



# Specification for Approval

Date: 2017/11/17

**HSF1210F2SF-SERIES** 

Customer: 深圳 臺慶

TAI-TECH P/N:

	CUSTOMER P/N:		
	DESCRIPTION:		
	QUANTITY:	ŗ	ocs
REM	IARK:		
	Сι	ustomer Approval Fee	dback

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Mike Yang	Zhi-Hong Lin	Kevin Chang

# Wire Wound Type Common Mode Filter

HSF1210F2SF-SERIES

		ECN HISTORY	LIST		
REV	DATE	DESCRIPTION	APPROVED	CHECKED	DRAWN
1.0	17/11/17	新 發 行	楊祥忠	林志鴻	張展耀
備					
註					

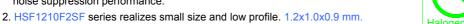
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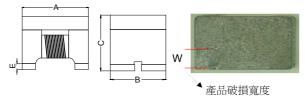
### 1.Features

1. High common mode impedance at high frequency cause excellent noise suppression performance.

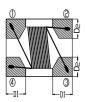


- 3. 100% Lead(Pb) & Halogen-Free and RoHS compliant.
- 3. 100 % Leau(Fb) & Halogen-Hee and Rolls (
- 4. Excellent for USB3.0

#### 2.Dimension



當破損面積<5%產品列入允收品範圍



Series	A(mm)	A(mm) B(mm) C(mm)		D1(mm)	D2(mm)	E(mm)	
1210F2SF	1.2±0.2	1.0±0.2	0.9 max.	0.35±0.1	0.35±0.1	0.03 min.	

### 3.Part Numbering



A: Series

B: Dimension

C: Material Ferrite
D: Number of Lines 2=2 lines

E: Type S=One Circuit Type , N=Unshielded

F: Lead free

G: Impedance  $900=90 \Omega$ 

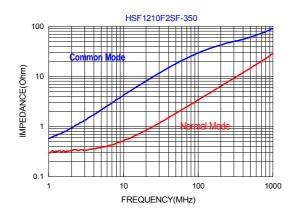
H: Packaging T=Taping and Reel, B=Bulk

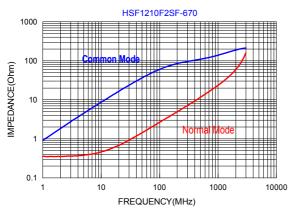
I: Rated Current 02=200mA

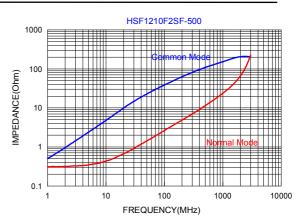
### 4. Specification

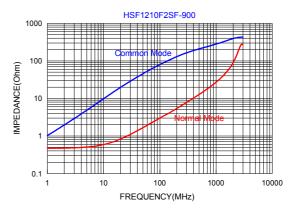
TAI-TECH Part Number	Common mode Impedance (Ω)	Test Frequency (MHz)	DC Resistance $(\Omega)$ max.	Rated Current (mA)	Rated Volt. (Vdc)	Withstand Volt. (Vdc)	IR $(\Omega)$ min.
HSF1210F2SF-350T02	35±25%	100	0.30	200	50	125	10M
HSF1210F2SF-500T02	50±25%	100	0.30	250	50	125	10M
HSF1210F2SF-670T02	67±25%	100	0.30	250	50	125	10M
HSF1210F2SF-900T02	90±25%	100	0.40	200	50	125	10M

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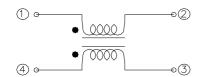






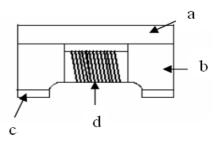


### 5. Schematic Diagram



### 6. Materials

No.	Description	Specification
a.	Upper Plate	Ferrite
b.	Core	Ferrite Core
С	Termination	Tin (Pb Free)
d	Wire	Enameled Copper Wire



