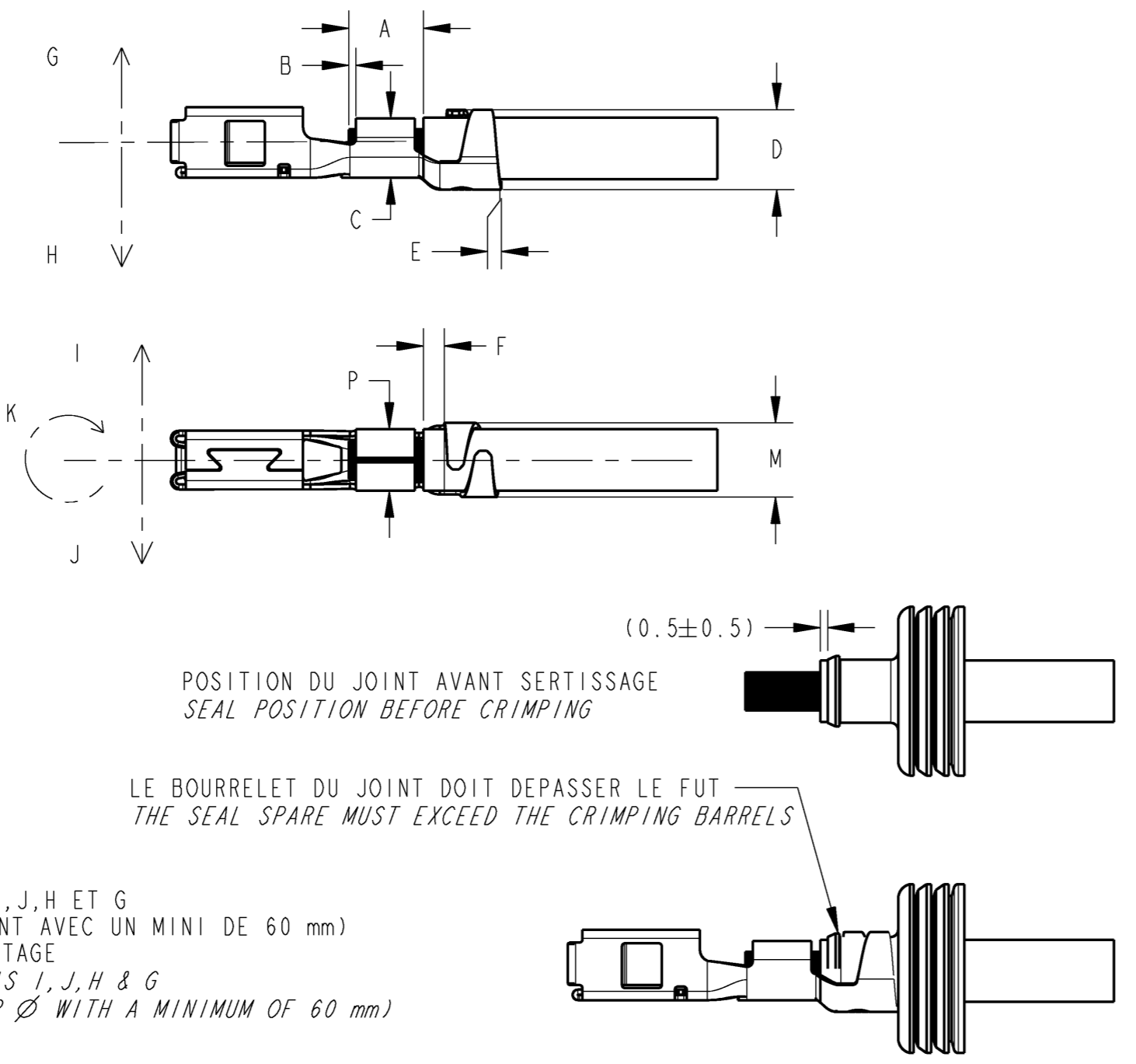


PARAMETRES DE SERTISSAGE
CRIMPING PARAMETERS

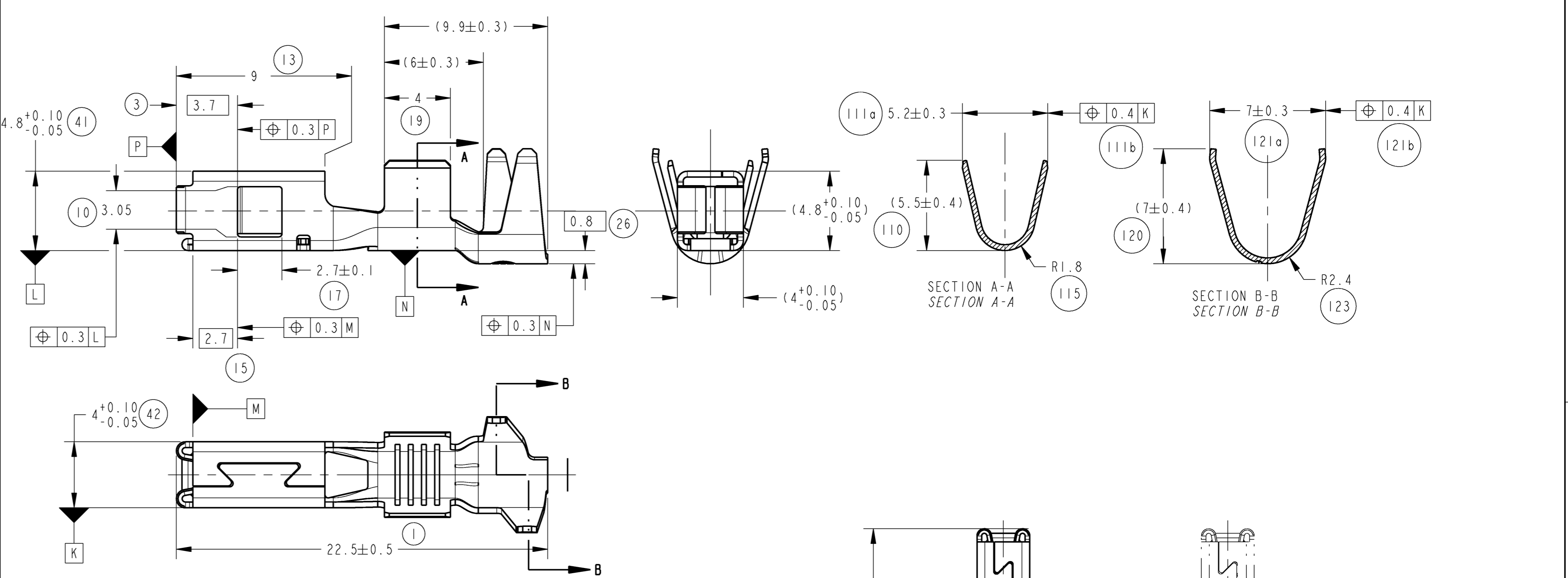
SERTISSAGE DU CONDUCTEUR CONDUCTOR CRIMPING					FRETTAGE DE L'ISOLANT (PARAMETRES THEORIQUES A VALIDER PAR LE CABLEUR) INSULATION CRIMPING (THEORETICAL PARAMETERS, MUST BE VALIDATE BY HARNESS MAKER)						
DEVELOPPE : 12.4 mm LAYOUT EPAISSEUR METAL : 0.35 mm METAL THICKNESS					DEVELOPPE : 16.2 mm LAYOUT EPAISSEUR METAL : 0.35 mm METAL THICKNESS						
					SANS JOINT WITHOUT SEAL		AVEC JOINT WITH SEAL				
