



# Specification for Approval

Date: 2021/08/18

Customer:深圳台慶

	TAI-TECH P/N:	BPH853225W4-101	IT-K25
	CUSTOMER P/N:		
	DESCRIPTION:		
	QUANTITY:	pcs	- -
REM	ARK:		
	Cu	stomer Approval Feedba	ack

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Mike Yang	Mars Lin	Anna Ho

## **Ferrite Bead**

BPH853225W4-101T-K25

	ECN HISTORY LIST							
REV	DATE	DESCRIPTION	APPROVED	CHECKED	DRAWN			
1.0	21/08/18	新 發 行	楊祥忠	林旻昇	何玉蓮			
備								
註								

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## **Ferrite Bead**

BPH853225W4-101T-K25

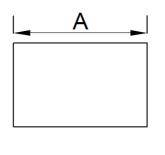
### 1. Features

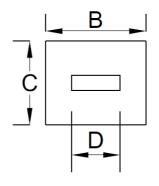
- 1. 100% Lead(Pb) & Halogen-Free and RoHS compliant.



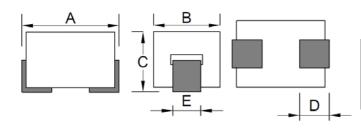


### 2. Dimension



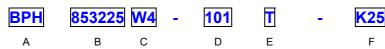


CORE SIZE						
A(mm)	B(mm)	C(mm)	D(mm)			
8.50 ±0.25	3.10 ±0.15	2.50 ±0.15	1.50 ±0.15			



PRODUCT SIZE						
A(mm) B(mm) C(mm) D(mm) E(mm)						
9.0 ±0.40	3.1 ±0.15	2.8 ±0.25	1.50±0.50	1.25±0.20		

### 3. Part Numbering



A: Series

B: Dimension

C: Material Ferrite Core
D: Impedance  $101=100\Omega$ E: Packaging T=Taping and Reel
F: Control S/N K25=2.5K/R

### 4. Specification

TAI-TECH	ELECTRICAL REQUIREMENTS 1		ELECTRICAL REQUIREMENTS 2			DCR	Rated Current(A)		
Part Number	Impedance (Ω)	Tolerance (%)	Test Frequency (MHz)	Impedance (Ω)	Tolerance (%)	Test Frequency (MHz)	(mΩ) Max.	∆T=40℃ TYP.	∆T=60℃ TYP.
BPH853225W4-101T-K25	65	±25	25	100	±25	100	1.00	35.0(1) 18.0(2)	45.0(1) 22.0(2)

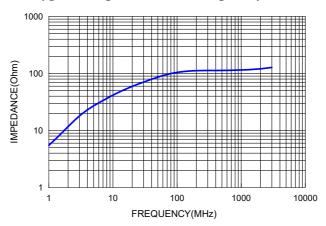
Note:

Rated Current:

- (1): Chroma high current test fixture.
- (2) :PCB test fixture ( 30x45mm copper pattern , 50um copper thickness).

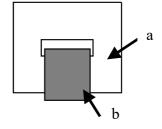
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### Typical Impedance v.s. Frequency Curve



### 5. Material List

No.	Description	Specification		
a.	Core	Ferrite Core		
b.	Wire	Electroplated nickel-tin flat copper wire		
D.		(1.25W X 0.20T)m/m		



