

SAW Rx filter

LTE band 20

Series/type: B8814

Ordering code: B39811B8814P810

Date: August 23, 2016

Version: 2.2

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1 Application

- Low-loss RF filter for LTE band 20, Rx path
- Usable pass band: 30 MHz

2 Features

- Package size 1.1±0.1 mm × 0.9±0.1 mm
- Package height 0.45 mm (max.)
- Approximate weight 1 mg
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 3 (MSL3)



Figure 1: Picture of component with example of product marking.

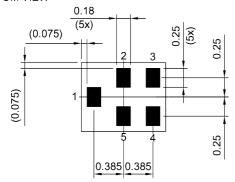


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3 Package

BOTTOM VIEW



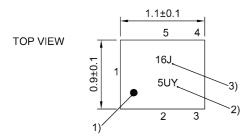
Pad and pitch tolerance ±0.05

4 Pin configuration

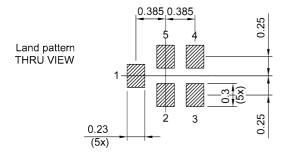
- 1 Input (or Output)
- 4 Output (or Input)
- 2, 3, 5 Ground

SIDE VIEW





- 1) Marking for pad number 1
- 2) Example of encoded lot number
- 3) Example of encoded filter type number



Landing pad tolerance -0.02

Figure 2: Drawing of package with package height A = 0.45 mm (max.). See Sec. Package information (p. 17).



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5 Matching circuit

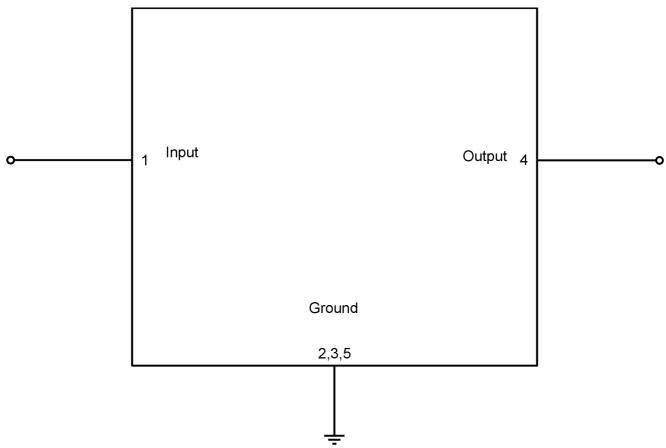


Figure 3: Schematic of matching circuit. No external matching components required.



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6 Characteristics

Temperature range for specification $T_{\rm SPEC} = -20~^{\circ}{\rm C}~...~+90~^{\circ}{\rm C}$ Input terminating impedance $Z_{\rm IN} = 50~\Omega$

Output terminating impedance $Z_{\text{OUT}} = 50 \ \Omega$

| Characteristics | | | | $\begin{array}{c} \text{min.} \\ \text{for } T_{\text{SPEC}} \end{array}$ | typ. @+25 °C | $\begin{array}{c} \text{max.} \\ \text{for } T_{_{\text{SPEC}}} \end{array}$ | |
|-------------------------------|-----------|-----|------------------------------------|---|------------------------|--|-----|
| Center frequency | | | f _C | _ | 806 | _ | MHz |
| Average insertion attenuation | | | α_{avg} | | | | |
| | 791 821 | MHz | | _ | 1.4 | _ | dB |
| Maximum insertion attenuation | | | $\boldsymbol{\alpha}_{\text{max}}$ | | | | |
| | 791 821 | MHz | | _ | 1.8 | 2.6 ¹⁾ | dB |
| | 791 821 | MHz | | _ | 1.8 | 3.5 | dB |
| Amplitude ripple (p-p) | | | Δα | | | | |
| | 791 821 | MHz | | – | 1.0 | 2.5 | dB |
| Maximum VSWR | | | $VSWR_{max}$ | | | | |
| @ input port | 791 821 | MHz | | _ | 2.0 | 2.3 | |
| @ output port | 791 821 | MHz | | _ | 2.0 | 2.3 | |
| Minimum attenuation | | | $\boldsymbol{\alpha}_{\text{min}}$ | | | | |
| | 10 731 | MHz | | 40 | 50 | _ | dB |
| | 760 770 | MHz | | 30 | 40 | _ | dB |
| | 832 862 | MHz | | 40 | 43 | _ | dB |
| | 880 915 | MHz | | 40 | 45 | _ | dB |
| | 1710 1785 | MHz | | 40 | 45 | _ | dB |
| | 2373 2570 | MHz | | 30 | 37 | _ | dB |
| | 4900 6000 | MHz | | 20 | 27 | _ | dB |

