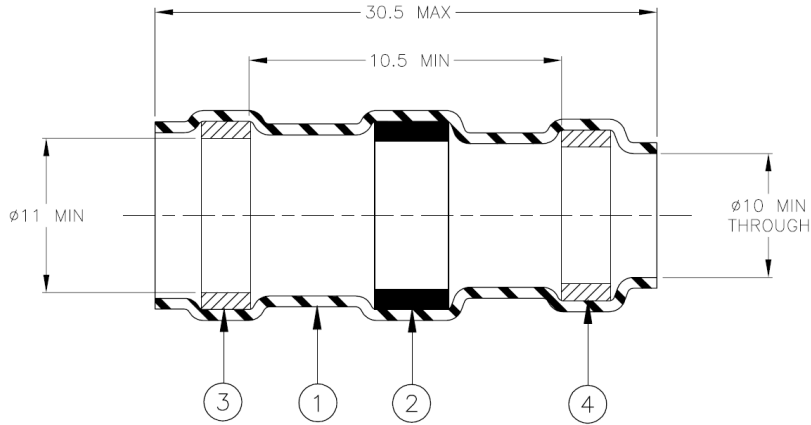


# CUSTOMER DRAWING



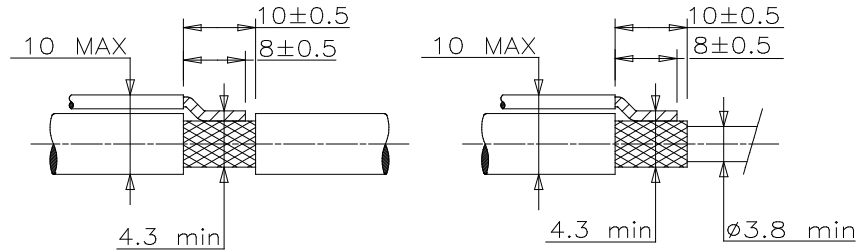
## MATERIALS


1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:  
 SOLDER: TYPE Sn96 per ANSI-J-STD-006.  
 FLUX: TYPE ROL1 per ANSI-J-STD-004.
3. MELTABLE SEALING RING: Thermally stabilized thermoplastic. Color: blue.
4. MELTABLE SEALING RING: Thermally stabilized thermoplastic. Color: red.

## APPLICATION

1. This controlled soldering device is designed for termination of a nickel plated copper shield on a cable having an insulation rated for at least 150°C.
2. Temperature range: -55°C to +175°C. For application tooling, contact your local TE Connectivity technical service.

For best results, prepare the cable as shown:



		<b>Raychem THERMOFIT DEVICES</b>		TITLE: <b>SOLDERSLEEVE DEVICE SHIELD TERMINATION HIGH TEMPERATURE</b>				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: <b>B-022-06</b>				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		Revision: <b>B</b>	Issue Date: 07-Jul-2020	
DRAWN BY: M. FORONDA		DATE: 07/10/98		ECO: ECO-20-009432		SCALE: None	SIZE: A	SHEET: 1 of 1

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