### 7. Reliability and Test Condition

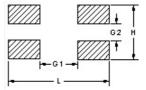
Item	Performance	Test Condition
Operating temperature	-40~+125°C (Including self - temperature rise)	
Storage temperature	-40~+125℃ (on board)	
Electrical Performance Tes	st	
Z(common mode)		Agilent-4291A+ Agilent -16197A
DCR	Refer to standard electrical characteristics list.	Agilent-4338B
I.R.		Agilent4339
Temperature Rise Test	Rated Current < 1A ΔT 20°C Max Rated Current ≥ 1A ΔT 40°C Max	Applied the allowed DC current.     Temperature measured by digital surface thermometer
Reliability Test		
Life Test		Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles) Temperature: 125±2°C Applied current: rated current Duration: 1000±12hrs Measured at room temperature after placing for 24±2 hrs
Load Humidity		Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles Humidity: 85±2*R.H, Temperature: 85°C±2°C Duration: 1000hrs Min. with 100% rated current Measured at room temperature after placing for 24±2 hrs
Moisture Resistance	Appearance: No damage. Impedance: within±15% of initial value RDC: within ±15% of initial value and shall not exceed the specification value	Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles 1. Baked at50°C for 25hrs, measured at room temperature after placing for 4 hrs. 2. Raise temperature to $65\pm2^{\circ}C$ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to $25^{\circ}C$ in 2.5hrs. 3. Raise temperature to $65\pm2^{\circ}C$ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to $25^{\circ}C$ in 2.5hrs, keep at $25^{\circ}C$ for 2 hrs then keep at $-10^{\circ}C$ for 3 hrs 4. Keep at $25^{\circ}C$ 80-100%RH for 15min and vibrate at the frequency of 10 to 55 Hz to 10 Hz, measure at room temperature after placing for 1~2 hrs.
Thermal shock		Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles Condition for 1 cycle Step1: -40±2°C 30±5min Step2: 25±2°C ≤0.5min Step3: 125±2°C 30±5min Number of cycles: 500 Measured at room temperature after placing for 24±2 hrs
Vibration		Oscillation Frequency: 10 ~ 2K ~ 10Hz for 20 minutes Equipment: Vibration checker Total Amplitude:1.52mm±10% Testing Time: 12 hours(20 minutes, 12 cycles each of 3 orientations).

Item	Performance	Test Condition				
Bending	Appearance: No damage. Impedance: within±15% of initial value	Shall be mounted on a FR4 substrate of the following dimensions: >=0805 inch(2012mm):40x100x1.2mm <0805 inch(2012mm):40x100x0.8mm Bending depth: >=0805 inch(2012mm):1.2mm <0805 inch(2012mm):0.8mm duration of 10 sec.				
Shock	Q: Shall not exceed the specification value.  RDC: within ±15% of initial value and shall not exceed the specification value	Type Peak value duration (D) Wave change (g's) (ms) Walf-sine 11.3				
Shock  Solder ability  Resistance to Soldering Heat		Lead 50 11 Half-sine 11.3				
Solder ability	More than 95% of the terminal electrode should be covered with solder.	Preheat: 150°C,60sec Solder: Sn96.5% Ag3% Cu0.5% Temperature: 245±5°C ∘ Flux for lead free: Rosin. 9.5% ∘ Dip time: 4±1sec ∘ Depth: completely cover the termination Depth: completely cover the termination				
Resistance to Soldering Heat		Temperature (°C) Time(s) Temperature ramp/immersion and emersion rate heat cycles  260 ±5 (solder temp) 10 ±1 25mm/s ±6 mm/s 1				
	RDC: within ±15% of initial value and shall not	Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles With the component mounted on a PCB with the device to be tested, apply a force/>805:1kg , <=0805:0.5kg)to the side of a device being tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to apply a shock to the component being tested.				
Terminal Strength		DUT wide wide thick				

### 8. Soldering and Mounting

#### 8-1. Recommended PC Board Pattern

	HSF1210F2S
L(mm)	1.55
H(mm)	1.10
G1(mm)	0.65
G2(mm)	0.30



PC board should be designed so that products can prevent damage from mechanical stress when warping the board. Products shall be positioned in the sideway direction against the mechanical stress to prevent failure.