### 6. Reliability and Test Condition

Item	Performance	Test Condition
Operating temperature	-40~+125℃ (Including self - temperature rise)	
Storage temperature	-40~+125℃ (on board)	
Electrical Performance Te	st	
		Agilent E4991A,Agilent Fixture 16197A
Z( Impedance)	Refer to standard electrical characteristics list.	LCR Meter.
DCR		Agilent33420A Micro-Ohm Meter.
		Heat Rated Current (Irms) will cause the coil temperature rise
		$\triangle T({}^{\!$
Heat Rated Current (Irms)	Approximately △T≦40°C	1.Applied the allowed DC current(keep 1 min.).
		```
		2.Temperature measured by digital surface thermometer
Reliability Test		
Life Test		Preconditioning: Run through IR reflow for 3 times.( IPC/JEDEC J-STD-020E Classification Reflow Profiles)  Temperature: 125±2°C
		Applied current : rated current
		Duration : 1000±12hrs  Measured at room temperature after placing for 24±2 hrs
		Preconditioning: Run through IR reflow for 3 times.( IPC/JEDEC J-STD-020E Classification Reflow Profiles
Load Humidity		Humidity: 85±2%R.H,
		Temperature : 85°C±2°C  Duration : 1000hrs Min. Bead : with 100% rated current ,
		Inductance: with 10% rated current Measured at room temperature after placing for 24±2 hrs
		Preconditioning: Run through IR reflow for 3 times.( IPC/JEDEC J-STD-020E Classification Reflow Profiles
		1. Baked at50°C for 25hrs, measured at room temperature after placing for 4 hrs.
Moisture Resistance		<ol> <li>Raise temperature to 65±2℃ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to 25℃ in 2.5hrs.</li> </ol>
	Appearance : No damage.	3. Raise temperature to 65±2°C 90-100%RH in 2.5hrs, and
	Impedance : within±15% of initial value	keep 3 hours, cool down to 25℃ in 2.5hrs,keep at 25℃ for 2 hrs then keep at -10℃ for 3 hrs
	RDC: within ±15% of initial value and shall not exceed the specification value	4. Keep at 25°C 80-100%RH for 15min and vibrate at the
	execce the specification value	frequency of 10 to 55 Hz to 10 Hz, measure at room temperature after placing for 1~2 hrs.
		Preconditioning: Run through IR reflow for 3 times.( IPC/JEDEC J-STD-020E Classification Reflow Profiles
Thermal		Condition for 1 cycle
shock		Step1 : -40±2°C 30±5min
		Step2 : 125±2°C ≤0.5min
		Step3: 125±2°C 30±5min
		Number of cycles: 500  Measured at room temperature after placing for 24±2 hrs
Vibration		Oscillation Frequency: 10Hz ~ 2KHz ~ 10Hz for 20 minute Equipment: Vibration checker
		Total Amplitude:10g Testing Time : 12 hours(20 minutes, 12 cycles each of 3 orientations) ∘

Item	Performance	Test Condition			
Bending	Appearance : No damage. Impedance : within±15% of initial value	Shall be mounted on a FR4 substrate of the following dimensions: >=0805 inch(2012mm):40x100x1.2mm <0805 inch(2012mm):40x100x0.8mm Bending depth: >=0805 inch(2012mm):1.2mm <0805 inch(2012mm):0.8mm duration of 10 sec.			
Shock	RDC : within ±15% of initial value and shall not exceed the specification value	Type Peak value duration (D) Wave form (Vi)tr/sec			
Chock		SMD         50         11         Half-sine         11.3           Lead         50         11         Half-sine         11.3			
Solder ability	More than 95% of the terminal electrode should be covered with solder.	a. Method B, 4 hrs @155°C dry heat @235°C±5°C Testing Time :5 +0/-0.5 seconds b. Method D category 3. (8hours ± 15 min)@ 260°C±5°C Testing Time :30 +0/-0.5 seconds			
