

SML-D13(A) series

Features

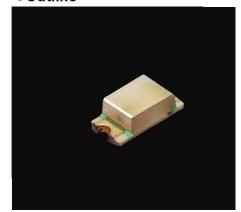
 Original device technology enables high brightness and high reliability

●Size

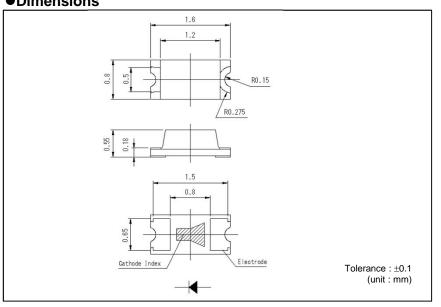
1608 (0603) 1.6 × 0.8mm (t=0.55mm)



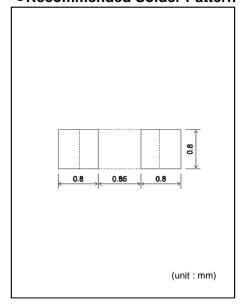
Outline



Dimensions



Recommended Solder Pattern



Specifications

	Chip Structure	_		Absolute Maximum Ratings (Ta=25°C)								Electrical and Optical Characteristics (Ta=25°C)									
Part No.			Power	Forward	Peak Forward	Reverse	Operating Town	Storage Temp.	Forward	Forward Voltag V _F		Current I _R	I _R Dominant Wavelength λD Luminous Intensity					nsity I _V			
Fait No.			Dissipation	Current	nt Current	Voltage	Operating remp.	Storage Temp.	Тур.	I _F	Max.	V_R	Min.*2	Тур.	Max.*2	I _F	Min.	Тур.	I _F		
			$P_{D}(mW) \\$	$I_F(mA)$	$I_{FP}(mA)$	$V_R(V)$	Topr(°C)	Tstg(°C)	(V)	(mA)	(μA)	(V)	(nm)	(nm)	(nm)	(mA)	(mcd)	(mcd)	(mA)		
SML-D13VW(A)		Red	75	30	0 100*1	5 -	-40 to +100	-40 to +100	2.0) 10	5	627	630	634		35.5	55	20		
SML-D13WW(A)	AlGalnP	Yellow					-40 to +100		2.1	20			584	587	591	20	71	110			
SML-D13MW	1	Yellowish Green					-40 to +85				10		568	571	574	20	25	45	20		
SML-D13FW		Green	81										561	564.5	567		18	22			

*1:Duty1/10, 1kHz *2:Reference

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• Electrical Characteristics Curves

Fig.1 Forward Current - Forward Voltages

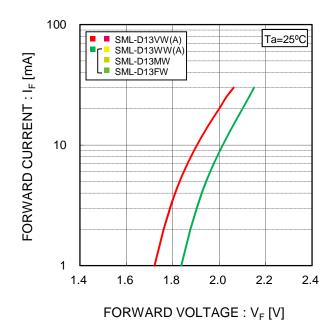


Fig.2 Luminous Intensity -Atmosphere Temperature 1.8 RELATIVE LUMINOUS INTENSITY [a.u.] $I_F=20mA$ 1.6 1.4 1.2 1.0 0.8 0.6 SML-D13VW(A) SML-D13WW(Á) 0.4 SML-D13MW SML-D13FW 0.2 -40 -20 0 20 40 60 80 100

ATMOSPHERE TEMPERATURE : Ta [°C]

Fig.3 Luminous Intensity - Forward Current

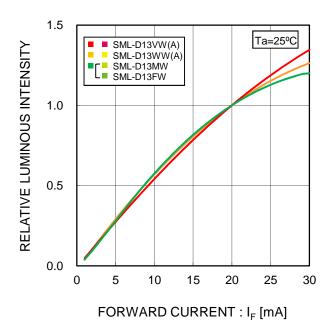
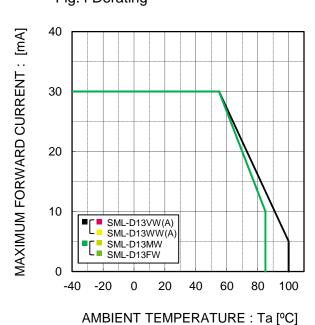
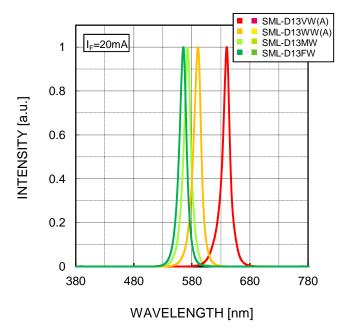


Fig.4 Derating



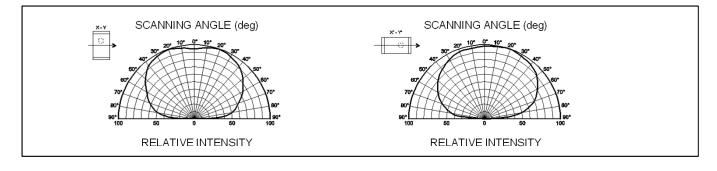
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●Spectrum Data



- * Please take this data as a reference data for the samples are measured randomly.
- * The data is relativized for each color. It is NOT to show the spectrum peaks are equal.