#### 8-2. Soldering

Mildly activated rosin fluxes are preferred. TAI-TECH terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

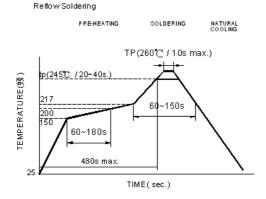
#### 8-2.1 Lead Free Solder re-flow:

Recommended temperature profiles for re-flow soldering in Figure 1.

#### 8-2.2 Soldering Iron(Figure 2):

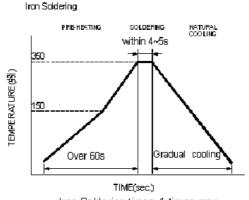
Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

- Preheat circuit and products to 150°C Never contact the ceramic with the iron tip Use a 20 watt soldering iron with tip diameter of 1.0mm
- 355°C tip temperature (max) 1.0mm tip diameter (max)
- Limit soldering time to 4~5 sec.



Reflow times: 3 times max.

Fig.1

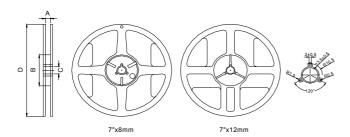


Iron Soldering times: 1 times max.

Fig.2

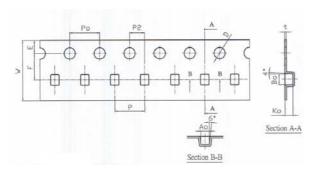
### 9. Packaging Information

#### 9-1. Reel Dimension



Туре	A(mm)	B(mm)	C(mm)	D(mm)
7"x8mm	9.0±0.5	60±2	13.5±0.5	178±2

#### 9-2. Tape Dimension / 8mm

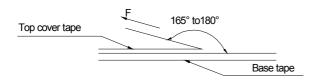


	Series	W(mm)	P(mm)	E(mm)	F(mm)	P2(mm)	D(mm)	P0(mm)	A0(mm)	B0(mm)	K0(mm)	t(mm)
ĺ	HSF1210F2S	8.00±0.10	4.00±0.10	1.75±0.10	3.50±0.05	2.00±0.05	1.50+0.10/-0.00	4.00±0.10	1.12±0.10	1.40±0.10	1.05±0.10	0.22±0.05

#### 9-3. Packaging Quantity

Chip size	Chip/Reel	Inner Box	Middle Box	Carton
HSF1210F2S	3000	15000	75000	150000

#### 9-4. Tearing Off Force



The force for tearing off cover tape is 15 to 80 grams in the arrow direction under the following conditions.

Room Temp.	Room Humidity	Room atm	Tearing Speed
(℃)	(%)	(hPa)	mm/min
5~35	45~85	860~1060	300

### **Application Notice**

- Storage Conditions(component level)
  - To maintain the solderability of terminal electrodes:
- 1. TAI-TECH products meet IPC/JEDEC J-STD-020D standard-MSL, level 1.
- 3. Recommended products should be used within 12 months form the time of delivery.
- 4. The packaging material should be kept where no chlorine or sulfur exists in the air.
- Transportation
  - 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
  - 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
  - 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

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**Test Report** 

號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 1 of 16

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以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

樣品名稱(Sample Description)

WIREWOUND SERIES

樣品型號(Style/Item No.)

WCM · WCL · HSF · HDMI · DVI · BCM · PCM · TCM · LCM · LPF · TXF · ACM · DCM · WIH ·

BPH . TNH SERIES

收件日期(Sample Receiving Date)

2017/09/29

測試期間(Testing Period)

2017/09/29 TO 2017/10/06

測試結果(Test Results) :

請參閱下一頁 (Please refer to following pages).



