**TAI-TECH** TBM01-120800140 P1.

# High Current Ferrite Chip Bead(Lead Free)

HCB1608KF-121T30

### 1.Features

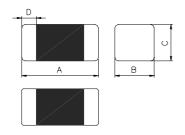
- 1. Monolithic inorganic material construction.
- 2. Closed magnetic circuit avoids crosstalk.
- 3. Suitable for reflow soldering.
- 4. Shapes and dimensions follow E.I.A. spec.
- 5. Available in various sizes.
- 6. Excellent solder ability and heat resistance.
- 7. High reliability.
- 8. 100% Lead(Pb) & Halogen-Free and RoHS compliant.
- 9. Low DC resistance structure of electrode to prevent wasteful electric power consumption.







### 2.Dimensions



Chip Size						
<b>A</b> 1.60±0.15						
В	0.80±0.15					
С	0.80±0.15					
D	0.30±0.20					

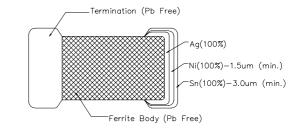
Units: mm

### 3.Part Numbering



E: Packaging T=Taping and Reel, B=Bulk(Bags)

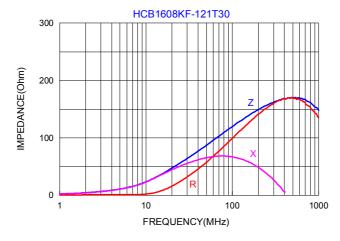
F: Rated Current 20=2000m.



### 4. Specification

Tai-Tech Part Number	Impedance ( )	Test Frequency (Hz)	DC Resistance ( ) max.	Rated Current (mA) max.
HCB1608KF-121T30	120±25%	60mV/100M	0.10	3000

#### ■ Impedance-Frequency Characteristics



**TAI-TECH** TBM01-120800140 P2.

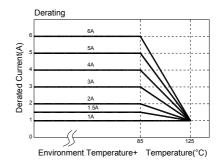
## 5. Reliability and Test Condition

Item					Perfor	mance					Test Condition
Series No.	FCB	FCM	НСВ	GHB	FCA	FCI	FHI	FCH	HCI	MGI	
Operating Temperature	(In		40~+125 self-temp		rise)	(In		40~+10 self-tem	5 perature	rise)	
Transportation Storage Temperature			-40~+12	5				-40~+10	5		For long storage conditions, please see the Application Notice
Impedance (Z)											Agilent4291
Inductance (Ls)											Agilent E4991 Agilent4287
Q Factor	Refer	to stand	dard elec	trical ch	aracteris	tics list					Agilent16192
DC Resistance											Agilent 4338
Rated Current											DC Power Supply Over Rated Current requirements, there will be some risk
Temperature Rise Test			A ΔT 20 1A ΔT 40								Applied the allowed DC current.     Temperature measured by digital surface thermometer.
Solder heat Resistance	Imped	lance cha	lo signific ange: Witi ange: : wi	hin ± 30	%.			damage. ninal elec	trode:75%	6 min.	Preheat: 150 ,60sec. Solder: Sn-Cu0.5 Solder tamperature: 260±5 Flux for lead free: ROL0 Dip time: 10±0.5sec.  Preheating Dipping Natural cooling 260°C  150°C  60
Solderability		ode sho	% of the buld be			245° C	Preheating Dip	ping Natural	.1		Preheat: 150 ,60sec. Solder: Sn-Cu0.5 Solder tamperature: 245±5 Flux for lead free: ROL0 Dip time: 4±1sec.
Terminal strength	not be		electrode ed by the s.				1111111		-\ w	N	For FCB FCM HCB GHB FCI FHI FCH HCI MGI: Size Force (Kgf) Time(sec) 1005 0.2 1608 0.5 2012 0.6 3216 1.0 >30 3225 1.0 4516 1.0 4532 1.5  For FCA: Size Force (Kgf) Time(sec) 3216 0.5 >30
Flexture strength	not be		electrode ed by the is.				-	5(1.772) 45(		Bending 40(1.575)	Solder a chip on a test substrate, bend the substrate by 2mm (0.079in)and return.  The duration of the applied forces shall be 60 (+ 5) Sec.
Bending Strength			ould not			R 0	.5(0.02	1.0(0.039 2) — Lip — chip	)) -		Size         mm(inches)         P-Kgf           1608         0.80(0.033)         0.3           2012         1.40(0.055)         1.0           FCA3216         2.00(0.079)         1.5           3216         3225         2.00(0.079)         2.5           4516         4532         2.70(0.106)         2.5
Random Vibration Test	chara	cteristic dance: v	Cracking s should vithin±30 nange: : v	not be a	allowed.	ny other	defects	harmful	to the		Frequency: 10-55-10Hz for 15 min.  Amplitude: 1.52mm  Directions and times: X, Y, Z directions for 15 min  This cycle shall be performed 12 times in each of three mutually perpendicular directions (Total 9hours).

