



RF360  
Europe GmbH

## Data sheet

SAW duplexer  
LTE band 7

Series/type:	B8674
Ordering code:	B39272B8674P810
Date:	November 19, 2018
Version:	2.5

DCN: 80-PA243-56 Rev. A

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A Qualcomm – TDK Joint Venture

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## 1 Application

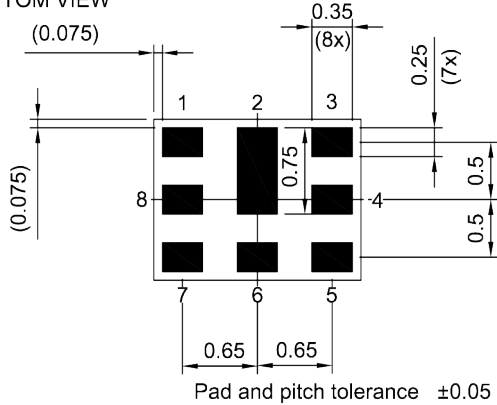
- Low-loss SAW duplexer for mobile telephone LTE Band 7 systems.
- Low insertion attenuation
- Low amplitude ripple
- Usable pass band 70 MHz
- 50  $\Omega$  single-ended in both in Antenna-Rx and Tx-Antenna paths.

## 2 Features

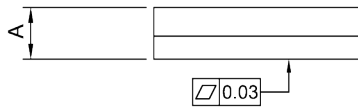
- Package size 1.8 $\pm$ 0.1 mm  $\times$  1.4 $\pm$ 0.1 mm
- Package height 0.475 mm (max.)
- Approximate weight 4 mg
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 3 (MSL3)

3 Package

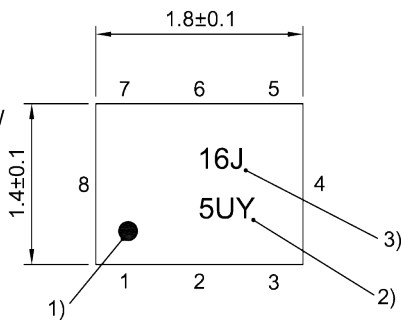
BOTTOM VIEW



SIDE VIEW

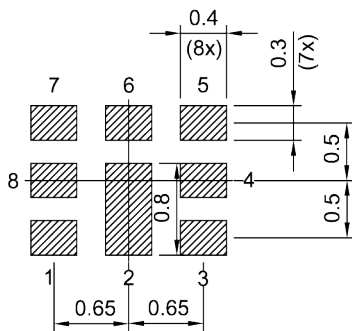


TOP VIEW



- 1) Marking for pad number 1
- 2) Example of encoded lot number
- 3) Example of encoded filter type number

Land pattern  
THRU VIEW



Landing pad tolerance -0.02

**Figure 1:** Drawing of package with package height A = 0.475 mm (max.). See Sec. Package information (p. 26).

4 Pin configuration

- 1           RX
- 3           TX
- 6           ANT
- 2, 4, 5, 7, 8   Ground

5 Matching circuit

- $L_{p6} = 2.7 \text{ nH}$

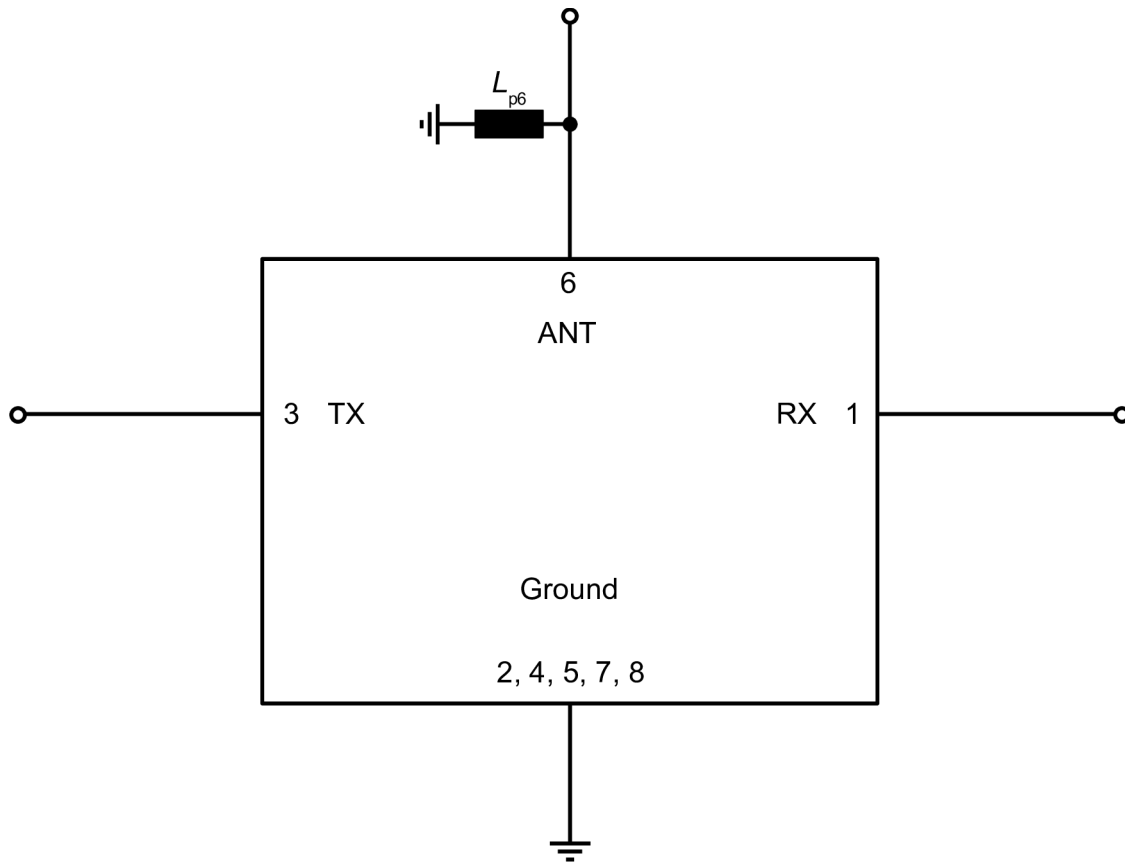


Figure 2: Schematic of matching circuit.

External shunt inductor for ESD protection is recommended at any ports towards antenna.



## 6 Characteristics

### 6.1 TX – ANT

Temperature range for specification	$T_{SPEC}$	= -30 °C ... +85 °C
TX terminating impedance	$Z_{TX}$	= 50 $\Omega$
ANT terminating impedance	$Z_{ANT}$	= 50 $\Omega$ with par. 2.7 nH <sup>1)</sup>
RX terminating impedance	$Z_{RX}$	= 50 $\Omega$