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**Test Report** 

號碼(No.): CE/2017/95671

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頁數(Page): 2 of 16

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#### 測試結果(Test Results)

測試部位(PART NAME)No.1

: 整體混測(MIXED ALL PARTS)

測試項目 (Test Items)	單位 (Unit)	测試方法 (Method)	方法偵測 極限値 (MDL)	結果 (Result) No.1
鍋 / Cadmium (Cd)	mg/kg	參考IEC 62321-5 (2013),以感應耦合 電漿原子發射光譜儀檢測. / With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n. d.
鉛 / Lead (Pb)	mg/kg	参考IEC 62321-5 (2013),以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n. d.
汞 / Mercury (Hg)	mg/kg	参考IEC 62321-4 (2013),以感應耦合 電漿原子發射光譜儀檢測. / With reference to IEC 62321-4 (2013) and performed by ICP-AES.	2	n. d.
六價絡 / Hexavalent Chromium Cr(VI) (◆)	mg/kg	参考IEC 62321-7-2 (2017),以UV-VIS 檢測;参考IEC 62321-5 (2013),以 ICP-AES檢測. / With reference to IEC 62321-7-2 (2017) and performed by UV-VIS. ; With reference to IEC 62321-5 (2013) and performed by ICP-AES.	8	n. d.
銻 / Antimony (Sb)	mg/kg	参考US EPA 3050B (1996),以感應耦合電漿原子發射光譜儀檢測. / With reference to US EPA 3050B (1996). Analysis was performed by ICP-AES.	2	n. d.

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號碼(No.): CE/2017/95671

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頁數(Page): 3 of 16

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限値 (MDL)	結果 (Result) No.1
鈹 / Beryllium (Be)	mg/kg	参考US EPA 3050B (1996),以感應耦合電漿原子發射光譜儀檢測. / With reference to US EPA 3050B (1996). Analysis was performed by ICP-AES.	2	n. d.
全氟辛烷磺酸 / Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	参考US EPA 3550C (2007), 以液相層析/質譜儀檢測. / With reference to US EPA 3550C (2007). Analysis was performed by LC/MS.	10	n, d,
全氟辛酸 / PFOA (CAS No.: 335-67-1)	mg/kg	参考US EPA 3550C (2007),以液相層析/質譜儀檢測. / With reference to US EPA 3550C (2007). Analysis was performed by LC/MS.	10	n. d.
聚氯乙烯 / PVC	**	以紅外光譜分析及焰色法檢測. / Analysis was performed by FTIR and FLAME Test.	_	Negative
六溴環十二烷及所有主要被辨別出的異構物 / Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ - HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	参考IEC 62321 (2008),以氣相層析/ 質譜儀檢測. / With reference to IEC 62321 (2008). Analysis was performed by GC/MS.	5	n. d.

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號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 4 of 16

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限値 (MDL)	結果 (Result) No.1
鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg		50	n. d.
鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg		50	n. d.
鄭苯二甲酸二 (2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg		50	n. d.
鄰苯二甲酸二異丁酯 / DIBP (Di- isobutyl phthalate) (CAS No.: 84-69- 5)	mg/kg	参考IEC 62321-8 (2017),以氣相層析	50	n. d.
鄰苯二甲酸二異癸酯 / DIDP (Di- isodecyl phthalate) (CAS No.: 26761- 40-0; 68515-49-1)	mg/kg	儀/質譜儀檢測. / With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n. d.
鄰苯二甲酸二異壬酯 / DINP (Di- isononyl phthalate) (CAS No.: 28553- 12-0; 68515-48-0)	mg/kg		50	n. d.
鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg		50	n. d.
鄰苯二甲酸二正己酯 / DNHP (Di-n- hexyl phthalate) (CAS No.: 84-75-3)	mg/kg		50	n. d.
鄰苯二甲酸二戊酯 / Di-n-pentyl phthalate (CAS No.: 131-18-0)	mg/kg		50	n. d.