Item	Performance		Test Condition
Life testing at High Temperature	Appearance: no damage.  Impedance: within±30%of initial value.		Temperature: 125±2 (bead), 85±2 (inductor) Applied current: rated current. Duration: 1000±12hrs. Measured at room temperature after placing for 2 to 3hrs.
Humidity	Inductance: within±10%of initial value. Q: within±30%of initial value. (FCI FHI FCH) Q: within±20%of initial value. (HCI MGI)	Humidity: 90~95%RH. Temperature: 40±2 . Temperature: 60±2 .(HCI MGI) Duration: 504±8hrs. Measured at room temperature after placing for 2 to 3hrs.	
Thermal shock	Appearance: no damage.  Impedance: within±30%of initial value. Inductance: within±10%of initial value. Q: within±30%of initial value. (FCI FHI FCH)  Phase Tempera 2 room 3 +105 Measured: 500 tin	±2 30±5 temp. 0.5 5±2 30±5	Condition for 1 cycle Step1: -40±2 30±5 min. Step2: +105±2 30±5min. Number of cycles: 500 Measured at room temperature after placing for 2 to 3 hrs.
Low temperature storage test	Q: within±20%of initial value. (HCI MGI)	Temperature: -40±2 . Duration: 500±8hrs. Measured at room temperature after placing for 2 to 3hrs.	
Drop	No mechanical damage Impedance change: ±30% Inductance change: : within±10%		Drop 10 times on a concrete floor from a height of 75cm

### \*\*Derating Curve

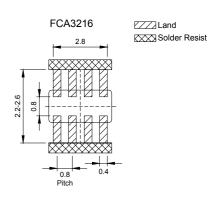
For the ferrite chip bead which withstanding current over 1.5A, as the operating temperature over 85 , the derating current information is necessary to consider with. For the detail derating of current, please refer to the Derated Current vs. Operating Temperature curve.

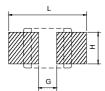


## 6. Soldering and Mounting

## 6-1. Recommended PC Board Pattern

		Land Patterns For Reflow Soldering						
Series	Туре	A(mm)	B(mm)	C(mm)	D(mm)	L(mm)	G(mm)	H(mm)
FCB	0603	0.6±0.03	0.30±0.03	0.30±0.03	0.15±0.05	0.80	0.30	0.30
FCM	1005	1.0±0.10	0.50±0.10	0.50±0.10	0.25±0.10	1.50	0.40	0.55
нсв	1608	1.6±0.15	0.80±0.15	0.80±0.15	0.30±0.20	2.60	0.60	0.80
GHB	2012	2.0±0.20	1.25±0.20	0.85±0.20	0.50±0.30	3.00	1.00	1.00
FCI	2012	2.0±0.20	1.25±0.20	1.25±0.20	0.50±0.30	3.00	1.00	
FHI	3216	3.2±0.20	1.60±0.20	1.10±0.20	0.50±0.30	4.40	2.20	1.40
FCH	3225	3.2±0.20	2.50±0.20	1.30±0.20	0.50±0.30	4.40	2.20	3.40
HCI	4516	4.5±0.20	1.60±0.20	1.60±0.20	0.50±0.30	5.70	2.70	1.40
MGI	4532	4.5±0.20	3.20±0.20	1.50±0.20	0.50±0.30	5.90	2.57	4.22





PC board should be designed so that products can prevent damage from mechanical stress when warping the board.

Products shall be positioned in the sideway direction against the mechanical stress to prevent failure.

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#### 6-2. Soldering

Mildly activated rosin fluxes are preferred. The terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools. Note.

If wave soldering is used ,there will be some risk.

Re-flow soldering temperatures below 240 degrees, there will be non-wetting risk

#### 6-2.1 Lead Free Solder re-flow:

Recommended temperature profiles for lead free re-flow soldering in Figure 1.

#### 6-2.2 Soldering Iron:

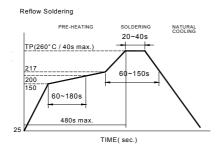
Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended. for Iron Soldering in Figure 2.