Characteristics TX – ANT				min. for $T_{SPEC}$	typ. @ +25 °C	max. for $T_{SPEC}$	
<b>Center frequency</b>			$f_C$	—	2535	—	MHz
<b>Maximum insertion attenuation</b>	2500... 2570	MHz	$\alpha_{max}$	—	1.8	2.7	dB
<b>Amplitude ripple (p-p)</b>	2500... 2570	MHz	$\Delta\alpha$	—	0.8	1.7	dB
<b>Maximum VSWR</b>			VSWR <sub>max</sub>				
@ TX port	2500... 2570	MHz		—	1.6	2.0	
@ ANT port	2500... 2570	MHz		—	1.6	2.0	
<b>Maximum error vector magnitude</b>	2502.4... 2567.6	MHz	EVM <sub>max</sub> <sup>2)</sup>	—	0.6	2.0	%
<b>Minimum attenuation</b>							
	10... 1559	MHz	$\alpha_{min}$	35	40	—	dB
	1559... 1563	MHz	$\alpha_{min}$	35	40	—	dB
	1565.42... 1573.374	MHz	$\alpha_{min}$	35	40	—	dB
	1573.374... 1577.466	MHz	$\alpha_{min}$	35	40	—	dB
	1577.466... 1585.42	MHz	$\alpha_{min}$	35	40	—	dB
	1597.552... 1605.886	MHz	$\alpha_{min}$	35	40	—	dB
	1605.886... 1680	MHz	$\alpha_{min}$	35	39	—	dB
	1805... 1880	MHz	$\alpha_{min}$	35	39	—	dB
	1900... 1920	MHz	$\alpha_{min}$	35	39	—	dB
	2010... 2025	MHz	$\alpha_{min}$	35	39	—	dB
	2110... 2170	MHz	$\alpha_{min}$	35	39	—	dB
	2402... 2440	MHz	$\alpha_{min}$	45	52	—	dB
Ch 1	2403... 2421	MHz	$\alpha_{WLAN,min}$ <sup>3)</sup>	54 <sup>4)</sup>	56	—	dB
Ch 2	2408... 2426	MHz	$\alpha_{WLAN,min}$ <sup>3)</sup>	53 <sup>4)</sup>	55	—	dB
Ch 3	2413... 2431	MHz	$\alpha_{WLAN,min}$ <sup>3)</sup>	52 <sup>4)</sup>	54	—	dB
Ch 4	2418... 2436	MHz	$\alpha_{WLAN,min}$ <sup>3)</sup>	52 <sup>4)</sup>	54	—	dB
Ch 5	2423... 2441	MHz	$\alpha_{WLAN,min}$ <sup>3)</sup>	52 <sup>4)</sup>	54	—	dB
Ch 6	2428... 2446	MHz	$\alpha_{WLAN,min}$ <sup>3)</sup>	52 <sup>4)</sup>	54	—	dB
Ch 7	2433... 2451	MHz	$\alpha_{WLAN,min}$ <sup>3)</sup>	52 <sup>4)</sup>	55	—	dB
Ch 8	2438... 2456	MHz	$\alpha_{WLAN,min}$ <sup>3)</sup>	52 <sup>4)</sup>	56	—	dB
	2440... 2460	MHz	$\alpha_{min}$	40	47	—	dB

Characteristics TX – ANT				min. for $T_{SPEC}$	typ. @ +25 °C	max. for $T_{SPEC}$	
Ch 9	2443... 2461	MHz	$\alpha_{WLAN,min}^{3)}$	49 <sup>4)</sup>	53	—	dB
Ch 10	2448... 2466	MHz	$\alpha_{WLAN,min}^{3)}$	46 <sup>4)</sup>	49	—	dB
Ch 11	2453... 2471	MHz	$\alpha_{WLAN,min}^{3)}$	44 <sup>4)</sup>	47	—	dB
Ch 12	2458... 2476	MHz	$\alpha_{WLAN,min}^{3)}$	35 <sup>4)</sup>	43	—	dB
Ch 13	2463... 2481	MHz	$\alpha_{WLAN,min}^{3)}$	21 <sup>4)</sup>	30	—	dB
	2470... 2474	MHz	$\alpha_{min}$	16	41	—	dB
	2474... 2500	MHz	$\alpha_{min}$	0.5	1.7	—	dB
	2590... 2620	MHz	$\alpha_{min}$	1.5	4	—	dB
	2620... 2690	MHz	$\alpha_{min}$	45	52	—	dB
	3300... 3800	MHz	$\alpha_{min}$	39	44	—	dB
	4900... 5000	MHz	$\alpha_{min}$	44	49	—	dB
	5000... 5140	MHz	$\alpha_{min}$	44	48	—	dB
	5140... 5280	MHz	$\alpha_{min}$	44	48	—	dB
	7500... 7710	MHz	$\alpha_{min}$	15	30	—	dB

- 1) See Sec. Matching circuit (p. 6).  
 2) Error Vector Magnitude (EVM) based on definition in 3GPP TS 25.141.  
 3) Average over each WLAN channel with band width of 18 MHz.  
 4) Valid for typical temperature  $T = +25$  °C.

## 6.2 ANT – RX

Temperature range for specification	$T_{SPEC}$	= -30 °C ... +85 °C
TX terminating impedance	$Z_{TX}$	= 50 $\Omega$
ANT terminating impedance	$Z_{ANT}$	= 50 $\Omega$ with par. 2.7 nH <sup>1)</sup>
RX terminating impedance	$Z_{RX}$	= 50 $\Omega$

Characteristics ANT – RX			min. for $T_{SPEC}$	typ. @ +25 °C	max. for $T_{SPEC}$	
<b>Center frequency</b>		$f_C$	—	2655	—	MHz
<b>Maximum insertion attenuation</b>	2620... 2690	MHz	$\alpha_{max}$	1.9	2.9	dB
<b>Amplitude ripple (p-p)</b>	2620... 2690	MHz	$\Delta\alpha$	0.6	1.6	dB
<b>Maximum VSWR</b>			VSWR <sub>max</sub>			
@ ANT port	2620... 2690	MHz		1.6	2.0	
@ RX port	2620... 2690	MHz		1.6	2.0	
<b>Maximum error vector magnitude</b>	2622.4... 2687.6	MHz	EVM <sub>max</sub> <sup>2)</sup>	0.8	2.0	%
<b>Minimum attenuation</b>			$\alpha_{min}$			
	10... 718	MHz		50	56	dB
	45	MHz		50	90	dB
	718... 748	MHz		50	56	dB
	814... 849	MHz		47	54	dB
	832... 862	MHz		47	54	dB
	880... 915	MHz		47	53	dB
	1710... 1785	MHz		38	43	dB
	1920... 1980	MHz		37	42	dB
	2400... 2500	MHz		40	45	dB
	2500... 2570	MHz		45	55	dB
	2570... 2600	MHz		3	7	dB
	2775... 2790	MHz		40	55	dB
	2790... 2810	MHz		40	55	dB
	2810... 3660	MHz		39	44	dB
	3600... 4900	MHz		39	44	dB
	4900... 5300	MHz		35	43	dB
	5300... 5950	MHz		32	39	dB
	7620... 7830	MHz		15	22	dB

<sup>1)</sup> See Sec. Matching circuit (p. 6).

<sup>2)</sup> Error Vector Magnitude (EVM) based on definition in 3GPP TS 25.141.

## 6.3 TX – RX

Temperature range for specification	$T_{SPEC}$	= -30 °C ... +85 °C
TX terminating impedance	$Z_{TX}$	= 50 $\Omega$
ANT terminating impedance	$Z_{ANT}$	= 50 $\Omega$ with par. 2.7 nH <sup>1)</sup>
RX terminating impedance	$Z_{RX}$	= 50 $\Omega$

Characteristics TX – RX			min. for $T_{SPEC}$	typ. @ +25 °C	max. for $T_{SPEC}$	
<b>Minimum isolation</b>	$\alpha_{min}$	1574... 1577 MHz	30	65	—	dB
		2500... 2570 MHz	53	56	—	dB
		2620... 2690 MHz	50	54	—	dB
		5000... 5140 MHz	30	51	—	dB
		7500... 7710 MHz	25	44	—	dB

<sup>1)</sup> See Sec. Matching circuit (p. 6).