Resistance to Soldering Heat		Depth: completely cover the termination  Temperature (°C) Time(s) Temperature ramp/immersion and emersion rate Number of heat cycles  260 ±5			
Terminal Strength	Appearance: No damage. Impedance: within±15% of initial value RDC: within ±15% of initial value and shall not exceed the specification value e	Solder temp   10 ±1   25mm/s ±6 mm/s   1			

TAI-TECH P65.

### 7. Soldering and Mounting

#### 7-1. Soldering

Mildly activated rosin fluxes are preferred. TAI-TECH terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

#### 7-1.1 IR Soldering Reflow:

Recommended temperature profiles for lead free re-flow soldering in Figure 1. Table 1.1&1.2 (J-STD-020E)

### 7-1.2 Solder Wave:

Wave soldering is perhaps the most rigorous of surface mount soldering processes due to the steep rise in temperature seen by the circuit when immersed in the molten solder wave, Due to the risk of thermal damage to products, wave soldering of large size products is discouraged. Recommended temperature profile for wave soldering is shown in Figure 3.

#### 7-1.3 Soldering Iron:

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended. (Figure 2.)

- · Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- 350°C tip temperature (max) 1.0mm tip diameter (max)
- ter (max) Limit soldering time to 4~5sec.

Fig.1 IR Soldering Reflow

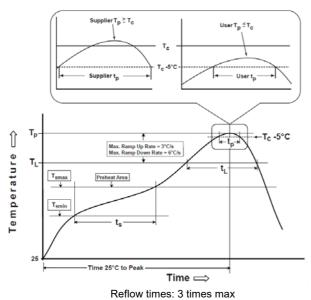
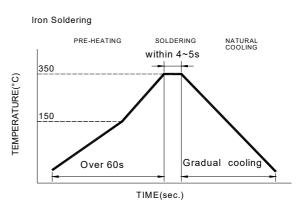
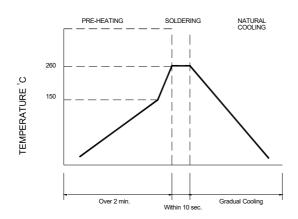


Fig.2 Iron soldering temperature profiles



Iron Soldering times: 1 times max





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Table (1.1): Reflow Profiles

Profile Type:	Pb-Free Assembly
$\label{eq:tau} \begin{split} & \text{Preheat} \\ & \text{-Temperature Min}(T_{smin}) \\ & \text{-Temperature Max}(T_{smax}) \\ & \text{-Time}(t_s) \text{from}(T_{smin} \text{ to } T_{smax}) \end{split}$	150°C 200°C 60-120seconds
Ramp-up rate( $T_L$ to $T_p$ )	3°ℂ/second max.
$\label{eq:Liquidus} \begin{array}{c} \text{Liquidus temperature}(T_L) \\ \text{Time}(t_L) \\ \text{maintained above } T_L \end{array}$	217°C 60-150 seconds
Classification temperature(T <sub>c</sub> )	See Table (1.2)
$\label{eq:total_final} \mbox{Time}(t_p) \mbox{ at Tc-}  5^\circ \!\!\!  \mbox{(Tp should be equal to or less than Tc.)}$	< 30 seconds
Ramp-down rate(T <sub>p</sub> to T <sub>L</sub> )	6°C /second max.
Time 25℃ to peak temperature	8 minutes max.

**Tp**: maximum peak package body temperature, **Tc**: the classification temperature.

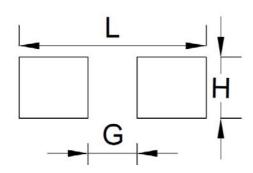
For user (customer)  ${\bf Tp}$  should be equal to or less than  ${\bf Tc.}$ 

Table (1.2) Package Thickness/Volume and Classification Temperature (T<sub>c</sub>)

	Package	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>
	Thickness	<350	350-2000	>2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E ∘

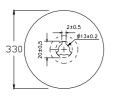
### 7-2. Recommended PC Board Pattern

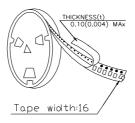


L(mm)	G(mm)	H(mm)
10.7	4.5	1.5

### 8. Packaging Information

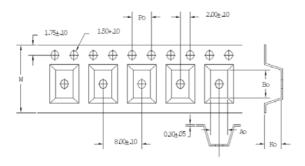
#### 8-1. Reel Dimension





Туре	A(mm)	) B(mm) C(mm)		D(mm)
13"x16mm	16.0±0.5	100±2	13.5±0.5	330

### 8-2. Tape Dimension / 16mm

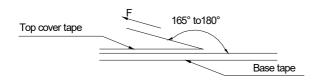