Valid for temperature $T_{\text{SPEC}} = +25 \, ^{\circ}\text{C}$.



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Maximum ratings

| Operable temperature | T _{OP} = −20 °C +90 °C | |
|---------------------------------------|---|--|
| Storage temperature | $T_{\text{STG}}^{1)} = -40 ^{\circ}\text{C} \dots +85 ^{\circ}\text{C}$ | |
| DC voltage | $ V_{DC} = 5.0 \text{ V (max.)}$ | |
| ESD voltage | $V_{ESD}^{2)} = 100 \text{ V (max.)}$ | Machine model. Machine model. |
| Input power @ input port: 832 862 MHz | P _{IN} = 15 dBm (max.) | Continuous wave for 5000 h @ 50 °C. |

¹⁾ Not valid for packaging material. Storage temperature for packaging material is $-25~^{\circ}\text{C}$ to $+40~^{\circ}\text{C}$.

According to JESD22-A115B (MM – Machine Model), 10 negative & 10 positive pulses.



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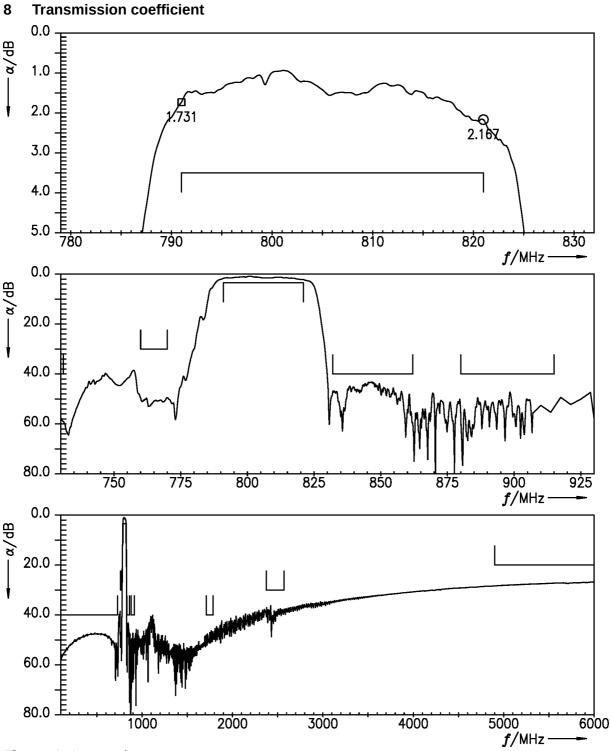


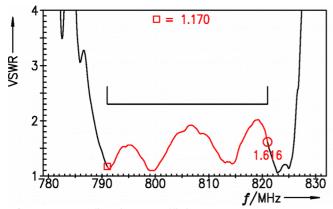
Figure 4: Attenuation.



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9 Reflection coefficients



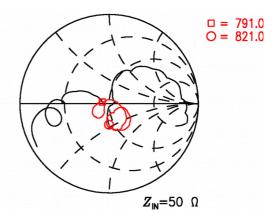
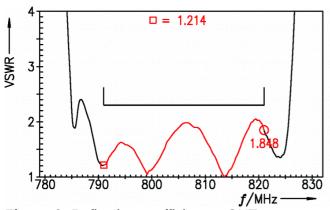


Figure 5: Reflection coefficient at IN port.