Preheat circuit and products to 150 350 tip temperature (max)

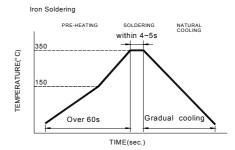
Never contact the ceramic with the iron tip 1.0mm tip diameter (max)

Use a 20 watt soldering iron with tip diameter of 1.0mm

Limit soldering time to 4~5sec.



Reflow times: 3 times max Fig.1



Iron Soldering times: 1 times max Fig.2

#### 6-2.3 Solder Volume:

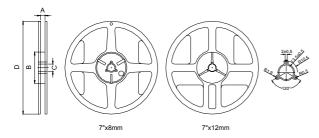
Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance. Solder shall be used not to be exceed as shown in right side:

Minimum fillet height = soldering thickness + 25% product height



## 7. Packaging Information

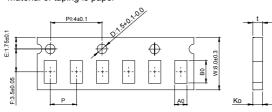
#### 7-1. Reel Dimension

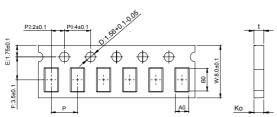


Туре	A(mm)	B(mm)	C(mm)	D(mm)
7"x8mm	9.0±0.5	60±2	13.5±0.5	178±2
7"x12mm	13.5±0.5	60±2	13.5±0.5	178±2

#### 7-2.1 Tape Dimension / 8mm

Material of taping is paper



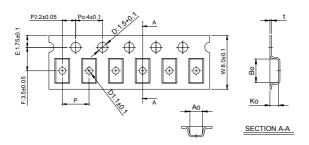


Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
060303	0.68±0.05	0.38±0.05	0.50max	2.0±0.05	0.50max	none

Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
100505	1.12±0.03	0.62±0.03	0.60±0.03	2.0±0.10	0.60±0.03	none
160808	1.85±0.05	1.05±0.05	0.95±0.05	4.0±0.10	0.95±0.05	none
201209	2.30±0.05	1.50±0.05	0.95±0.05	4.0±0.10	0.95±0.05	none

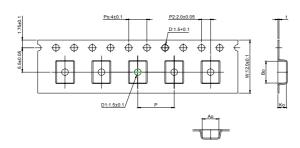
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Material of taping is plastic



Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
160808	1.95±0.10	1.05±0.10	1.05±0.10	4.0±0.10	0.23±0.05	none
201209	2.25±0.10	1.42±0.10	1.04±0.10	4.0±0.10	0.22±0.05	1.0±0.10
201212	2.35±0.10	1.50±0.10	1.45±0.10	4.0±0.10	0.22±0.05	1.0±0.10
321611	3.50±0.10	1.88±0.10	1.27±0.10	4.0±0.10	0.22±0.05	1.0±0.10
322513	3.42±0.10	2.77±0.10	1.55±0.10	4.0±0.10	0.22±0.05	1.0±0.10
321609	3.40±0.10	1.77±0.10	1.04±0.10	4.0±0.10	0.22±0.05	1.0±0.10

#### 7-2.2 Tape Dimension / 12mm

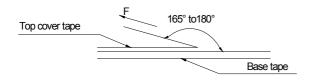


Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
451616	4.95±0.1	1.93±0.1	1.93±0.1	4.0±0.1	0.24±0.05	1.5±0.1
453215	4.95±0.1	3.66±0.1	1.85±0.1	8.0±0.1	0.24±0.05	1.5±0.1

#### 7-3. Packaging Quantity

Chip Size	453215	451616	322513	321611	321609	201212	201209	160808	100505	060303
Chip / Reel	1000	2000	2500	3000	3000	2000	4000	4000	10000	15000
Inner box	4000	8000	12500	15000	15000	10000	20000	20000	50000	75000
Middle box	20000	40000	62500	75000	75000	50000	100000	100000	250000	375000
Carton	40000	80000	125000	150000	150000	100000	200000	200000	500000	750000
Bulk (Bags)	12000	20000	30000	50000	50000	100000	150000	200000	300000	

#### 7-4. Tearing Off Force



The force for tearing off cover tape is 15 to 60 grams in the arrow direction under the following conditions.