### 6.4 Linearity

Temperature range for specification	$T_{SPEC}$	= -30 °C ... +85 °C
TX terminating impedance	$Z_{TX}$	= 50 Ω
ANT terminating impedance	$Z_{ANT}$	= 50 Ω with par. 2.7 nH <sup>1)</sup>
RX terminating impedance	$Z_{RX}$	= 50 Ω

Characteristics			min. for $T_{SPEC}$	typ. @ +25 °C	max. for $T_{SPEC}$	
<b>IMD product levels</b>						
IMD2 <sup>2)</sup>						
Blocker 1	120	MHz	—	-136	-110	dBm
Blocker 3	5190	MHz	—	-110	-100	dBm
IMD3 <sup>2)</sup>						
Blocker 2	2415	MHz	—	-105	-100	dBm

<sup>1)</sup> See Sec. Matching circuit (p. 6).

<sup>2)</sup> IMD product level limits for power levels  $P_{TX} = 21.5$  dBm (antenna port output power) and  $P_{blocker} = -15$  dBm (antenna port input power).

## 7 Maximum ratings

Storage temperature	$T_{STG}^{1)} = -40\text{ °C} \dots +85\text{ °C}$	
DC voltage	$ V_{DC}  = 5.0\text{ V (max.)}^{2)}$	
ESD voltage		
	$V_{ESD}^{3)} = 50\text{ V (max.)}$	Machine model.
	$V_{ESD}^{4)} = 100+\text{ V (max.)}$	Human body model.
	$V_{ESD}^{5)} = 100+\text{ V (max.)}$	Charged device model.
Input power	$P_{IN}$	
@ TX port: 2500 ... 2570 MHz	29 dBm	Continuous wave for 5000 h @ 50 °C.
@ TX port: other frequency ranges	10 dBm	Continuous wave for 5000 h @ 50 °C.

<sup>1)</sup> Not valid for packaging material. Storage temperature for packaging material is -25 °C to +40 °C.

<sup>2)</sup> 168h Damp Heat Steady State acc. IEC 60068-2-67 Cy.

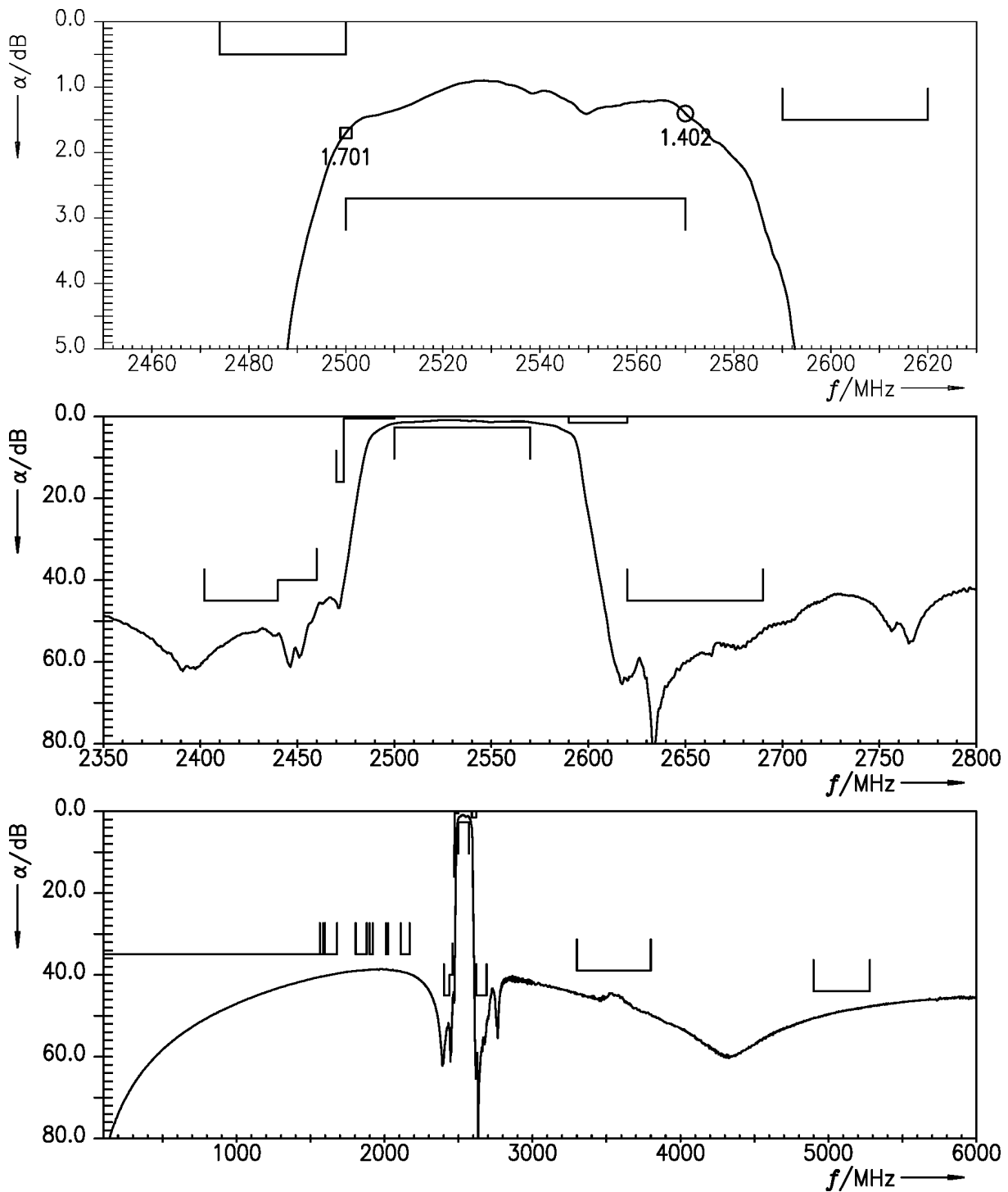
<sup>3)</sup> According to JESD22-A115B (MM – Machine Model), 10 negative & 10 positive pulses.

<sup>4)</sup> According to JESD22-A114F (HBM – Human Body Model), 1 negative & 1 positive pulse.

<sup>5)</sup> According to JESD22-C101C (CDM – Field Induced Charged Device Model), 3 negative & 3 positive pulses.