Series	Size	W(mm)	Po(mm)	Ao(mm)	Bo(mm)	Ko(mm)
ВРН	853225	16.±0.30	4.0±0.10	3.25±0.10	9.25±0.10	3.05±0.10

#### 8-3. Packaging Quantity

Chip size	Chip / Reel	Inner box	Carton	
BPH853225	2500	10000	30000	

#### 8-4. Tearing Off Force



The force for tearing off cover tape is 15 to 80 grams in the arrow direction under the following conditions.

Room Temp.	Room Humidity	Room atm	Tearing Speed
(℃)	(%)	(hPa)	mm/min
5~35	45~85	860~1060	300

### **Application Notice**

• Storage Conditions(component level)

To maintain the solderability of terminal electrodes:

- 1. TAI-TECH products meet IPC/JEDEC J-STD-020E standard-MSL, level 1.
- 3. Recommended products should be used within 12 months form the time of delivery.
- 4. The packaging material should be kept where no chlorine or sulfur exists in the air.
- Transportation
  - 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
  - 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
  - 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

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**Test Report** 

號碼(No.): ETR21303719

日期(Date): 19-Mar-2021

頁數(Page): 1 of 13

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中國,江蘇省,宿遷市,泗洪縣,經濟開發區杭州路南側,建設北路東側 (THE SOUTH HANGZHOU ROAD AND THE EAST JIANSHE ROAD - ECONOMIC DEVELOPMENT ZONE - SIHONG COUNTY - SUQIANCITY - JIANGSU PROVINCE · P.R · CHINA)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

樣品名稱(Sample Name)

WIREWOUND SERIES

樣品型號(Style/Item No.)

WCM(YCW) · WCL · HSF · HDMI · DVI · BCM · PCM · TCM · LCM · LPF ·

TXF · ACM · DCM(YLW) · WIH · BPH · TNH · YCM · STF · APO · QLL · FGO

**SERIES** 

收件日(Sample Receiving Date)

12-Mar-2021

測試期間(Testing Period)

12-Mar-2021 to 19-Mar-2021

測試需求(Test Requested)

依據客戶要求進行測試,測試項目請參閱測試結果表格。 (Testing item(s) is/are specified by client. Please refer to result table for testing item(s).)

測試結果(Test Results)

請參閱下一頁 (Please refer to following pages.)





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### 測試部位敘述 (Test Part Description)

No.1 : 整體混測 (MIXED ALL PARTS)

### 測試結果 (Test Results)

測試項目	測試方法	單位	MDL	結果
(Test Items)	(Method)	(Unit)		(Result)
				No.1
鎘 (Cd) (Cadmium (Cd)) (CAS No.: 7440-	參考IEC 62321-5: 2013·以感應耦合電漿發射光	mg/kg	2	n.d.
43-9)	譜儀分析。(With reference to IEC 62321-5:			
鉛 (Pb) (Lead (Pb)) (CAS No.: 7439-92-1)	2013, analysis was performed by ICP-OES.)	mg/kg	2	n.d.
汞 (Hg) (Mercury (Hg)) (CAS No.: 7439-	參考IEC 62321-4: 2013+ AMD1: 2017·以感應耦	mg/kg	2-	n.d.
97-6)	合電漿發射光譜儀分析。(With reference to IEC			
	62321-4: 2013+ AMD1: 2017, analysis was			
	performed by ICP-OES.)			
六價鉻 Cr(VI) (Hexavalent Chromium	參考IEC 62321-7-2: 2017·以紫外光-可見光分光	mg/kg	8	n.d.
Cr(VI)) (CAS No.: 18540-29-9)	光度計分析。(With reference to IEC 62321-7-2:			
	2017, analysis was performed by UV-VIS.)			
一溴聯苯 (Monobromobiphenyl)		mg/kg	5	n.d.
二溴聯苯 (Dibromobiphenyl)		mg/kg	5	n.d.
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	n.d.
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	n.d.
五溴聯苯 (Pentabromobiphenyl)	參考IEC 62321-6: 2015 · 以氣相層析儀/質譜儀分	mg/kg	5	n,d,
六溴聯苯 (Hexabromobiphenyl)	析。(With reference to IEC 62321-6: 2015,	mg/kg	5	n.d.
七溴聯苯 (Heptabromobiphenyl)	analysis was performed by GC/MS.)	mg/kg	5	n.d.
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	n.d.
九溴聯苯 (Nonabromobiphenyl)		mg/kg	5	n.d.