Room Temp.	Room Humidity	Room atm	Tearing Speed		
( )	(%)	(hPa) mm/min			
5~35	45~85	860~1060	300		

## **Application Notice**

#### Storage Conditions

To maintain the solder ability of terminal electrodes:

- ${\bf 1.\,TAI\text{-}TECH\,\,products\,\,meet\,\,IPC/JEDEC\,\,J\text{-}STD\text{-}020D\,\,standard\text{-}MSL,\,level\,\,1.}$
- 2. Temperature and humidity conditions: Less than 40 and 60% RH.
- 3. Recommended products should be used within 12 months from the time of delivery.
- 4. The packaging material should be kept where no chlorine or sulfur exists in the air.

#### Transportation

- 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
- 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.



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以下測試樣品係由客户送樣, 且由客户聲稱並經客户確認如下 (The following samples was/were submitted and identified by/on behalf of the client as):

樣品名稱(Sample Description)

: FERRITE CHIP BEAD INDUCTOR ARRAY MCF MCM YMV SERIES

樣品型號(Style/Item No.)

: FERRITE CHIP BEAD INDUCTOR ARRAY MCF MCM YMV SERIES

收件日期(Sample Receiving Date)

: 2011/12/09

測試期間(Testing Period)

: 2011/12/09 TO 2011/12/16

測試結果(Test Results) : 請見下一頁 (Please refer to next pages).

Chenyu Kung Aperation Manager Signed for and on behalf NA SGS TAIWAN LTD. Chemical Laboratory — Taipei

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#### 測試結果(Test Results)

測試部位(PART NAME)No.1

: 整體混測(10款)(MIXED ALL PARTS (10 KINDS))

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限値 (MDL)	結果 (Result) No.1
鍋 / Cadmium (Cd)	mg/kg	参考IEC 62321: 2008方法, 以感應耦合電 漿原子發射光譜儀檢測. / With reference to IEC 62321: 2008 and performed by ICP-AES.	2	n.d.
鉛 / Lead (Pb)	mg/kg	參考IEC 62321: 2008方法, 以感應耦合電 漿原子發射光譜儀檢測. / With reference to IEC 62321: 2008 and performed by ICP-AES.	2	n.d.
汞 / Mercury (Hg)	mg/kg	参考IEC 62321: 2008方法, 以感應耦合電 漿原子發射光譜儀檢測. / With reference to IEC 62321: 2008 and performed by ICP-AES.	2	n.d.
六價鉻 / Hexavalent Chromium Cr(VI)	mg/kg	参考IEC 62321: 2008方法,以UV-VIS檢測. / With reference to IEC 62321: 2008 and performed by UV-VIS.	2	n.d.
全氟辛烷磺酸 / Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	参考US EPA 3540C: 1996方法,以液相層析/質譜儀檢測全氣辛烷磺酸含量. / With reference to US EPA 3540C: 1996 method for PFOS Content. Analysis was performed by LC/MS.	10	n.d.
全氟辛酸(銨)/ PFOA (CAS No.: 335-67-1)	mg/kg	參考US EPA 3540C: 1996方法,以液相層析/質譜儀檢測全氣辛酸(銨)含量. / With reference to US EPA 3540C: 1996 method for PFOA Content. Analysis was performed by LC/MS.	10	n.d.

