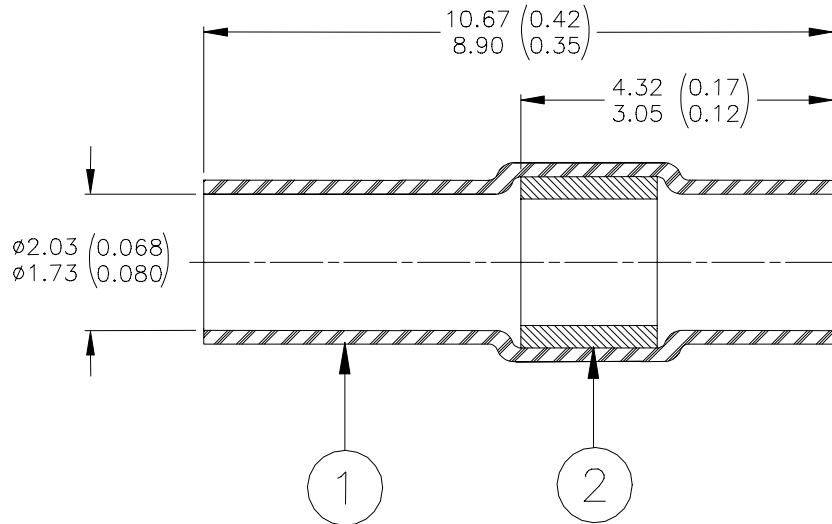


## SPECIFICATION CONTROL DRAWING



### MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI J-STD-006.
  - FLUX: TYPE ROL1 per ANSI-J-STD-004.
  - WEIGHT: 6.6 Mg. Nom.

### APPLICATION

1. This part is designed to be used in conjunction with a Raychem AS-4000 Wire Organization System to attach tin or silver plated wires to connector terminals on 2.54 (0.100) or greater centers.
  - Wire Accommodation:
    - Jacket O.D.: 1.73 (0.068) max.
    - Gauge: 26-22
  - Connector Terminal:
    - Max. Width: 1.02 (0.040)
    - Min. Height: 3.81 (0.150)
2. Sleeve will recover to 0.76 (0.030) max. I.D.
3. This drawing forms part of Raychem Devices Specification Control Drawing: D-704-0079, 2.54 (0.100) centers

<b>Raychem Interconnect</b> <small>a division of tyco ELECTRONICS</small> 300 Constitution Drive Menlo Park, CA 94025, USA		THERMOFIT DEVICES		TITLE: <b>SOLDERSLEEVE WIRE TERMINATOR                  TAB TERMINAL (AS-4000)</b>			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: <b>D-128-0057</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D990743	REPLACES: N/A		
DRAWN BY: M. FORONDA	DATE: 19-May-00	PROD. REV. A	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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