**8 Transmission coefficients**

**8.1 TX – ANT**



**Figure 3:** Attenuation TX – ANT.

8.2 ANT – RX

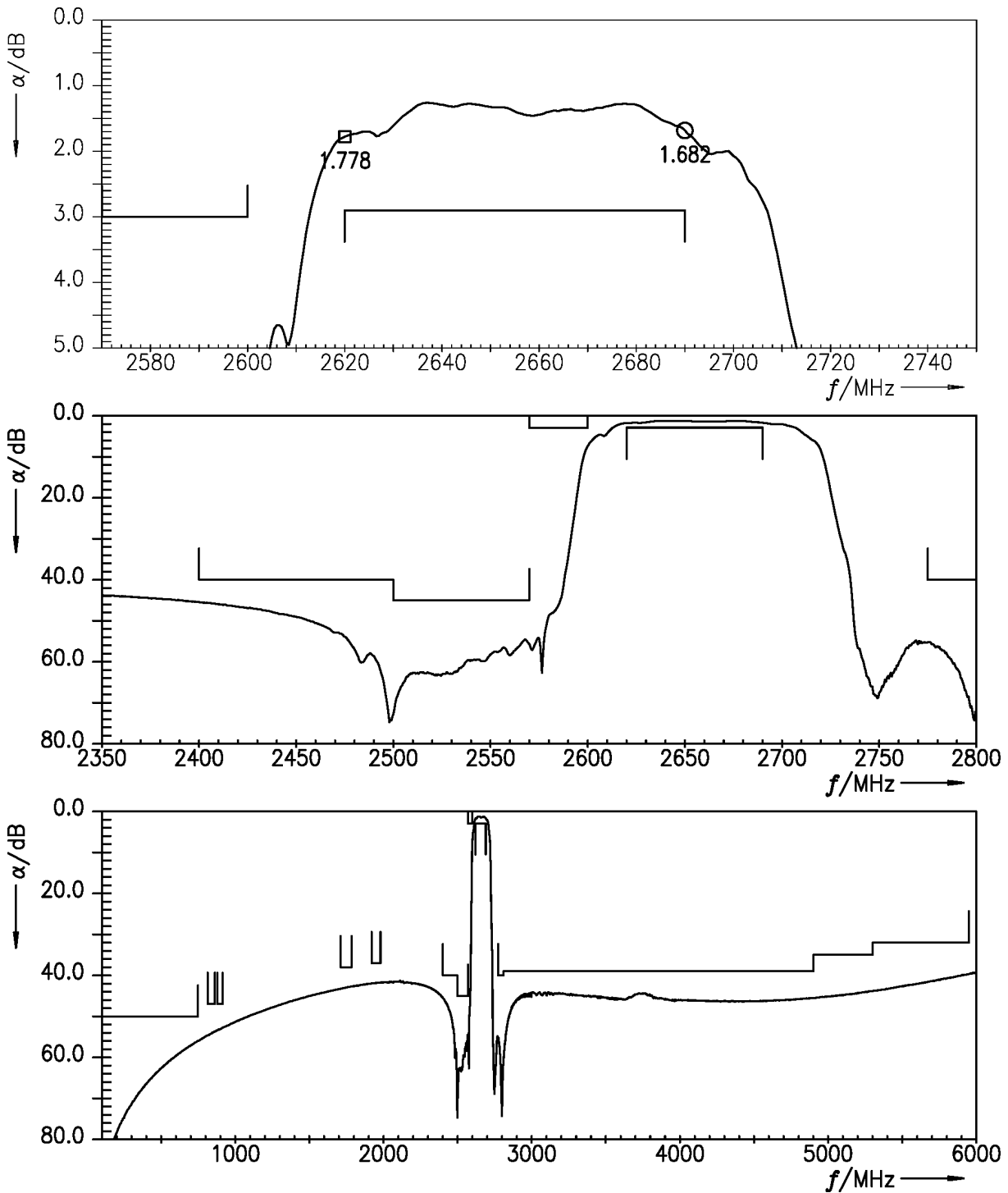


Figure 4: Attenuation ANT – RX.



8.3 TX – RX

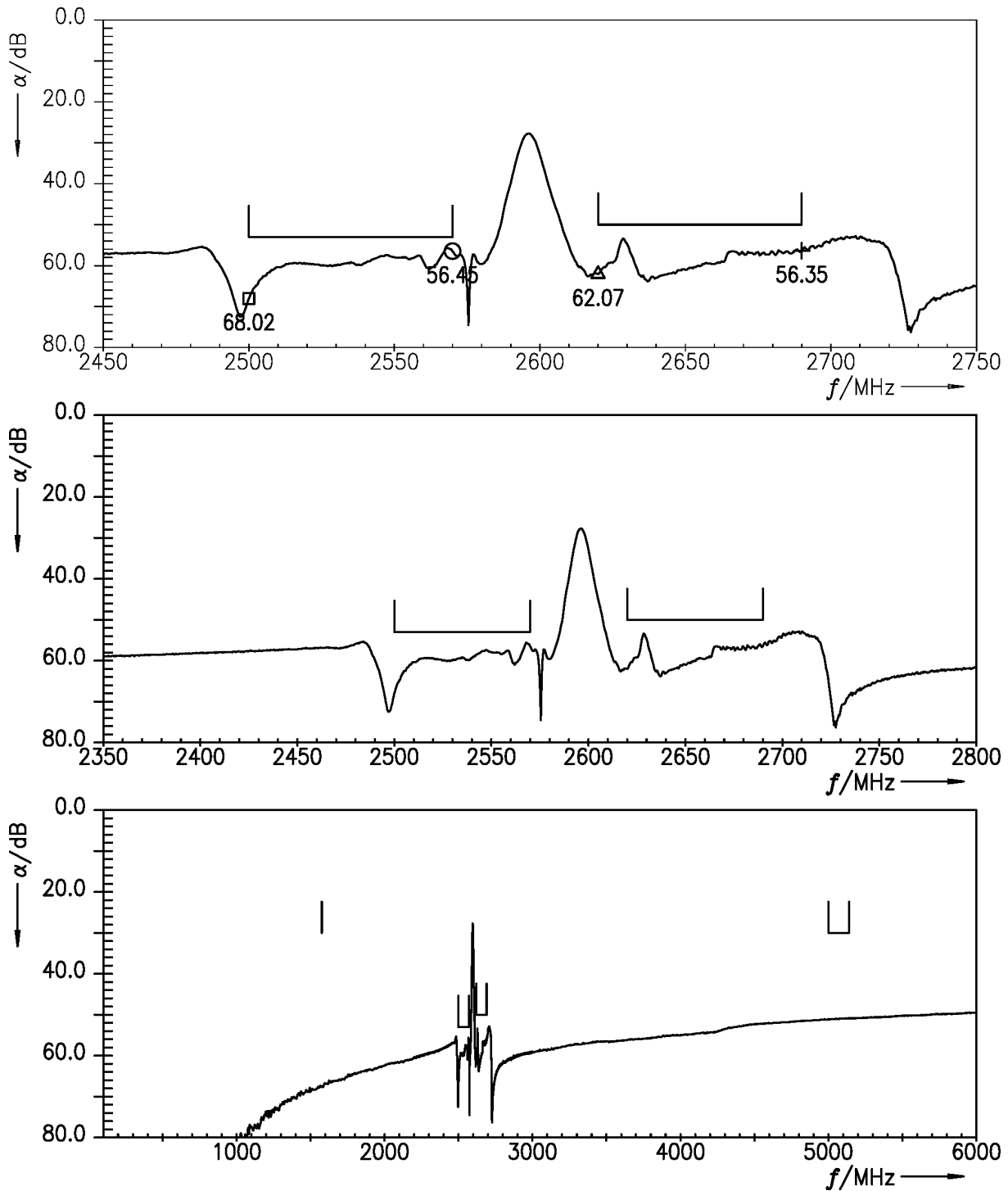


Figure 5: Isolation TX – RX.

9 Reflection coefficients

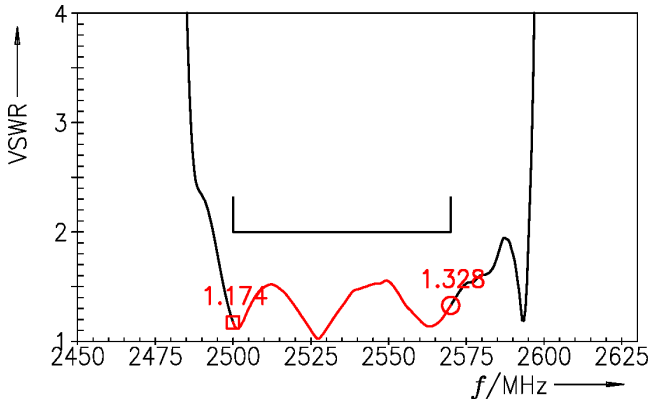


Figure 6: Reflection coefficient at TX port.