SECTION FIL WIRE SECTION	REELLE REAL	LARGEUR SERTISSAGE CRIMPED WIDTH P ± 0.1	HAUTEUR SERTISSAGE CRIMPED HEIGHT C ± 0.05	RESISTANCE EN TRACTION PULLING FORCE	DEFINITION DU FIL WIRE DEFINITION	Ø DU FIL WIRE Ø	SURFACE A FRETTER AREA TO CRIMP	LARGEUR SERTISSAGE CRIMPED WIDTH M ± 0.2	HAUTEUR SERTISSAGE CRIMPED HEIGHT D ± 0.05	LARGEUR SERTISSAGE CRIMPED WIDTH M ± 0.2	HAUTEUR SERTISSAGE CRIMPED HEIGHT D ± 0.05
2.5	2.62	3.60	2.00	250 N	2.5 1D	2.80	6.16	4.60	3.30	5.20	4.70
3	3.18	3.60	2.05	280 N	2.5 1R	2.80	6.16	4.60	3.30	5.20	4.70
4	3.96	3.60	2.15	320 N	3 1R	3.18	8.81	4.60	3.80	5.20	5.05
					4 1D	4.20	9.62	4.60	3.90	5.20	5.20
					4 1R	4.20	11.34	4.60	4.20	5.20	5.30