Viewing Angle



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•Rank Reference of Brightness

Red(V) (Ta=25°C, I_F =20mA)

Rank	AD	AE	AF	AG	AH	AJ	AK	AL	AM	AN	AP	AQ	AR	AS	AT	AU
lv (mcd)	4.5 to 5.6	5.6 to 7.1	7.1 to 9	9 to 11.2	11.2 to 14	14 to 18	18 to 22.4	22.4 to 28	28 to 35.5	35.5 to 45	45 to 56	56 to 71	71 to 90	90 to 112	112 to 140	140 to 180
SML-D13VW(A)																

Yellow(W) $(Ta=25^{\circ}C, I_F=20mA)$

Rank	AD	AE	AF	AG	AH	AJ	AK	AL	AM	AN	AP	AQ	AR	AS	AT	AU
Iv (mcd)	4.5 to 5.6	5.6 to 7.1	7.1 to 9	9 to 11.2	11.2 to 14	14 to 18	18 to 22.4	22.4 to 28	28 to 35.5	35.5 to 45	45 to 56	56 to 71	71 to 90	90 to 112	112 to 140	140 to 180
SML-D13WW(A)																

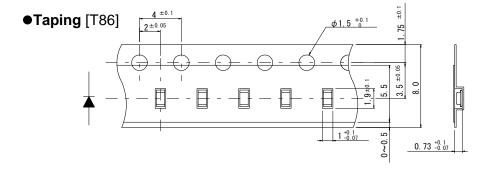
Green(M) $(Ta=25^{\circ}C, I_{F}=20mA)$

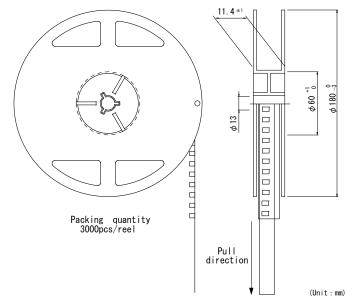
Rank	G	Н	J	K	L	М	N	Р	Q	R	S	Т	U	V	W	Х
Iv (mcd)	1.0 to 1.6	1.6 to 2.5	2.5 to 4.0	4.0 to 6.3	6.3 to 10	10 to 16	16 to 25	25 to 40	40 to 63	63 to 100	100 to 160	160v250	250 to 400	400 to 630	630 to 1000	1000 to 1600
SML-D13MW																

Green(F) (Ta=25°C, I_F =20mA)

Rank	K2	L1	L2	M1	M2	N1	N2	P1	P2	Q1	Q2	R1	R2	S1	S2	T1
Iv (mcd)	4.5 to 5.6	5.6 to 7.1	7.1 to 9	9 to 11	11 to 14	14 to 18	18 to 22	22 to 28	28 to 36	36 to 45	45 to 56	56 to 71	71 to 90	90 to 110	110 to 140	140 to 180
SML-D13FW																

Measurement tolerance : $\pm 10\%$

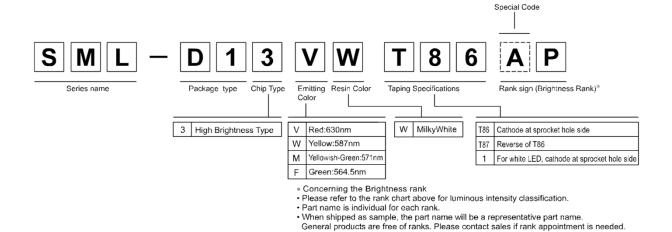




(Note) Tolerance is within ± 0.2 mm, unless otherwise specified.

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●Part No. Construction



Packing Specification

ROHM LED products are being shipped with desiccant (silica gel) concluded in moisture-proof bags.

Pasting the moisture sensitive label on the outer surface of the moisture-proof bags or enclosing the humidity indication card inside the bag is available upon request.

Please contact the nearest sales office or distributer if necessary.

Data Sheet

Attention Points In Handling

This product was developed as a surface mount LED especially suitable for reflow soldering. Please take care of following points when using this device.

1.DESIGNING OF PCB

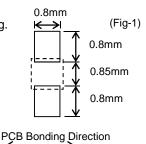
As for a recommendable solder pattern, Please refer to Fig-1.

The size and direction of the pad pattern depend on the condition of the PCB.

Thorough design review is recommended before the final designing

This product of structured with rear/bottom electrode to be soldered.