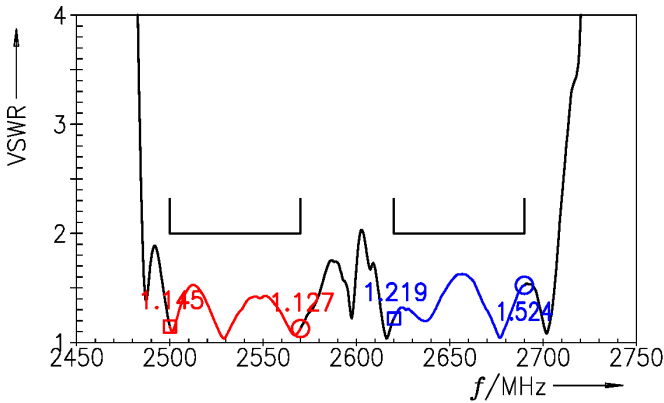
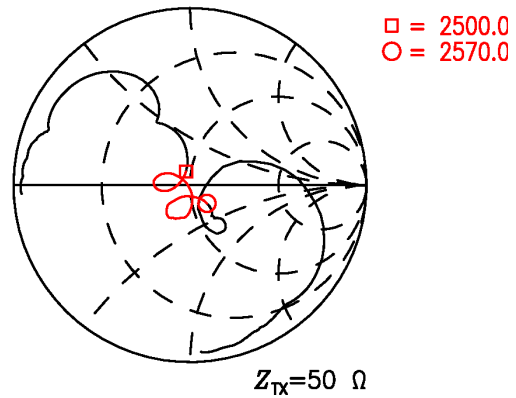


Figure 7: Reflection coefficient at ANT port.

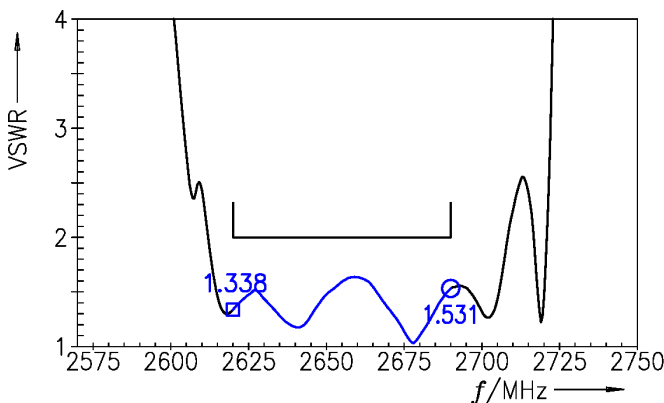
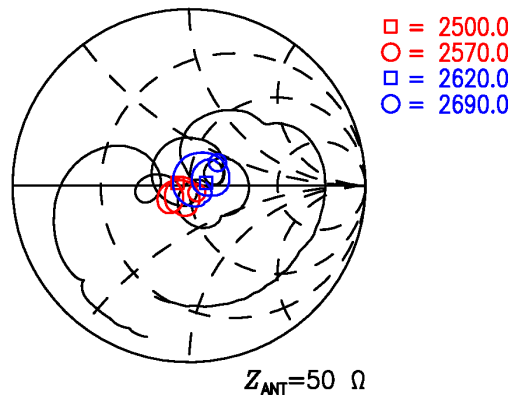
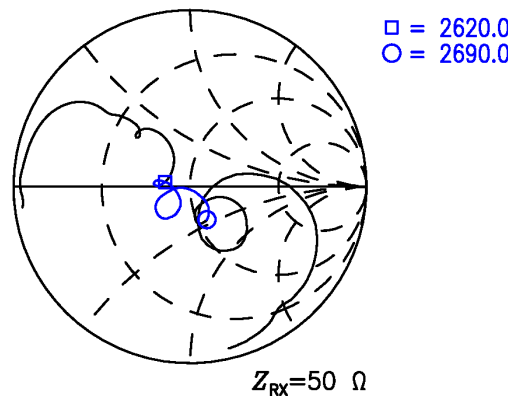


Figure 8: Reflection coefficient at RX port.



## 10 EVMs

### 10.1 TX – ANT

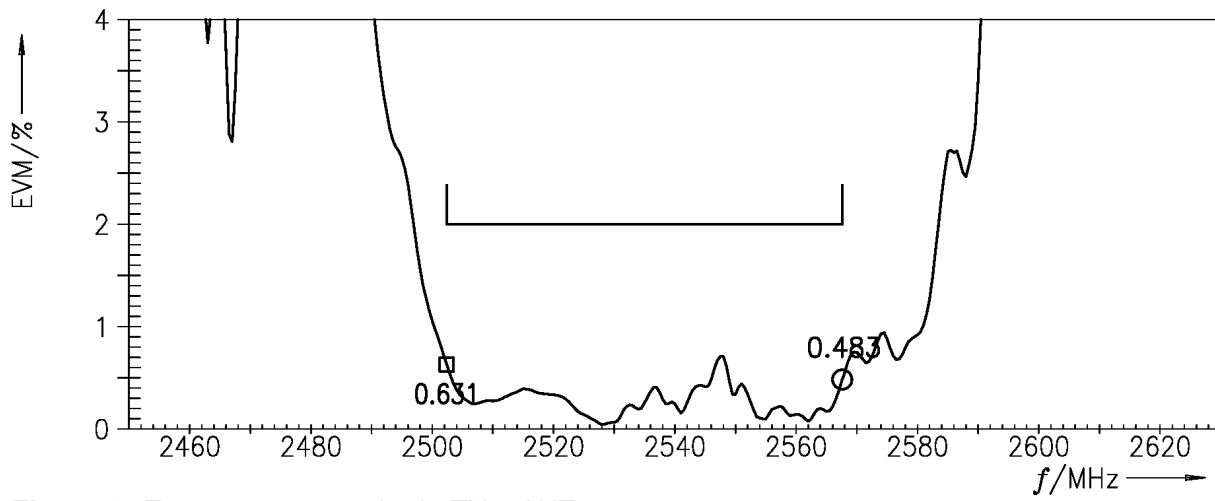


Figure 9: Error vector magnitude TX – ANT.