CARACTERISTIQUES A VERIFIER CHARACTERISTICS TO CHECK	VALEUR VALUE	REPERE ITEM
FLEXION VERS LE HAUT/BAS UP/DOWN BENDING	3° MAXI	G-H
TORSION TWIST	5° MAXI	K
DEFORMATION DANS L'AXE AXIAL DEFORMATION	3° MAXI	I-J
LONGUEUR DE DENUDAGE STRIPPING LENGTH	5.5 MAXI	A
DEPASSEMENT DU CUIVRE CONDUCTOR EXCESS	0.6±0.5	B
DEPASSEMENT DE L'ISOLANT INSULATION EXCESS	(0.8)	F
TEMOIN DE DECOUPE CUTTING BURR	0.5 MAXI	E

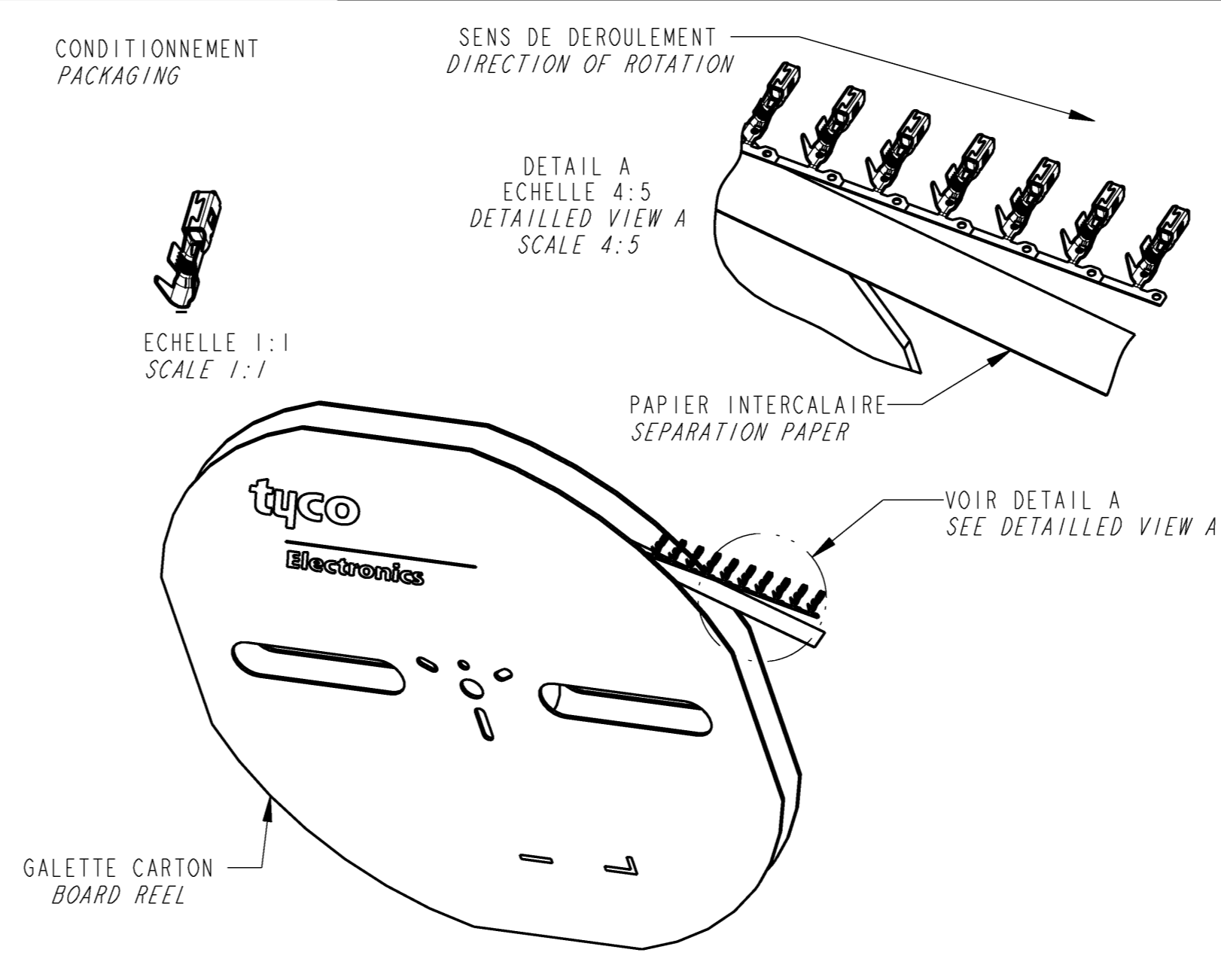
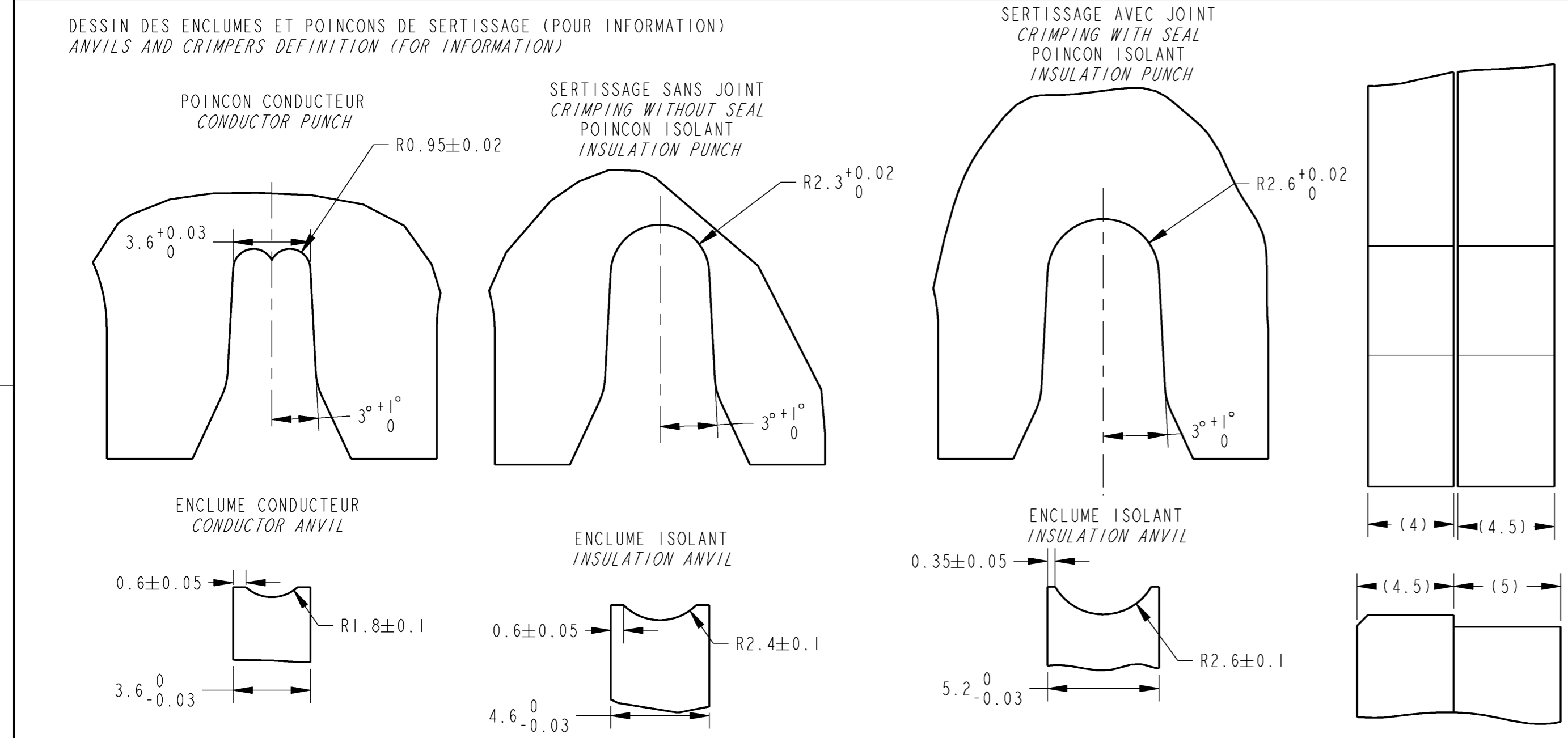
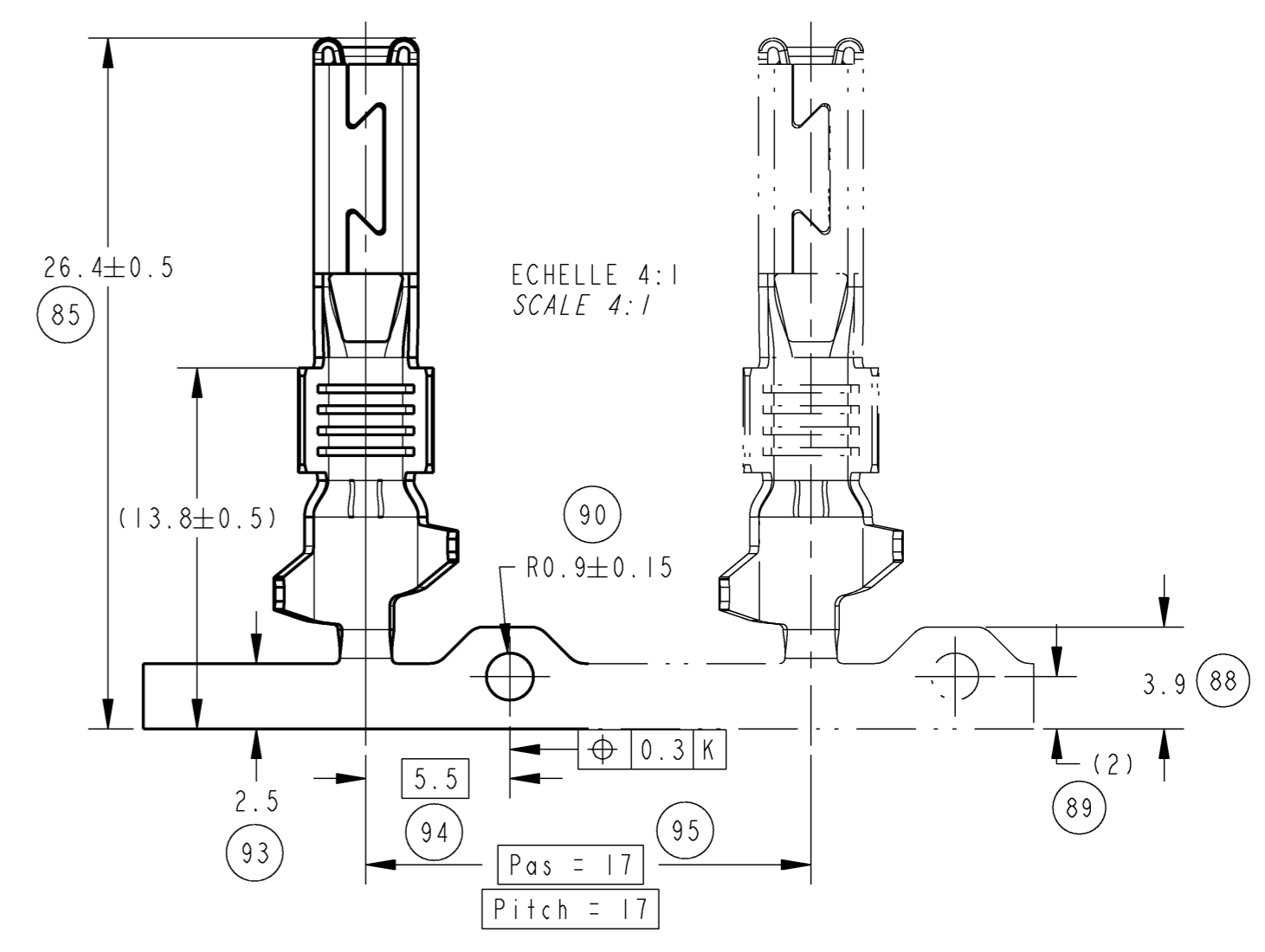