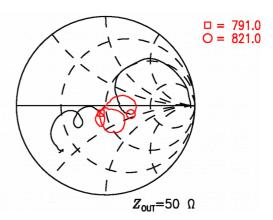


Figure 6: Reflection coefficient at OUT port.

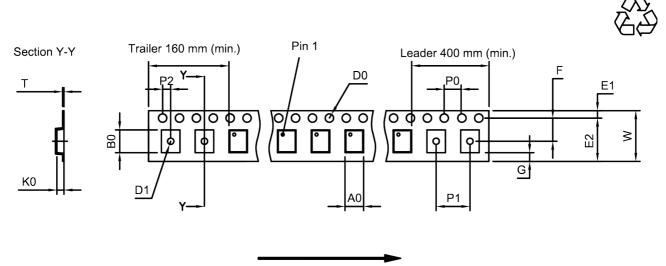


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10 Packing material

10.1 Tape



User direction of unreeling

Figure 7: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

| A ₀ | 1.02±0.05 mm | _ | E_2 | 6.25 mm (min.) | _ | P_1 | 2.0±0.1 mm |
|----------------|--------------|---|-------|----------------|---|-------|-----------------|
| B ₀ | 1.22±0.05 mm | _ | F | 3.5±0.05 mm | | P_2 | 2.0±0.05 mm |
| D_0 | 1.55±0.05 mm | _ | G | _ | | Т | 0.25±0.03 mm |
| D_1 | 0.55±0.1 mm | | K_0 | 0.6±0.05 mm | | W | 8.0+0.3/-0.1 mm |
| E ₁ | 1.75±0.1 mm | | P_0 | 4.0±0.1 mm | | | |

Table 1: Tape dimensions.



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10.2 Reel with diameter of 180 mm

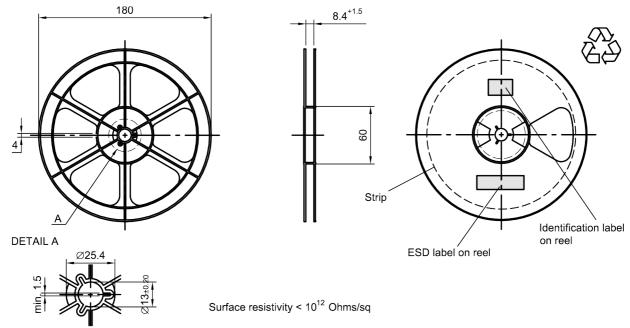


Figure 8: Drawing of reel (first-angle projection) with diameter of 180 mm.

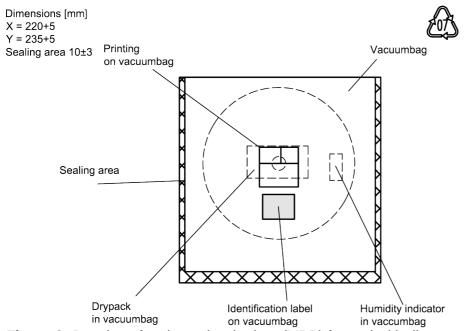


Figure 9: Drawing of moisture barrier bag (MBB) for reel with diameter of 180 mm.



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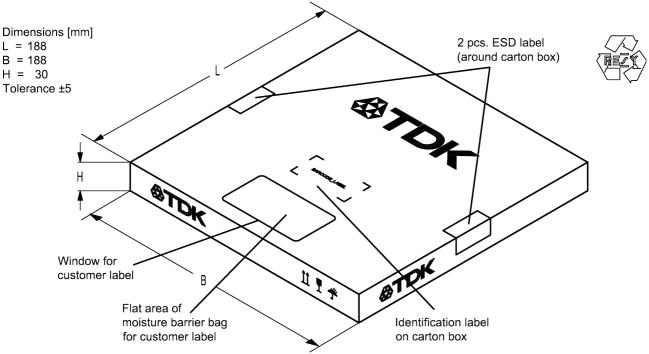


Figure 10: Drawing of folding box for reel with diameter of 180 mm.