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限値 (MDL)	結果 (Result) No.1
六溴環十二烷 / Hexabromocyclododecane (HBCDD) (CAS No.: 25637-99-4)	mg/kg	参考US EPA 3540C方法,以氣相層析/質譜 儀檢測. / With reference to US EPA 3540C method. Analysis was performed by GC/MS.	5	n.d.
鄰苯二甲酸甲苯基丁酯 / BBP (Benzyl butyl phthalate) (CAS No.: 85-68-7)	%	参考EN 14372, 以氣相層析/質譜儀檢測之. / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
鄰苯二甲酸二 (2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	%	参考EN 14372, 以氣相層析/質譜儀檢測之. / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
鄰苯二甲酸二異癸酯 / DIDP (Di- isodecyl phthalate) (CAS No.: 26761-40-0)	%	多考EN 14372, 以氣相層析/質譜儀檢測之. / With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.
鄰苯二甲酸二異壬酯 / DINP (Di- isononyl phthalate) (CAS No.: 28553-12-0)	%	参考EN 14372, 以氣相層析/質譜儀檢測之. / With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.
鄰苯二甲酸二正辛酯 / DNOP (Di-n- octyl phthalate) (CAS No.: 117- 84-0)	%	参考EN 14372, 以氣相層析/質譜儀檢測之. / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.
鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	%	参考EN 14372, 以氣相層析/質譜儀檢測之. / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限値 (MDL)	結果 (Result) No.1
多溴聯苯總和 / Sum of PBBs		參考IEC 62321: 2008方法,以氣相層析儀/質譜儀檢測./With reference to IEC 62321: 2008 and performed by GC/MS.	_	n.d.
一溴聯苯 / Monobromobiphenyl			5	n.d.
二溴聯苯 / Dibromobiphenyl			5	n.d.
三溴聯苯 / Tribromobiphenyl			5	n.d.
四溴聯苯 / Tetrabromobiphenyl	1.		5	n.d.
五溴聯苯 / Pentabromobiphenyl			5	n.d.
六溴聯苯 / Hexabromobiphenyl			5	n.d.
七溴聯苯 / Heptabromobiphenyl	mg/kg		5	n.d.
へ溴聯苯 / Octabromobiphenyl			5	n.d.
九溴聯苯 / Nonabromobiphenyl			5	n.d.
十溴聯苯 / Decabromobiphenyl			5	n.d.
多溴聯苯醚總和 / Sum of PBDEs			u.	n.d.
一溴聯苯醚 / Monobromodiphenyl ether			5	n.d.
二溴聯苯醚 / Dibromodiphenyl ether			5	n.d.
三溴聯苯醚 / Tribromodiphenyl ether			5	n.d.
四溴聯苯醚 / Tetrabromodiphenyl ether			5	n.d.
五溴聯苯醚 / Pentabromodiphenyl ether			5	n.d.
六溴聯苯醚 / Hexabromodiphenyl ether			5	n.d.
七溴聯苯醚 / Heptabromodiphenyl ether			5	n.d.
へ臭聯苯醚 / Octabromodiphenyl ether			5	n.d.
九溴聯苯醚 / Nonabromodiphenyl ether			5	-n.d.
十溴聯苯醚 / Decabromodiphenyl ether			5	n.d.

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限値 (MDL)	結果 (Result) No.1
鹵素 / Halogen				
鹵素(氣)/ Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	参考BS EN 14582:2007, 以離子層析儀分析. / With reference to BS EN 14582:2007. Analysis was performed by IC.	50	n.d.
鹵素(氣)/ Halogen-Chlorine (C1) (CAS No.: 22537-15-1)			50	n.d.
鹵素(溴)/ Halogen-Bromine (Br) (CAS No.: 10097-32-2)			50	n.d.
鹵素(碘)/ Halogen-Iodine(I) (CAS No.: 14362-44-8)			50	n.d.

#### 備註(Note):

- 1. mg/kg = ppm ; 0.1wt% = 1000ppm
- 2. n.d. = Not Detected (未檢出)
- 3. MDL = Method Detection Limit (方法偵測極限值)
- 4. "-" = Not Regulated (無規格值)
- 5. 樣品的測試是基於申請人要求混合測試,報告中的混合測試結果不代表其中個別單一材質的含量. (The samples was/were analyzed on behalf of the applicant as mixing sample in one testing. The above results was/were only given as the informality value.)

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#### PFOS参考資訊(Reference Information): 指令 2006/122/EC (Directive 2006/122/EC)

- (1) 該物質不可置於市場上或使用於特殊物質或配置成分重量濃度等於或大於0.005%.
  (May not be placed on the market or used as a substance or constituent of preparations in a concentration equal to or higher than 0.005% by mass.)
- (2) 該物質不可置於市場上的半成品或商品或其物件; 假若零件上明顯地具有PFOS並參照結構上及微細構造上計 算PFOS重量濃度等於或大於0.1%, 而紡織品或其他覆蓋物質, 如果PFOS在覆蓋物質中含量等於或大於1µg/m².

(May not be placed on the market in semi-finished products or articles, or parts thereof, if the concentration of PFOS is equal to or higher than 0.1% by mass calculated with reference to the mass of structurally or microstructurally distinct parts that contain PFOS or, for textiles or other coated materials, if the amount of PFOS is equal to or higher than  $1\mu g/m^2$  of the coated material.)