10.2 ANT – RX

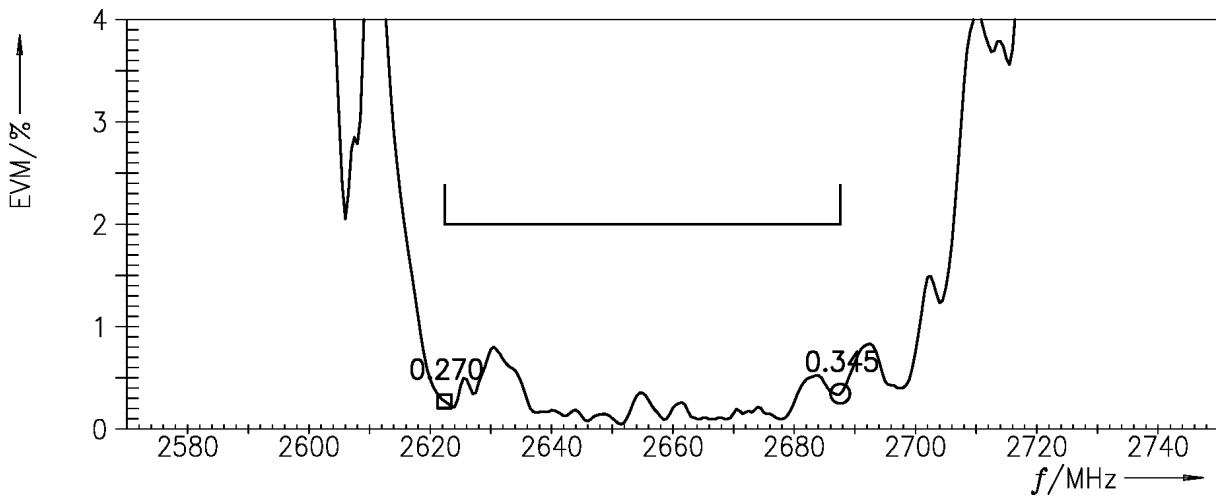
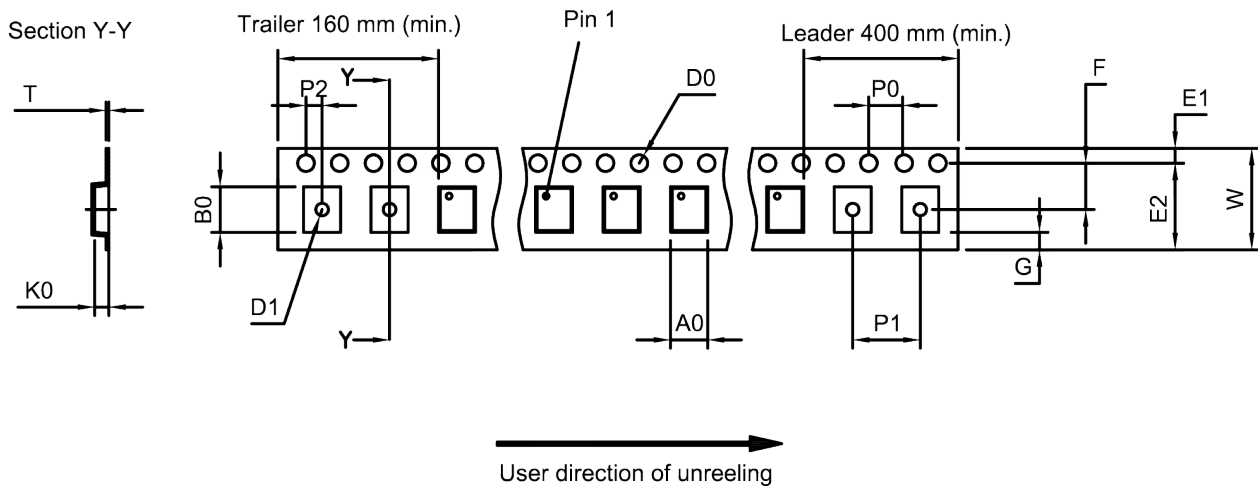


Figure 10: Error vector magnitude ANT – RX.

**11 Packing material**

**11.1 Tape**



**Figure 11:** Drawing of tape (first-angle projection) for illustration only and not to scale. The valid tape dimensions are listed in Table 1.

$A_0$	$1.6 \pm 0.05$ mm	$E_2$	6.25 mm (min.)	$P_1$	$4.0 \pm 0.1$ mm
$B_0$	$2.0 \pm 0.05$ mm	F	$3.5 \pm 0.05$ mm	$P_2$	$2.0 \pm 0.05$ mm
$D_0$	$1.5 + 0.1 / - 0$ mm	G	0.75 mm (min.)	T	$0.25 \pm 0.03$ mm
$D_1$	$0.8 + 0.1 / - 0$ mm	$K_0$	$0.64 \pm 0.05$ mm	W	$8.0 + 0.3 / - 0.1$ mm
$E_1$	$1.75 \pm 0.1$ mm	$P_0$	$4.0 \pm 0.1$ mm		

**Table 1:** Tape dimensions.

11.2 Reel with diameter of 180 mm

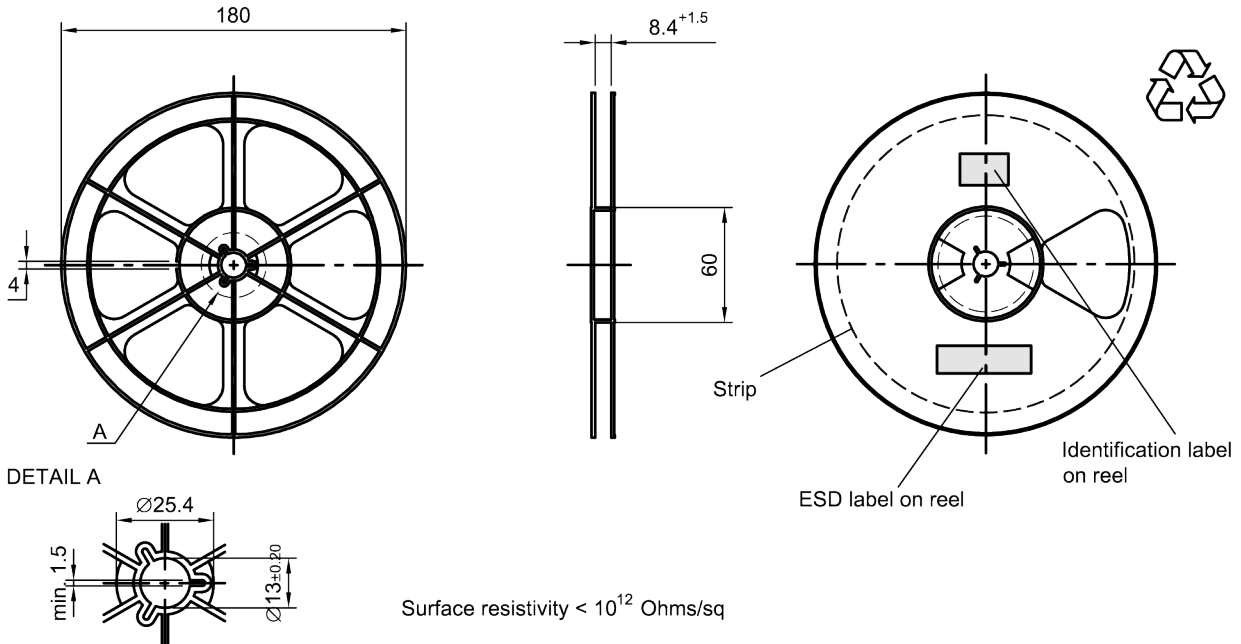


Figure 12: Drawing of reel (first-angle projection) with diameter of 180 mm.

Dimensions [mm]

X = 220+5

Y = 235+5

Sealing area 10±3

Printing on vacuumbag

Sealing area

Drypack in vacuumbag

Identification label on vacuumbag

Humidity indicator in vacuumbag

Vacuumbag



Figure 13: Drawing of moisture barrier bag (MBB) for reel with diameter of 180 mm.