10.3 Reel with diameter of 330 mm

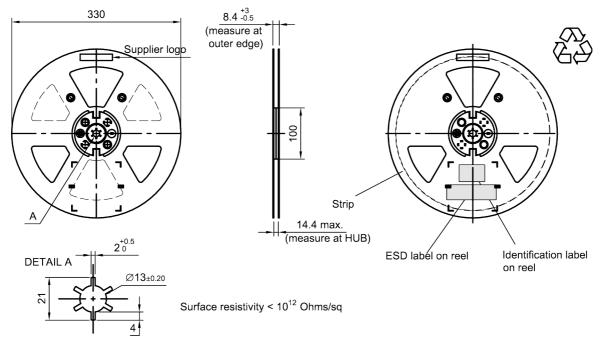


Figure 11: Drawing of reel (first-angle projection) with diameter of 330 mm.



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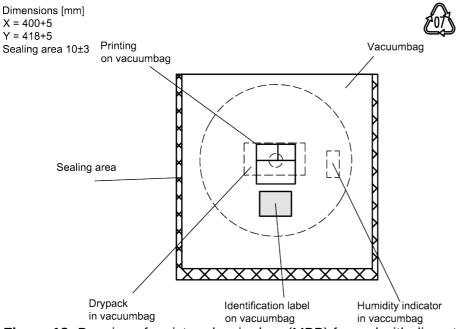


Figure 12: Drawing of moisture barrier bag (MBB) for reel with diameter of 330 mm.

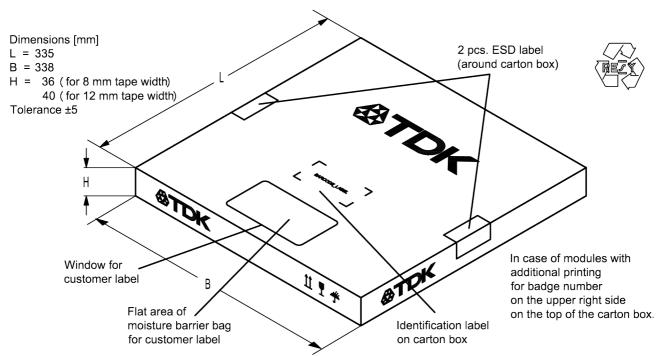


Figure 13: Drawing of folding box for reel with diameter of 330 mm.



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11 Marking

Products are marked with product type number and lot number encoded according to Table 2:

■ Type number:

The 4 digit type number of the ordering code, e.g., B3xxxxB1234xxxx, is encoded by a special BASE32 code into a 3 digit marking.

Example of decoding type number marking on device in decimal code.

16J=>1234 $1 \times 32^2 + 6 \times 32^1 + 18 (=J) \times 32^0$ =1234

The BASE32 code for product type B8814 is 8KE.

■ Lot number:

The last 5 digits of the lot number, e.g., are encoded based on a special BASE47 code into a 3 digit marking.

Example of decoding lot number marking on device in decimal code.