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## **Test Report**

號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 5 of 16

西北臺慶科技股份有限公司 / TAI-TECH ADVANCED ELECTRONICS CO., LTD.

(臺慶精密電子(昆山)有限公司 / TAI-TECH ADVANCED EECTRONICS (KUN-SHAN) CO. LTD.)

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〔中國,江蘇省,宿遷市,泗洪縣,經濟開發區杭州路南側,建設北路東側 / THE SOUTH HANGZHOU ROAD AND THE EAST JIANSHE ROAD, ECONOMIC DEVELOPMENT ZONE, SIHONG COUNTY, SUQIANCITY, JIANGSU PROVINCE, P, R, CHINA)

測試項目 (Test Items)	單位 (Unit)	测試方法 (Method)	方法偵測 極限値 (MDL)	結果 (Result) No.1
多溴聯苯總和 / Sum of PBBs	mg/kg		_	n. d.
一溴聯苯 / Monobromobiphenyl	mg/kg	1	5	n. d.
二溴聯苯 / Dibromobiphenyl	ng/kg	1	5	n. d.
三溴聯苯 / Tribromobiphenyl	mg/kg	1	5	n. d.
四溴聯苯 / Tetrabromobiphenyl	mg/kg	]	5	n, d.
五溴聯苯 / Pentabromobiphenyl	mg/kg	] [	5	n. d.
六溴聯苯 / Hexabromobiphenyl	mg/kg		5	n. d.
七溴聯苯 / Heptabromobiphenyl	mg/kg	Ι Γ	5	n. d.
八溴聯苯 / Octabromobiphenyl	mg/kg	Ι Γ	5	n, d,
九溴聯苯 / Nonabromobiphenyl	mg/kg	】参考IEC 62321-6 (2015),以氣相層析	5	n. d.
十溴聯苯 / Decabromobiphenyl	mg/kg	/質譜儀檢測. / With reference to	5	n, d,
多溴聯苯醚總和 / Sum of PBDEs	mg/kg	IEC 62321-6 (2015) and performed	_	n. d.
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg	by GC/MS.	5	n, d.
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg	] [	5	n. d.
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg	] Γ	5	n. d.
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg	]	5	n. d.
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg	]	5	n. d.
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg	]	5	n. d.
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg	] Γ	5	n. d.
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg	]	5	n. d.
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg	]	5	n. d.
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg	]	5 .	n, d.

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號碼(No.): CE/2017/95671 日期(Date): 2017/10/06

頁數(Page): 6 of 16

# **Test Report**

西北臺慶科技股份有限公司 / TAI-TECH ADVANCED ELECTRONICS CO., LTD.

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(慶邦電子元器件 (泗洪) 有限公司 / TAIPAQ ELECTRONICS (SI-HONG) CO., LTD.)

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(中國,江蘇省,宿遷市,泗洪縣,經濟開發區杭州路南側,建設北路東側 / THE SOUTH HANGZHOU ROAD AND THE EAST JIANSHE ROAD, ECONOMIC DEVELOPMENT ZONE, SIHONG COUNTY, SUQIANCITY, JIANGSU PROVINCE, P, R, CHINA)

測試項目 (Test Items)	單位 (Unit)	测試方法 (Method)	方法偵測 極限値 (MDL)	結果 (Result) No.1
鹵素 / Halogen				11012
鹵素(氟) / Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg		50	n. d.
鹵素 (氣) / Halogen-Chlorine (C1) (CAS No.: 22537-15-1)	mg/kg	参考BS EN 14582 (2016),以離子層析 儀分析. / With reference to BS EN	50	n. d.
鹵素(溴)/ Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg	14582 (2016). Analysis was performed by IC.	50	n. d.
鹵素(碘)/ Halogen-Iodine(I)(CAS No.: 14362-44-8)	mg/kg		50	n. d.