The formation of solder fillet is not guaranteed due to its electrode shape.



2.SOLDERING (Sn-Cu, Sn-Ag-Cu, Sn-Ag-Bi-Cu)

LED products do not contain reinforcement materials such as glass fillers.

Therefore, thermal stress by soldering greatly influence its reliability.

The temperature conditions for reflow soldering should therefore be set up according to the characteristic of this product. (See Fig-2)

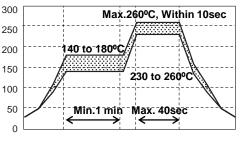
Number of reflow process shall be max 2 times and these processes shall be performed in a row.

Cooling process to normal temperature shall be required between first and second soldering process.

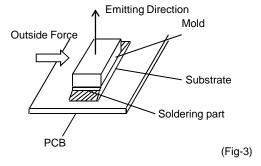
3.HANDLING AFTER MOUNTING (Fig-3)

As shown in the drawing on the right, in case outside force of about 700g is given to the device, stress is concentrated to the jointed part between mold resin and substrate.

Therefore there is a possibility to breath the device or PCB. Careful handing is needed as ROHM cannot guarantee the falling of the device by outside force after mounting.



(Fig-2)



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4.WASHING

Please note the following points when washing is required after soldering.

4-1) WASHING SOLVENT

Isopropyl alcohol or other alcohol solvent is recommendable.

4-2) TEMPERATURE

Below 30°C, immersion time; within 3 minutes.

4-3) ULTRA SONIC WASHING

Below 15/1 litter of solvent tub or less.

4-4) COOLING

Below 100°C within 3 minutes.

5.EROSION GAS

Utilization in erosion gas atmosphere may degenerate the plating surface which might cause deterioration of solder strength, optical characteristics, or functions.

Please take precautions against occurrence of gas from the surrounding parts on the occasion of custody, and also after mounted on circuit board.

6.STORAGE

At reflow soldering, the reliability of this product is often influenced by moisturet absorption so we apply the packaging with moisture proof for better condition is use, please also note that 6-1) Not to be opened before using.

- 6-2) To be kept in our moisture proof packaging with some desiccant (SILICA GEL) after opening it.
 - To be baked in case the SILICA GEL indicator changed its color from either blue to clear or green to pink.
- 6-3) Please use within 168 hours after the package was opened. (Condition at 30 °C, max.70%Rh.)
 - In case it is not used within 168 hours, please put it back into our packaging.

6-4) BAKING

Please bake under reel condition at 60°C, 12~24 hours (max.20%Rh) after un-sealing.

While baking is done, the reel and emboss tape may be easily deformed.

Please be careful not to give any stress.

7.LIFE TIME

This product will cause reduction of luminous intensity depending on the using conditions and environmental.

Please inquire our sales contact if long life time is required on your application.



Notes

- 1) The information contained herein is subject to change without notice.
- Before you use our Products, please contact our sales representative and verify the latest specifications:
- 3) Although ROHM is continuously working to improve product reliability and quality, semiconductors can break down and malfunction due to various factors. Therefore, in order to prevent personal injury or fire arising from failure, please take safety measures such as complying with the derating characteristics, implementing redundant and fire prevention designs, and utilizing backups and fail-safe procedures. ROHM shall have no responsibility for any damages arising out of the use of our Poducts beyond the rating specified by ROHM
- 4) Examples of application circuits, circuit constants and any other information contained herein are provided only to illustrate the standard usage and operations of the Products. The peripheral conditions must be taken into account when designing circuits for mass production.
- 5) The technical information specified herein is intended only to show the typical functions of and examples of application circuits for the Products. ROHM does not grant you, explicitly or implicitly, any license to use or exercise intellectual property or other rights held by ROHM or any other parties. ROHM shall have no responsibility whatsoever for any dispute arising out of the use of such technical information.
- 6) The Products are intended for use in general electronic equipment (i.e. AV/OA devices, communication, consumer systems, gaming/entertainment sets) as well as the applications indicated in this document.
- 7) The Products specified in this document are not designed to be radiation tolerant.
- 8) For use of our Products in applications requiring a high degree of reliability (as exemplified below), please contact and consult with a ROHM representative: transportation equipment (i.e. cars, ships, trains), primary communication equipment, traffic lights, fire/crime prevention, safety equipment, medical systems, servers, solar cells, and power transmission systems.
- 9) Do not use our Products in applications requiring extremely high reliability, such as aerospace equipment, nuclear power control systems, and submarine repeaters.
- 10) ROHM shall have no responsibility for any damages or injury arising from non-compliance with the recommended usage conditions and specifications contained herein.
- 11) ROHM has used reasonable care to ensur the accuracy of the information contained in this document. However, ROHM does not warrants that such information is error-free, and ROHM shall have no responsibility for any damages arising from any inaccuracy or misprint of such information.
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