十溴聯苯 (Decabromobiphenyl)		mg/kg	5	n.d.
多溴聯苯總和 (Sum of PBBs)		mg/kg	-	n.d.

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result) No.1
一溴聯苯醚 (Monobromodiphenyl ether)		mg/kg	5	n.d.
二溴聯苯醚 (Dibromodiphenyl ether)		mg/kg	5	n.d.
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	n.d.
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	n.d.
五溴聯苯醚 (Pentabromodiphenyl ether)	參考IEC 62321-6: 2015·以氣相層析儀/質譜儀分	mg/kg	5	n.d.
六溴聯苯醚 (Hexabromodiphenyl ether)	析。(With reference to IEC 62321-6: 2015,	mg/kg	5	n.d.
七溴聯苯醚 (Heptabromodiphenyl ether)	analysis was performed by GC/MS.)	mg/kg	5	n.d.
八溴聯苯醚 (Octabromodiphenyl ether)		mg/kg	5	n.d.
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	n.d.
十溴聯苯醚 (Decabromodiphenyl ether)		mg/kg	5	n.d.
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	-	n.d.
六澳環十二烷及所有主要被辨別出的異構物(HBCDD) ( $\alpha$ - HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD) (Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ - HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD)) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	参考IEC 62321: 2008・以氣相層析儀/質譜儀分析・(With reference to IEC 62321: 2008, analysis was performed by GC/MS.)	mg/kg	5	n.d.
氟 (F) (Fluorine (F)) (CAS No.: 14762-94-8)		mg/kg	50	n.d.
氯 (Cl) (Chlorine (Cl)) (CAS No.: 22537- 15-1)	参考BS EN 14582: 2016,以離子層析儀分析。 (With reference to BS EN 14582: 2016, analysis	mg/kg	50	n.d.
溴 (Br) (Bromine (Br)) (CAS No.: 10097- 32-2)	was performed by IC.)	mg/kg	50	n.d.
碘 (I) (Iodine (I)) (CAS No.: 14362-44-8)		mg/kg	50	n.d.

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**Test Report** 

號碼(No.): ETR21303719

日期(Date): 19-Mar-2021

頁數(Page): 4 of 13

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result) No.1
鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl phthalate (BBP)) (CAS No.: 85-68-7)		mg/kg	50	n.d.
鄰苯二甲酸二丁酯 (DBP) (Dibutyl phthalate (DBP)) (CAS No.: 84-74-2)		mg/kg	50	n.d.
娜苯二甲酸二(2-乙基己基)酯 (DEHP) (Di- (2-ethylhexyl) phthalate (DEHP)) (CAS No.: 117-81-7)		mg/kg	50	n.d.
鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl phthalate (DIBP)) (CAS No.: 84-69-5)		mg/kg	50	n.d.
鄰苯二甲酸二異癸酯 (DIDP) (Diisodecyl phthalate (DIDP)) (CAS No.: 26761-40- 0, 68515-49-1)	参考IEC 62321-8: 2017・以来相層が譲/真間譲分 析・(With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.
鄰苯二甲酸二異壬酯 (DINP) (Diisononyl phthalate (DINP)) (CAS No.: 28553-12- 0, 68515-48-0)	analysis was performed by GC/MS.)	mg/kg	50	n.d.
鄰苯二甲酸二正辛酯 (DNOP) (Di-n-octyl phthalate (DNOP)) (CAS No.: 117-84-0)	L I	mg/kg	50	n,d.
鄰苯二甲酸二正戊酯 (DNPP) (Di-n- pentyl phthalate (DNPP)) (CAS No.: 131-18-0)		mg/kg	50	n.d.
鄰苯二甲酸二正己酯 (DNHP) (Di-n-hexyl phthalate (DNHP)) (CAS No.: 84-75-3)		mg/kg	50	n.d.

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SGS Taiwan Ltd. 台灣檢驗科技股份有限公司



# **Test Report**

號碼(No.): ETR21303719 日期(Date): 19-Mar-2021

頁數(Page): 5 of 13

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測試項目	測試方法	單位	MDL	結果
(Test Items)	(Method)	(Unit)		(Result)
				No.1
聚氯乙烯 (Polyvinyl chloride) (PVC)	參考ASTM E1252: 2013 · 以傅立葉轉換紅外線光	**	-	Negative
	譜儀及焰色法分析。(With reference to ASTM			i i
	E1252: 2013, analysis was performed by FT-IR			
·	and Flame Test.)			
鈹 (Be) (Beryllium (Be)) (CAS No.: 7440-	參考US EPA 3052: 1996 · 以感應耦合電漿發射光	mg/kg	2	n.d.
41-7)	譜儀分析。(With reference to US EPA 3052:			]