### 備註(Note):

- 1. mg/kg = ppm ; 0.1wt% = 1000ppm
- 2. n.d. = Not Detected (未檢出)
- 3. MDL = Method Detection Limit (方法偵測極限值)
- 4. "-" = Not Regulated (無規格值)
- 5. \*\*= Qualitative analysis (No Unit) 定性分析(無單位)
- 6. Negative = Undetectable 陰性(未偵測到); Positive = Detectable 陽性(已偵測到)
- 7. (•):

若鉻含量小於六價鉻之方法偵測極限值,則六價鉻為n.d.,不須再測試六價鉻。

The result of Cr(VI) is "n.d." as the result of Chromium (Cr) is less than the MDL of Cr(VI), and confirmation test of Cr(VI) is not required.

若鉻含量未小於六價鉻之方法偵測極限值,需進行六價鉻測試。

If the Chromium (Cr) content is not less than the MDL of Cr(VI), confirmation test of Cr(VI) is required.

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號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 7 of 16

# **Test Report**

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# **Test Report**

號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 8 of 16

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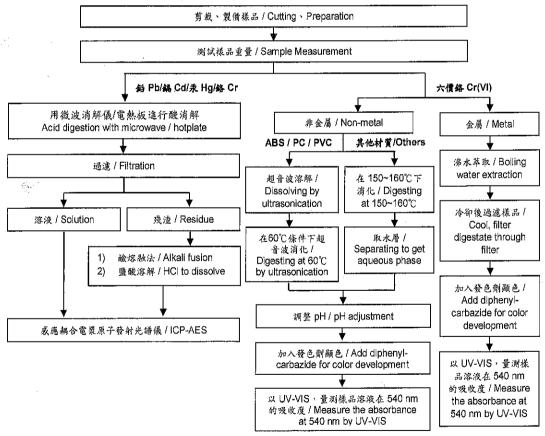
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#### 重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件,樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. ( Cre+ test method excluded )

- 測試人員:王志瑋 / Technician: JR Wang
- 測試負責人:張啟興 / Supervisor: Troy Chang



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**Test Report** 

號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 9 of 16

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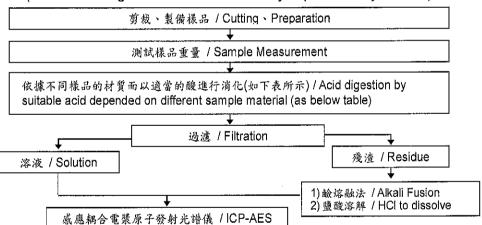
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根據以下的流程圖之條件,樣品已完全溶解。 / These samples were dissolved totally by pre-conditioning method according to below flow chart.

- 測試人員;王志瑋 / Technician: JR Wang
- 測試負責人:張啟興 / Supervisor: Troy Chang

#### 元素以 ICP-AES 分析的消化流程圖 (Flow Chart of digestion for the elements analysis performed by ICP-AES)



鋼,銅,鋁,焊錫 / Steel, copper, aluminum, solder	王水,硝酸,鹽酸,氫氯酸,雙氧水 /
	Aqua regia, HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub>
玻璃 / Glass	硝酸,氫氯酸 / HNO3/HF
金,鉑,鈀,陶瓷 / Gold, platinum, palladium, ceramic	王水 / Aqua regia
銀 / Silver	硝酸 / HNO3
塑膠 / Plastic	硫酸,雙氧水,硝酸,鹽酸 / H2SO4, H2O2, HNO3, HCI
其他 / Others	加入適當的試劑至完全溶解 / Added appropriate
	reagent to total digestion

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號碼(No.); CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 10 of 16

# **Test Report**

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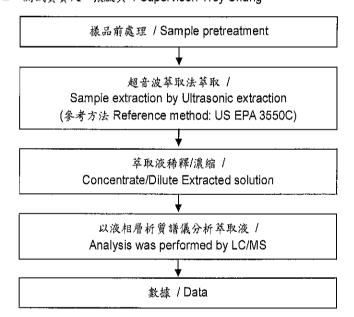
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### 全氟辛酸/全氟辛烷磺酸分析流程圖 / Analytical flow chart - PFOA/PFOS

