F           | 31            | Z           |

| Adopted BASE47 code for lot number |             |               |             |
|------------------------------------|-------------|---------------|-------------|
| Decimal value                      | Base47 code | Decimal value | Base47 code |
| 0                                  | 0           | 24            | R           |
| 1                                  | 1           | 25            | S           |
| 2                                  | 2           | 26            | T           |
| 3                                  | 3           | 27            | U           |
| 4                                  | 4           | 28            | V           |
| 5                                  | 5           | 29            | W           |
| 6                                  | 6           | 30            | X           |
| 7                                  | 7           | 31            | Y           |
| 8                                  | 8           | 32            | Z           |
| 9                                  | 9           | 33            | b           |
| 10                                 | A           | 34            | d           |
| 11                                 | B           | 35            | f           |
| 12                                 | C           | 36            | h           |
| 13                                 | D           | 37            | n           |
| 14                                 | E           | 38            | r           |
| 15                                 | F           | 39            | t           |
| 16                                 | G           | 40            | v           |
| 17                                 | H           | 41            | \           |
| 18                                 | J           | 42            | ?           |
| 19                                 | K           | 43            | {           |
| 20                                 | L           | 44            | }           |
| 21                                 | M           | 45            | <           |
| 22                                 | N           | 46            | >           |
| 23                                 | P           |               |             |

**Table 2:** Lists for encoding and decoding of marking.

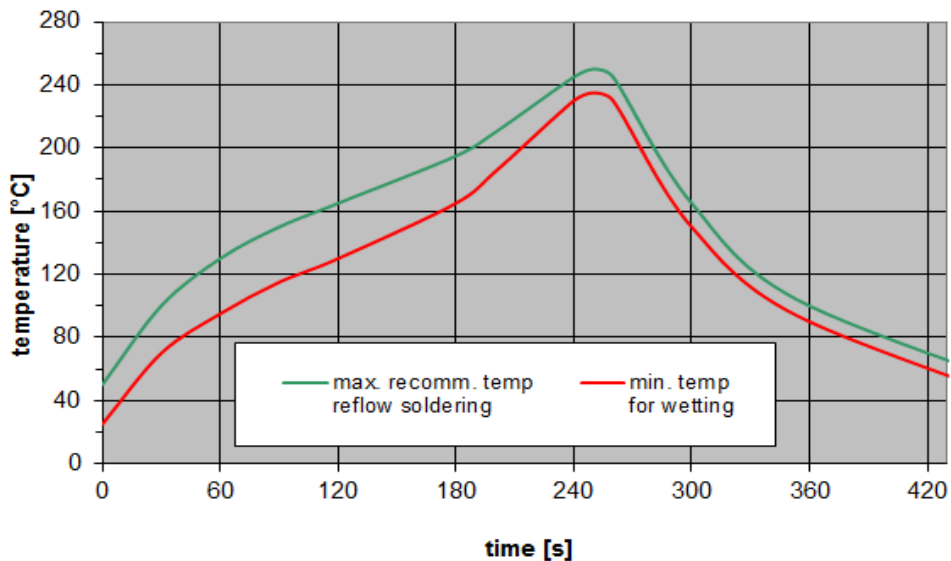
Data sheet

## 12 Soldering profile

The recommended soldering process is in accordance with IEC 60068-2-58 – 3<sup>rd</sup> edit and IPC/JEDEC J-STD-020B.

|                               |  |
|-------------------------------|--|
| ramp rate                     | ≤ 3 K/s  |
| preheat                       | 125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s |
| $T > 220$ °C                  | 30 s to 70 s   |
| $T > 230$ °C                  | min. 10 s  |
| $T > 245$ °C                  | max. 20 s  |
| $T \geq 255$ °C               | –  |
| peak temperature $T_{peak}$   | 250 °C +0/-5 °C                                      |
| wetting temperature $T_{min}$ | 230 °C +5/-0 °C for 10 s ± 1 s                       |
| cooling rate                  | ≤ 3 K/s  |
| soldering temperature $T$     | measured at solder pads                              |

**Table 3:** Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).



**Figure 18:** Recommended reflow profile for convection and infrared soldering – lead-free solder.

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### 13 Annotations

#### 13.1 Matching coils

See TDK inductor pdf-catalog <http://www.tdk.co.jp/tefe02/coil.htm#aname1> and Data Library for circuit simulation <http://www.tdk.co.jp/etvcl/index.htm>.

#### 13.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

#### 13.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local EPCOS sales office.

#### 13.4 Ordering code and packing units

| Ordering code      | Packing units |
|--------------------|---------------|
| B39202B8618P810    | 15000 pcs     |
| B39202B8618P810S 5 | 5000 pcs      |

**Table 4:** Ordering codes and packing units.

### 14 Cautions and warnings

#### 14.1 Moldability

Before using in overmolding environment, please contact your local EPCOS sales office.

#### 14.2 Simplified drawings

##### Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on EPCOS internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of EPCOS, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

##### Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

##### Projection method

Unless otherwise specified first-angle projection is applied.

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### Contact and Important notes

For further information please contact your local EPCOS sales office or visit our web page at [www.epcos.com](http://www.epcos.com).

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