	1996, analysis was performed by ICP-OES.)			1
銻 (Sb) (Antimony (Sb)) (CAS No.: 7440-	參考US EPA 3052: 1996 · 以感應耦合電漿發射光	mg/kg	2	n.d.
36-0)	譜儀分析。(With reference to US EPA 3052:			
	1996, analysis was performed by ICP-OES.)			

### 備註(Note):

- 1. mg/kg = ppm ; 0.1wt% = 1000ppm
- 2. MDL = Method Detection Limit (方法偵測極限值)
- 3. n.d. = Not Detected (未檢出); 小於MDL / Less than MDL
- 4. "-" = Not Regulated (無規格值)
- 5. \*\*= Qualitative analysis (No Unit) 定性分析(無單位)
- 6. Negative = Undetectable 陰性(未偵測到); Positive = Detectable 陽性(已偵測到)
- 7. 樣品的測試是基於申請人要求混合測試,報告中的混合測試結果不代表其中個別單一材質的含量。
  The sample(s) was/were analyzed on behalf of the applicant as mixing sample in one testing. The above result(s) was/were only given as the informality value.

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SGS Taiwan Ltd. 台灣檢驗科技股份有限公司



# **Test Report**

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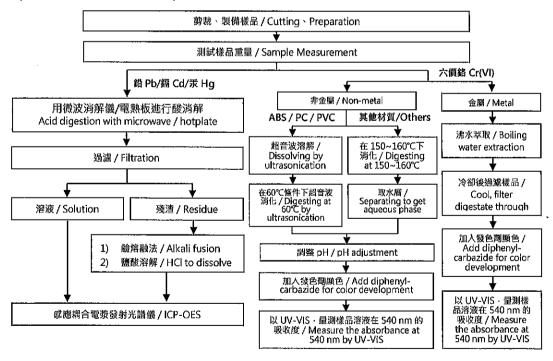
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#### 重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件、樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. ( $Cr^{6+}$  test method excluded)



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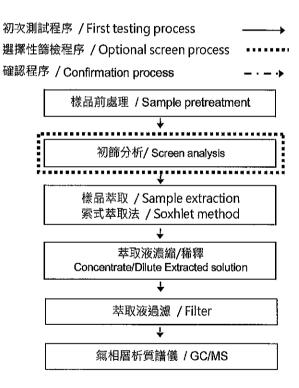
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### 多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBBs/PBDEs



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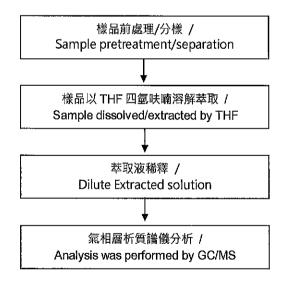
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### 可塑劑分析流程圖 / Analytical flow chart - Phthalate

#### 【測試方法/Test method: IEC 62321-8】



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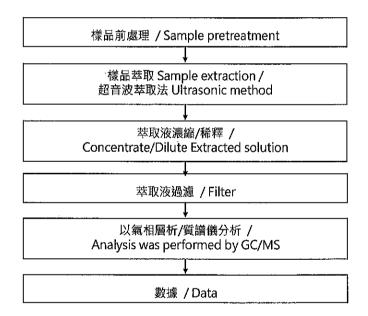
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### 六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD



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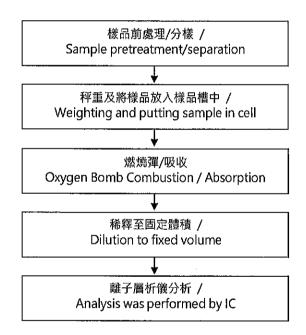
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#### 鹵素分析流程圖 / Analytical flow chart - Halogen



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# **Test Report**

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臺慶精密電子(昆山)有限公司 (TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO. LTD.)

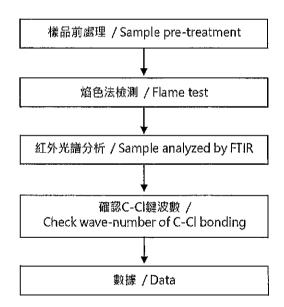
慶邦電子元器件 (泗洪) 有限公司 (TAIPAQ ELECTRONICS (SI-HONG) CO., LTD.)

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### 聚氯乙烯物質判定分析流程圖 / Analysis flow chart - PVC



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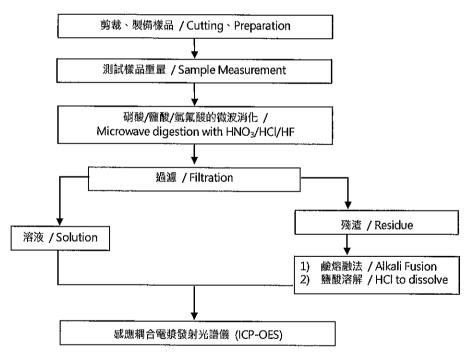
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### 重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件、樣品已完全溶解。

These samples were dissolved totally by pre-conditioning method according to below flow chart.

【参考方法/Reference method: US EPA 3051A、US EPA 3052】



\* US EPA 3051A 方法未添加氫氟酸 / US EPA 3051A method does not add HF.

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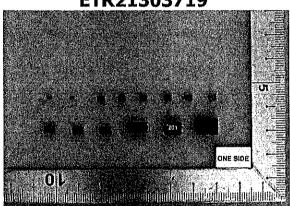
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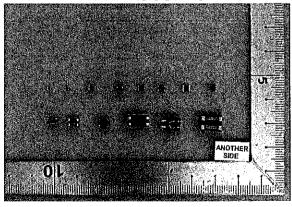
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\* 照片中如有箭頭標示‧則表示為實際檢測之樣品/部位. \* (The tested sample / part is marked by an arrow if it's shown on the photo.)

### ETR21303719



### ETR21303719



\*\* 報告結尾 (End of Report) \*\*

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