TENUE AU PLIAGE DU SERTISSAGE ISOLANT
BENDING RESISTANCE OF THE INSULATION CRIMPING

TENUE DE L'ISOLANT APRES 2 PLIAGES A 45° SELON LES AXES I, J, H ET G
(ESSAI EFFECTUE A UNE DISTANCE EGALE A 20 FOIS LE Ø ISOLANT AVEC UN MINI DE 60 mm)
L'ISOLANT NE DOIT PAS AVOIR GLISSE HORS DES AILES DE FRETTAGE
INSULATION RETENTION AFTER 2 BENDINGS AT 45 DEGREES ON AXIS I, J, H & G
(TEST CARRIED OUT AT A DISTANCE OF 20 TIMES THE INSULATOR Ø WITH A MINIMUM OF 60 mm)
INSULATION MAY NOT HAVE SLIPPED OUT OF INSULATION BARREL



REFERENCE TE TE PART NUMBER	DESIGNATION DESIGNATION	MATIERE MATERIAL	PROTECTION FINITION
1544555-1	CLIP 2.8 NGP 2.8 NGP RECEPTACLE (SECTION : 2.5 A 4 mm ²)	Cu Mg P	PRE ETAME PRE TINNED SnAg 1 TO 3 µm
967608-1	JOINT UNIFILAIRE SINGLE WIRE SEAL	SILICONE	SILICONE



LOC	DIST	REVISIONS				
F	00	REV	DESCRIPTION MODIFICATIONS	DATE	DWN BESS	APPV APP
		A	FIRST ISSUE	24JUL2007	LCI	JDr

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DIMENSIONS: mm 1-PLC/DEC: ±0.2 2-PLC/DEC: ±0.1 3-PLC/DEC: ±0.1 4-PLC/DEC: ±0.1 ANGLES: 45°		TOLERANCES UNLESS OTHERWISE SPECIFIED: (SUIVI NB DE DECIMALES): 1-PLC/DEC: ±0.2 2-PLC/DEC: ±0.1 3-PLC/DEC: ±0.1 4-PLC/DEC: ±0.1 ANGLES: 45°	APVU / APPROVE J. DABIE P. FLORES	NAME / TITRE CLIP 2.8 mm NGP 2.8 mm NGP RECEPTACLE (SECTION : 2.5 A (TO) 4 mm ²)
MATERIAL / MATIERE VOIR TABLEAU SEE TABLE		FINISH / FINITION VOIR TABLEAU SEE TABLE	WEIGHT / MASSE APPROX. 0.0007 kg	SIZE / FORMAT A1 CAGE CODE / DRAWING NO. 00779 CUSTOMER DRAWING / PLAN CLIENT
RESTRICTED TO RESERVE A		SCALE / ECHELLE 5:1 SHEET / FEUILLE 1 OF 1 REV / REV A		

单击下面可查看定价，库存，交付和生命周期等信息

[>>TE Connectivity\(泰科\)](#)