Dimensions [mm]  
L = 188  
B = 188  
H = 30  
Tolerance ±5

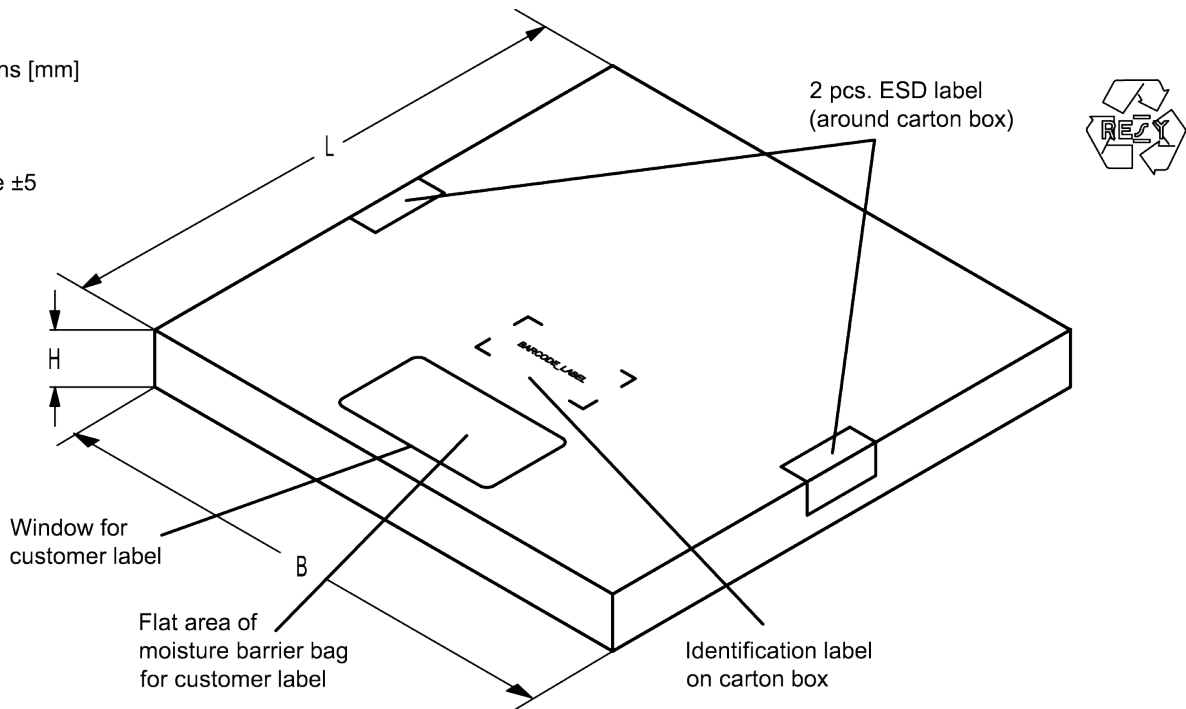


Figure 14: Drawing of folding box for reel with diameter of 180 mm.

11.3 Reel with diameter of 330 mm

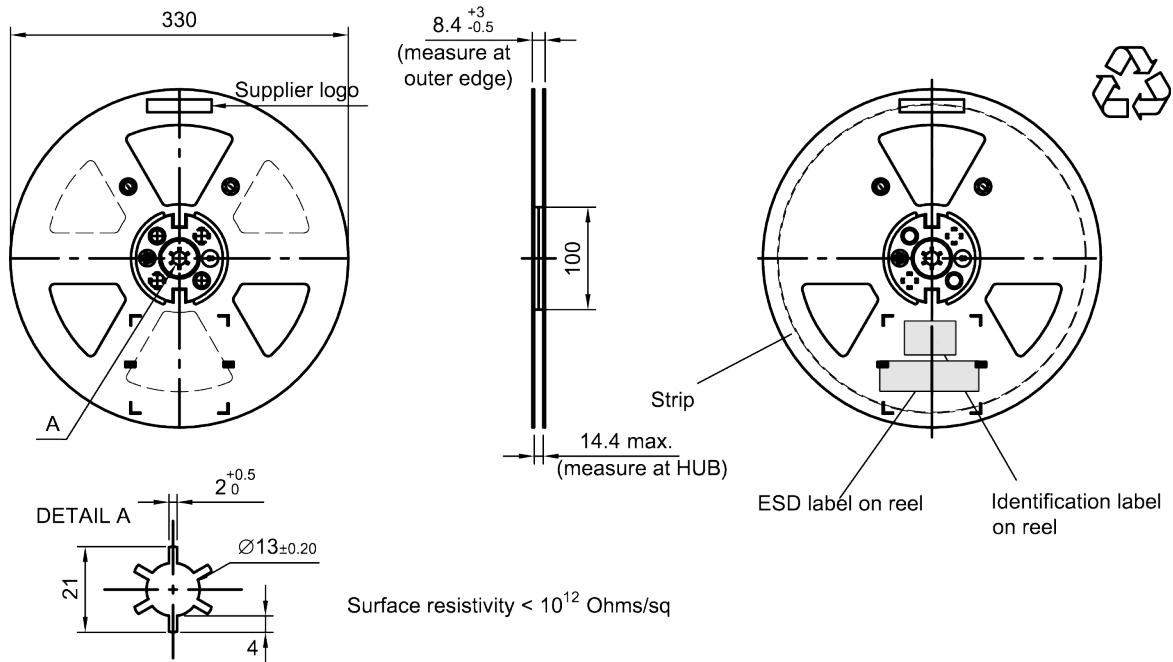
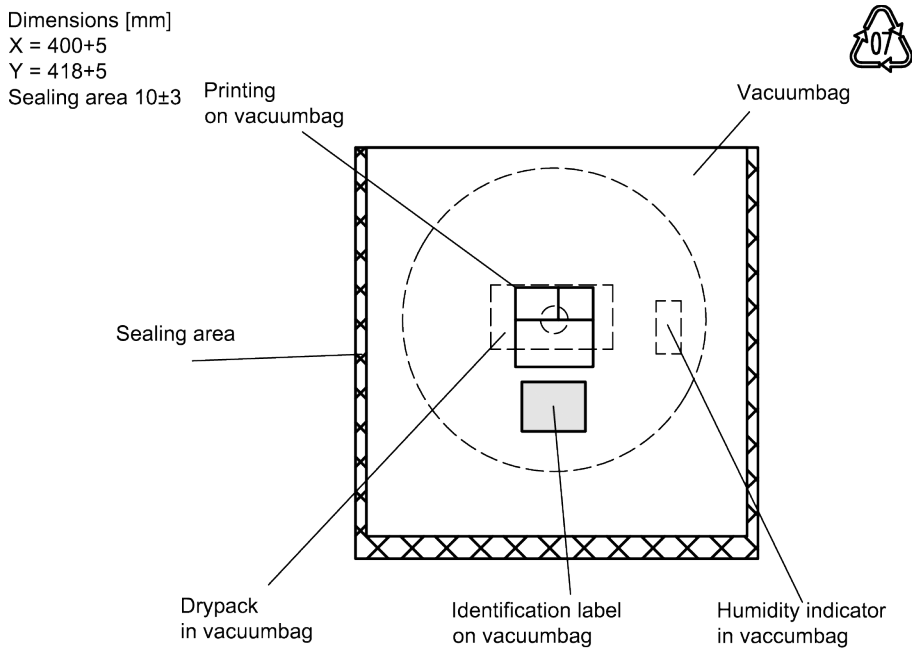
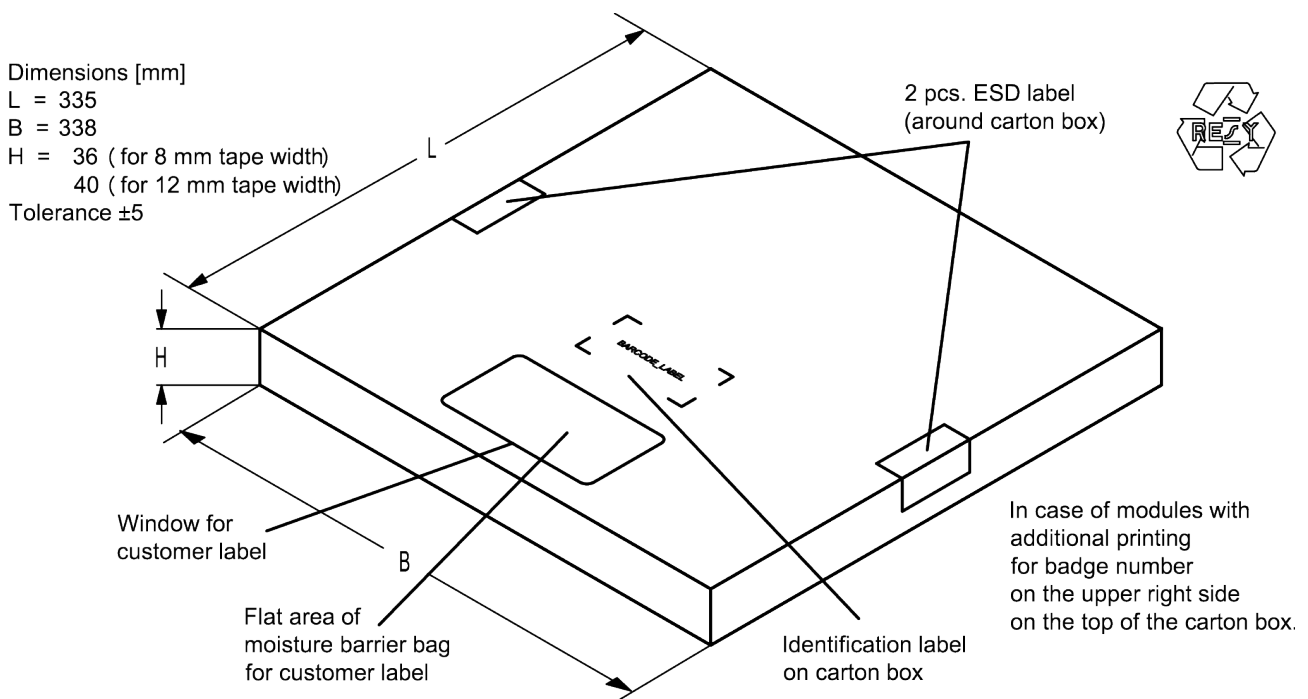