■ 測試人員: 涂雅苓 / Technician: Yaling Tu

■ 測試負責人:張啟興 / Supervisor: Troy Chang



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**Test Report** 

號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 11 of 16

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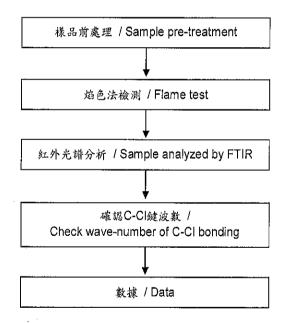
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### 聚氯乙烯物質判定分析流程圖 / Analysis flow chart - PVC

- 測試人員:涂雅苓 / Technician: Yaling Tu
- 測試負責人:張啟興 / Supervisor: Troy Chang



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# **Test Report**

號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 12 of 16

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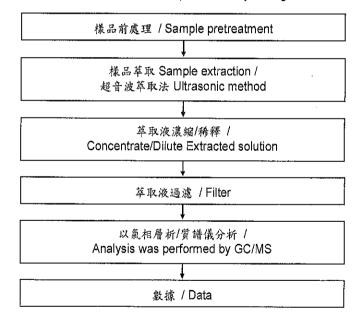
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#### 六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD

測試人員:涂雅苓 / Technician: Yaling Tu

測試負責人:張啟興 / Supervisor: Troy Chang



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號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 13 of 16

## **Test Report**

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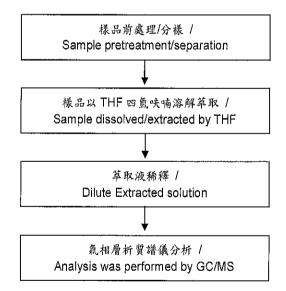
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#### 可塑劑分析流程圖 / Analytical flow chart - Phthalate

測試人員:徐毓明 / Technician: Andy Hsu

測試負責人:張啟興 / Supervisor: Troy Chang

【測試方法/Test method: IEC 62321-8】



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**Test Report** 

號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 14 of 16

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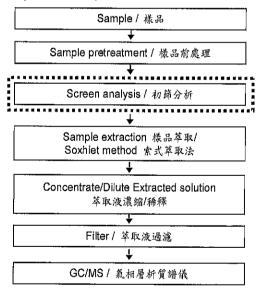
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#### 多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBB/PBDE

■ 測試人員:涂雅苓 / Technician: Yaling Tu

■ 測試負責人:張啟興 / Supervisor: Troy Chang



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**Test Report** 

號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 15 of 16

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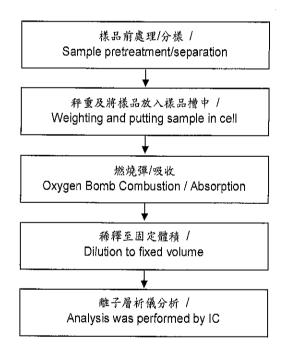
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#### 鹵素分析流程圖 / Analytical flow chart - Halogen

測試人員:陳恩臻 / Technician: Rita Chen

測試負責人:張啟興 / Supervisor: Troy Chang



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**Test Report** 

號碼(No.): CE/2017/95671

日期(Date): 2017/10/06

頁數(Page): 16 of 16

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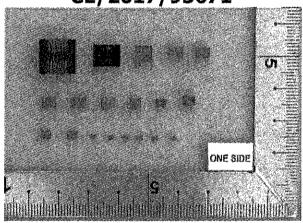
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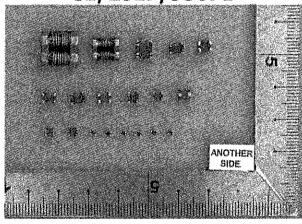
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(The tested sample / part is marked by an arrow if it's shown on the photo.)

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