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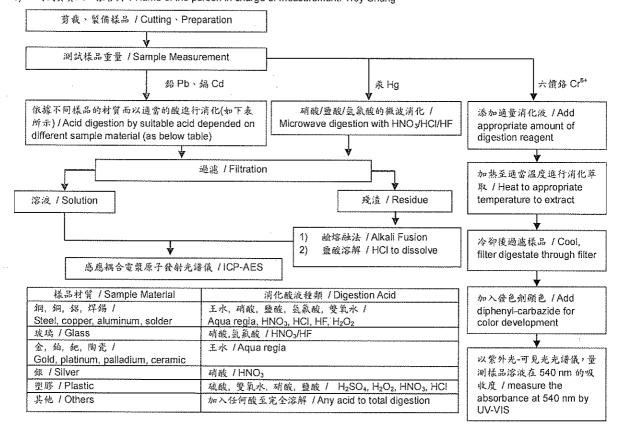
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- 1) 根據以下的流程圖之條件,樣品已完全溶解。( 六價鉻測試方法除外 ) / These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr<sup>6+</sup> test method excluded)
- 2) 测試人員:楊登偉 / Name of the person who made measurement: Climbgreat Yang
- 3) 测試負責人:張啓興 / Name of the person in charge of measurement: Troy Chang



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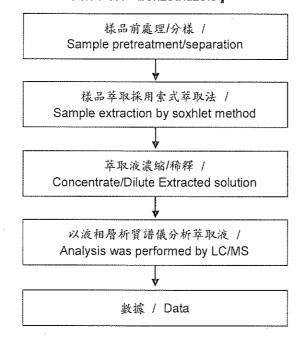
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## 索式萃取分析流程圖 / Analytical flow chart of Soxhlet extraction (LC/MS) procedure

- 測試人員:翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人:張啓興 / Name of the person in charge of measurement: Troy Chang

【測試項目:全氟辛烷磺酸/全氟辛酸(銨)、苯並三唑類化合物 / Test Items: PFOS/PFOA、Benzotriazole】



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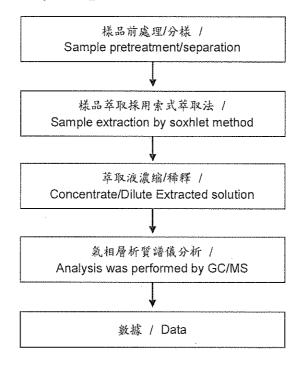
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#### 索式萃取分析流程圖 / Analytical flow chart of Soxhlet extraction (GC/MS) procedure

- 測試人員:翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人:張啓興 / Name of the person in charge of measurement: Troy Chang

【測試項目:可塑劑、苯並三唑類化合物、六溴環十二烷、壬酚、單甲基二溴二苯基甲烷、有機磷化合物 / Test Items: Phthalate、Benzotriazole、HBCDD、NP、DBBT、Organic phosphorus compounds 】



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## **Test Report**

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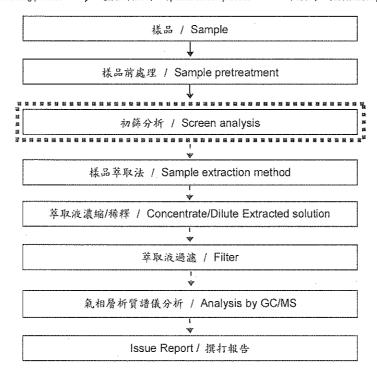
(廣東省東莞市黄江鎮黄牛埔福祥街2號 / NO. 2, FUXIANG STREET, HUANGNIUPU, HUANGJIANG TOWN, DONGGUAN, GUANGDONG)

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#### 分析流程圖 / Analytical flow chart

- 測試人員:翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人:張啓與 / Name of the person in charge of measurement: Troy Chang【測試項目(Test Items): 多溴聯苯/多溴聯苯醚、四溴雙酚-A-雙 / PBB/PBDE, TBBP-A-bis】

初次测试程序 / First testing process ——— 選择性銷檢程序 / Optional screen process ······· 磁锶程序 / Confirmation process — - >



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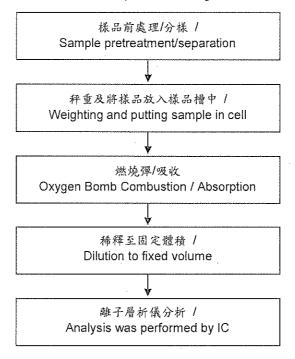
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### 鹵素分析流程圖 / Analytical flow chart of halogen content

- 1) 测試人員:陳恩臻 / Name of the person who made measurement: Rita Chen
- 2) 測試負責人:張啓興 / Name of the person in charge of measurement: Troy Chang



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\* 照片中如有箭頭標示,則表示爲實際檢測之樣品/部位. \*
(The tested sample / part is marked by an arrow if it's shown on the photo.)

CE/2011/C1821



\*\* 報告結尾 (End of Report) \*\*

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