Figure 15: Drawing of reel (first-angle projection) with diameter of 330 mm.



**Figure 16:** Drawing of moisture barrier bag (MBB) for reel with diameter of 330 mm.



**Figure 17:** Drawing of folding box for reel with diameter of 330 mm.



12 Marking

Products are marked with product type number and lot number encoded according to Table 2:

■ Type number:

The 4 digit type number of the ordering code, e.g., B3xxxxB**1234**xxxx, is encoded by a special BASE32 code into a 3 digit marking.

Example of decoding type number marking on device in decimal code.  
**16J** => **1234**  
 $1 \times 32^2 + 6 \times 32^1 + 18 (=J) \times 32^0 =$  **1234**  
 The BASE32 code for product type B8674 is 8F2.

■ Lot number:

The last 5 digits of the lot number, e.g., **12345**, are encoded based on a special BASE47 code into a 3 digit marking.

Example of decoding lot number marking on device in decimal code.  
**5UY** => **12345**  
 $5 \times 47^2 + 27 (=U) \times 47^1 + 31 (=Y) \times 47^0 =$  **12345**

Adopted BASE32 code for type number			
Decimal value	Base32 code	Decimal value	Base32 code
0	0	16	G
1	1	17	H
2	2	18	J
3	3	19	K
4	4	20	M
5	5	21	N
6	6	22	P
7	7	23	Q
8	8	24	R
9	9	25	S
10	A	26	T
11	B	27	V
12	C	28	W
13	D	29	X
14	E	30	Y
15	F	31	Z

Adopted BASE47 code for lot number			
Decimal value	Base47 code	Decimal value	Base47 code
0	0	24	R
1	1	25	S
2	2	26	T
3	3	27	U
4	4	28	V
5	5	29	W
6	6	30	X
7	7	31	Y
8	8	32	Z
9	9	33	b
10	A	34	d
11	B	35	f
12	C	36	h
13	D	37	n
14	E	38	r
15	F	39	t
16	G	40	v
17	H	41	\
18	J	42	?
19	K	43	{
20	L	44	}
21	M	45	<
22	N	46	>
23	P		

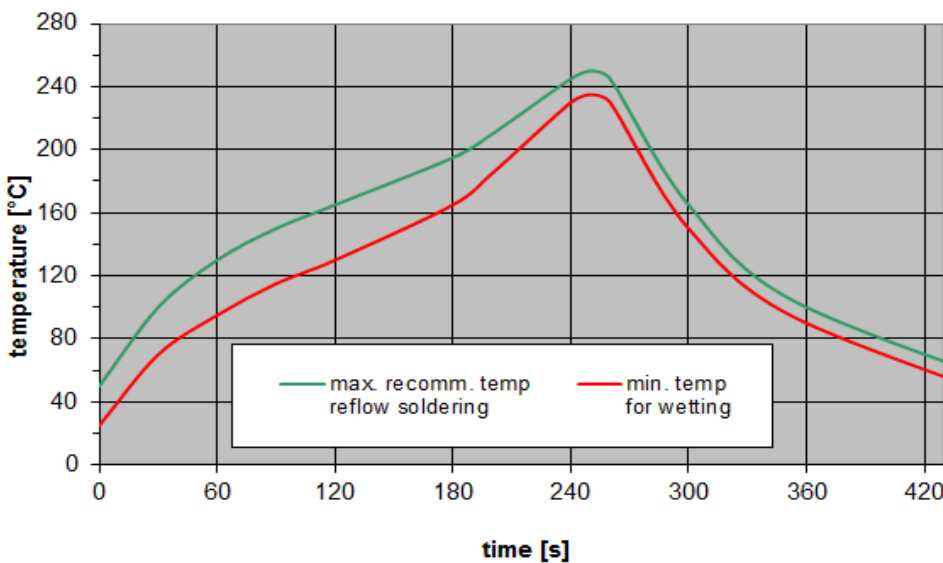
Table 2: Lists for encoding and decoding of marking.

**13 Soldering profile**

The recommended soldering process is in accordance with IEC 60068-2-58 – 3<sup>rd</sup> edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
T > 220 °C	30 s to 70 s
T > 230 °C	min. 10 s
T > 245 °C	max. 20 s
T ≥ 255 °C	–
peak temperature $T_{peak}$	250 °C +0/-5 °C
wetting temperature $T_{min}$	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature T	measured at solder pads

**Table 3:** Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).



**Figure 18:** Recommended reflow profile for convection and infrared soldering – lead-free solder.

## 14 Annotations

### 14.1 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

### 14.2 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.

### 14.3 Ordering codes and packing units

Ordering code	Packing unit
B39272B8674P810	15000 pcs
B39272B8674P810S 5	5000 pcs

**Table 4:** Ordering codes and packing units.

## 15 Cautions and warnings

### 15.1 Display of ordering codes for RF360 products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of RF360, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under [www.rf360jv.com/orderingcodes](http://www.rf360jv.com/orderingcodes).

### 15.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

### 15.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

### 15.4 Package information

#### Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

#### Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

#### Projection method

Unless otherwise specified first-angle projection is applied.

## 16 Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule, RF360 Europe GmbH and its affiliates are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an RF360 product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
4. In order to satisfy certain technical requirements, **some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous)**. Useful information on this will be found in our Material Data Sheets on the Internet ([www.rf360jv.com/material](http://www.rf360jv.com/material)). Should you have any more detailed questions, please contact our sales offices.
5. We constantly strive to improve our products. Consequently, **the products described in this publication may change from time to time**. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also **reserve the right to discontinue production and delivery of products**. Consequently, we cannot guarantee that all products named in this publication will always be available.  
The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.

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