5UY => 12345 $5 \times 47^2 + 27 = (=U) \times 47^1 + 31 = (=Y) \times 47^0 = (=V) \times$

| Adopted BASE32 code for type number | | | |
|-------------------------------------|--------|---------|--------|
| Decimal | Base32 | Decimal | Base32 |
| value | code | value | code |
| 0 | 0 | 16 | G |
| 1 | 1 | 17 | Н |
| 2 | 2 | 18 | J |
| 3 | 3 | 19 | K |
| 4 | 4 | 20 | М |
| 5 | 5 | 21 | N |
| 6 | 6 | 22 | Р |
| 7 | 7 | 23 | Q |
| 8 | 8 | 24 | R |
| 9 | 9 | 25 | S |
| 10 | Α | 26 | Т |
| 11 | В | 27 | V |
| 12 | С | 28 | W |
| 13 | D | 29 | Х |
| 14 | E | 30 | Υ |
| 15 | F | 31 | Z |

| Adopted BASE47 code for lot number | | | | | |
|------------------------------------|--------|---------|--------|--|--|
| Decimal | Base47 | Decimal | Base47 | | |
| value | code | value | code | | |
| 0 | 0 | 24 | R | | |
| 1 | 1 | 25 | S | | |
| 2 | 2 | 26 | Т | | |
| 3 | 3 | 27 | U | | |
| 4 | 4 | 28 | V | | |
| 5 | 5 | 29 | W | | |
| 6 | 6 | 30 | X | | |
| 7 | 7 | 31 | Y | | |
| 8 | 8 | 32 | Z | | |
| 9 | 9 | 33 | b | | |
| 10 | Α | 34 | d | | |
| 11 | В | 35 | f | | |
| 12 | С | 36 | h | | |
| 13 | D | 37 | n | | |
| 14 | E | 38 | r | | |
| 15 | F | 39 | t | | |
| 16 | G | 40 | V | | |
| 17 | Н | 41 | 1 | | |
| 18 | J | 42 | ? | | |
| 19 | K | 43 | { | | |
| 20 | L | 44 | } | | |
| 21 | M | 45 | < | | |
| 22 | N | 46 | > | | |
| 23 | Р | | | | |
| | | | | | |

Adopted BASE47 code for lot number

Table 2: Lists for encoding and decoding of marking.



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12 Soldering profile

The recommended soldering process is in accordance with IEC $60068-2-58-3^{rd}$ edit and IPC/JEDEC J-STD-020B.

| ramp rate | ≤ 3 K/s |
|------------------------------------|--|
| preheat | 125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s |
| T > 220 °C | 30 s to 70 s |
| T > 230 °C | min. 10 s |
| T > 245 °C | max. 20 s |
| <i>T</i> ≥ 255 °C | - |
| peak temperature T_{peak} | 250 °C +0/-5 °C |
| wetting temperature T_{min} | 230 °C +5/-0 °C for 10 s ± 1 s |
| cooling rate | ≤ 3 K/s |
| soldering temperature <i>T</i> | measured at solder pads |

Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).

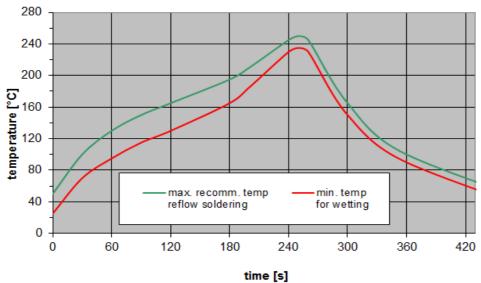


Figure 14: Recommended reflow profile for convection and infrared soldering – lead-free solder.



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13 Annotations

13.1 Matching coils

See TDK inductor pdf-catalog http://www.tdk.co.jp/tefe02/coil.htm#aname1 and Data Library for circuit simulation http://www.tdk.co.jp/etvcl/index.htm.

13.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

13.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local EPCOS sales office.

13.4 Ordering codes and packing units

| Ordering code | Packing unit |
|--------------------|--------------|
| B39811B8814P810 | 15000 pcs |
| B39811B8814P810S 5 | 5000 pcs |

Table 4: Ordering codes and packing units.



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14 Cautions and warnings

14.1 Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.epcos.com/orderingcodes.

14.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

14.3 Moldability

Before using in overmolding environment, please contact your local EPCOS sales office.

14.4 Package information

Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on EPCOS internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of EPCOS, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

Projection method

Unless otherwise specified first-angle projection is applied.



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